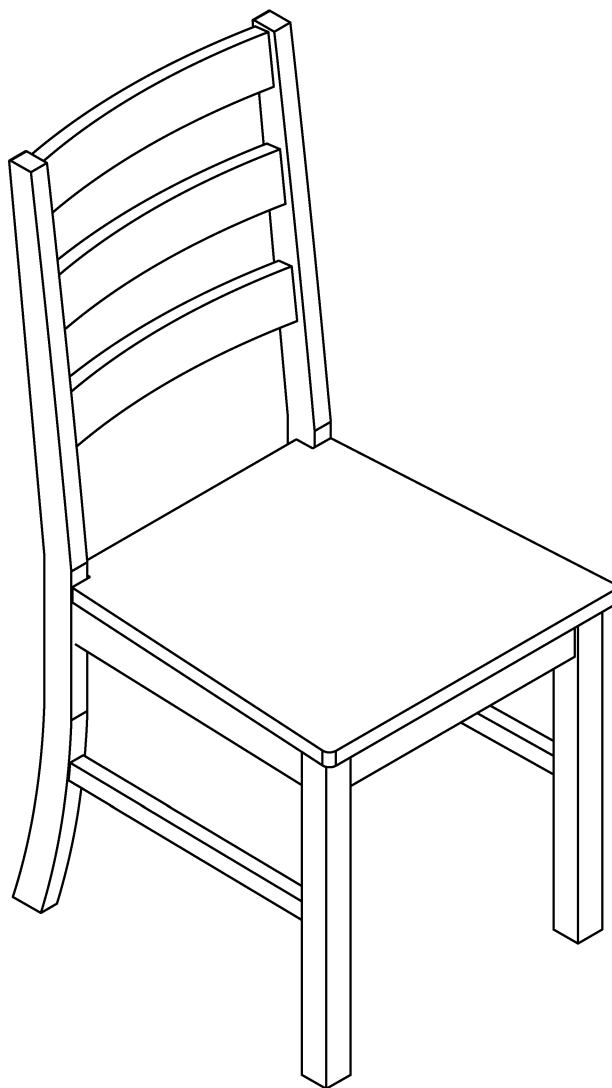


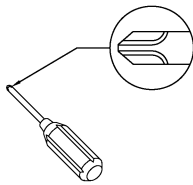
# Assembly Instructions



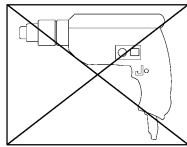
© 2010 The McGraw-Hill Companies, Inc. All rights reserved. Printed in the United States of America. This publication is a copyrighted work. No part of this publication may be reproduced, stored in a retrieval system, or transmitted, in any form or by any means, electronic, mechanical, photocopying, recording, or by any information storage or retrieval system, without prior written permission from The McGraw-Hill Companies, Inc.

