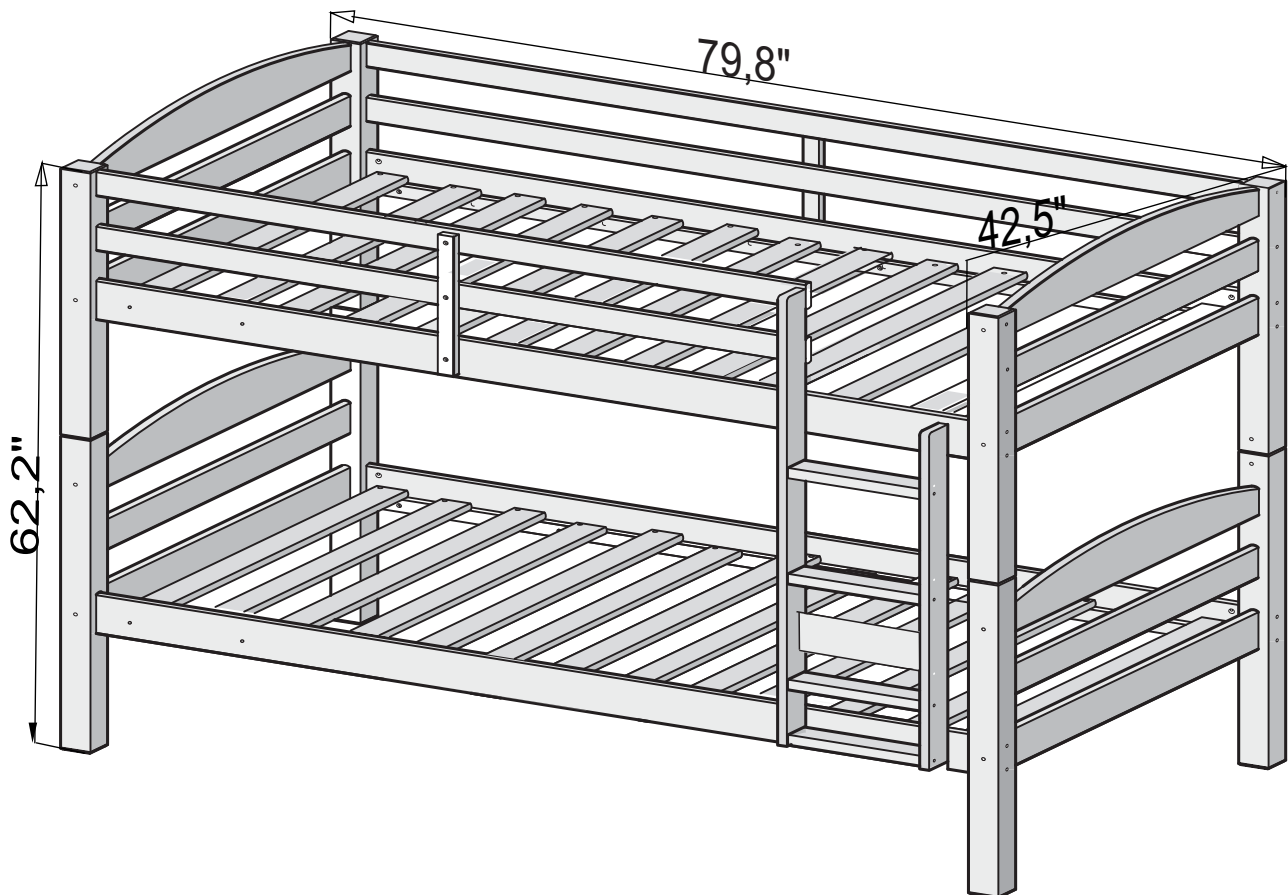


## Assembly Instructions

### Twin over Twin Bunk Bed



**We appreciate your choice in purchasing our furniture and strive to deliver the highest quality. In the unlikely event that you note any damaged or missing part please do not return to the store.**

## **Please read the following before attempting assembly**

-Your new piece of furniture requires easy assembly. Below are some suggestions to make it easier, minimize time and save you un-needed grief.

-Do not dispose of any packing material until assembly is complete.

-Be sure you assemble the item on a soft surface such as cardboard or a blanket to protect the quality finish from scratches or indentation.

-Separate and organize all hardware in plastic tubs, if available, for easy identification

-Count all hardware and parts to make certain you received all before attempting assembly

-Inspect each wood part for any unlikely shipping damage or manufacturing flaws.

-You have purchased real solid wood furniture which may present natural imperfections such knots and minor splits and cracks. Natural wood loses and gains moisture due to seasonal changes which over time may also affect the wood. If the structural integrity of the piece is not compromised, we recommend applying a touch up marker or wax fillers, for any minor imperfections, which can be purchased at most hardware stores. Color variations are normal in real wood furniture, due to the natural grain of the wood.

### **Caring for your new Wood Furniture**

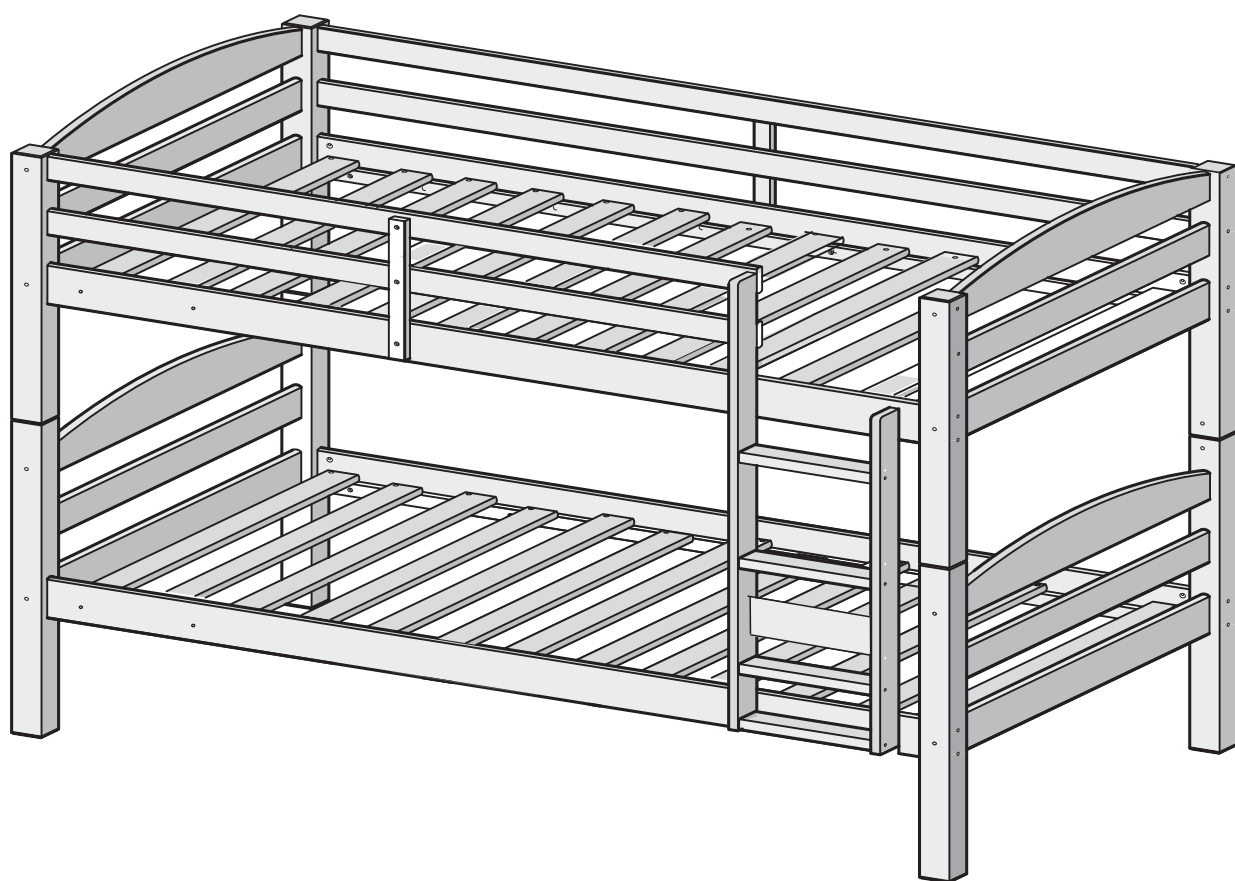
-Always clean with a damp cloth or furniture polish.

