

ASSEMBLY INSTRUCTIONS

BUFFET

ASSEMBLY REQUIREMENTS

1.5 HOUR
Assembly Time
(Approximate)

2 -Person Assembly



Tools Required (Not Provided):

Phillips Screwdriver  ⊕

Flat Head Screwdriver  ⊖

Thank you for purchasing our product!

Please refer and use this assembly instruction to assemble the product.
Contact our customer service department in case there are any missing or damage parts or hardware.
Replacement parts are normally shipped within 2 or 3 days.

We appreciate your business!

ASSEMBLY PREPARATION

1. Remove all packaging materials, staples and packing straps from the carton.
2. Refer to Parts List and Hardware List , and ensure parts and hardware are complete before assembly.
Contact customer service for missing parts.
3. Place all wooden parts on a clean, flat and soft surface (e.g. carpet or rug) to prevent parts from getting scratched.

SAFETY PRECAUTION

1. KEEP ALL HARDWARE PARTS OUT OF REACH OF CHILDREN.
2. DISPOSE PLASTIC PACKAGING MATERIAL IMMEDIATELY TO AVOID ANY RISK OF SUFFOCATION TO CHILDREN AND ANIMALS.

TIPS FOR ASSEMBLY

1. Allow ample room for assembly and in close proximity to where product will be placed.
2. Assemble the product on a surface that does not scratch or damage the exterior gloss and finish of the furniture.
3. Identify all of the parts, hardware and quantities required for each step.
4. During assembly, do not over-tighten any fittings as this may cause damage.
5. DO NOT USE POWER TOOLS TO ASSEMBLE THIS PRODUCT.
6. Always place the product on a flat , level surface.
7. Do not sit or stand on the partially assembled product; only use the product for which it is intended.

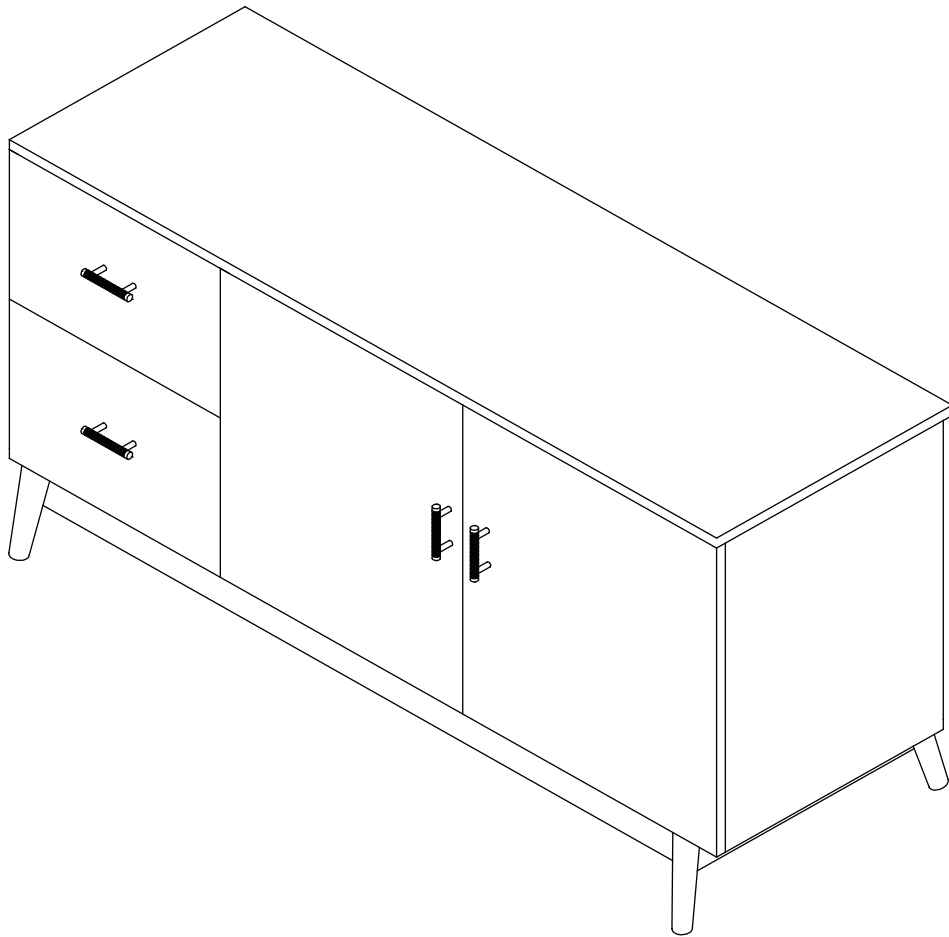
CARE AND MAINTENANCE

- Use a slightly damp cloth to clean the product. Do not use bleach or abrasive cleaning material.
- Check all the fittings periodically and re-tighten as necessary. Do not use the product if any of the parts is damaged or broken.
- Never allow any kind of liquid to remain on your furniture. Absorption can cause wood to warp or delaminate.
- Do not place hot items (e.g. hot drinks) directly onto the wood surface.
- Do not drag and/or pull the furniture.






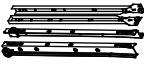










This product is for indoor and household use only - not for commercial use.

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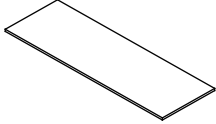
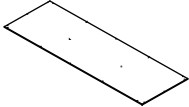
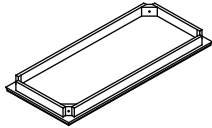
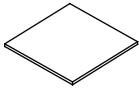
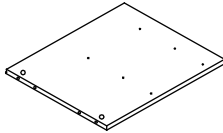
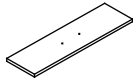
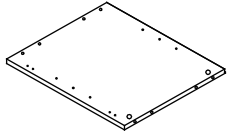

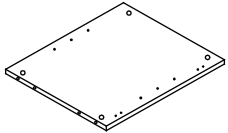

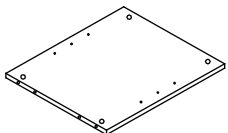

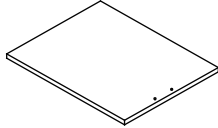
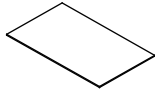
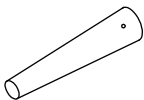
Hardware List

ITEM	DESCRIPTION	PART	QTY	ITEM	DESCRIPTION	PART	QTY
A	Cam-bolt	 6*35mm	24 pcs	I	Hinge		4 pcs
B	Cam-lock	 15*10mm	24 pcs	J	Screw	 3.5*12mm	16 pcs
C	Bolt	 6*45mm	4 pcs	K	Drawer Slide		2 sets
D	Wood Dowel		16 pcs	L	Screw	 3*12mm	20 pcs
E	Shelf Pin		8 pcs	M	Screw	 2.5*10mm	18 pcs
F	Screw	 4*30mm	8 pcs	N	Spring Washer		4 pcs
G	Handle		4 pcs	O	Flat Washer		4 pcs
H	Handle Bolt		8 pcs	P	Allen Wrench		1 pc