# General Assembly Guidelines

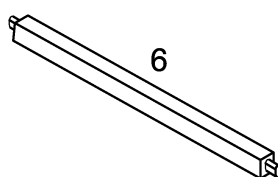
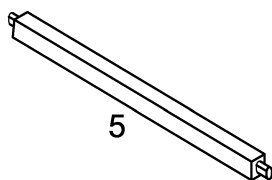
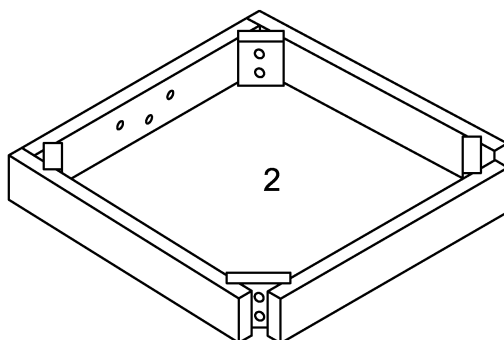
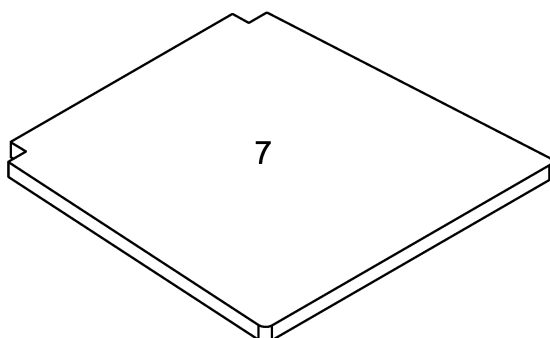
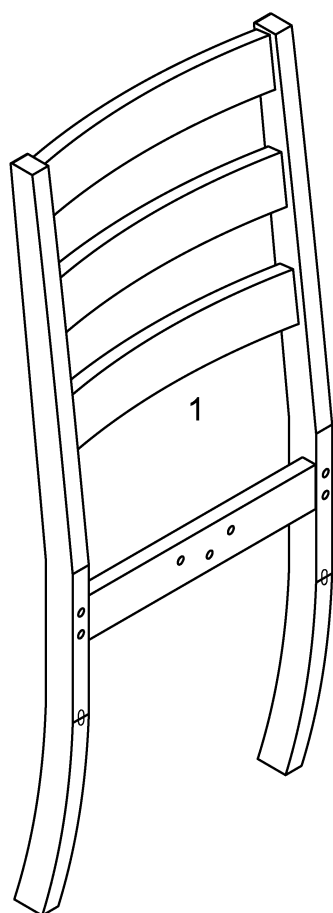
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are : wood dowels , screws and bolts.
- V. A head screwdriver is required for the assembly of this product .




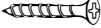
- VI. Power tools should not be used to assemble this product .

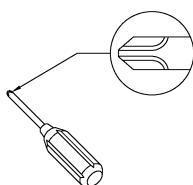


# Parts List



# Hardware List

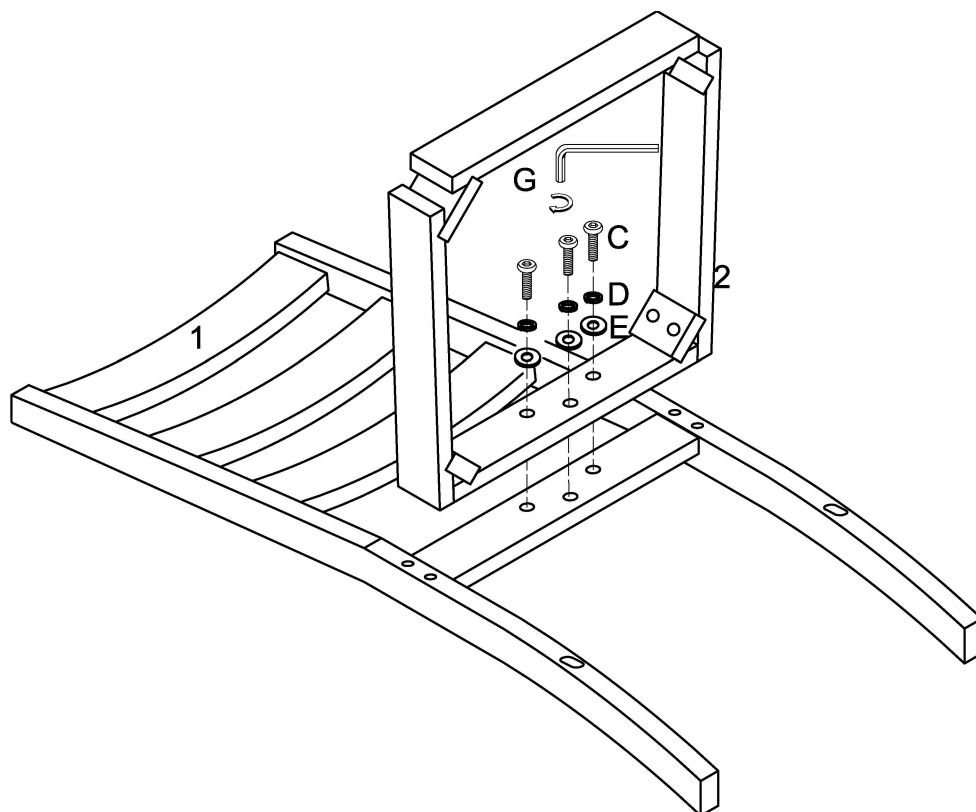
A		M6x80mm	Bolt	4 pcs
B		M6x60mm	Bolt	4 pcs
C		M6x35mm	Bolt	3 pcs
D		Ø1/4 "	Spring washer	11 pcs
E		Ø1/4 "	Washer	11 pcs
F		M4 x 32	Screw	8 pcs
G		M4	Wrench	1 pc