-Do not use alcohol or alcohol solvents for cleaning.

-Avoid placing in direct sun light to minimize damage due to UV rays.

-Try not to place furniture very near or on top of heaters.

**We hope you enjoy your new piece of Natural Wood Furniture for years to come!**



**IMPORTANT INFORMATION**  
**READ BEFORE ASSEMBLING THIS PRODUCT**

Follow the information on the warning labels found on the bunk bed and on the packaging. Do not remove the warning label from the bed.

Use only a mattress with the dimensions 74-75 in. L x 37.5-38.5 in. W x 8 in. H on the upper bunk. A mattress with the same dimensions is also recommended for the lower bunk.

The surface of the mattress must be at least 5 in. (127mm) below the upper edge of the guardrails. Mattress must not exceed the maximum thickness of 6 in.

Always use the recommended size of mattress or mattress support, or both, to help prevent the likelihood of entrapment or falls.

The use of a water or sleep flotation mattress is prohibited.

DO NOT use substitute parts. Contact the manufacturer or dealer for replacement parts.

Always use guardrails on the upper bunk. If the bunk bed will be placed next to a wall, the guardrail running the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.

Periodically check that the guardrails, ladders and other components of the bed are in their proper position, free from damage, and that all connectors are tight.

Always use the ladder to access the upper bunk.

DO NOT allow children under 6 years of age to use the upper bunk.

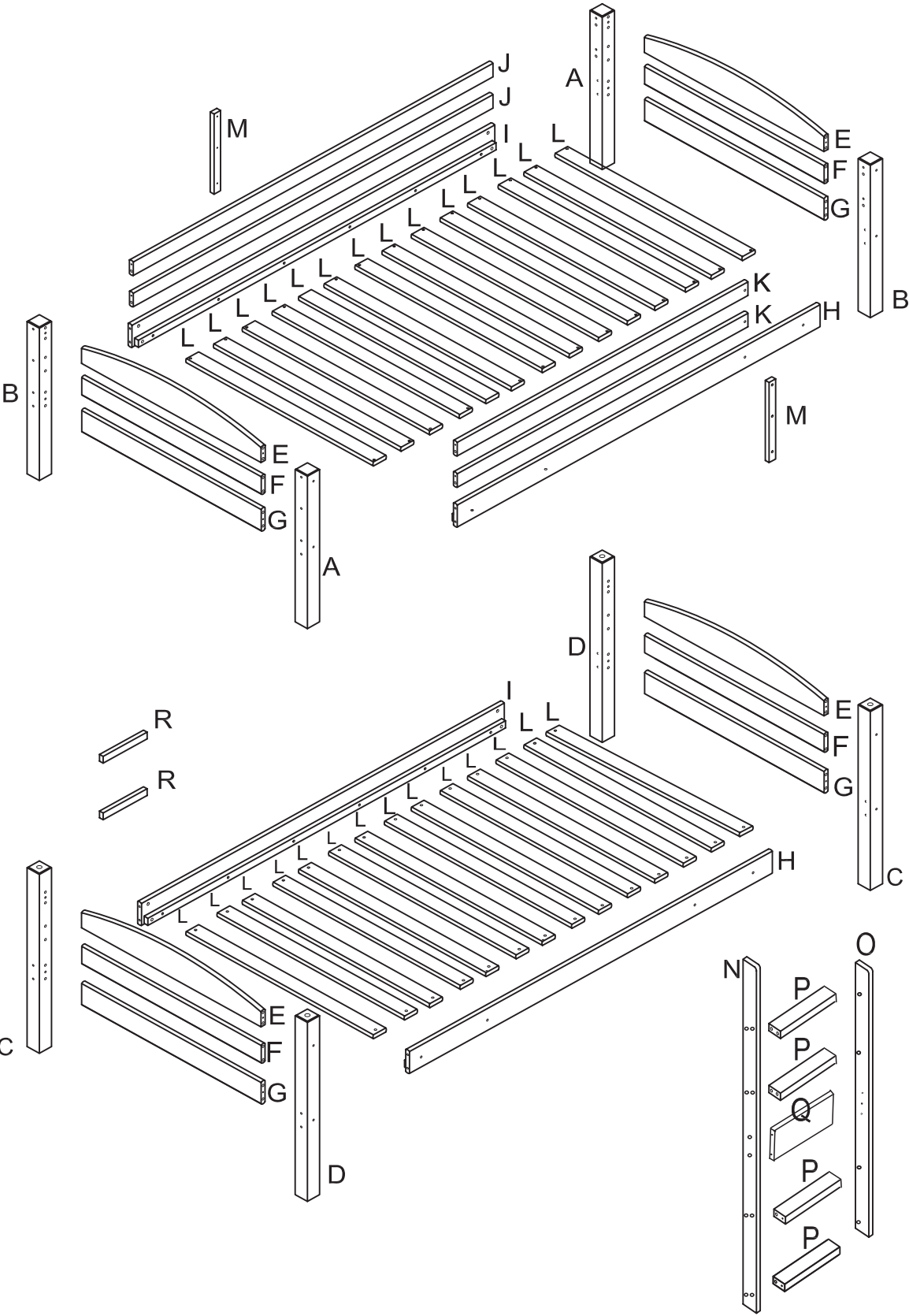
DO NOT allow horseplay on or under the bed. Prohibit jumping on the bed.

Prohibit more than one person on the upper bunk.


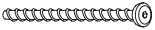

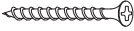







The use of a night light may provide an added safety precaution for a child using the upper bunk.

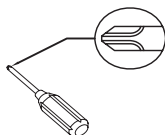
**STRANGULATION HAZARD** – Never attach or hang items to any part of the bunk bed that are not designed for use with the bed; including but not limited to hooks, belts and jump ropes.