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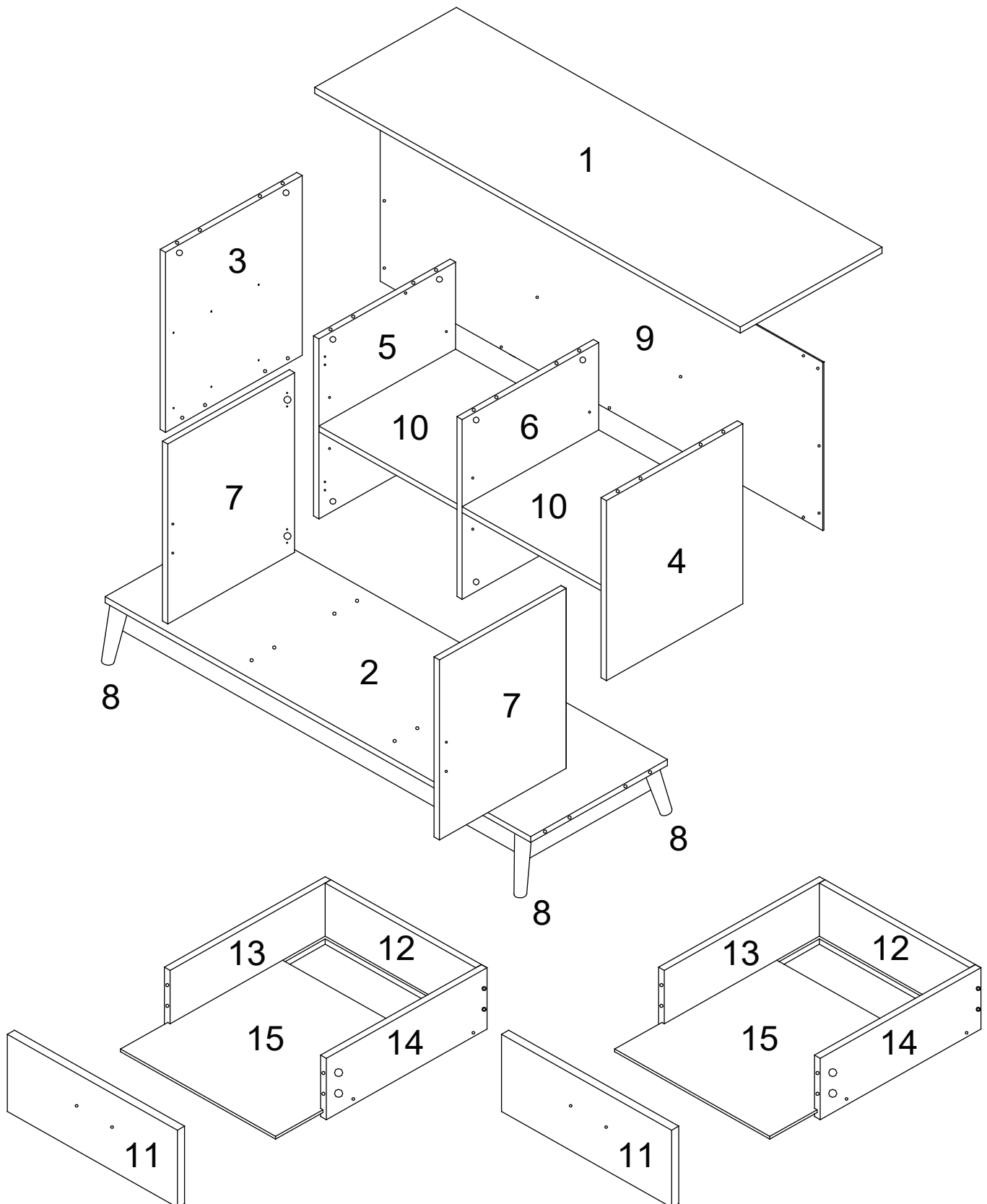
Parts List

ITEM	DESCRIPTION	PART	QTY	ITEM	DESCRIPTION	PART	QTY
1	Top Panel		1 pc	9	Back Panel		1 pc
2	Bottom Base		1 pc	10	Adjustable Shelf		2 pcs
3	Left Side Panel		1 pc	11	Drawer Front Panel		2 pcs
4	Right Side Panel		1 pc	12	Drawer Back Panel		2 pcs
5	Left Divide Panel		1 pc	13	Drawer Left Side Panel		2 pcs
6	Right Divide Panel		1 pc	14	Drawer Right Side Panel		2 pcs
7	Door		2 pcs	15	Drawer Bottom Panel		2 pcs
8	Leg		4 pcs				

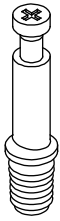
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Parts Assembly Overview



Instructions For Fastening CAM-BOLT AND CAM-LOCK

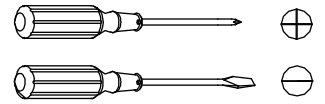


CAM-BOLT

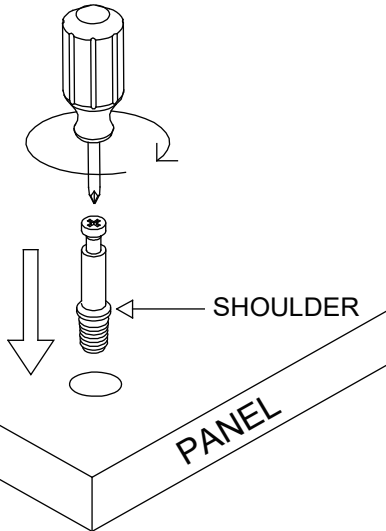


CAM-LOCK

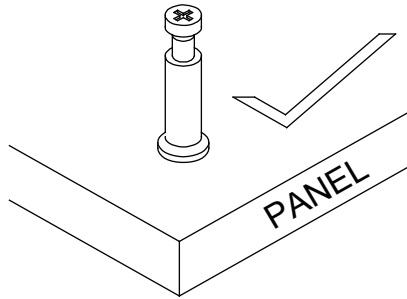
Tools Required



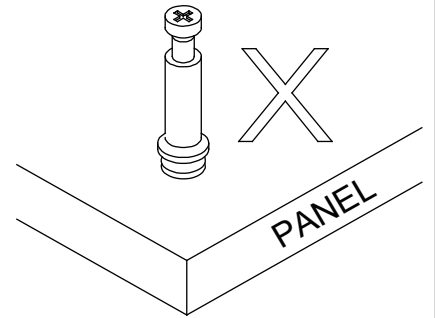
INSERTING AND TIGHTENING CAM-BOLT



Place Cam-bolt on pre-drilled hole and screw in vertically.



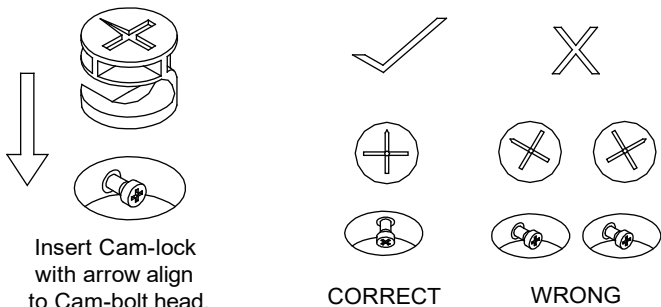
Shoulder is flushed (on the same level) with the panel.



Shoulder is above the panel.

Place Cam-bolt to the designated pre-drilled holes on the panel. Use a Phillips Screwdriver to tighten Cam-bolt vertically until shoulder is flushed (on the same level) with panel. Do not over-tighten or under-tighten.

INSERTING CAM-LOCK



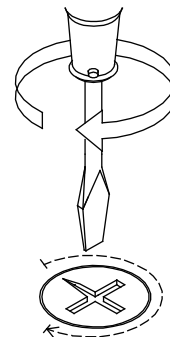
Insert Cam-lock with arrow align to Cam-bolt head.