head screwdriver required for assembly  
(not included)

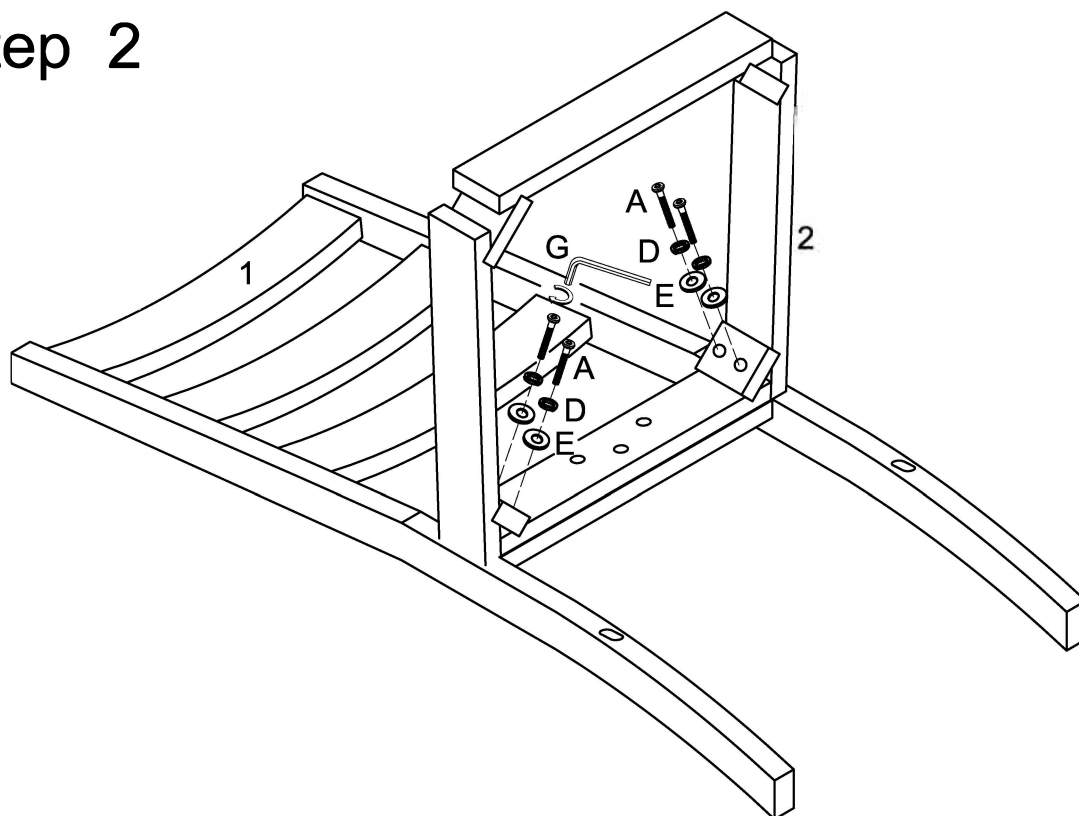
*The hardware quantities listed above are required for proper assembly.  
Some extra hardware may also have been included.*