# Parts List



# Hardware List

1		Ø1/4"x 110	Joint connector	16 pcs
2		7.0 x 50	Wood joint connector	22 pcs
3		7.0 x 100	Wood joint connector	22 pcs
4		3,5 x 35	Flat head wood screw	70 pcs
5		08mm	Hole Plugs	04 pcs
6		15 x 70	Wood dowel	4 pcs
7		10 x 45	Wood dowel	62 pcs
8		1/4	Barrel nut	16 pcs
9		M4	Hex key	1 pc
10		07mm	Hole Plugs	04 pcs
11		10mm	Hole Plugs	02 pcs



Philips head screwdriver required for assembly  
(not included)



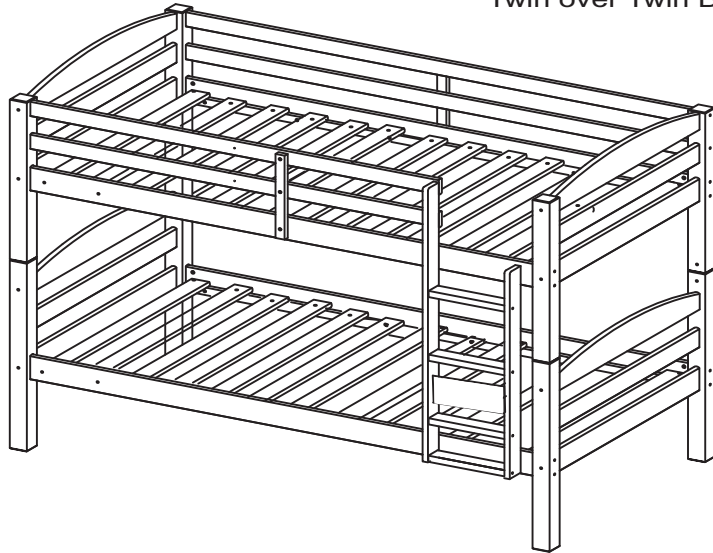
Hammer

*The hardware quantities listed above are required for proper assembly.  
Some extra hardware may also have been included.*

