

XWG-098

INSTRUCTION MANUAL

13 FT x 15 FT Wood Framed Gazebo

The gazebo comes with 5 boxes. Sometimes they may be delivered on different day, please wait 2-3 more days or contact us for help

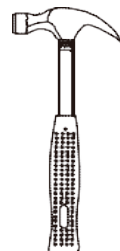
Note: The gazebo needs to be installed in cooperation with six people. The following tools are not included and needed for assembly:



Pistol Drill



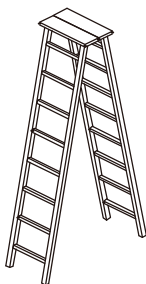
Tape Measure



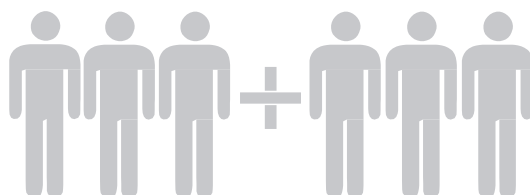
Hammer



Screw Driver



2 m Adjustable Ladder



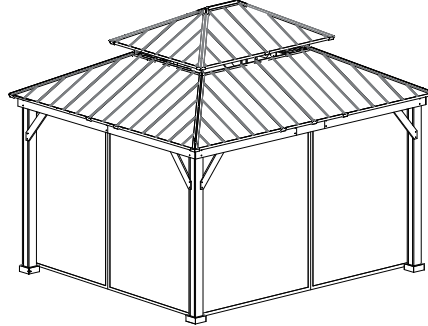
6 people

Warning

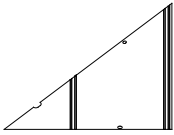




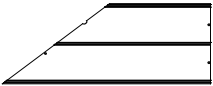
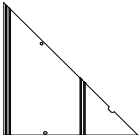
1. A 6 person assembly is required for this gazebo.
2. Please take appropriate actions as heavy rain, wind and snow can damage the gazebo. If necessary please dis-assemble and store for later use.
3. In snowy conditions, please do not allow the thickness of the snow to be more than 1.92 inch on the roof, this should be cleared as soon as possible for your safety. When the wind speed reaches 61.2 km/h, please take measures to avoid the wind.
4. Care the wooden struction of the gazebo like painting with anticorrosive paint every two months or dry the wooden parts and then paint when it is in rainy season, can let the gazebo service longer.

Attention:

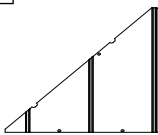
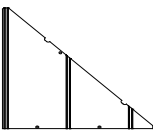
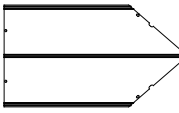
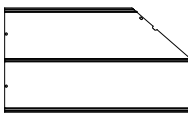
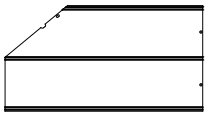
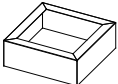

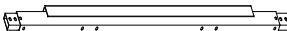
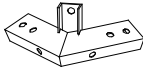

- 1.Please fix all the screws first,do not lock off,after assembling is fully completed, lock all at once finally.
- 2.Please check the manual carefully and make sure you have received all the parts.
- 3.If there is any missing,please let us know the letter of the parts you need.
- 4.If there is any damage,please send clear photos to us,we will check and offer you best solution soon.


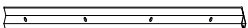
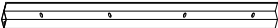
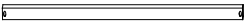



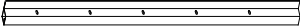
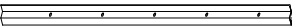
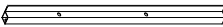

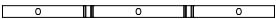



Parts List (Box A)

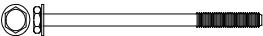
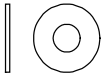
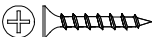

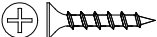
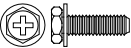


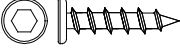
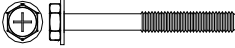

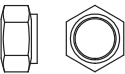
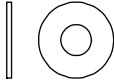
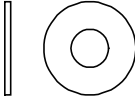
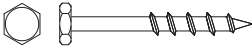
Q1	Q2	Q3	Q4	Q5
				
Left small metal panel of large roof	Left trapezoid metal panel of large roof	Left larger metal panel of large roof	Middle metal panel of large roof	Right larger metal panel of large roof
4 PCS	4 PCS	4 PCS	6 PCS	4 PCS
Q6	Q7			
				
Right trapezoid metal panel of large roof	Right small metal panel of large roof			
4 PCS	4 PCS			


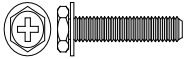

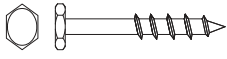


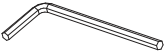
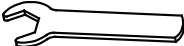
Parts List (Box B)

P1	P2	P4	P5	P6
				
Left metal panel of small roof	Right metal panel of small roof	Middle metal panel of small roof short side	Left of the center metal panel of small roof long side	Right of the center metal panel of small roof long side
4 PCS	4 PCS	2 PCS	2 PCS	2 PCS
B	C	E2	E3	P
				
Stake cover	Stake panel	Short top tube of large roof	Corner connector of large roof tubes	Hook
4 PCS	4 PCS	2 PCS	4 PCS	1 PC

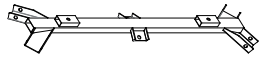


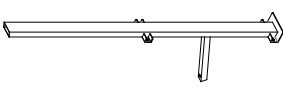
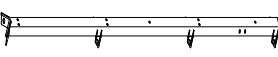
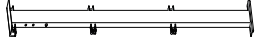







L9	L9-1	L9-2	L10	L3
				
Short beam of small roof long side	Left baffle tube of small roof long side	Right baffle tube of small roof long side	Short beam of small roof short side	Upper short beam of large roof
4 PCS	2 PCS	2 PCS	2 PCS	8 PCS
L4	L5	L6	L7	L8
				
Lower short beam of large roof	Middle short beam of large roof long side	Left baffle tube of large roof	Right baffle tube of large roof	Middle baffle tube of large roof
8 PCS	12 PCS	4 PCS	4 PCS	6 PCS
S1	S2	S3		
				
Metal sheet 1	Metal sheet 2	Metal sheet 3		
12 PCS	8 PCS	8 PCS		

Hardware List



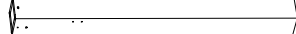
AA	BB	CC	DD	EE
				
Outer hexagon bolt M10*205	M6 washer	Countersunk head cross self-tapping screw M5*40	M6 Nut	Countersunk head cross self-tapping screw M5*30
8 PCS	48 PCS	72 PCS	32 PCS	72 PCS
FF	GG	HH	II	JJ
				
Cross outer hexagon bolt M6*20	Cross outer hexagon bolt M6*15	Hexagon socket bolt with flat head M8*35	Hexagon socket self-tapping screw with flat head M8*35	Cross outer hexagon bolt M6*55
258 PCS	22 PCS	16 PCS	16 PCS	34 PCS
KK	LL	MM	NN	OO
				
Hexagon socket bolt with flat head M8*25	Non-slip nut M10	M8 washer	M10 washer	Hexagon self-tapping screw M10*80
28 PCS	8 PCS	16 PCS	16 PCS	8 PCS



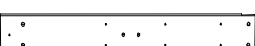
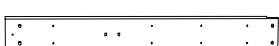

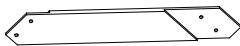


PP	QQ	RR	SS	TT
				
Stake $\varnothing 8 \times 180$	Cross outer hexagon bolt M6*35	M3 Drill	Hex Head Screw M6*25	Q type ring
8 PCS	16 PCS	2 PCS	16 PCS	120 PCS
Z1	Z2	Z4		
				
M6 wrench	M8 Allen wrench	M10 wrench		
2 PCS	1 PCS	2 PCS		

Parts List (Box C)

D	E1	F	F1	G
				
Small roof fastening piece	Long top tube of large roof	Bevel beam of small roof	Middle beam of small roof	Bevel beam of large roof
1 PC	2 PCS	4 PCS	2 PCS	4 PCS
H	I	L10-1	M1	M2
				
Middle beam of large roof	Connector for bevel beam	Baffle tube of small roof short side	Left long tube for Mosquito net	Right short tube for Mosquito net
10 PCS	4 PCS	2 PCS	4 PCS	4 PCS
R4	R5	R6		
				
Middle cover plate of small roof	Bevel beam cover plate of small roof	Bevel beam cover plate of large roof		
1 PC	4 PCS	4 PCS		

Parts List (Box D)

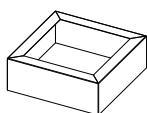
01	05	08	W	X
				
Left long beam of external short side	Middle beam of internal side	Leg	Mosquito Net	Sidewall
6 PCS	4 PCS	2 PCS	1 PC	1 PC

Parts List (Box E)				
02	16	07	18	08
				
Right long beam of external short side	Middle beam of external long side	Beam of internal short side	Beam of internal long side	Leg
2 PCS	2 PCS	4 PCS	4 PCS	2 PCS
10	11	J		
				
Bevel support tube 1	Bevel support tube 2	Connector for middle beam		
4 PCS	4 PCS	10 PCS		

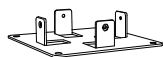
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08 4x



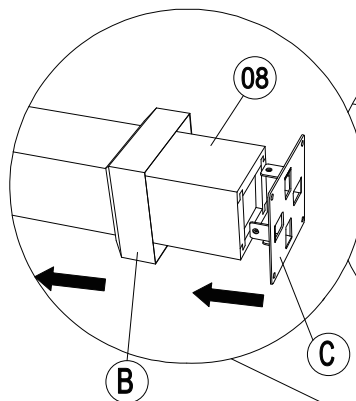
B 4x



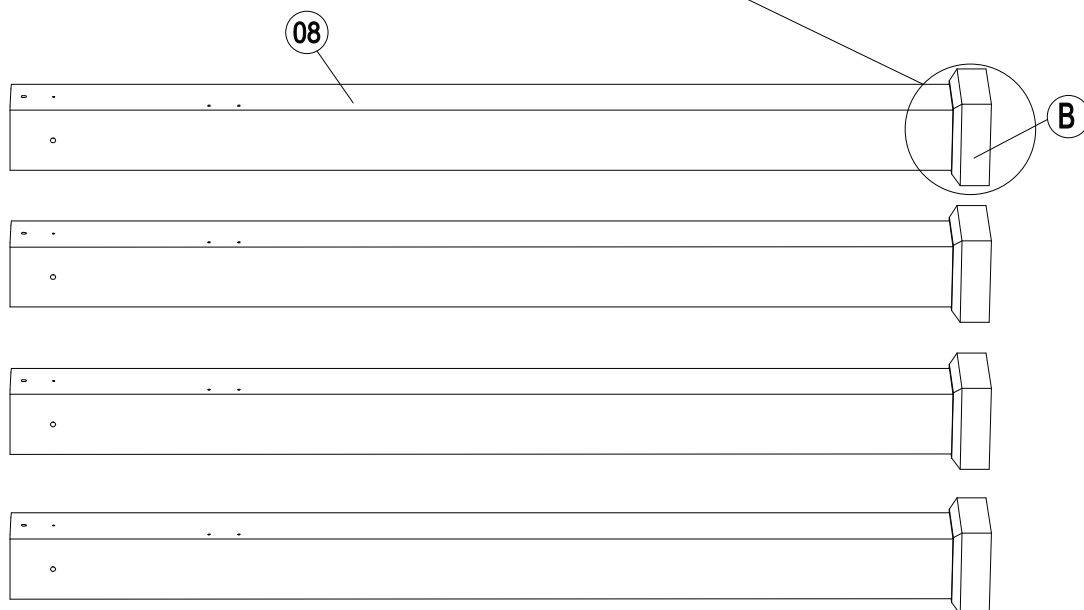
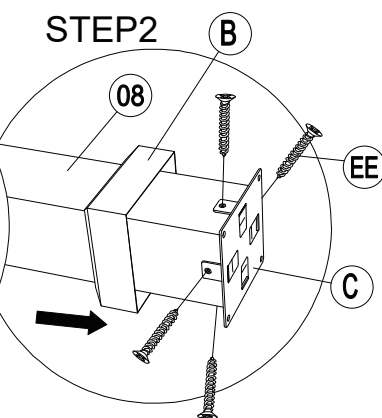
C 4x

1

STEP1



STEP2



EE 16x

M5x30

<2>



05 4x

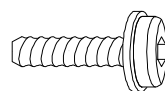
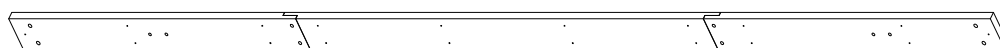
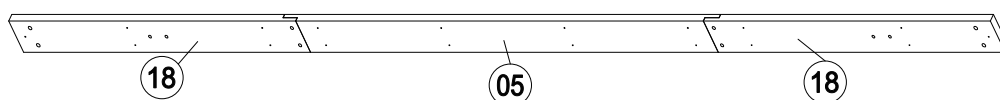
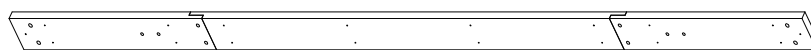
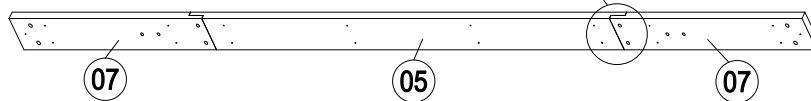
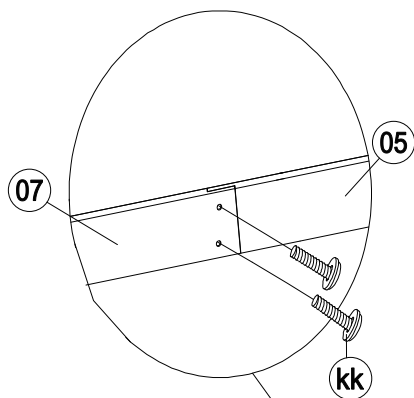