CORRECT

WRONG

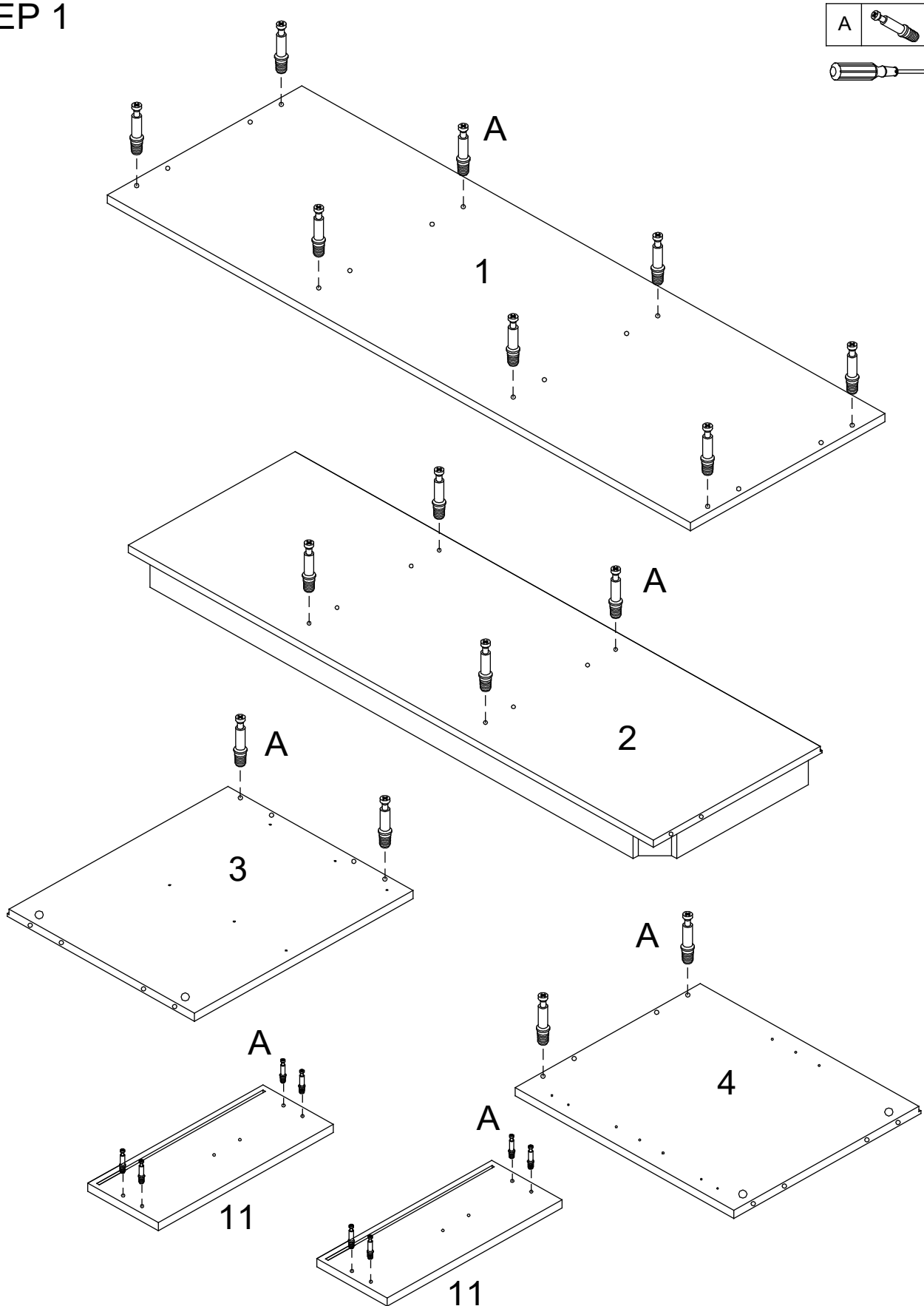
Align the arrow on the Cam-lock to the Cam-bolt head and insert the Cam-lock. Ensure Cam-lock is fully inserted.

TIGHTENING CAM-LOCK



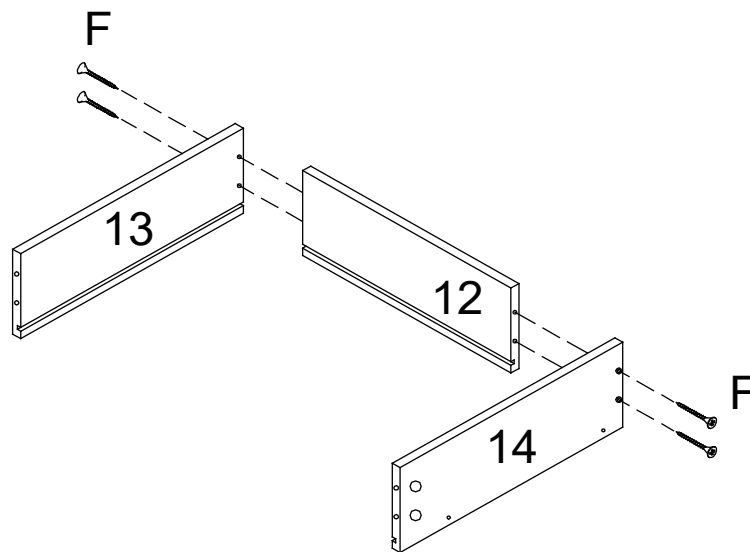
Use a Flat-head Screwdriver to turn Cam-lock clockwise so it locks onto the head of the Cam-bolt. Turn until it is snug (about 3/4ths of a turn) -- over-tightening could damage Cam-lock or/and Cam-bolt.


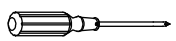
STEP 1



- Lay Top Panel (1), Bottom Base (2), Left Side Panel (3), Right Side Panel (4) and Drawer Front Panel (11) as shown on a material that does not scratch the surface of each part.
- Screw in Cam-bolt (A) into the designated holes on each. Refer to Page 5 for instructions on inserting and tightening Cam-bolt.

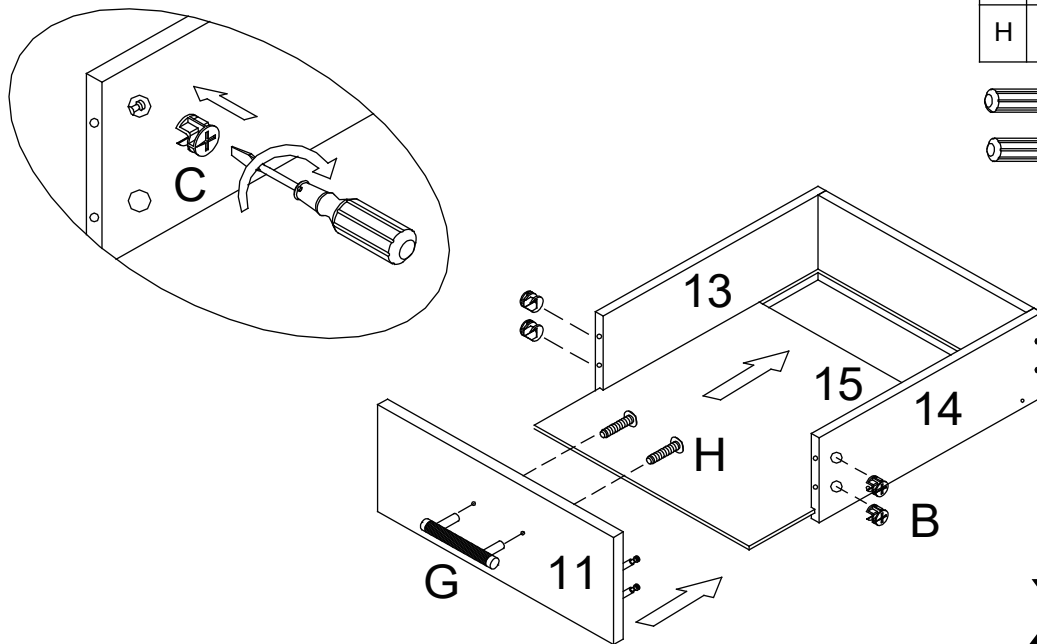
STEP 2






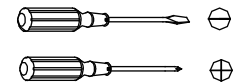
F		8 pcs
		

- Position Drawer Back Panel (12) between Drawer Left & Right Panels (13 & 14) as shown.
Note: the groove on each panel has to be aligned.
- Use Screw (F) to fasten side panels to back panel. Do not tighten screws completely until both screws are in each Side Panel.