# Assembly Options

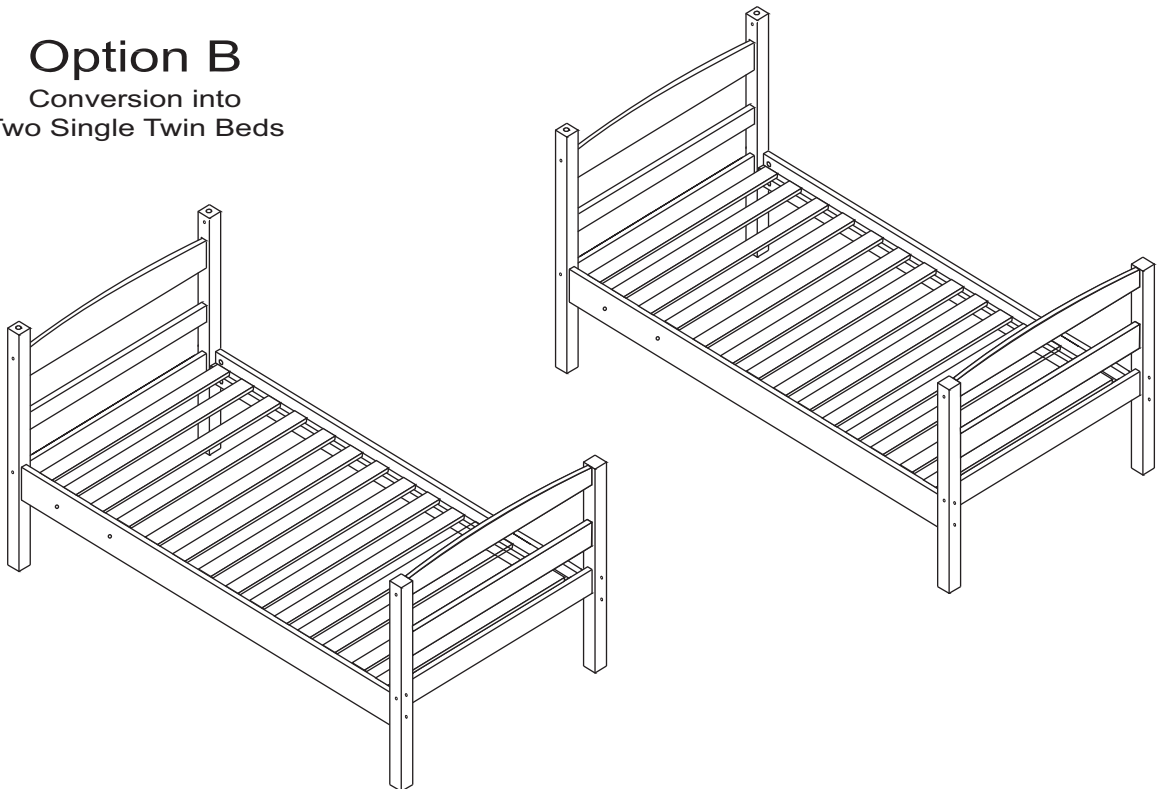
## Option A

Twin over Twin Bunk Bed

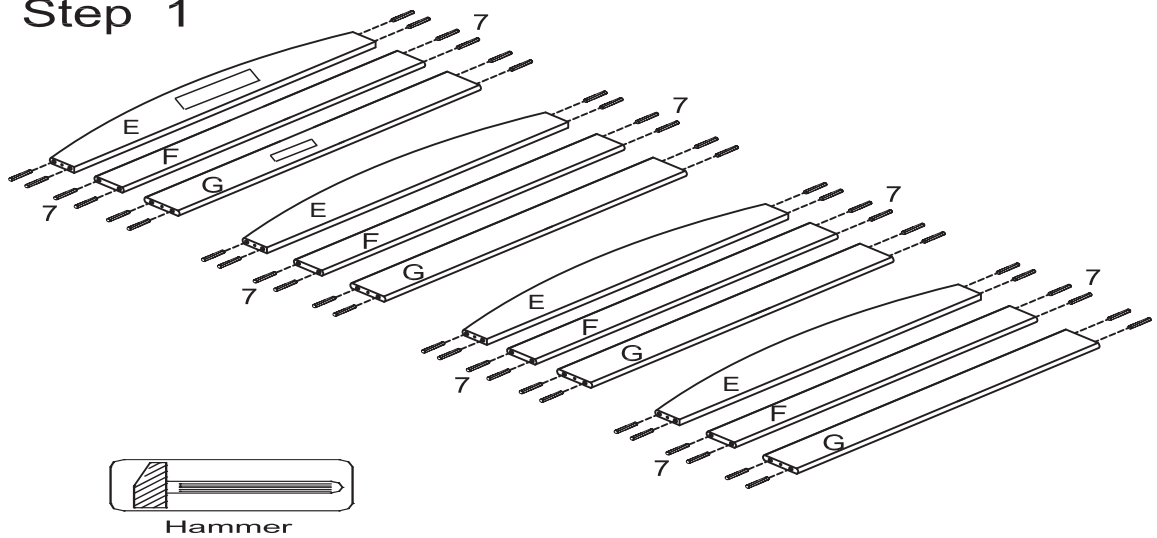


## Option B

Conversion into  
Two Single Twin Beds

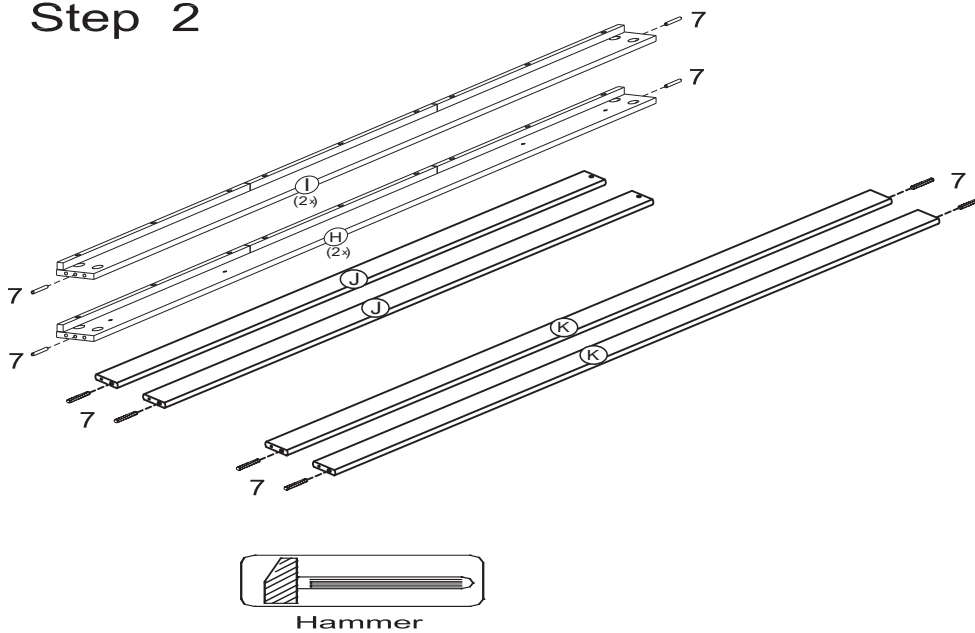


## Step 1



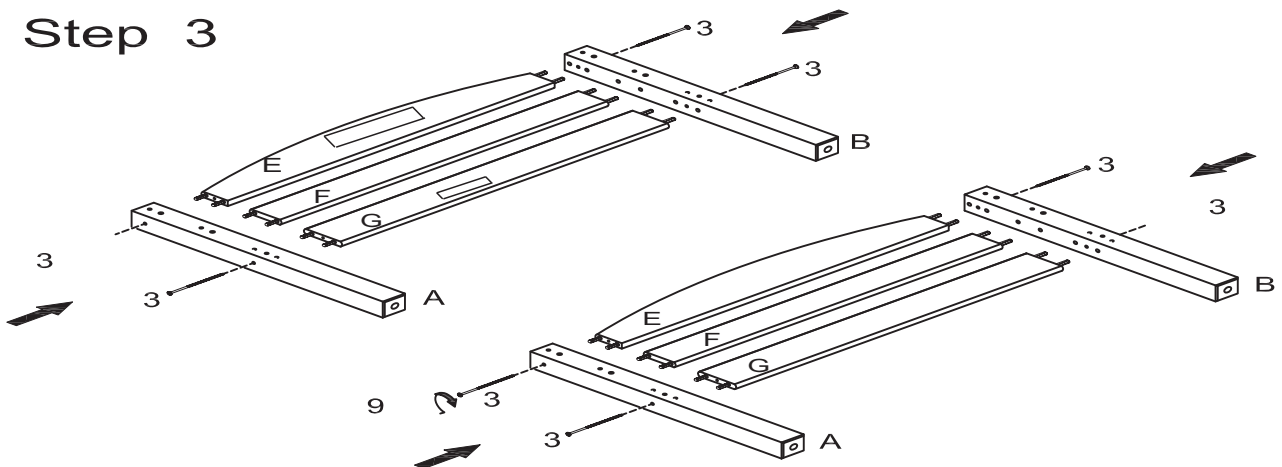
Insert wood dowels (7) into slats (E, F, G).

## Step 2



Insert wood dowels (7) into guardrails (H, I, J, K).

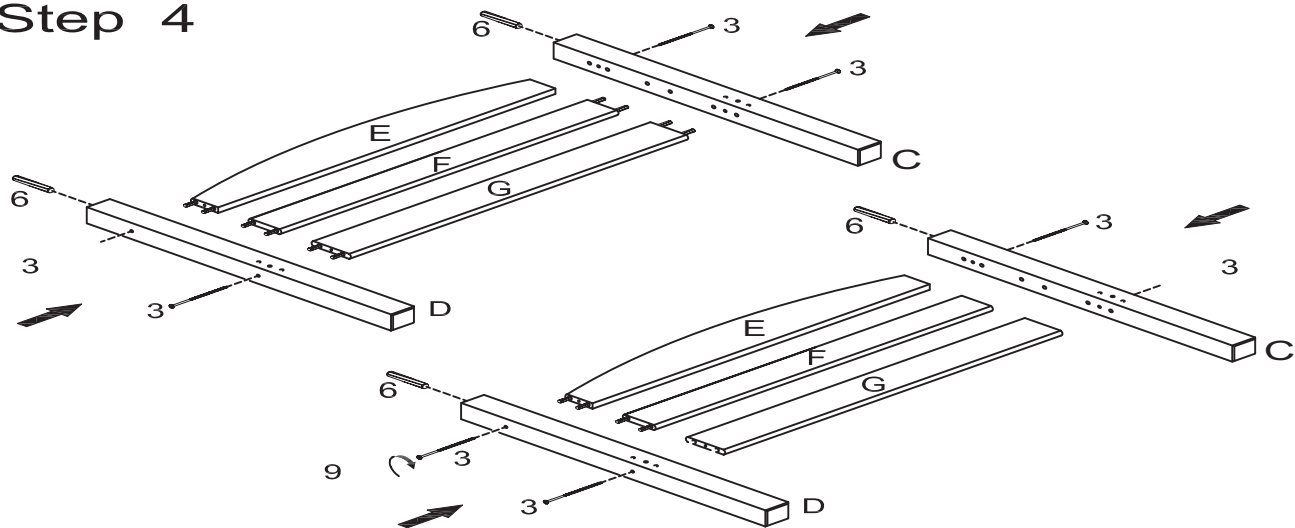
## Step 3



Attach legs (A, B) to slats (E, F, G) using wood joint connectors (3). Attach legs (A, B) to slats (E, F, G) using wood joint connectors (3). Only two wood joint connectors (3) will be used at each leg.