07 4x



18 4x

2



KK 16x M8x25

<3>



01 2x

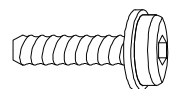
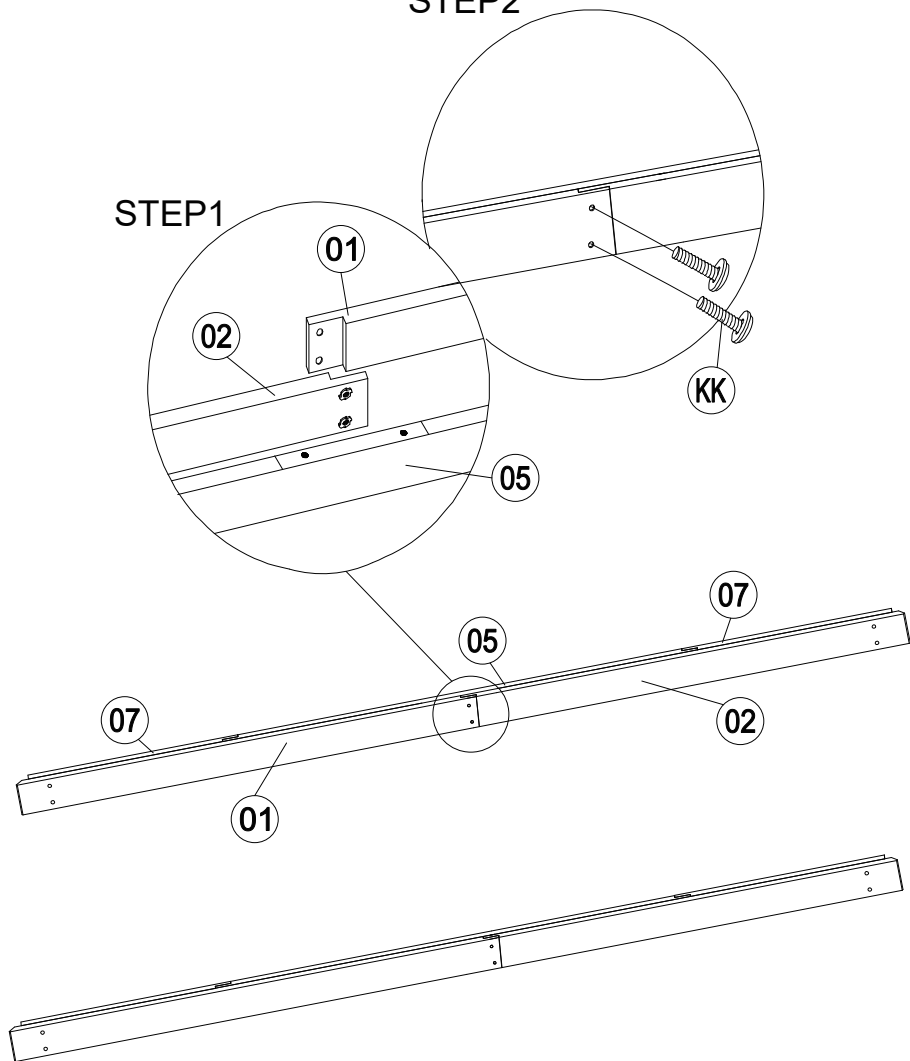


02 2x

3

STEP2

STEP1



KK 4x

M8x25

<4>

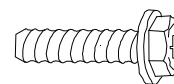
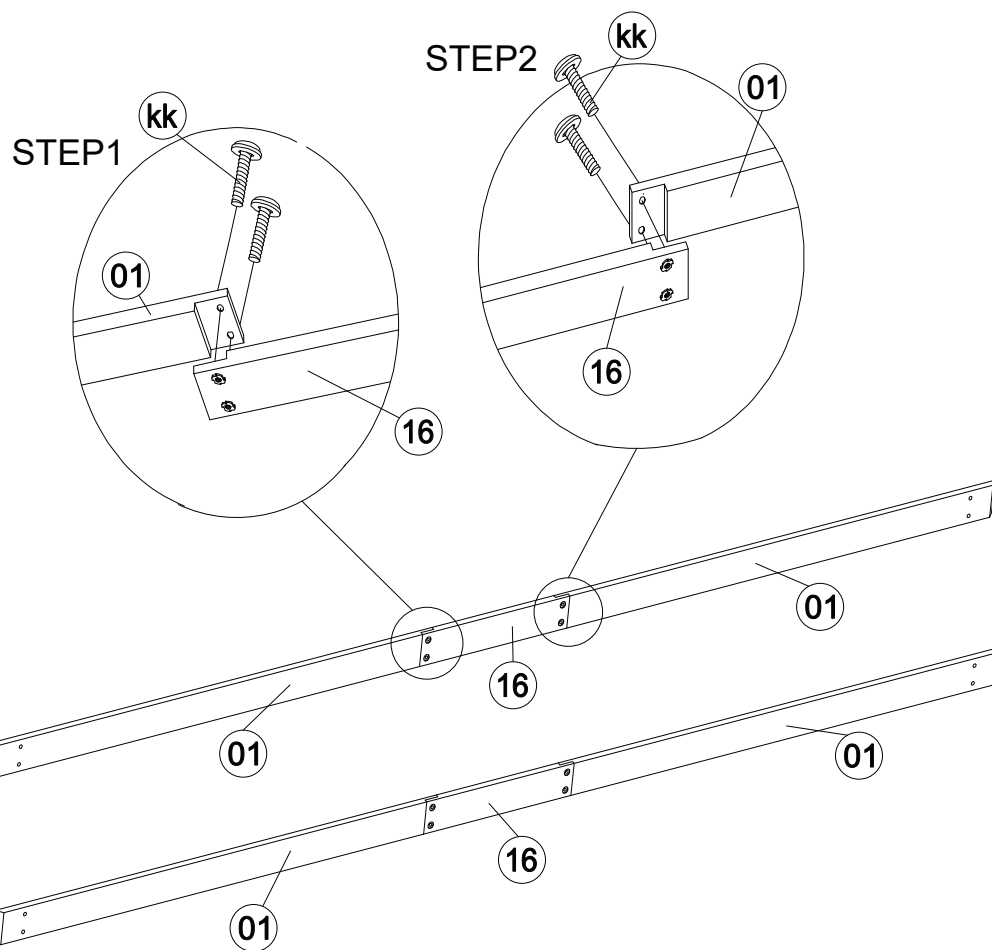


01 4x



16 2x

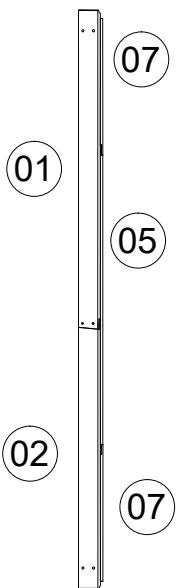
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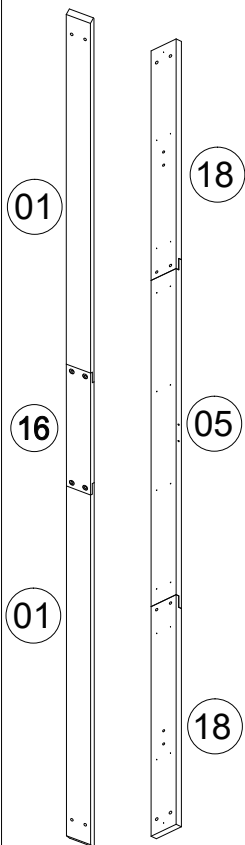
KK 8x

M8x25

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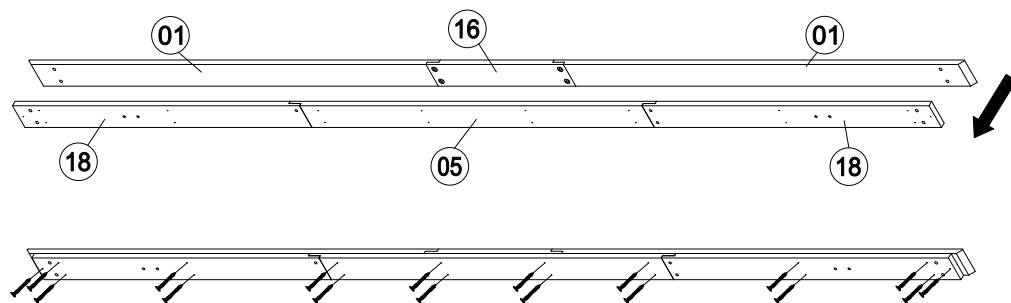
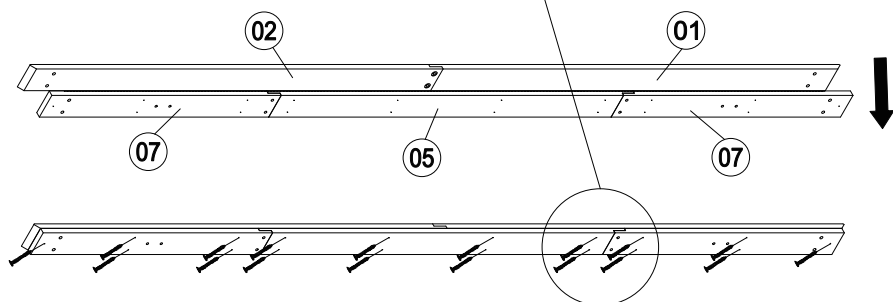
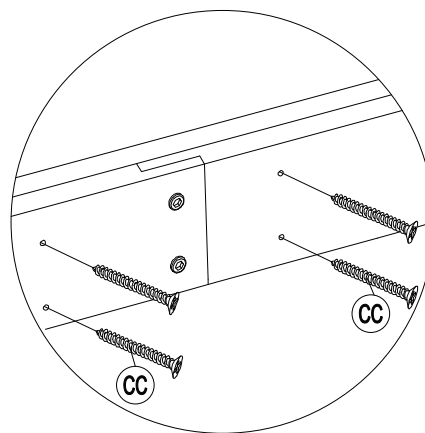


2x



2x

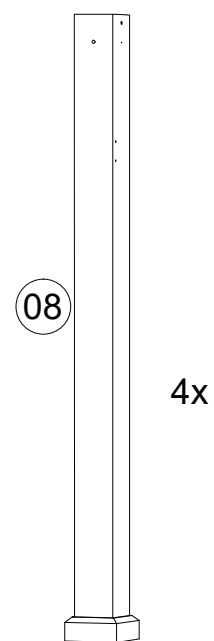
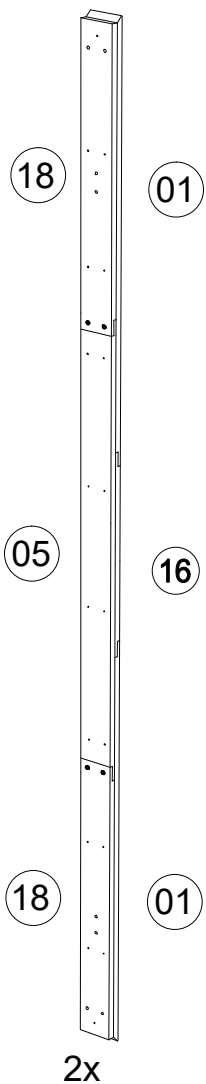
5



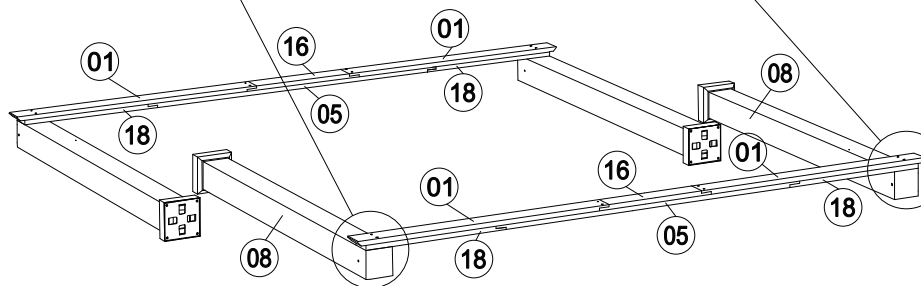
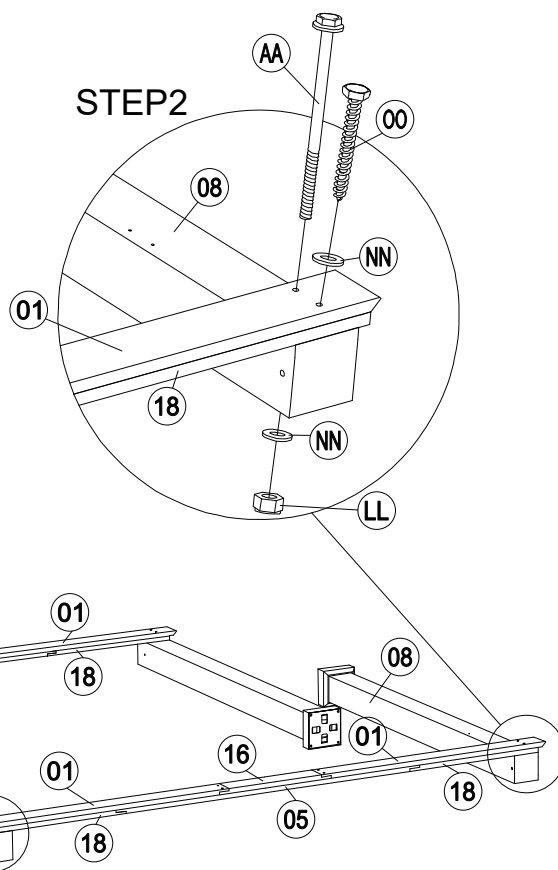
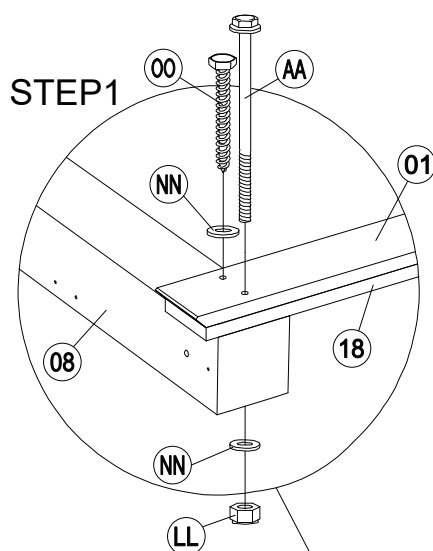
CC 72x