## Step 1



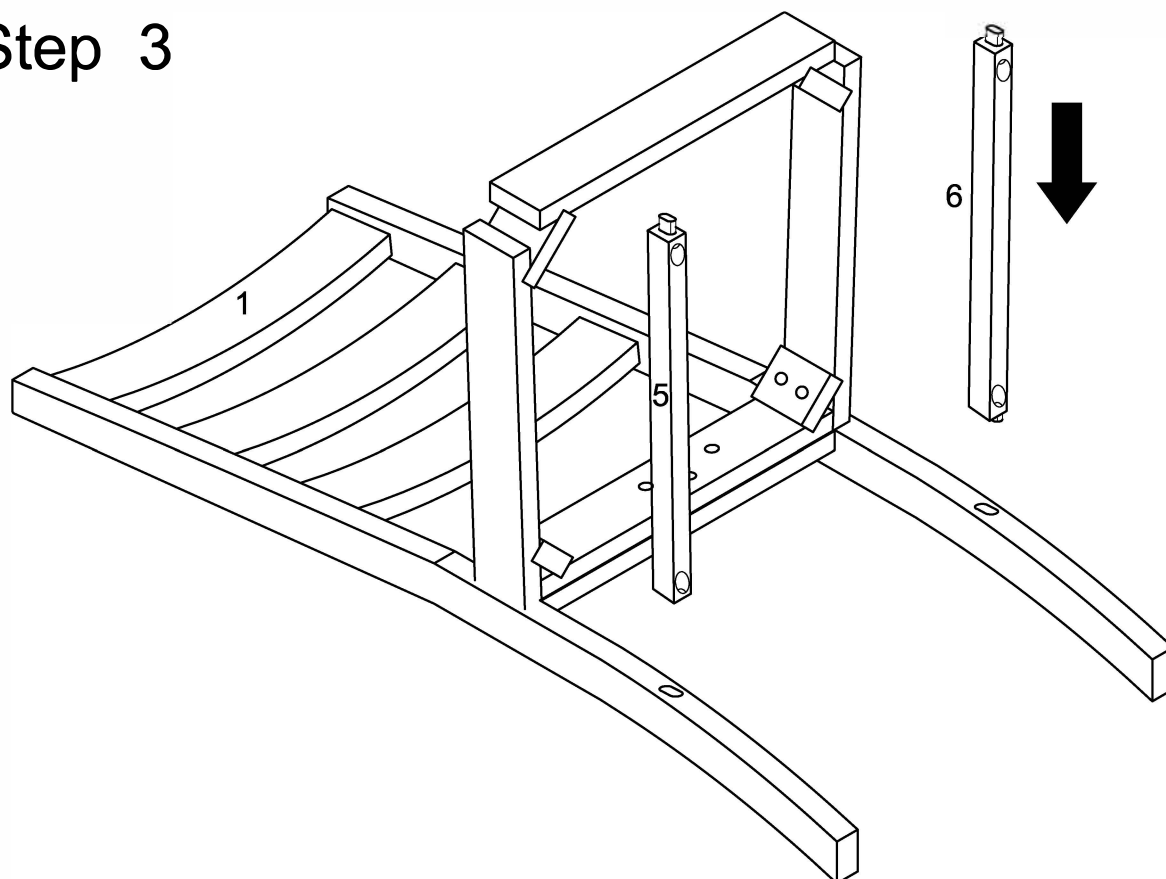
Use wrench (G) to secure seat frame (2) to back frame (1) with bolt (C), spring washer (D) and washer (E).