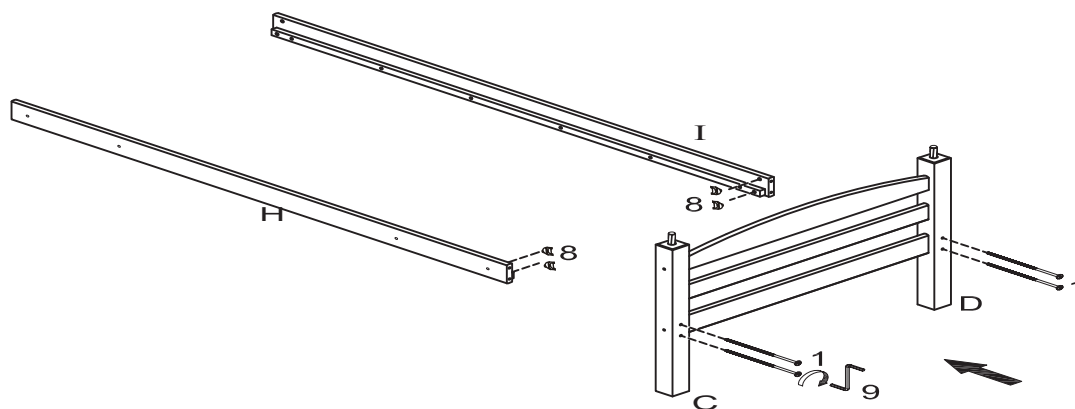


## Step 4



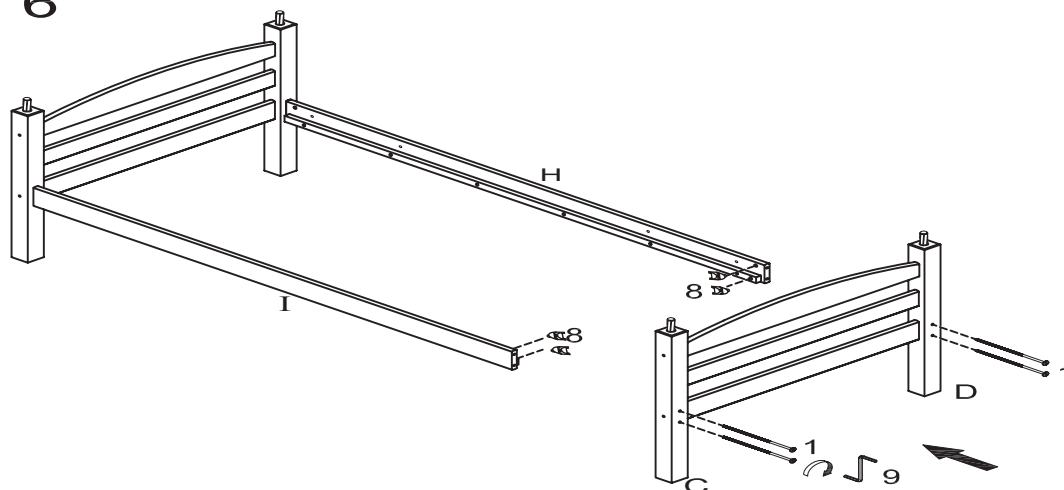
Attach first set of legs (C,D) to slats (E,F,G) using wood joint connectors (3). Attach second set of legs (C,D) to slats (E,F,G) using wood joint connectors (3). Insert wood dowels (6) into both sets of legs (E,D).

## Step 5



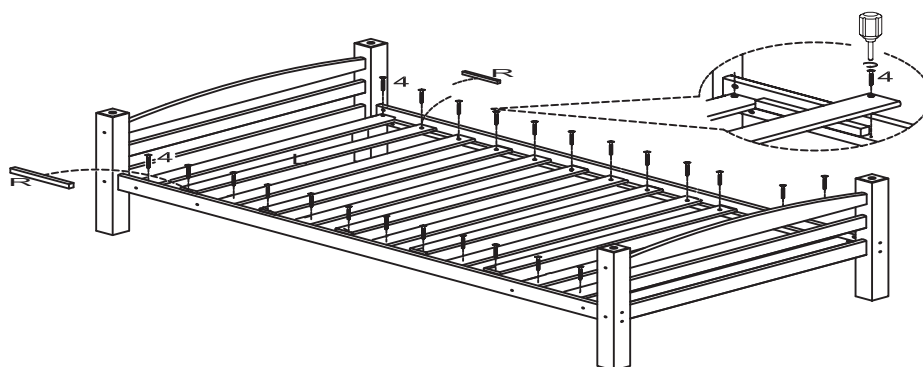
Insert barrel nuts (8) into crossbeams (H,I). Attach crossbeams (H,I) to first set of legs (C,D) using joint connectors (1). *Joint connectors (1) will screw into barrel nuts (8).*

## Step 6



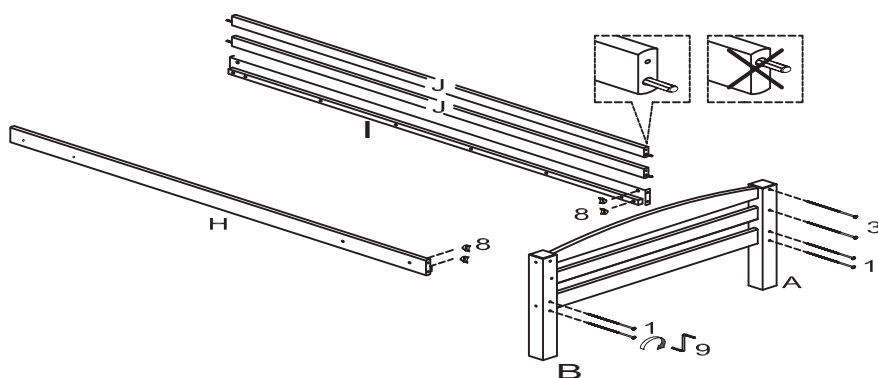
Insert barrel nuts (8) into crossbeams (H,I). Attach second set of legs (D,C) to crossbeams (H,I) using joint connectors (1).

## Step 7



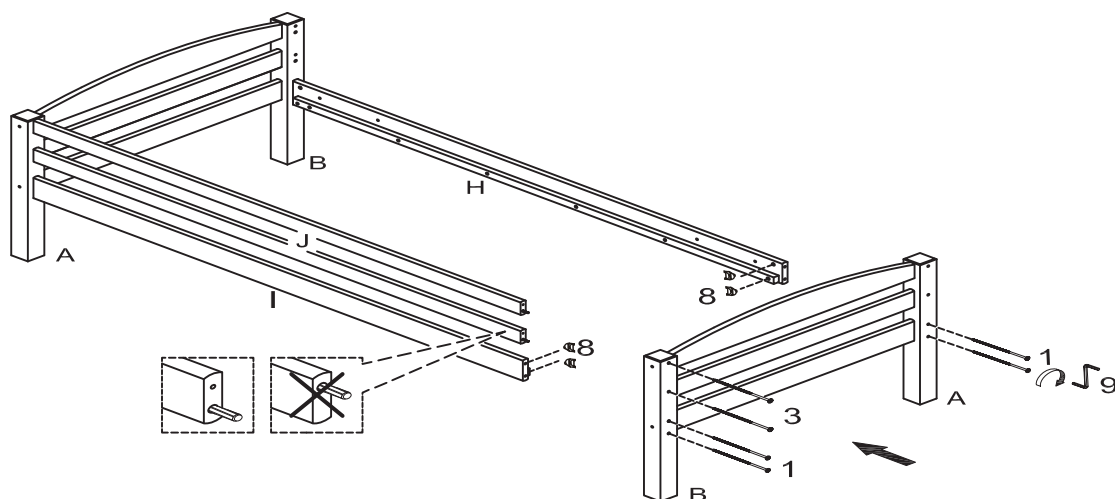
Secure mattress supports (L) to the bed assembly from the previous step using flat head wood screws (4). Use spacers (R) as guides to space mattress supports (L) evenly.