M5x40

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6



LL M10 4x

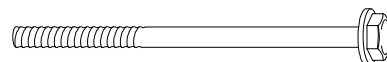


NN M10 8x



OO 4x

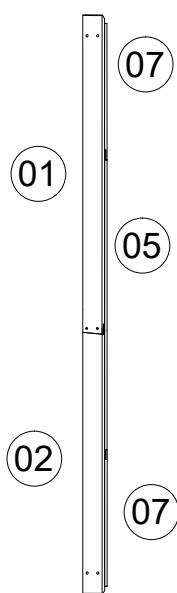
M10x80



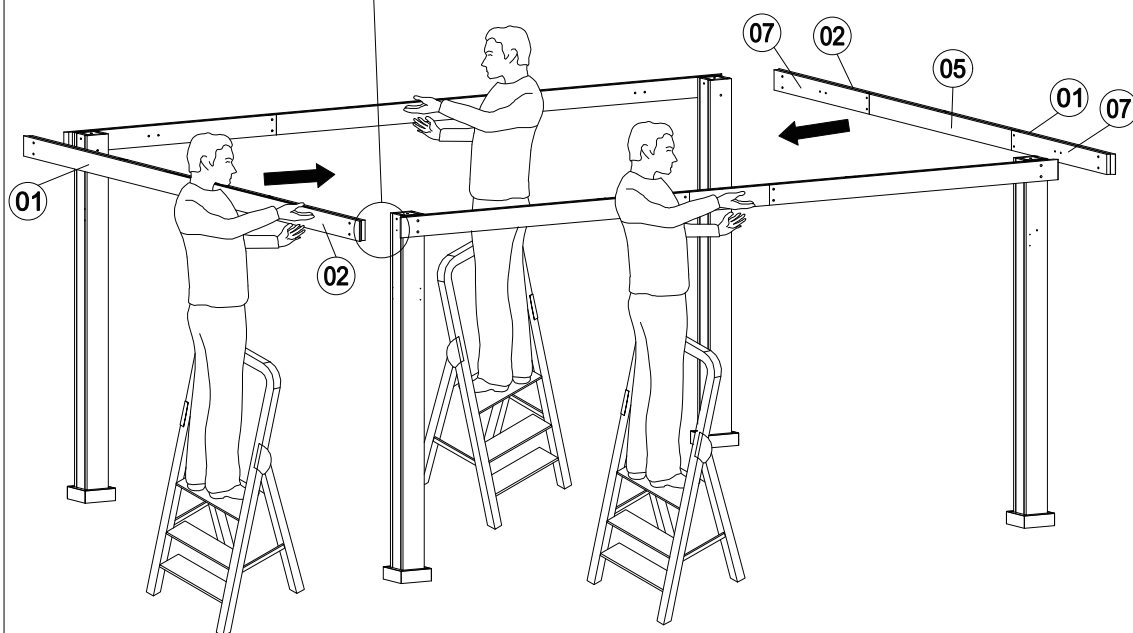
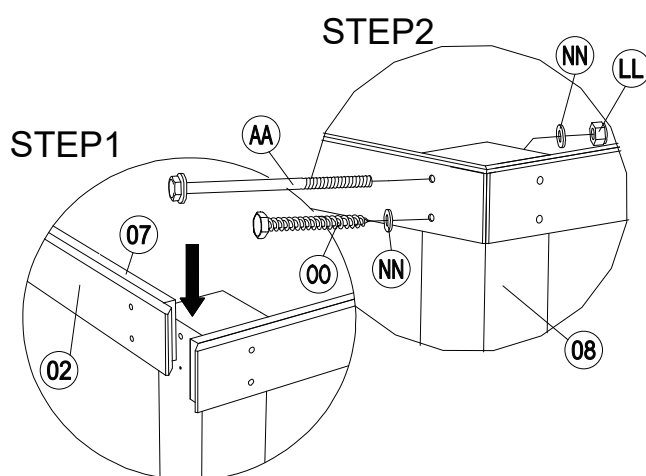
AA 4x

M10x205

<7>



2x



7



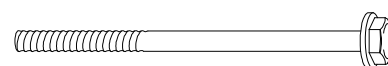
LL M10 4x



NN M10 8x



OO M10x80 4x



AA M10x205 4x

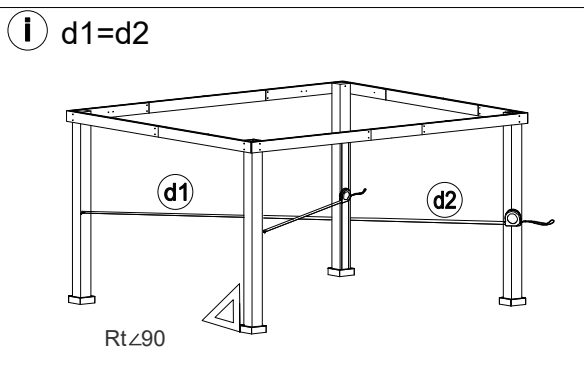


10 4x

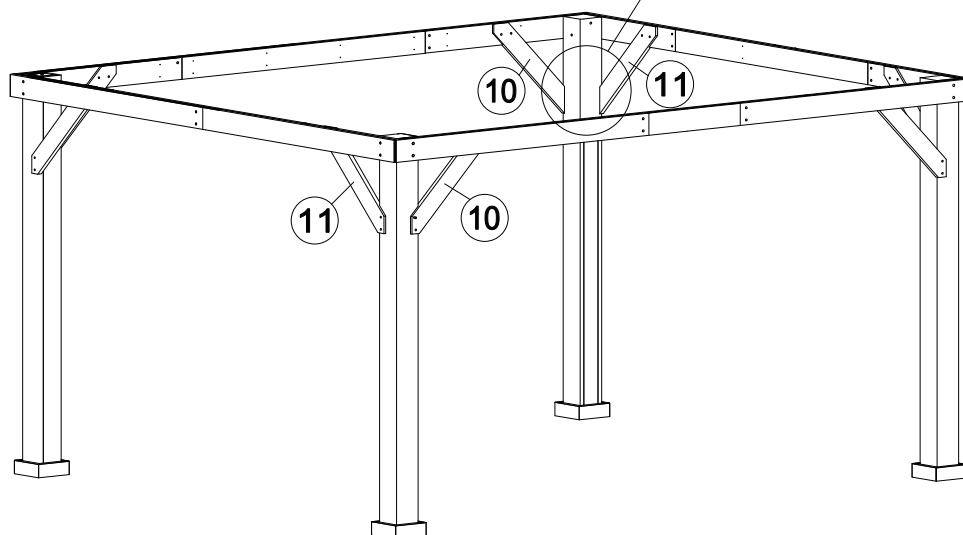
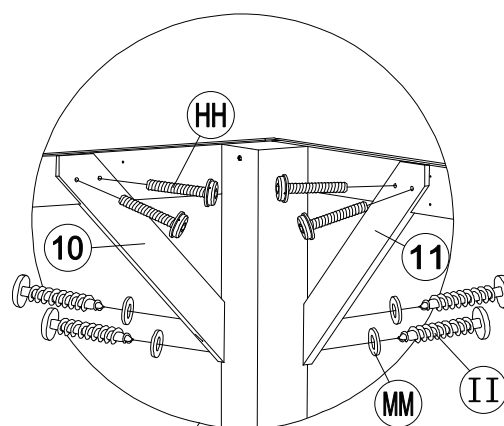


11 4x

<8>



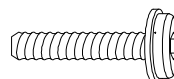
Tips: Before step 9, please measure the length until d1 is equal to d2, so to ensure the legs are completely straight on the ground, and the beams are also at the right place, that is vertical to the legs.



8



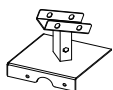
MM M8 16x



HH M8x35 16x



II M8x35 16x

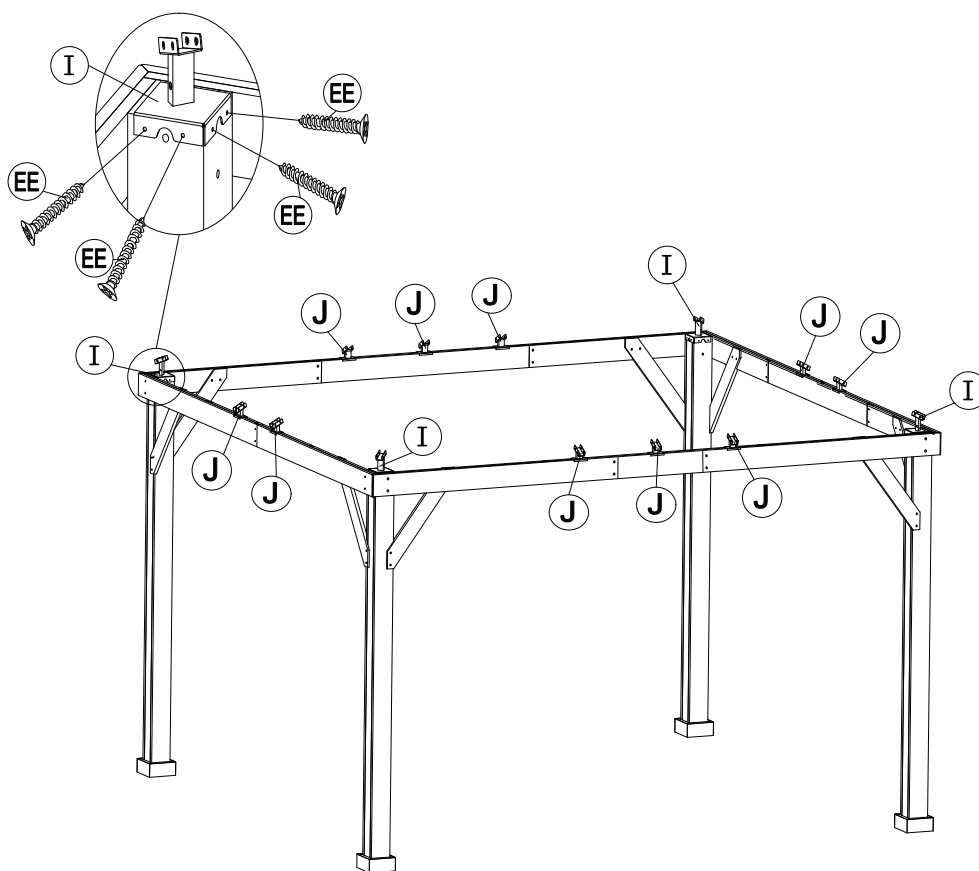


I 4x



J 10x

<9>



Attention: Just put the part #J on the beam,
but don't lock them off with screws.