## Step 2



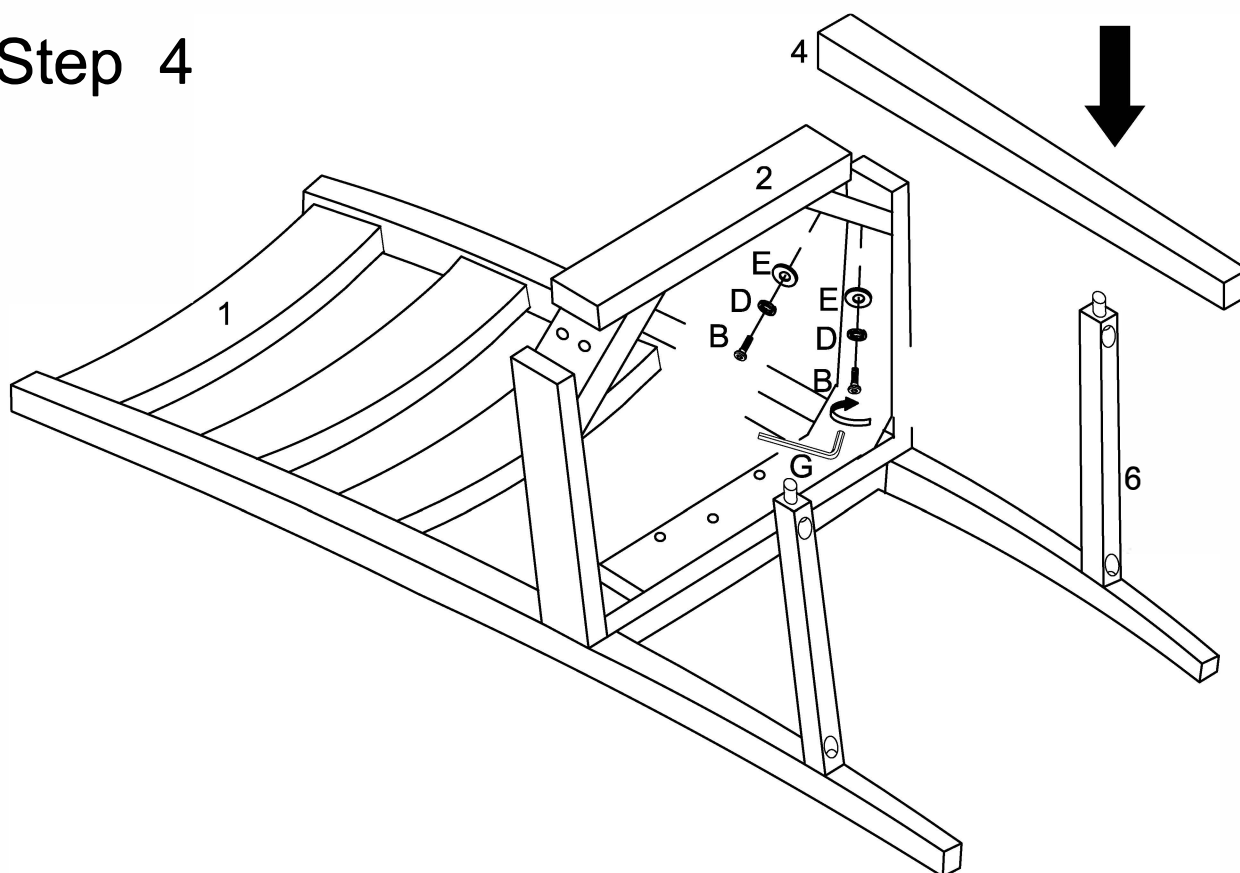
Use wrench (G) to secure seat frame (2) to back frame (1) with bolt (A), spring washer (D) and washer (E).