## Step 8



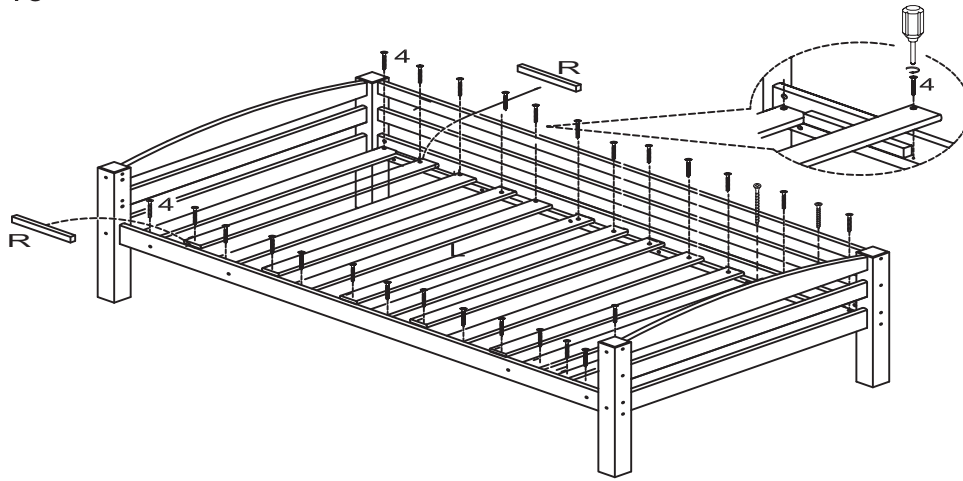
Insert barrel nuts (8) into crossbeams (H,I). Attach crossbeams (H,I) to legs (A,B) using joint connectors (1). Joint connectors (1) will screw into barrel nuts (8). Secure guardrails (J) to leg (A) using wood joint connectors (3). Wood dowels (7) will be in the bottom holes of guardrails (J) and wood joint connectors (3) will screw into the top holes of guardrails (J).

## Step 9



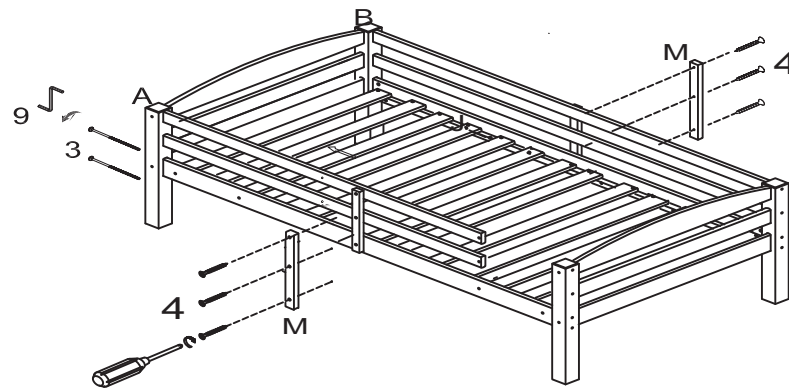
Insert barrel nuts (8) into crossbeams (I,J). Attach legs (A,B) to crossbeams (I,J) using joint connectors (1). Secure guardrails (J) to leg (B) using wood joint connectors (3).

## Step 10



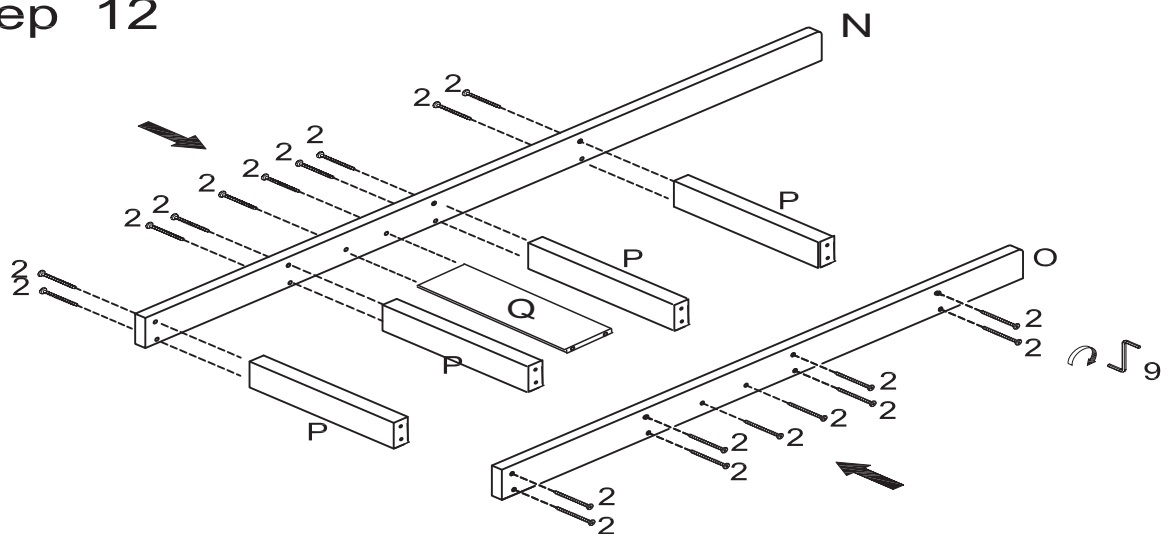
Secure mattress supports (L) to the bed assembly from the previous step using flat head wood screws (4). Use spacers (R) as guides to space mattress supports (L) evenly.