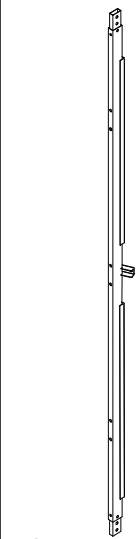
9



EE 16x

M5x30

<10>



E1 2x



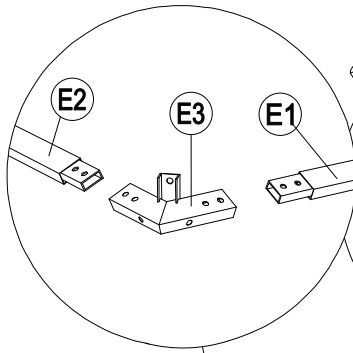
E2 2x



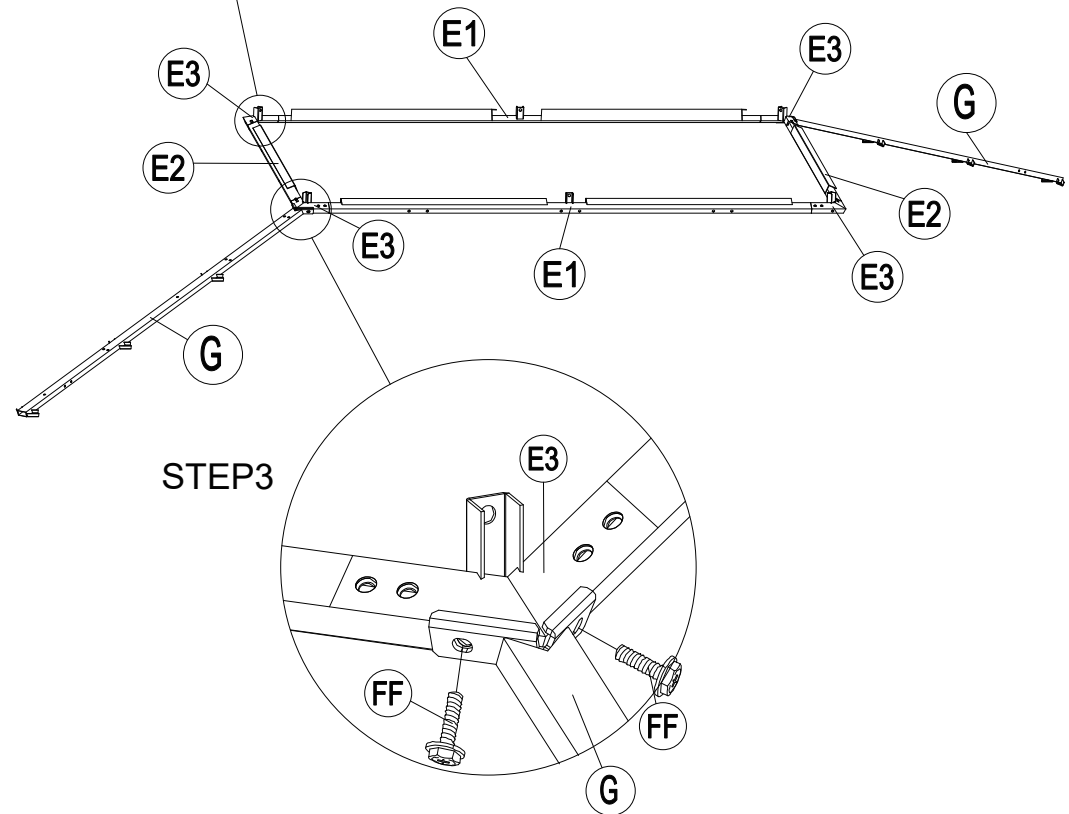
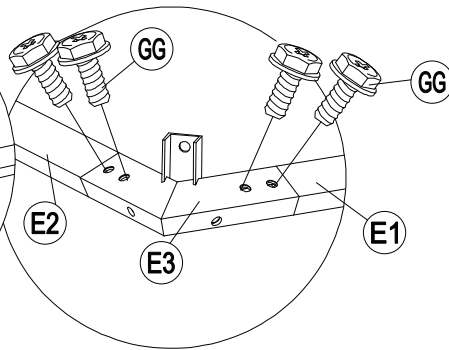
G 2x

10

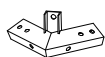
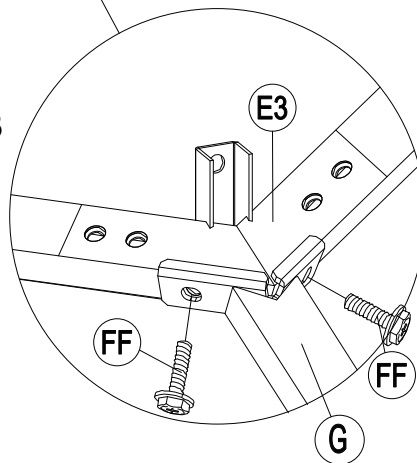
STEP1



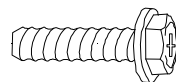
STEP2



STEP3

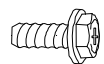


E3 4x



FF 4x

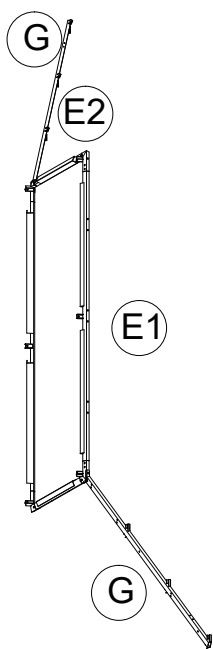
M6x20



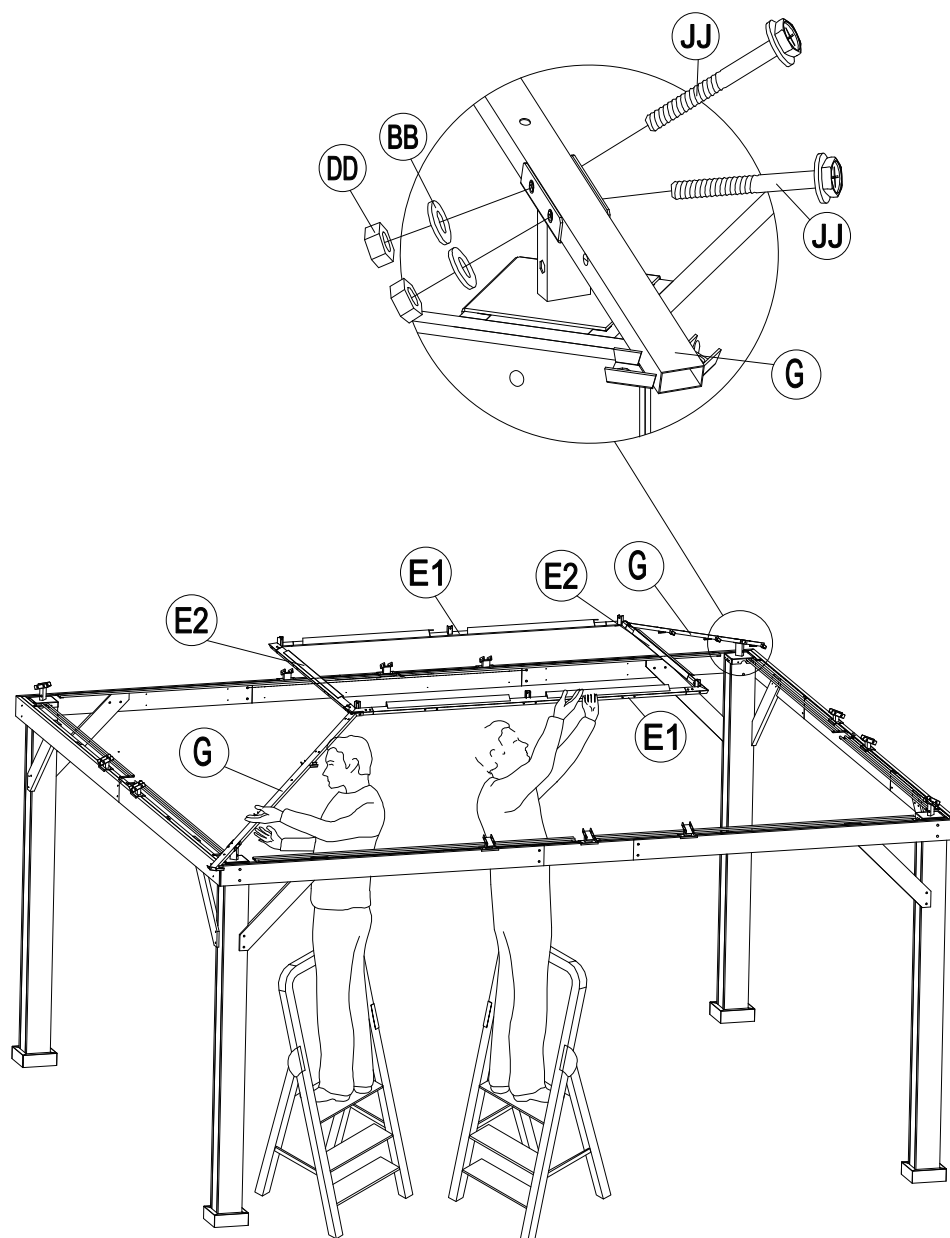
GG 16x

M6x15

<11>



1x



Attention: This step requires at least 4 people and two ladders.

11



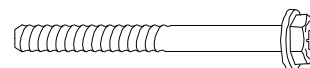
M6

DD 4x



M6

BB 4x



M6x55

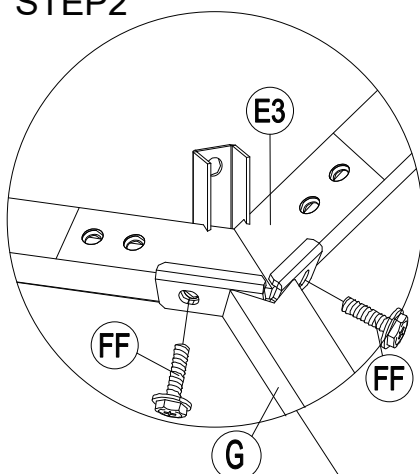
JJ 4x



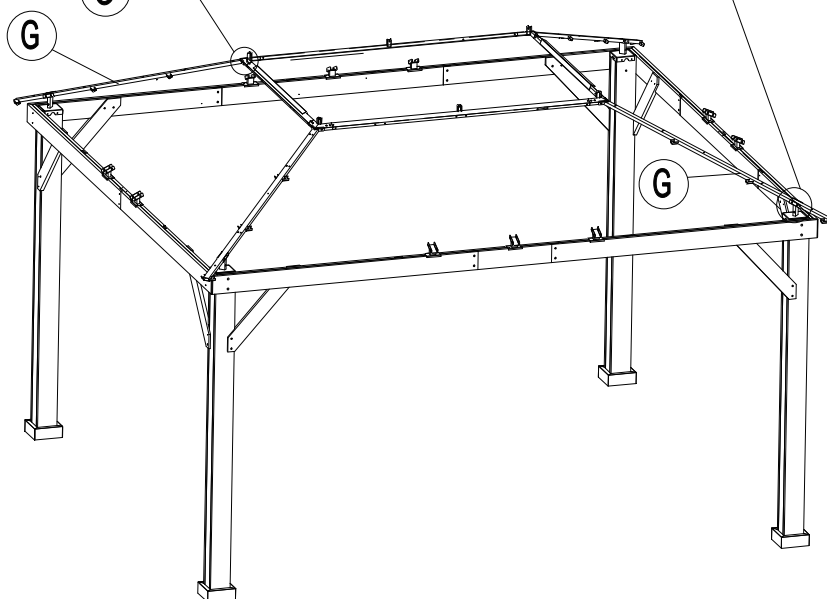
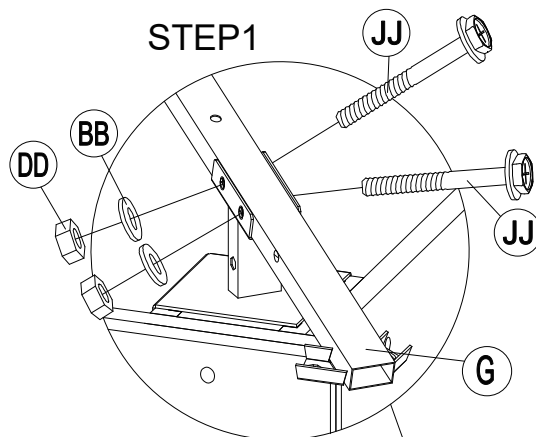
<12>

(G) 2x

STEP2



STEP1



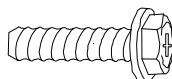
12



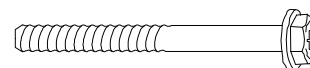
(DD) M6
4x



(BB) M6
4x

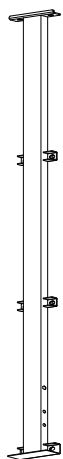


(FF) M6x20
4x



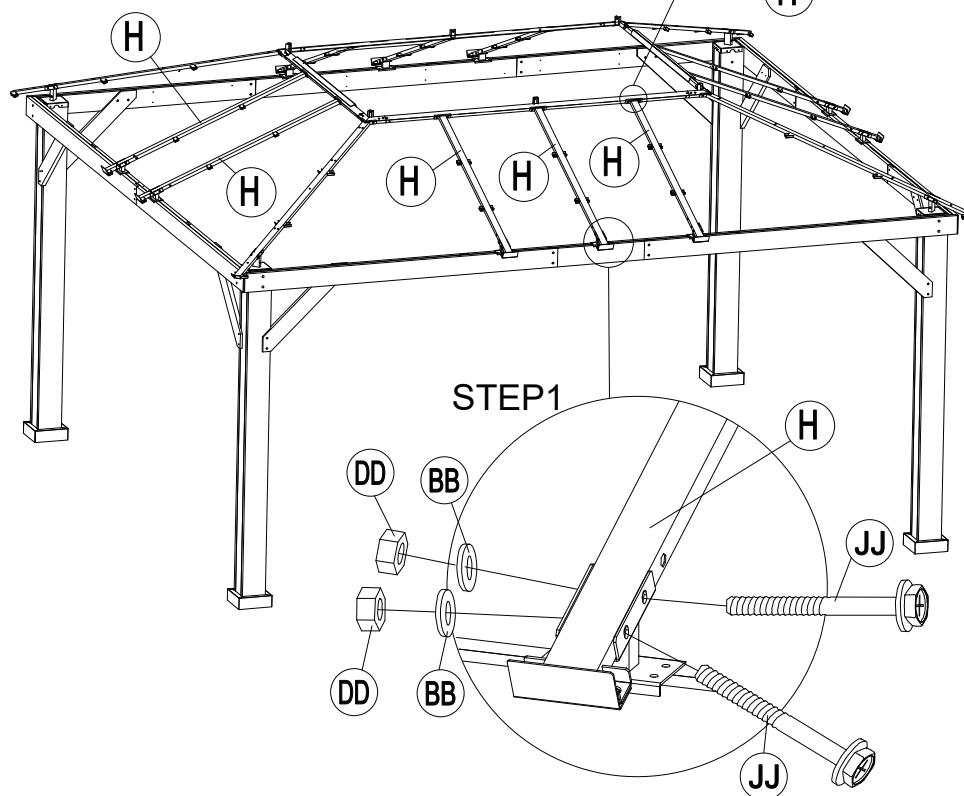
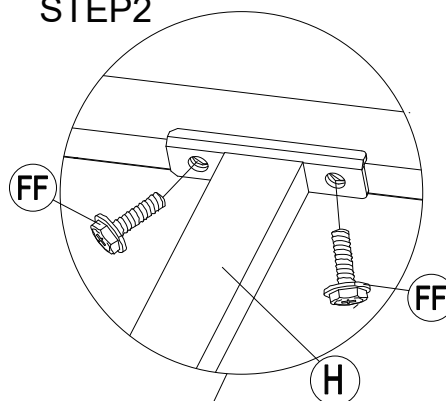
(JJ) M6x55
4x