## Step 3



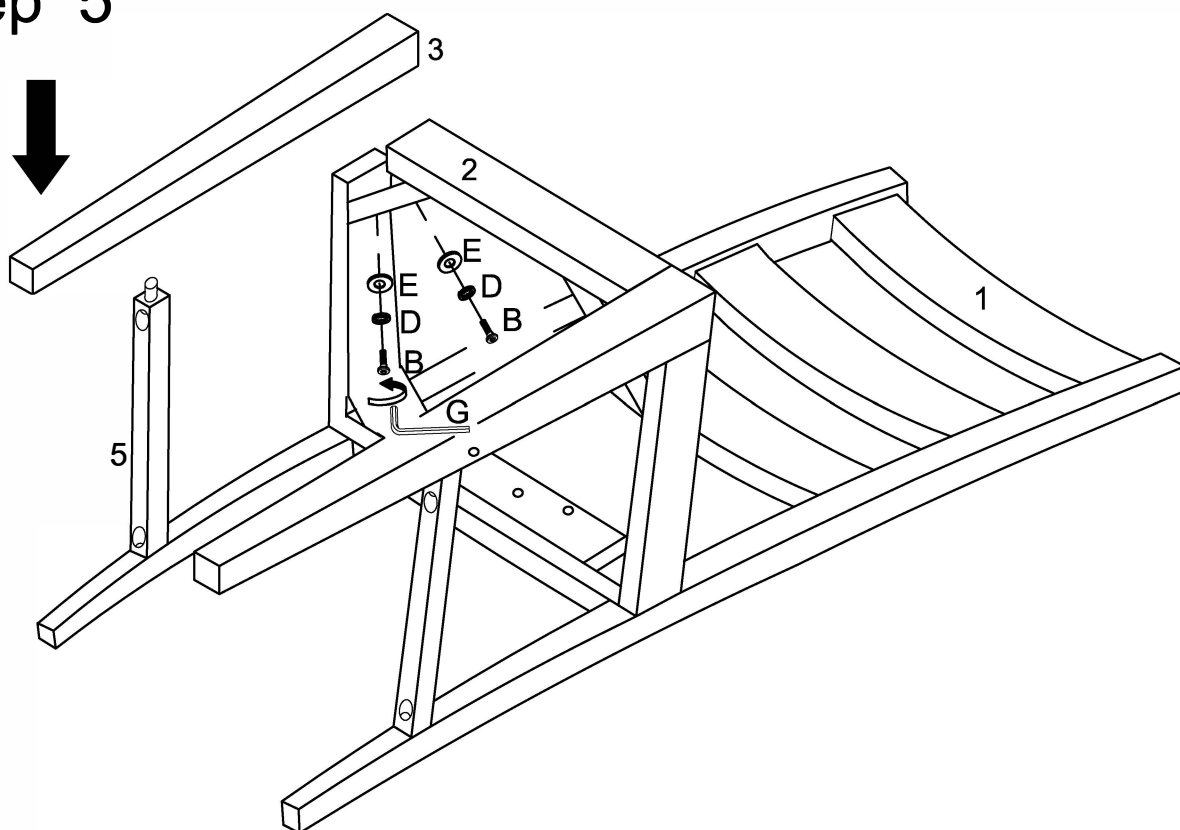
Insert support bar (5,6) into back frame (1).

## Step 4



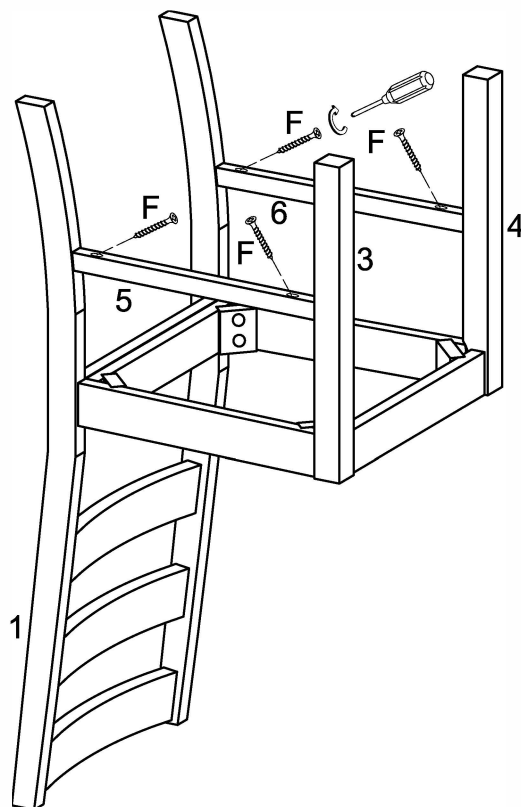
Insert leg (4) into support bar (6), use wrench (G) to secure seat frame (2) to leg (4) with bolt (B), spring washer (D) and washer (E).