## Step 11



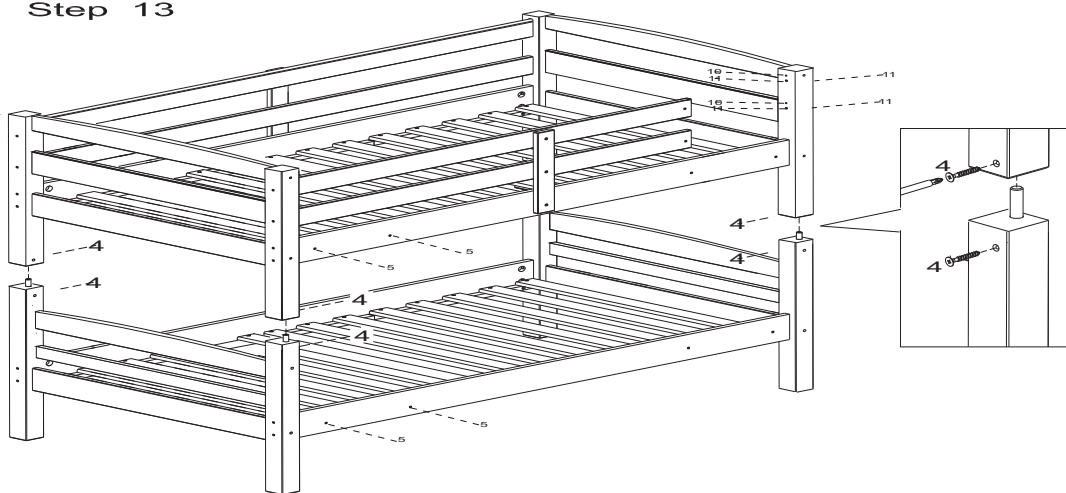
Attach guardrails (K) to leg (A) using wood joint connectors (3). Attach first guardrail support (M) to crossbeam (H) and guardrails (J) using flat head wood screws (4). Attach second guardrail support (M) to crossbeam (I) and guardrails (M) using flat head wood screws (4).

## Step 12



To build the ladder, attach ladder side rails (N,O) to ladder rungs (P,Q) using wood joint connectors (2).

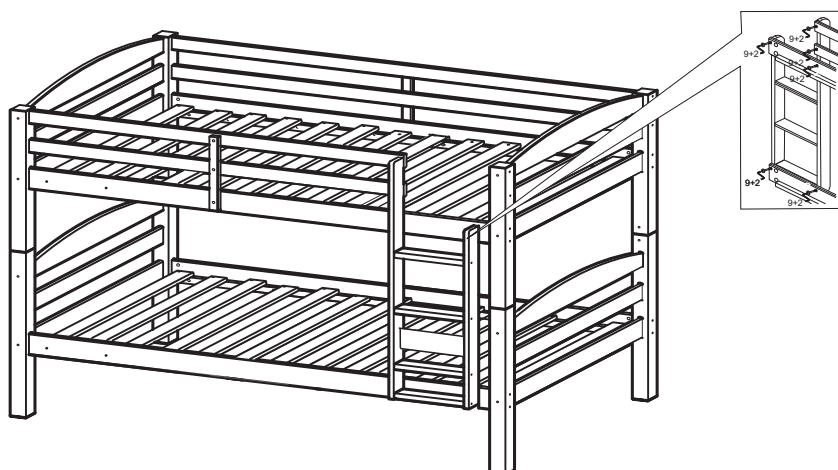
### Step 13



Carefully lift and place the upper bunk assembly onto the lower bunk assembly using wood dowels (6) as guides.

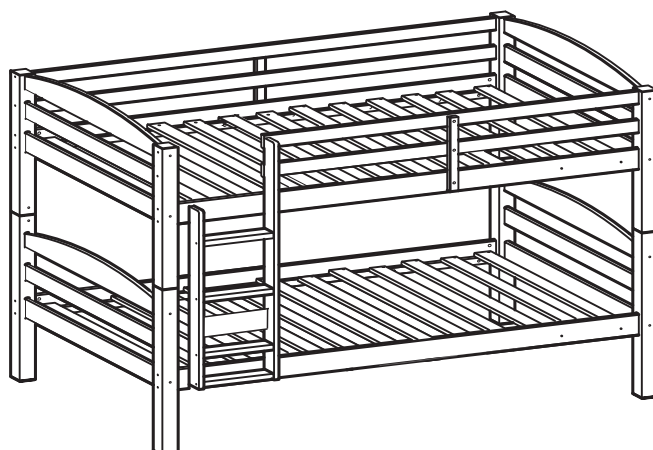
### Step 14

OPTION A POWER LADDER MONTED RINGHT SIDE



### Step 15

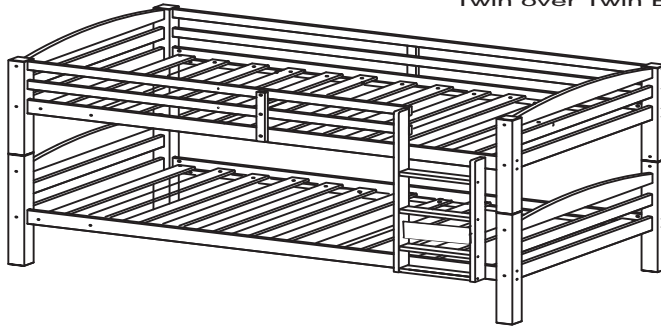
OPTION B LADDER POWER RIDE THE LEFT SIDE