<13>

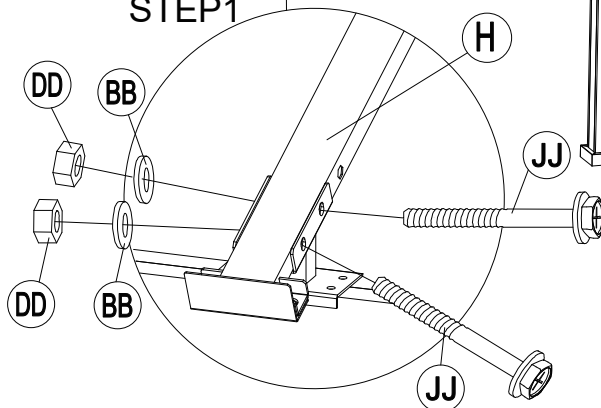


(H) 10x

STEP2



STEP1



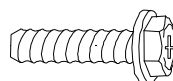
13



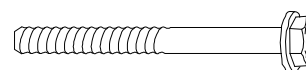
(DD) M6
20x



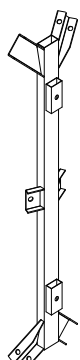
(BB) M6
20x



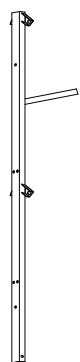
(FF) M6x20
20x



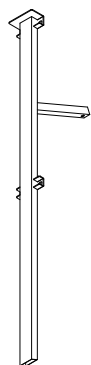
(JJ) M6x55
20x



(D) 1x

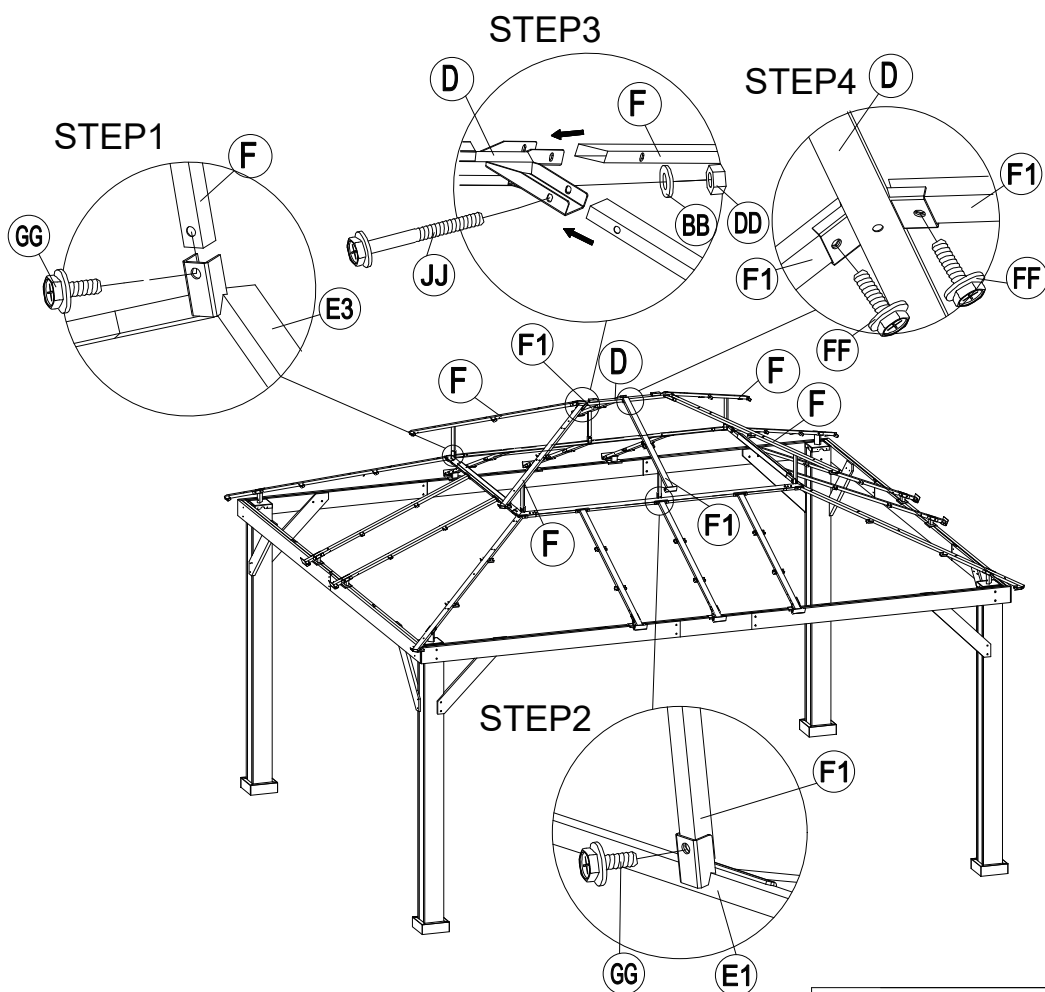


(F) 4x



(F1) 2x

<14>



M6x15

(GG) 6x

14



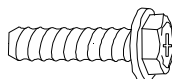
M6

(DD) 4x



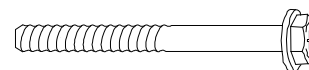
M6

(BB) 4x



M6x20

(FF) 2x



M6x55

(JJ) 4x

<15>



(L9) 4x



(L10) 2x



(L9-1) 2x

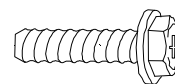
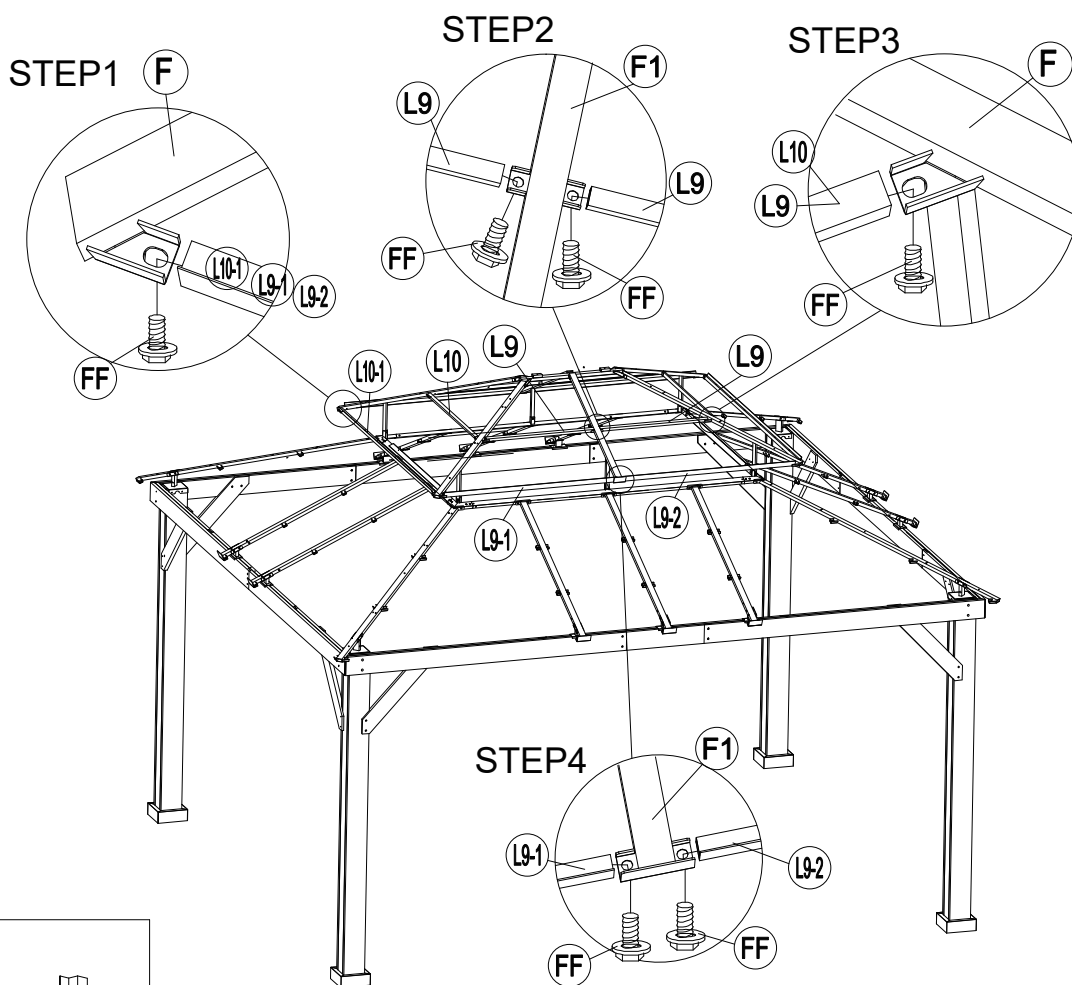


(L9-2) 2x

15



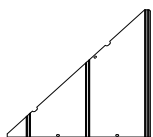
(L10-1) 2x



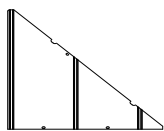
(FF) 24x

M6x20

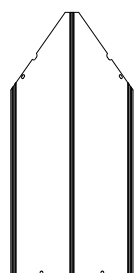
<16>



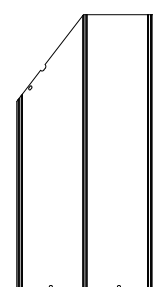
P1 4x



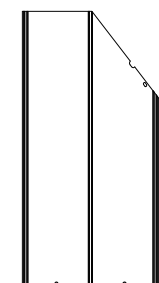
P2 4x



P4 2x

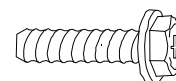
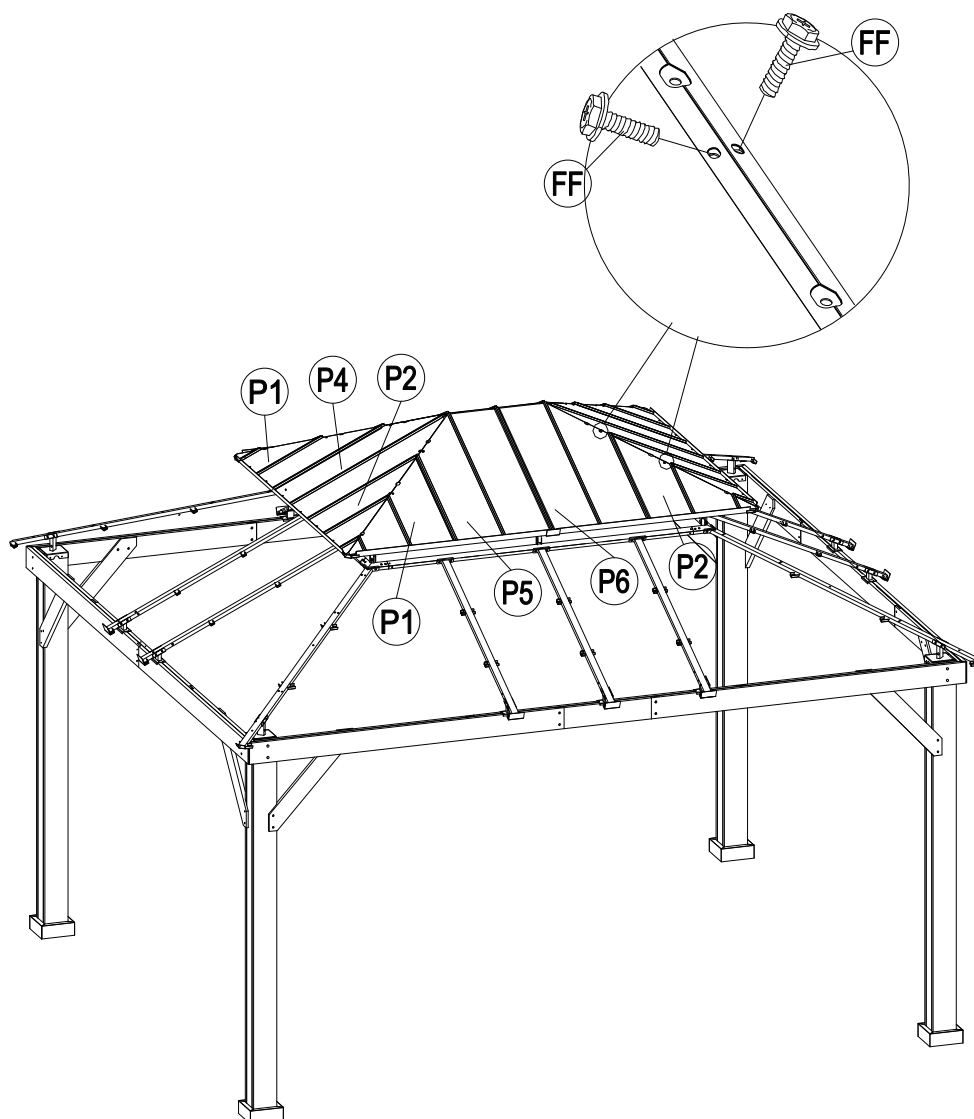