STEP 3

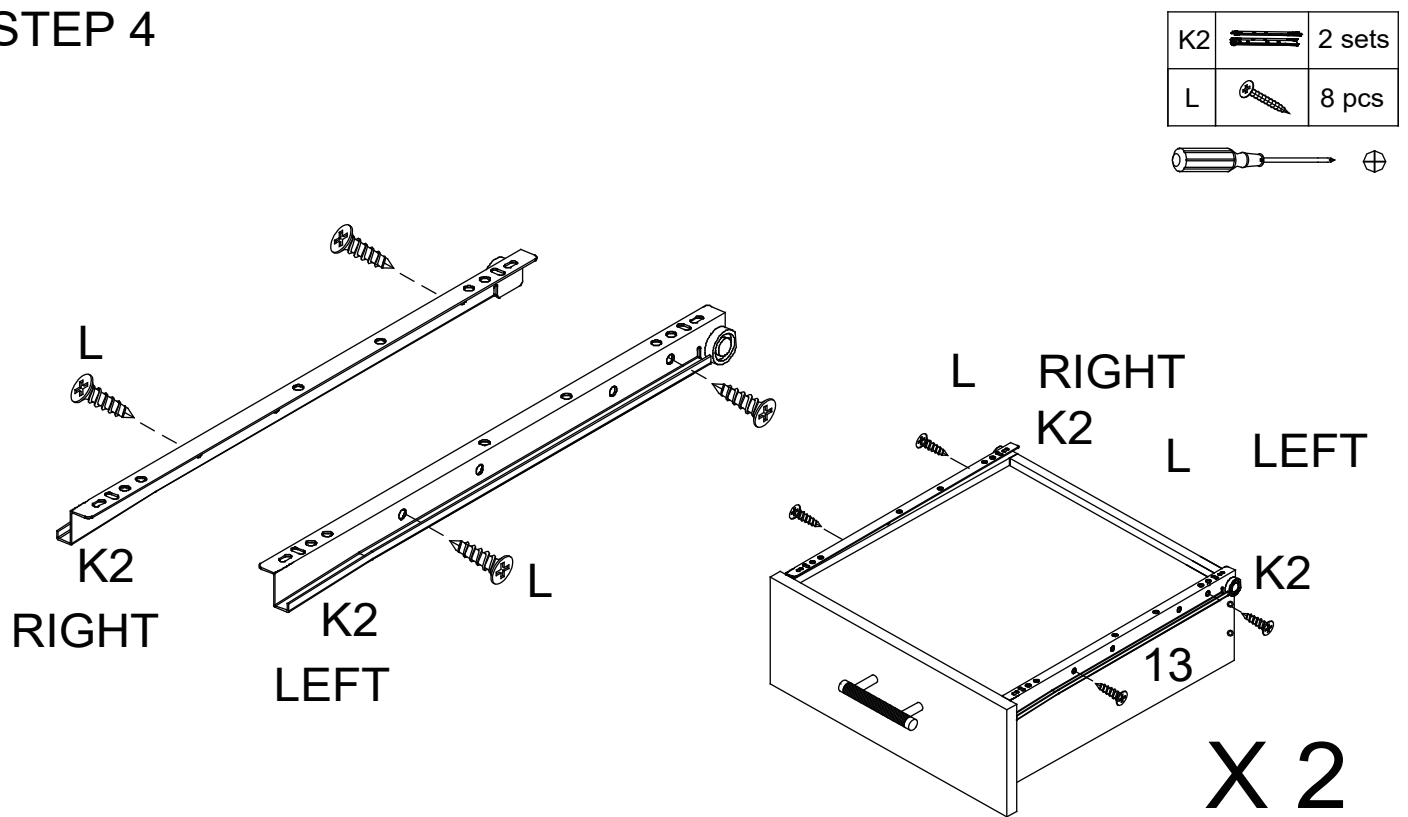


B		8 pcs
G		2 pcs
H		4 pcs



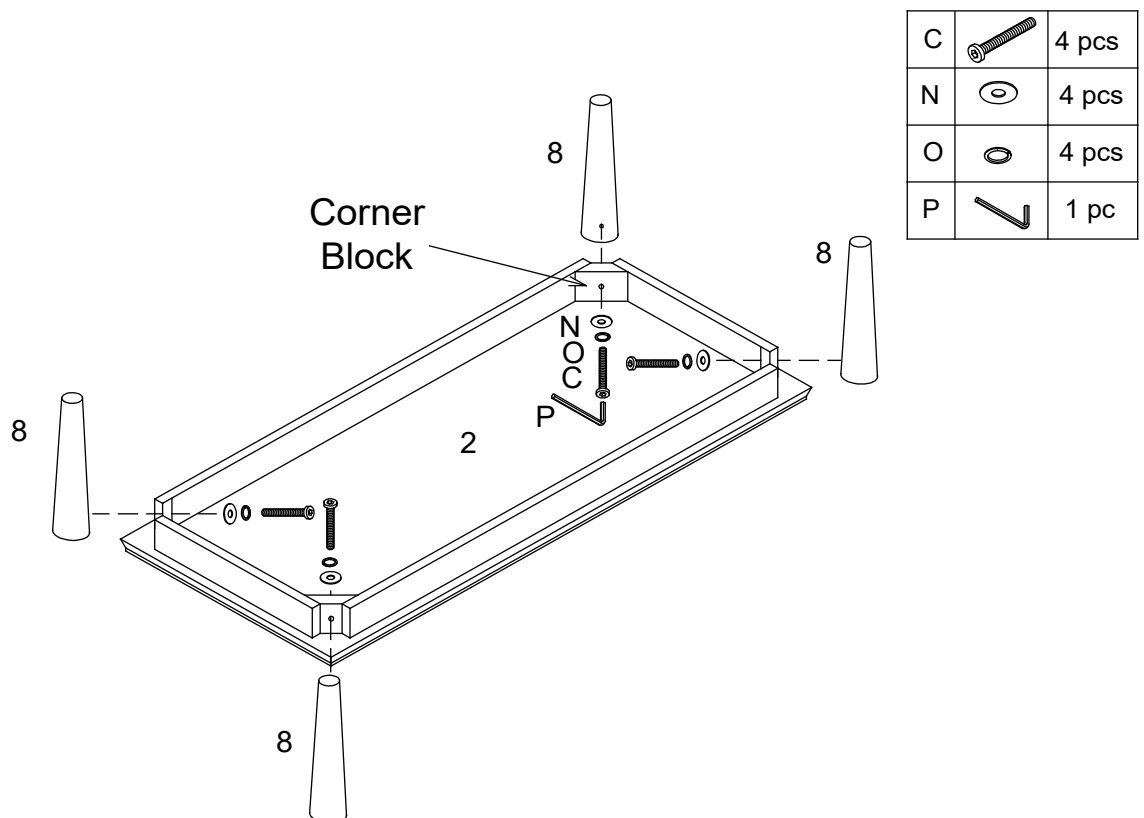
- Fit Drawer Bottom Panel (15) to Drawer Panels (13 & 14) via groove on respective drawer panels.
- Attach Drawer Front Panel (11) to Side Panels (13 & 14) firmly via cam-bolts on (11). Check that front edge of Bottom Panel (15) fits into the groove on the inside-face of Front Panel (11).
- Insert Cam-lock (B) into the holes on (13 & 14) then turn clockwise to lock onto Cam-bolt on (11).
Refer to Page 5 for instructions on inserting and tightening cam-lock.
- Use Handle Bolt (H) to fasten Handle (G) to (11).