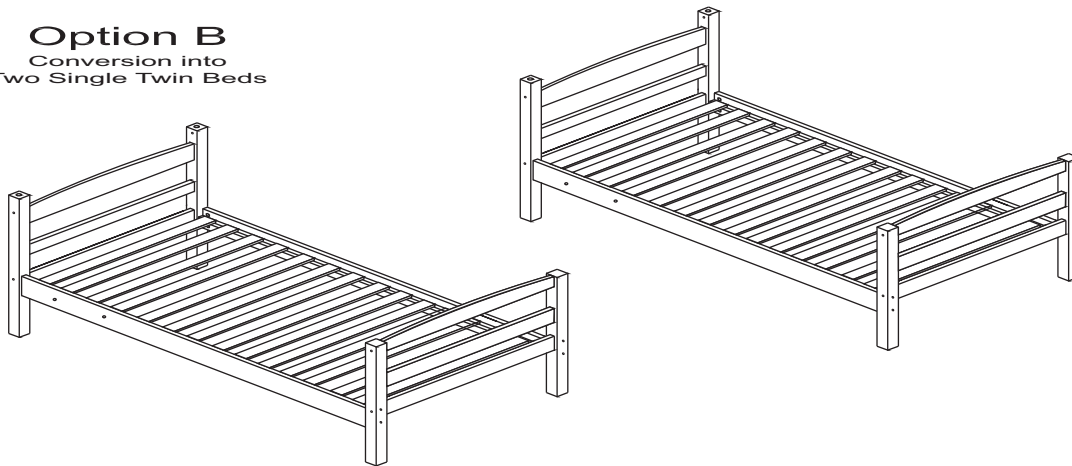
## Assembly Options

### Step 16

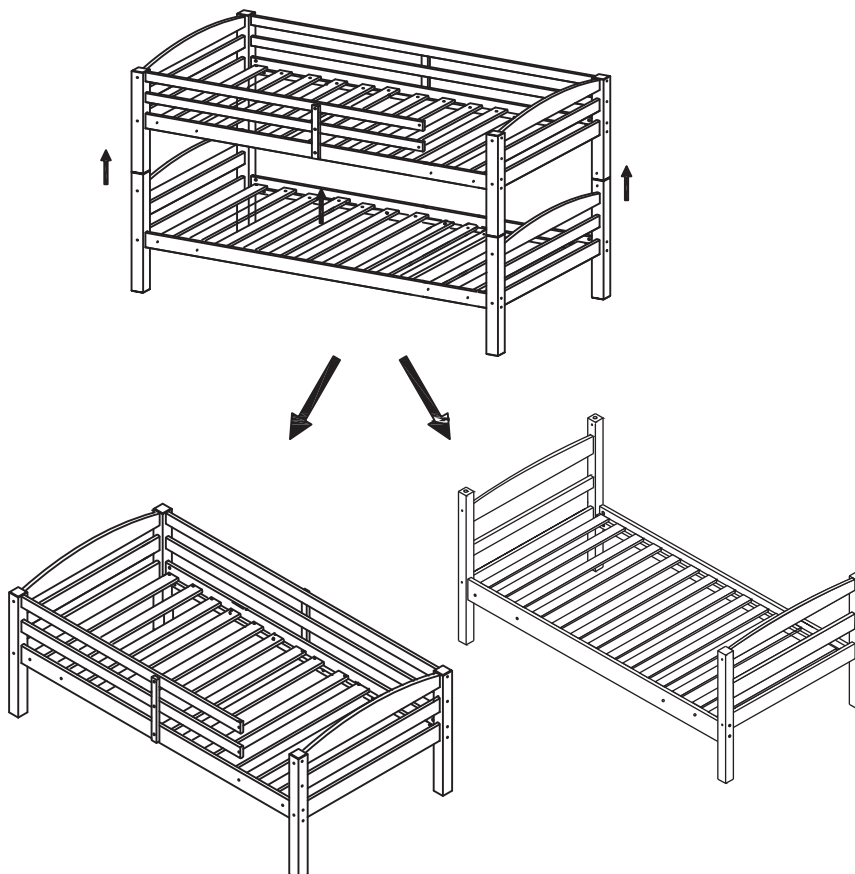
#### Option A Twin over Twin Bunk Bed



#### Option B Conversion into Two Single Twin Beds

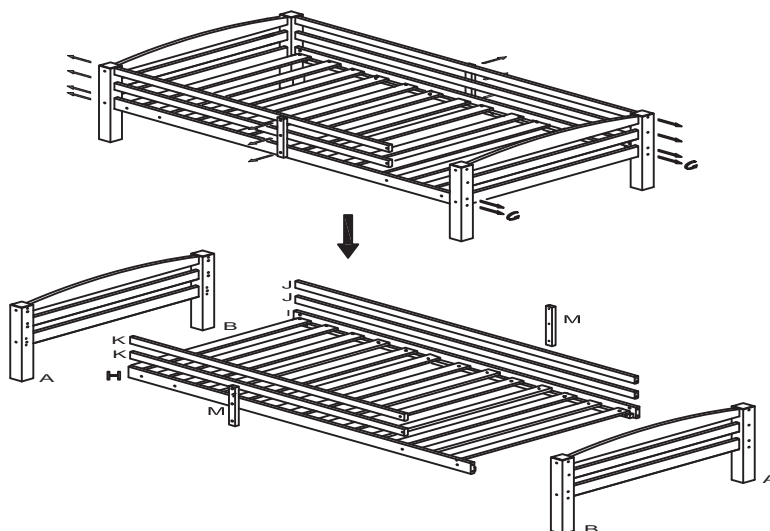


### Step 17



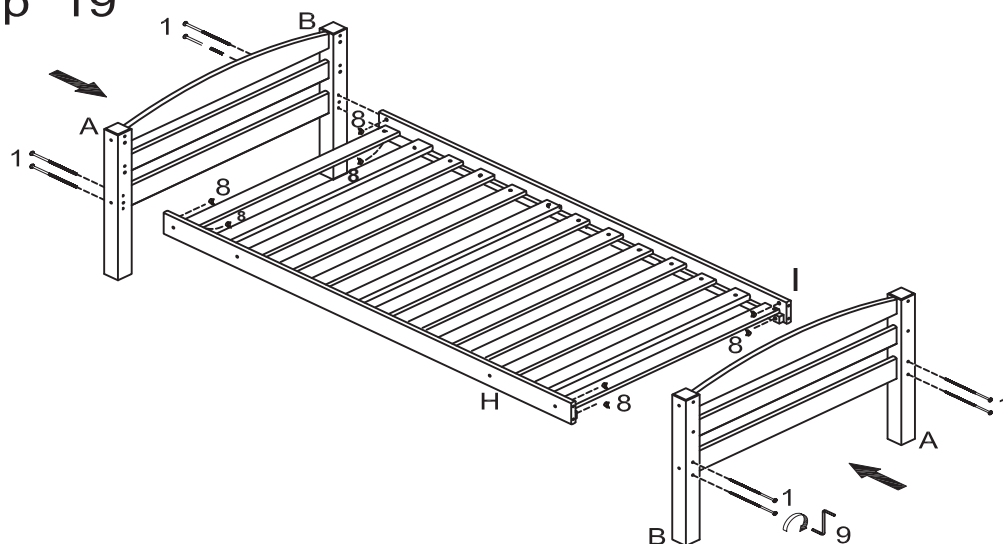
Carefully lift the upper bunk off of the lower bunk.

## Step 18



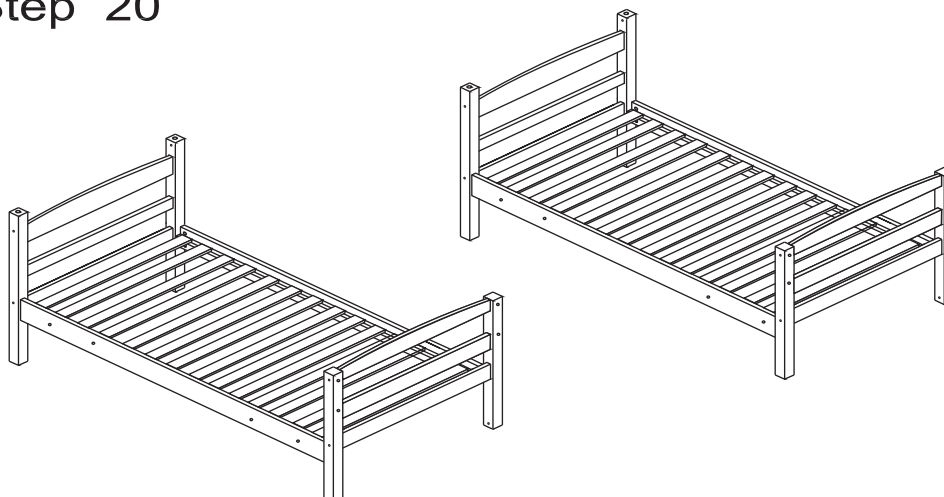
Loosen the appropriate hardware of the upper bunk so that the guardrails and leg assemblies are no longer connected to the bed assembly.

## Step 19



Insert barrel nuts (8) into either end of crossbeams (H,I). Attach legs (A,B) and legs (A,B) to crossbeams (H,I) using joint connectors (1). Joint connectors (1) will screw through the bottom set of holes on each leg and into barrel nuts (8).

## Step 20



Option B  
Final Assembly