P5 2x



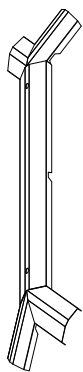
P6 2x

16

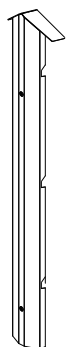


FF 16x

M6x20



(R4) 1x

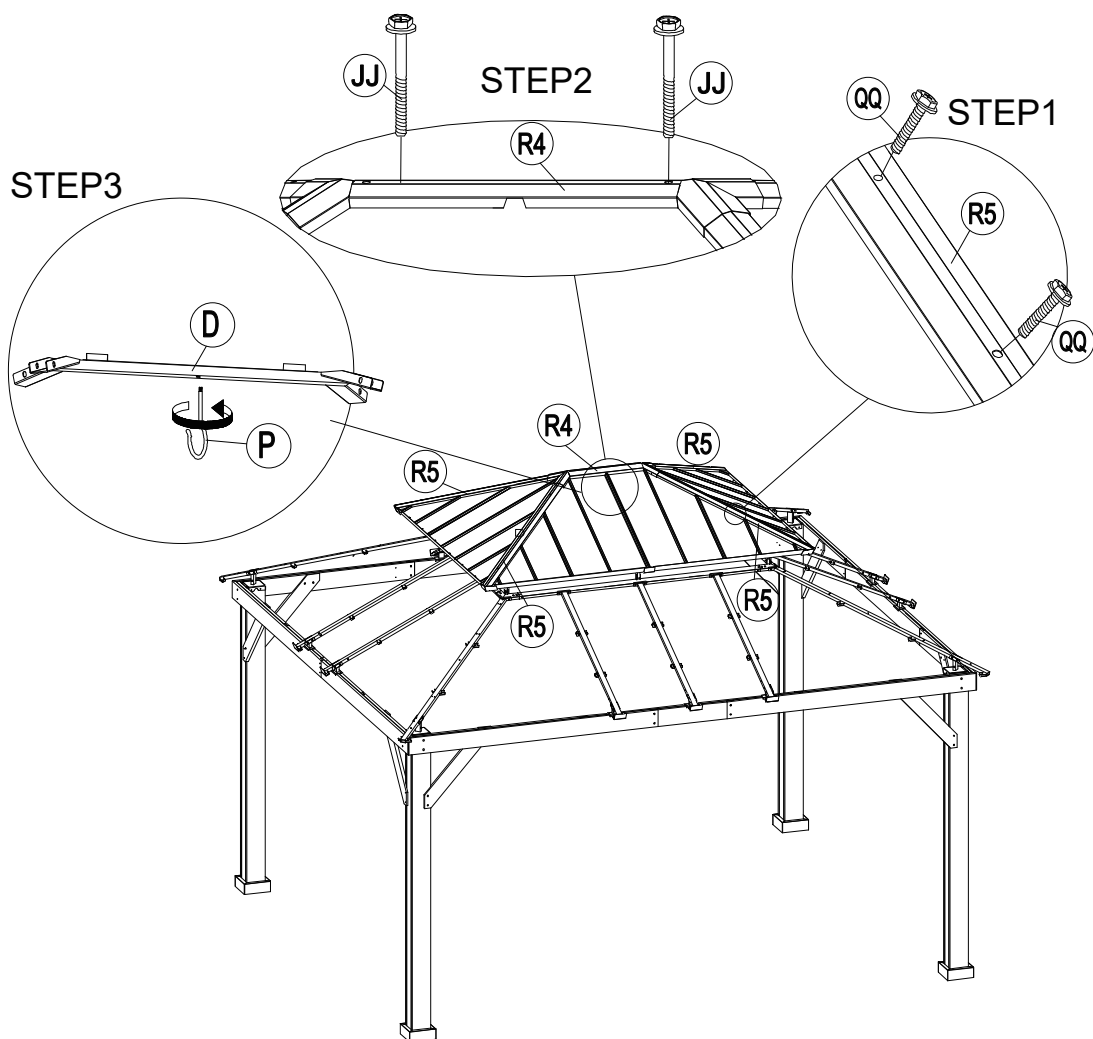


(R5) 4x

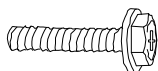


(P) 1x

<17>

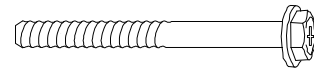


17



(QQ) 8x

M6x35



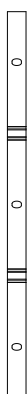
(JJ) 2x

M6x55

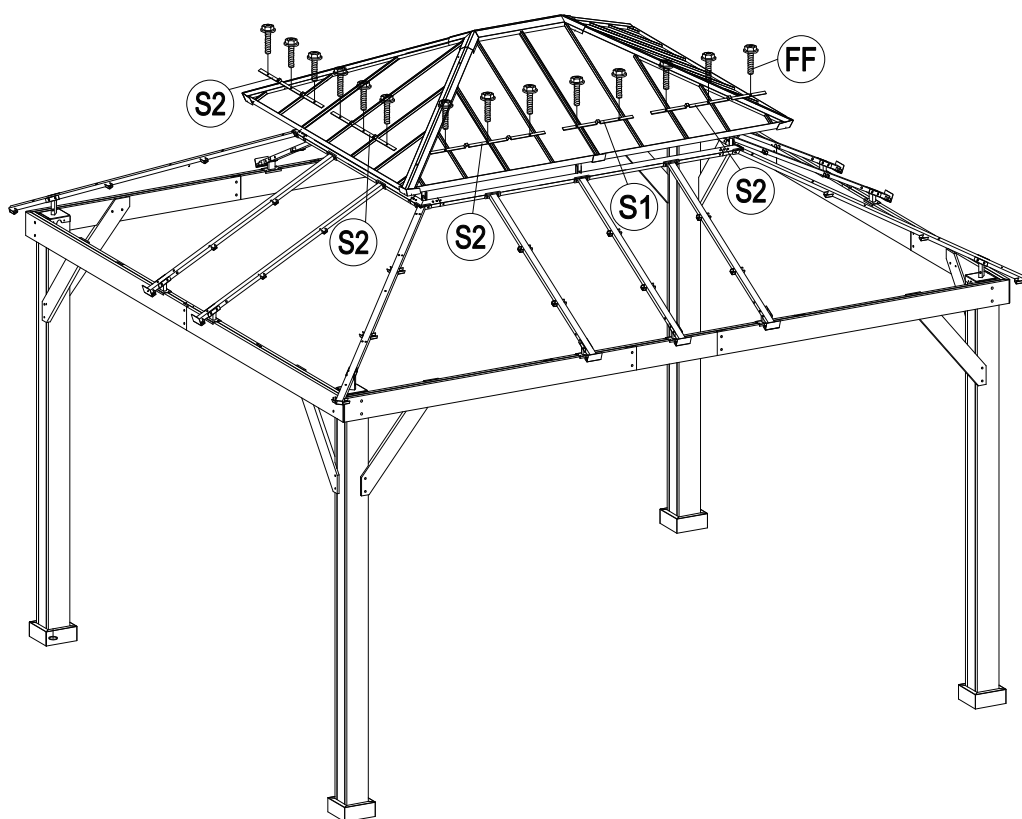
<18>



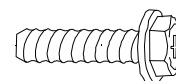
(S1) 2x



(S2) 8x



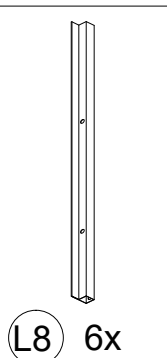
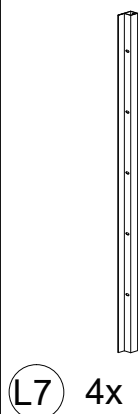
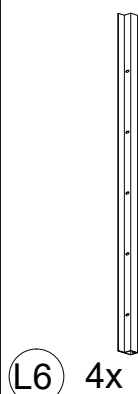
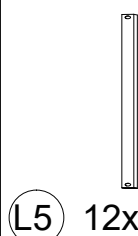
18



M6x20

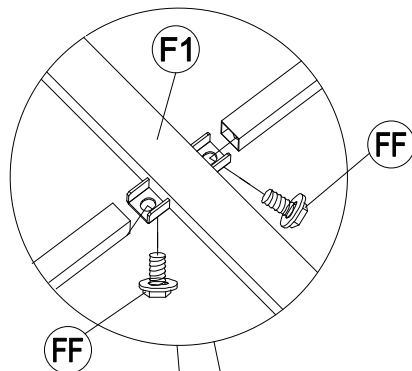
(FF) 28x

<19>

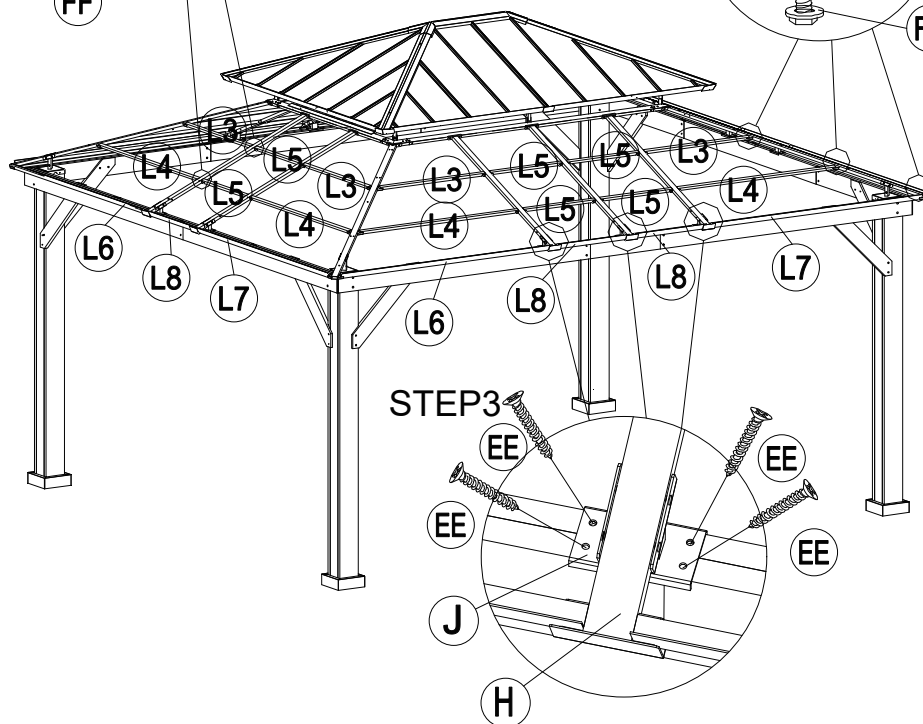
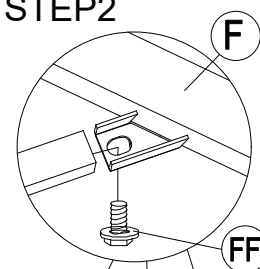


19

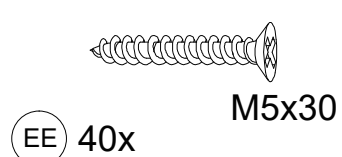
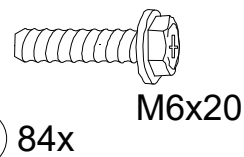
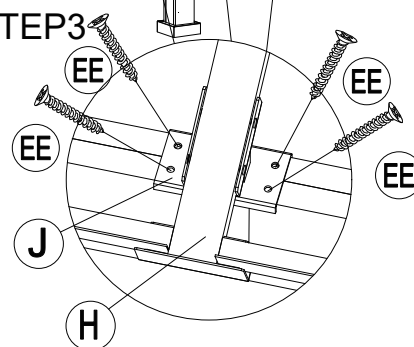
STEP1