STEP 4



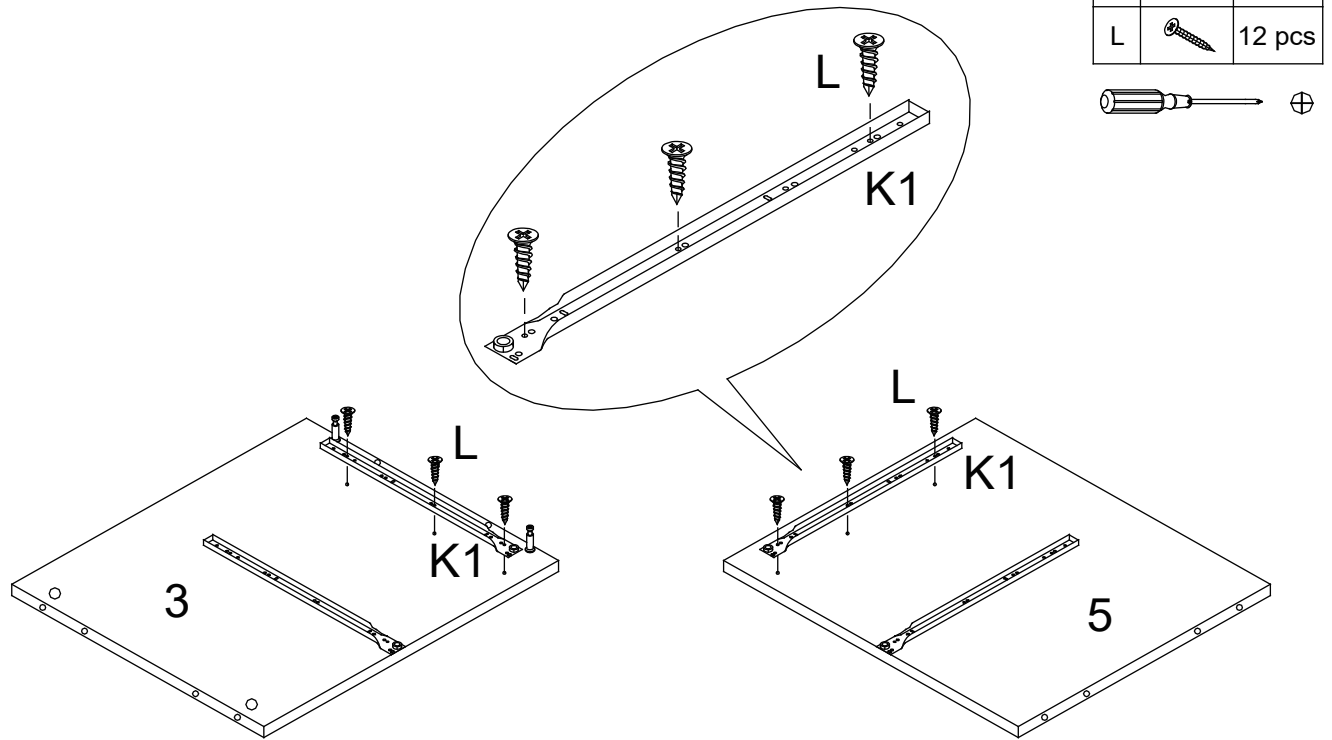
- Position Drawer Slide Runner (K2) against the drawer side panels as shown and identify the designated screw holes on (K2) - refer to enlarged drawings.
- Use Screw (L) to fasten (K2) to Side Panels (13 & 14). Use a Phillips screwdriver to drive (L). Do not tighten (G) completely until both screws are in place.

STEP 5



- Position Leg (8) to each corner of Bottom Base (2) as shown. Insert Bolt (C) fitted with Spring Washer (O) and Flat Washer (N) through the bolt holes on each corner block to screw into the bolt hole on each leg.
- Tighten Bolt (C) by using Allen Wrench (P).