## Step 5



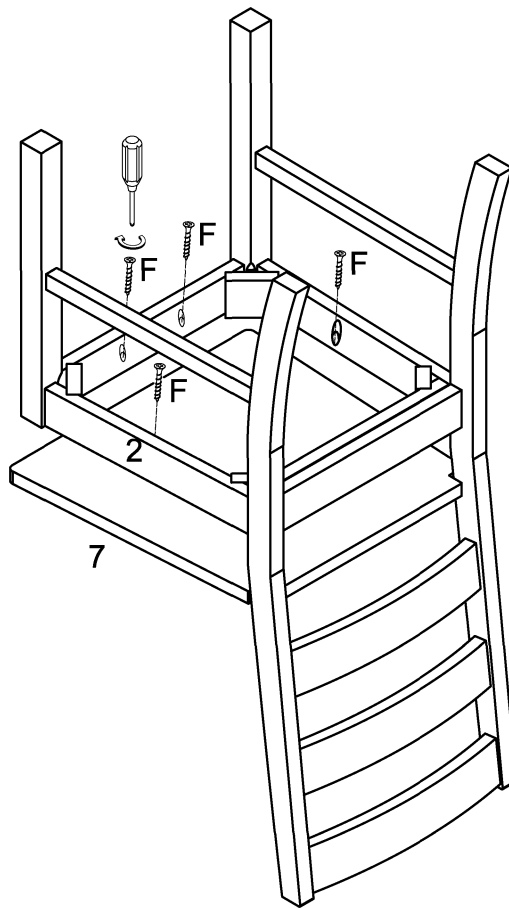
Insert leg (3) into support bar (5), use wrench (G) to secure seat frame (2) to leg (3) with bolt (B), spring washer (D) and washer (E).

## Step 6



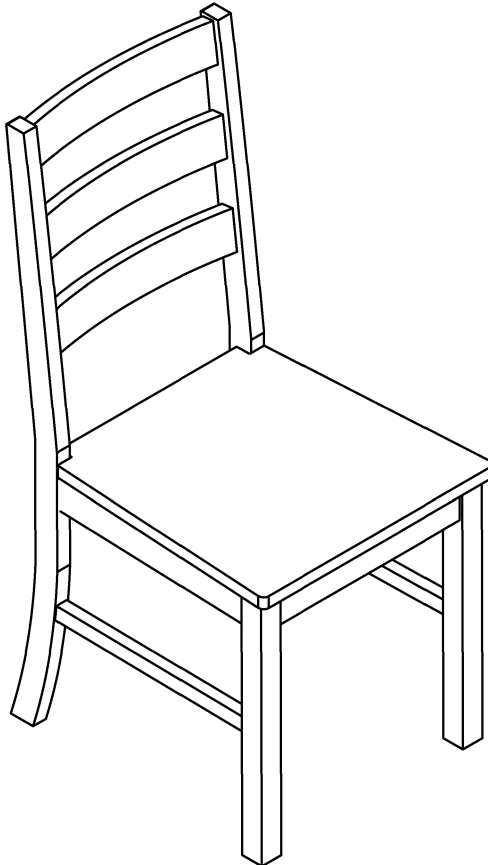
Secure support bar (5,6) to leg (3,4) with screw (F).

## Step 5



Secure seat frame (2) to seat panel (7) with screw (F).

## Step 6



Final Assembly