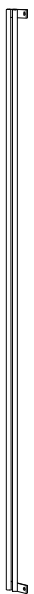
STEP2



STEP3



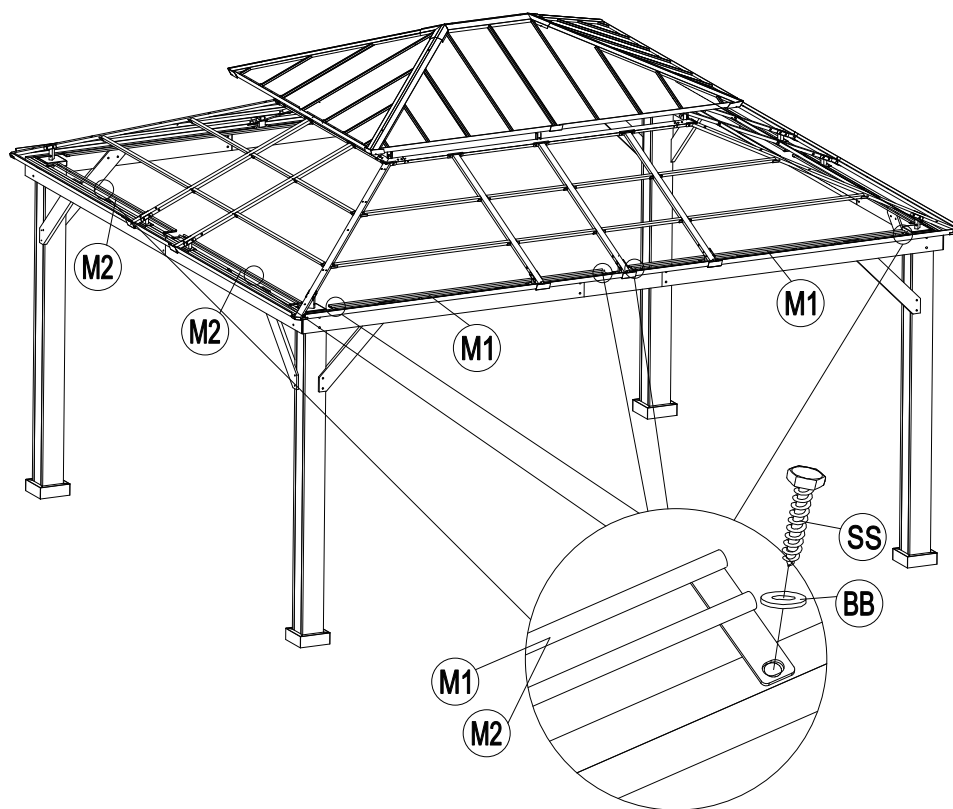
<20>



M1 4x



M2 4x



20

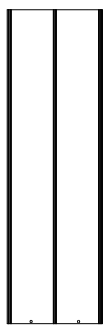


BB M6 16x

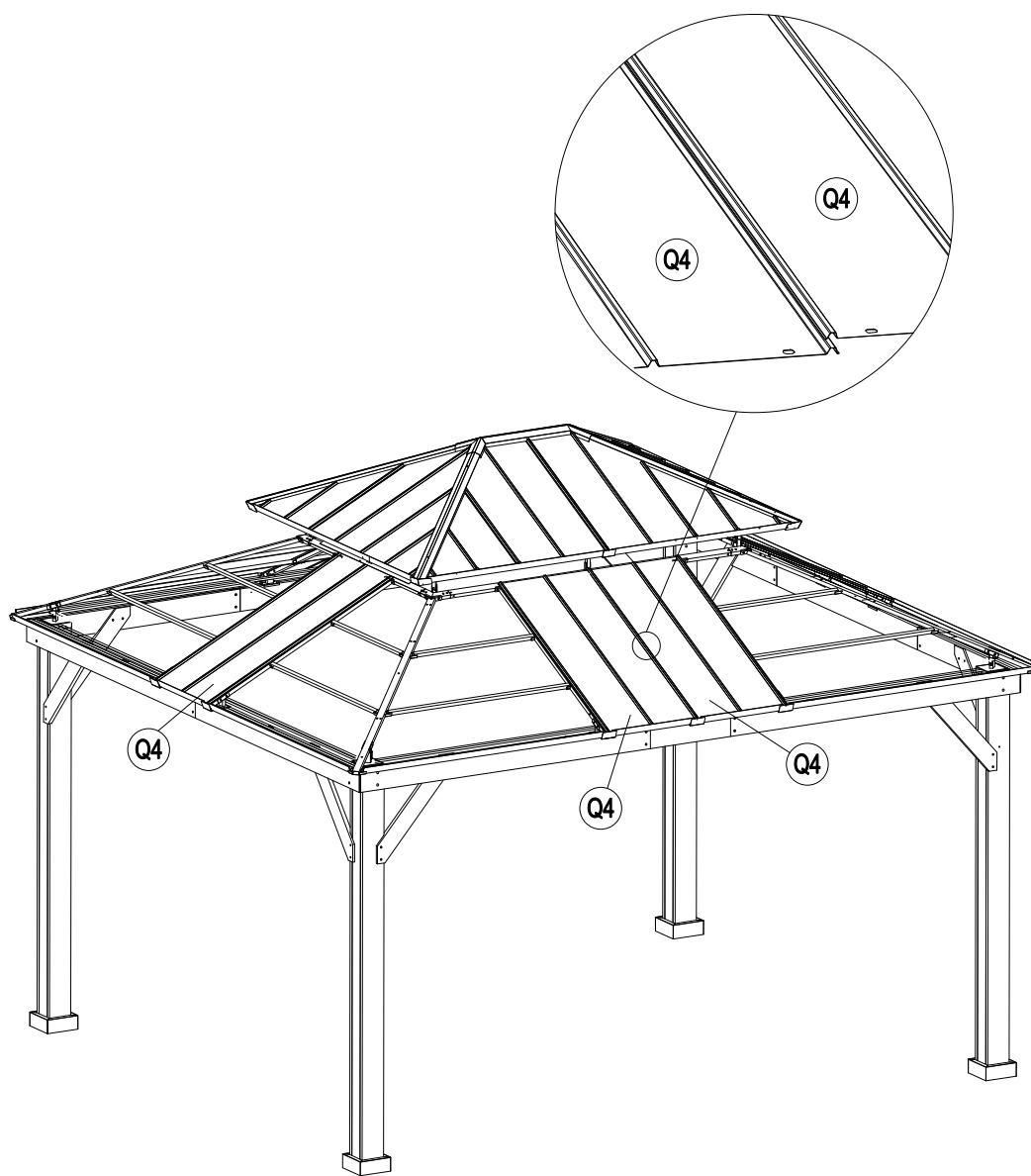


SS 16x M6x25

<21>

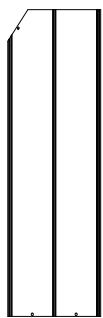


Q4 6x



21

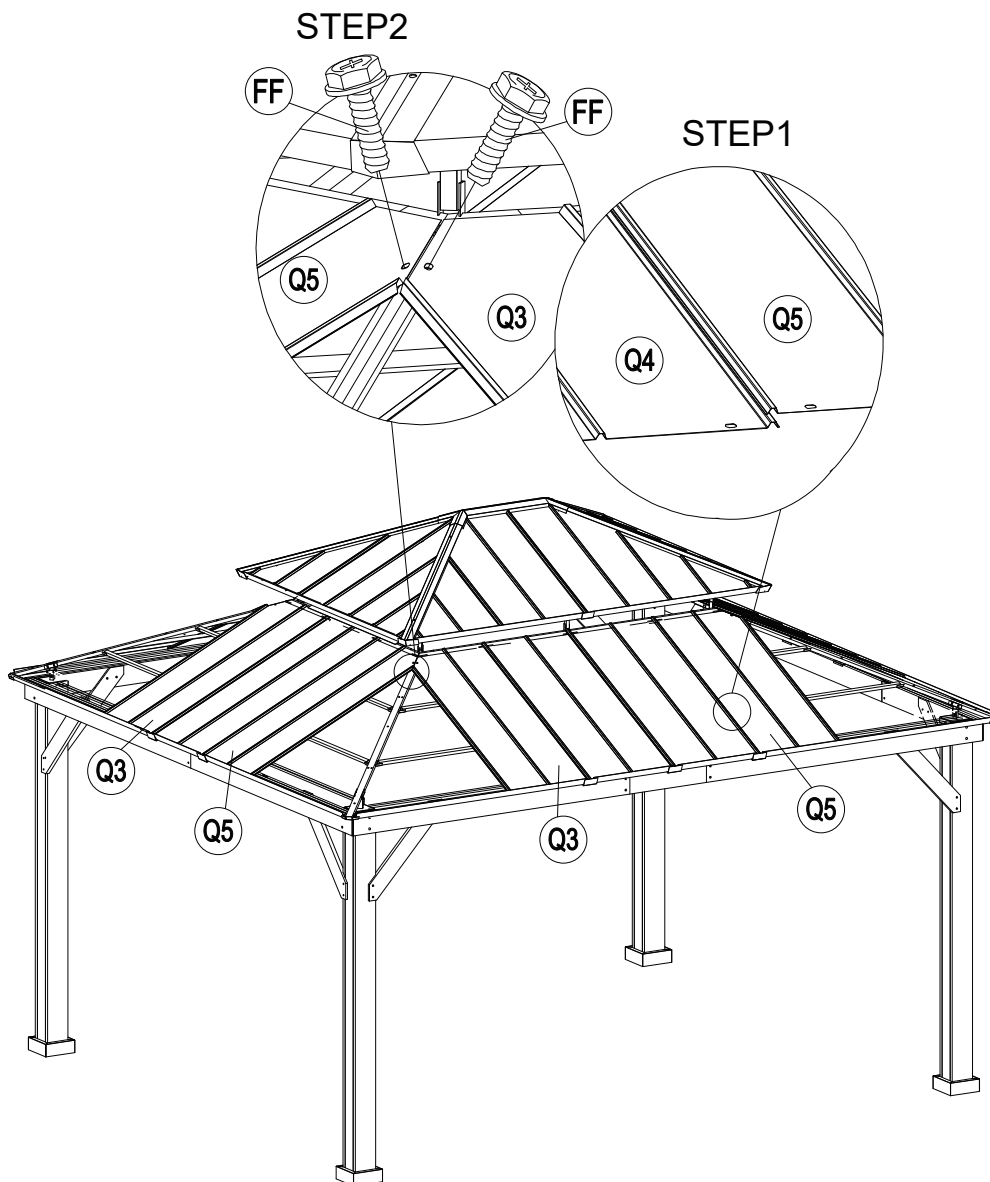
<22>



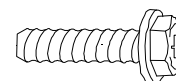
Q3 4x



Q5 4x

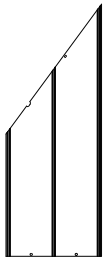


22

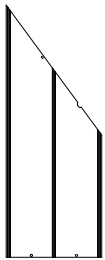


FF 8x

M6x20

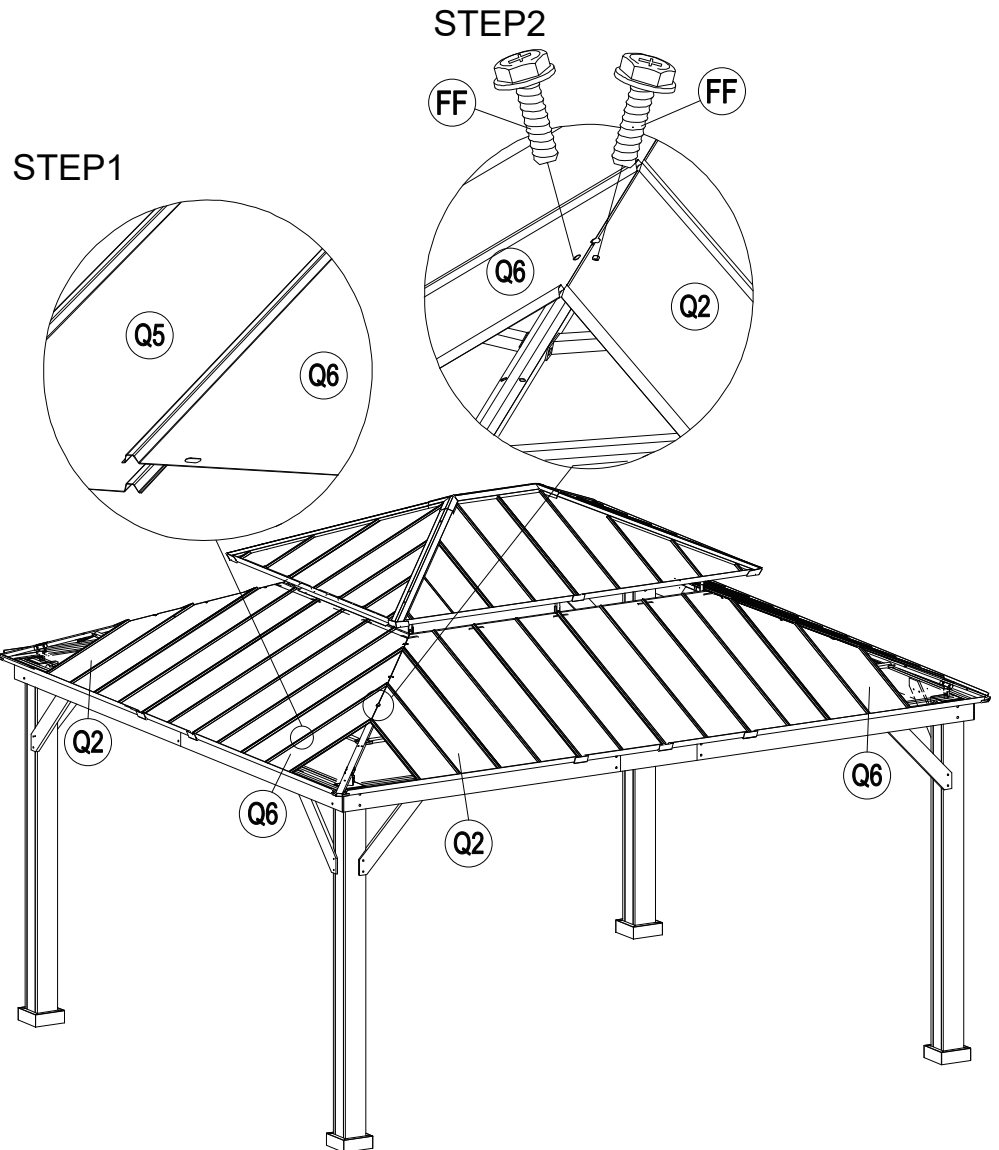


Q2 4x

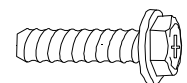


Q6 4x

<23>



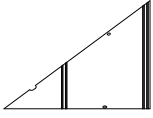
23



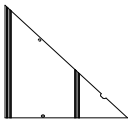
FF 8x