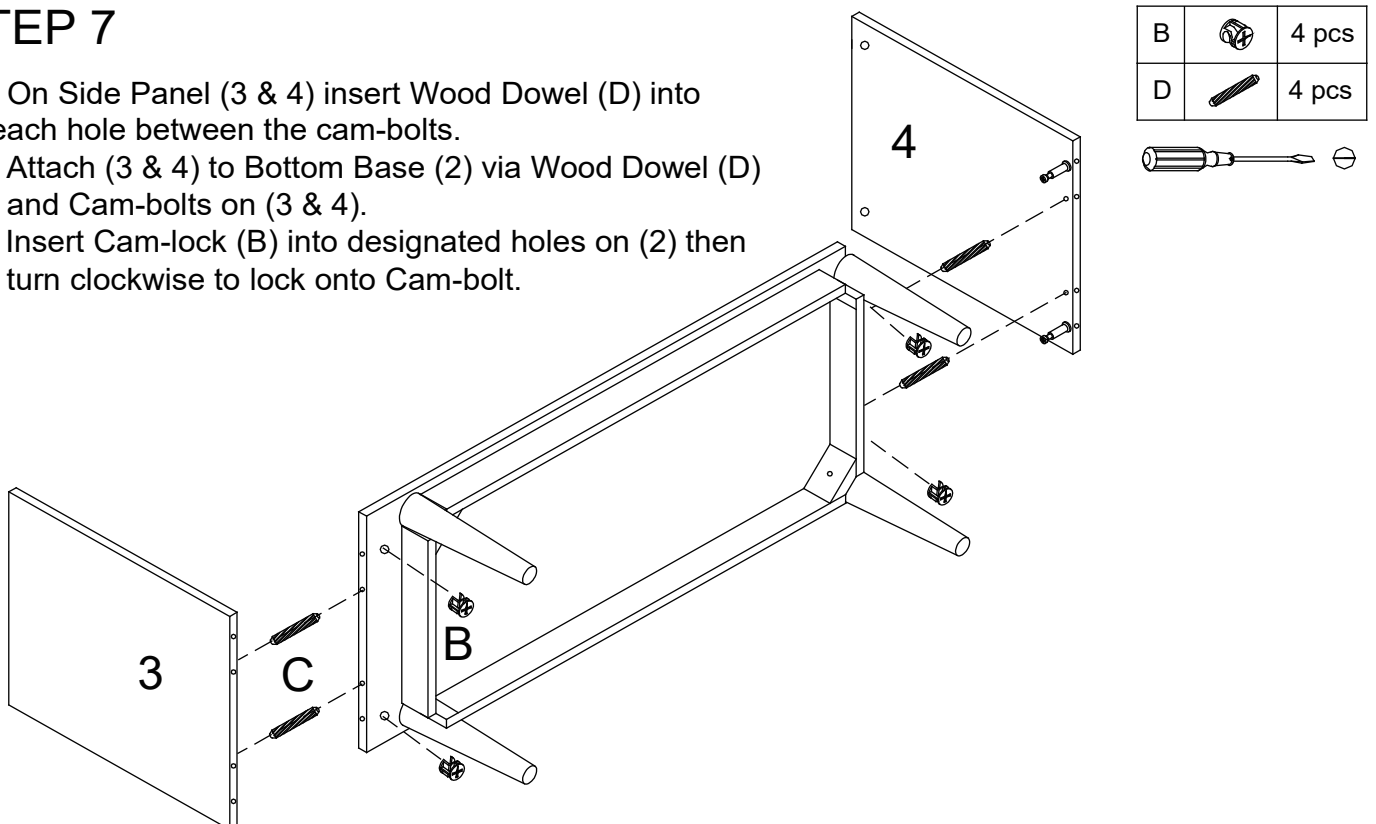
STEP 6



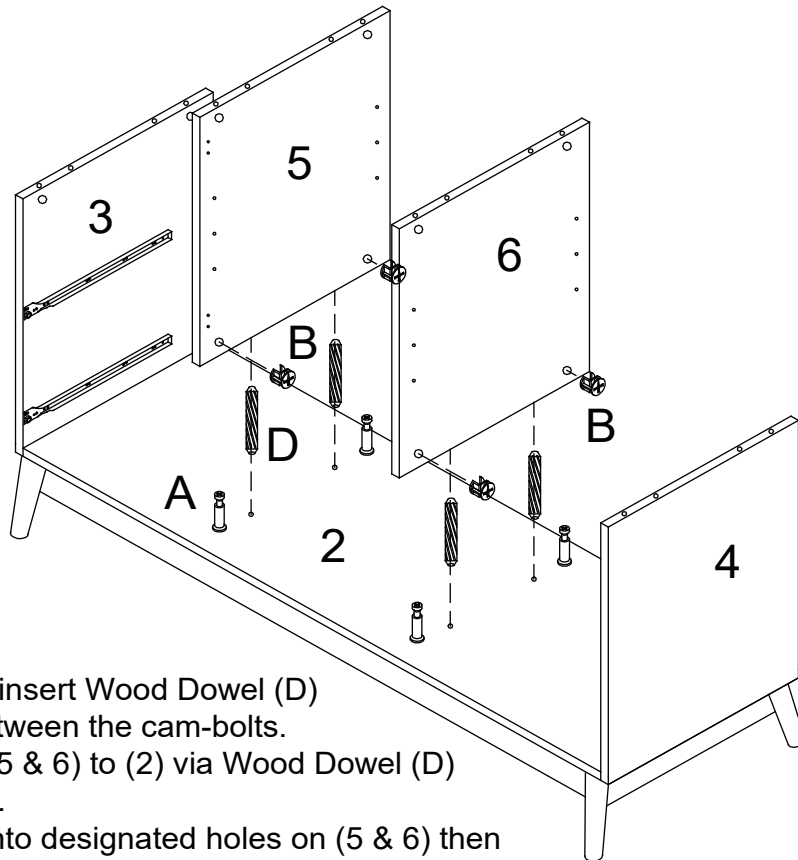
- a) Place Drawer Slide Track (K1) to align the designated screw holes on (K1) to pilot holes on Left Side Panel (3) and Left Divide Panel (5) - Refer to enlarged drawings.
- b) Use Screw (L) to fasten (K1) to (3 & 5). Do not tighten (L) completely until all 3 screws are in place.

STEP 7

- a) On Side Panel (3 & 4) insert Wood Dowel (D) into each hole between the cam-bolts.
- b) Attach (3 & 4) to Bottom Base (2) via Wood Dowel (D) and Cam-bolts on (3 & 4).
- c) Insert Cam-lock (B) into designated holes on (2) then turn clockwise to lock onto Cam-bolt.



STEP 8

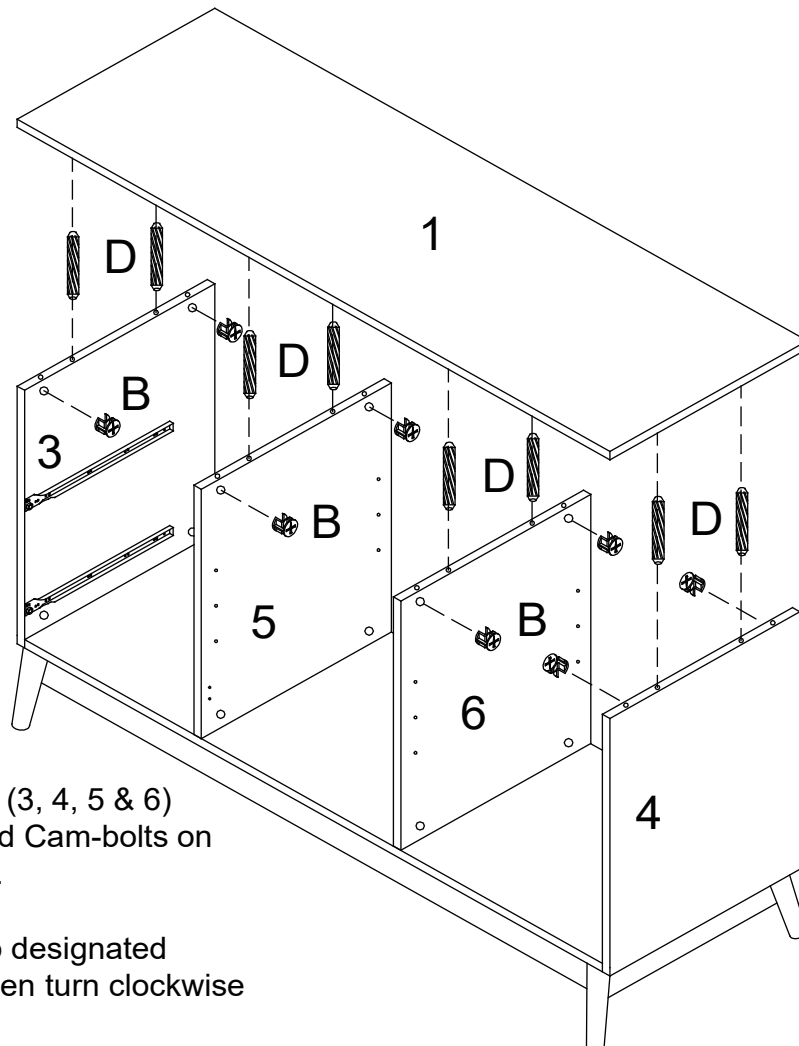


B		4 pcs
D		4 pcs

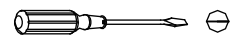


- On Bottom Base (2), insert Wood Dowel (D) into the each hole between the cam-bolts.
- Attach Divide Panel (5 & 6) to (2) via Wood Dowel (D) and Cam-bolts on (2).
- Insert Cam-lock (B) into designated holes on (5 & 6) then turn clockwise to lock onto Cam-bolt.

STEP 9



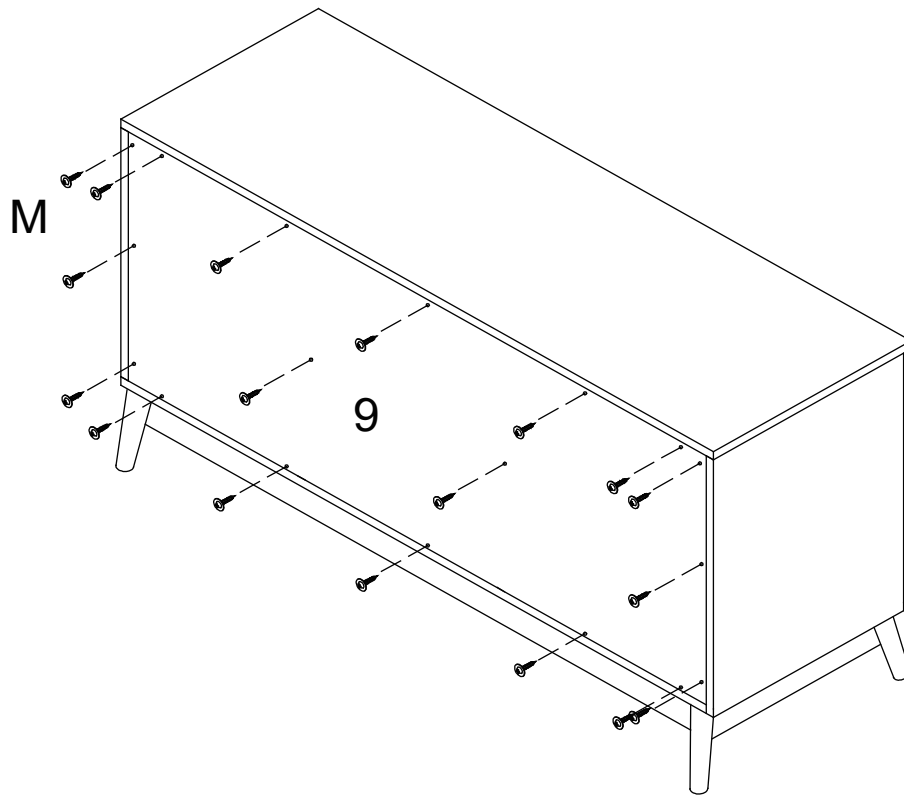
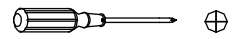
B		8 pcs
D		8 pcs



- Insert Wood Dowel (D) into the inner 2 holes on top edge of Side Panel (3 & 4) and Divide Panel (5 & 6) as shown.
- Attach Top Panel (1) to (3, 4, 5 & 6) via Wood Dowel (D) and Cam-bolts on each respective panels.
- Insert Cam-lock (B) into designated holes on (3, 4, 5 & 6) then turn clockwise to lock onto Cam-bolt.


STEP 10

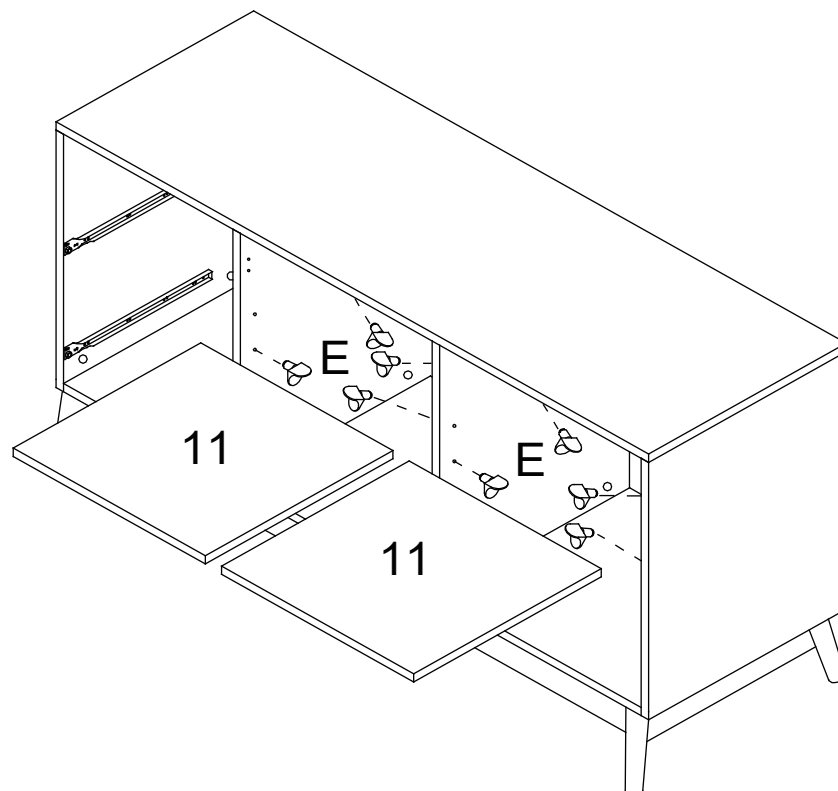
H		18 pcs
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Attach Back Panel (9) by using Screw (M).

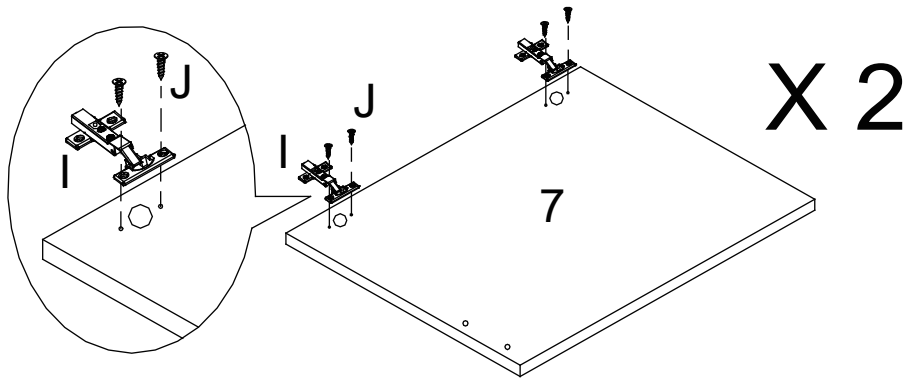
STEP 11

E		8 pcs
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Insert Shelf Pin (E) and put Shelf (11) in place.

STEP 12A

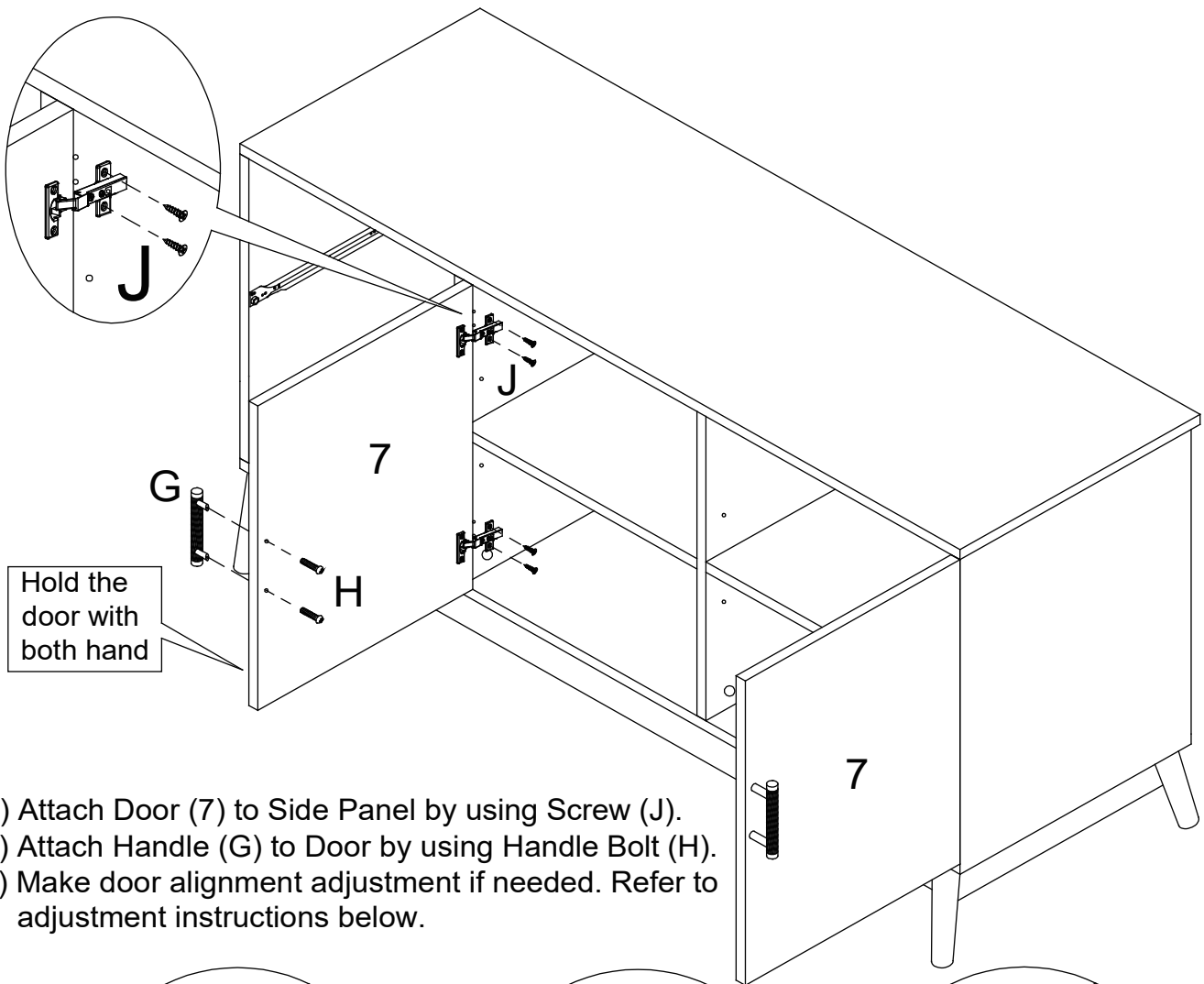


G		2 pcs
H		4 pcs
I		4 pcs
J		16 pcs

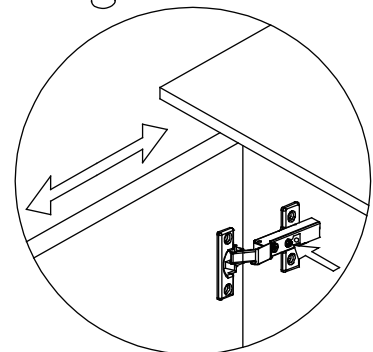
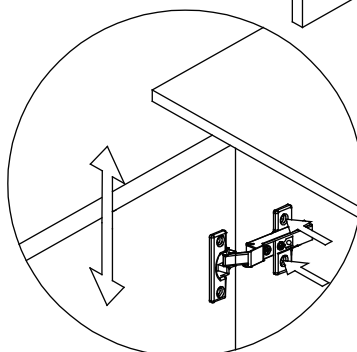
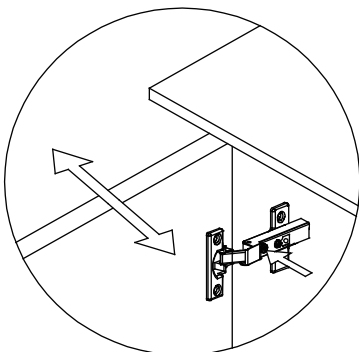


Attach Hinge (I) to Door (7) by using Screw (J).

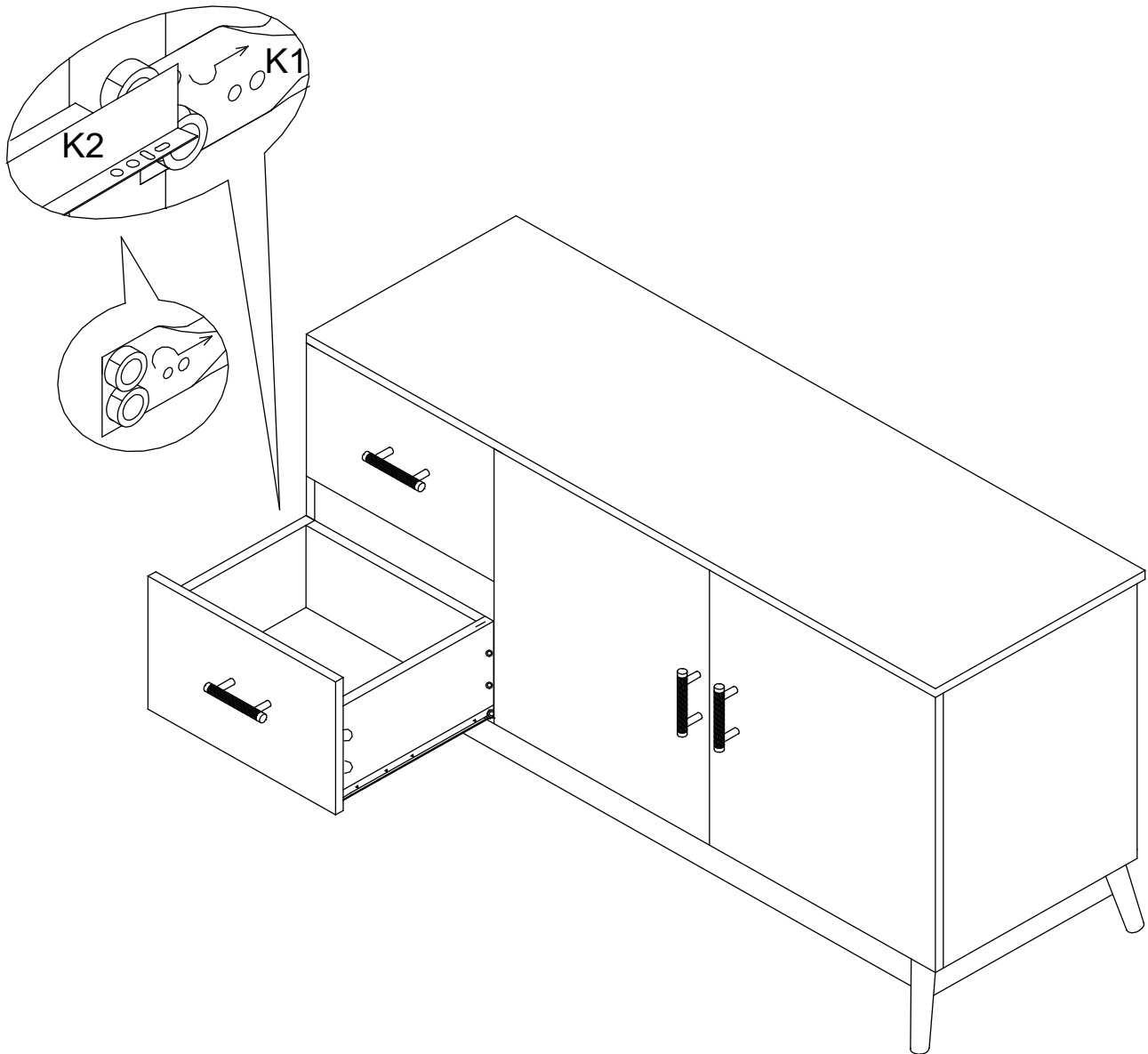
STEP 12B



- Attach Door (7) to Side Panel by using Screw (J).
- Attach Handle (G) to Door by using Handle Bolt (H).
- Make door alignment adjustment if needed. Refer to adjustment instructions below.



STEP 13



Insert Drawer as shown.

- a) Align roller on Drawer Slide Runner (K2) on drawer to be above the roller on Drawer Slide Track (K1) on Side & Divide Panel, and slide roller on (K2) into track rail on (K1).
- b) Push drawer squarely and gently to allow (K2) to slide into (K1).

The assembly of the buffet unit is complete.