M6x20

<24>

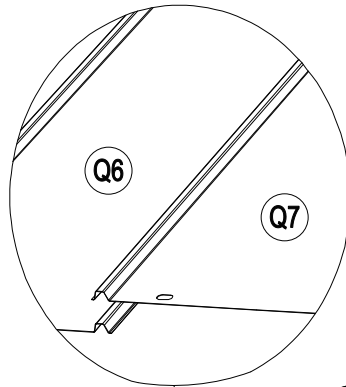


Q1 4x

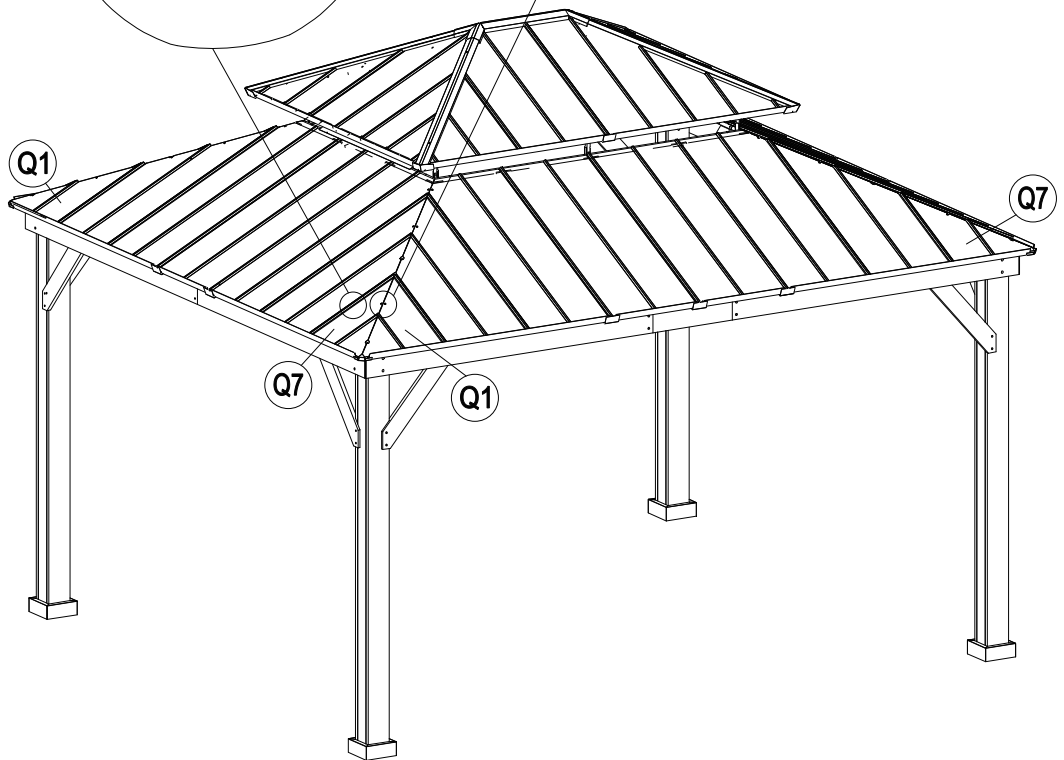
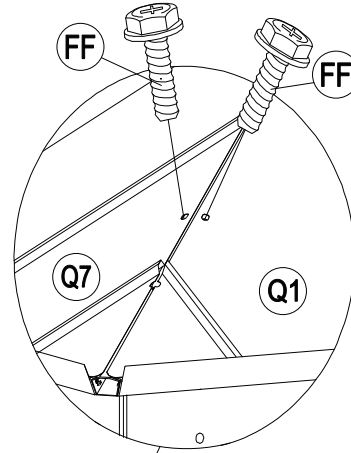


Q7 4x

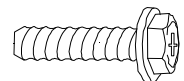
STEP1



STEP2



24



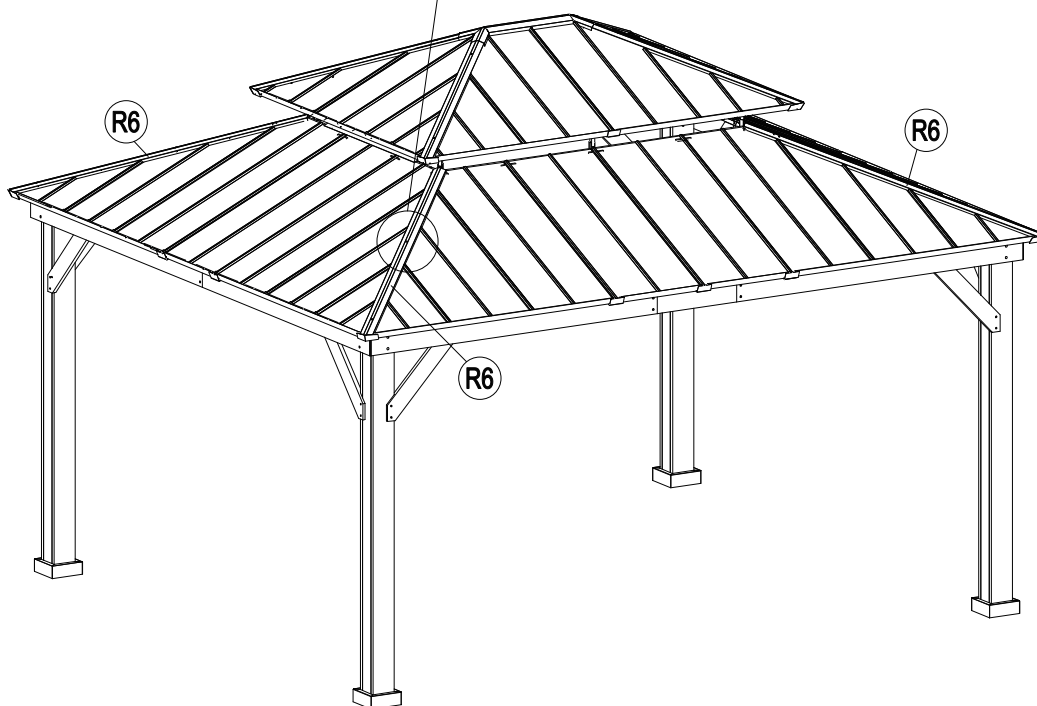
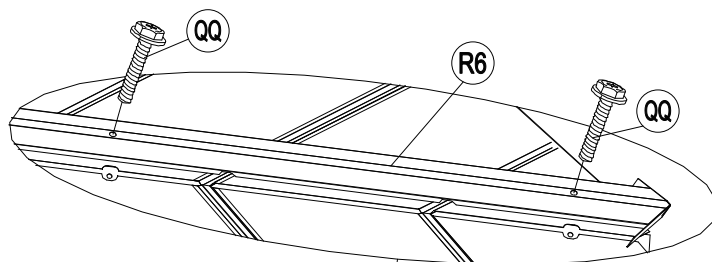
FF 8x

M6x20

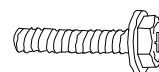
<25>



R6 4x



25



QQ 8x

M6x35

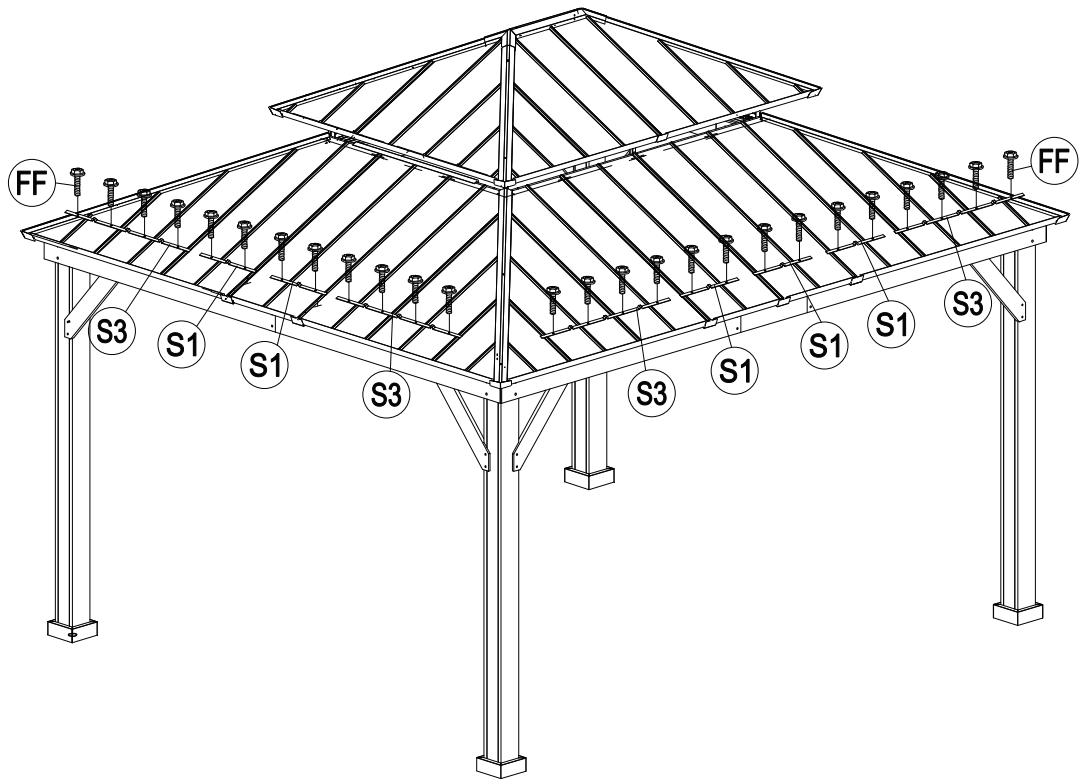
<26>



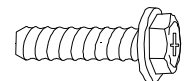
(S1) 10x



(S3) 8x



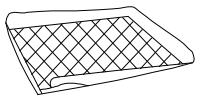
26



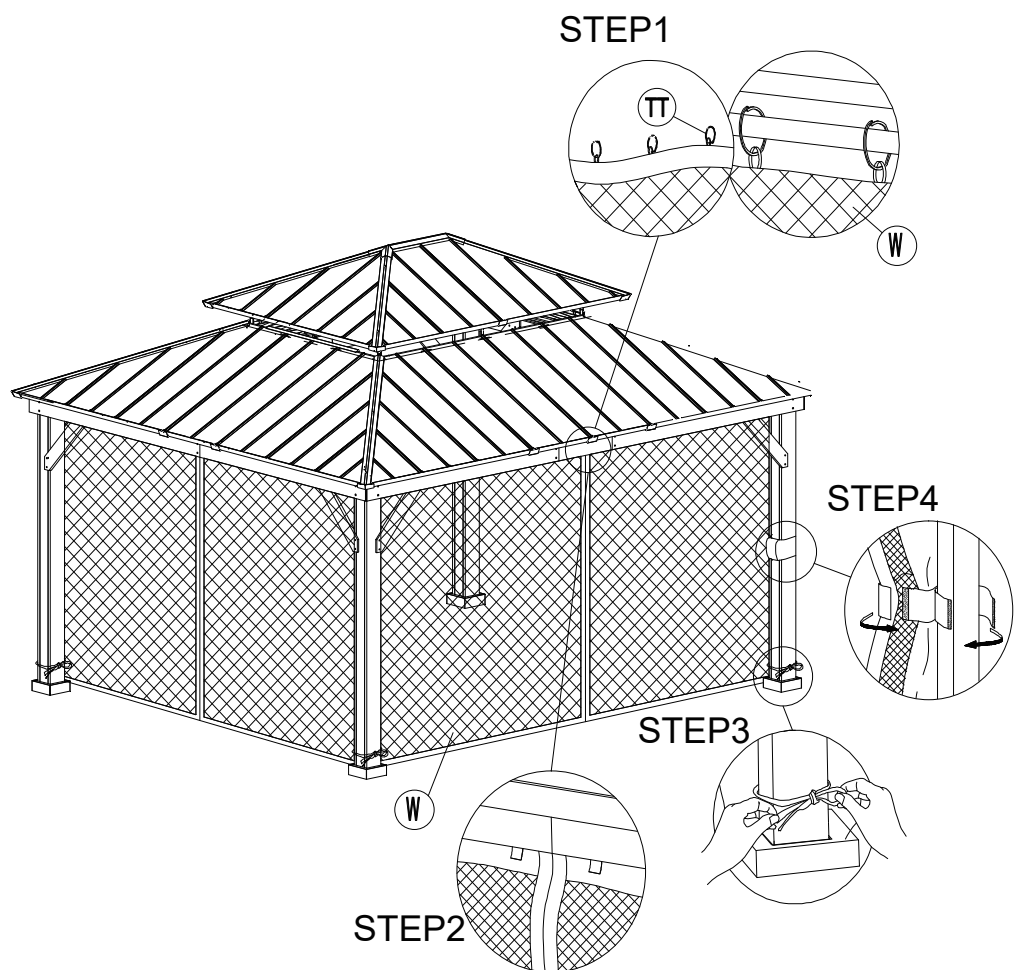
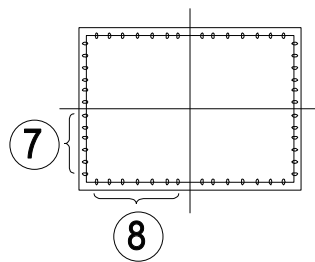
(FF) 52x

M6x20

<27>



W 1x

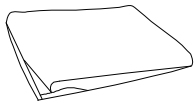


27

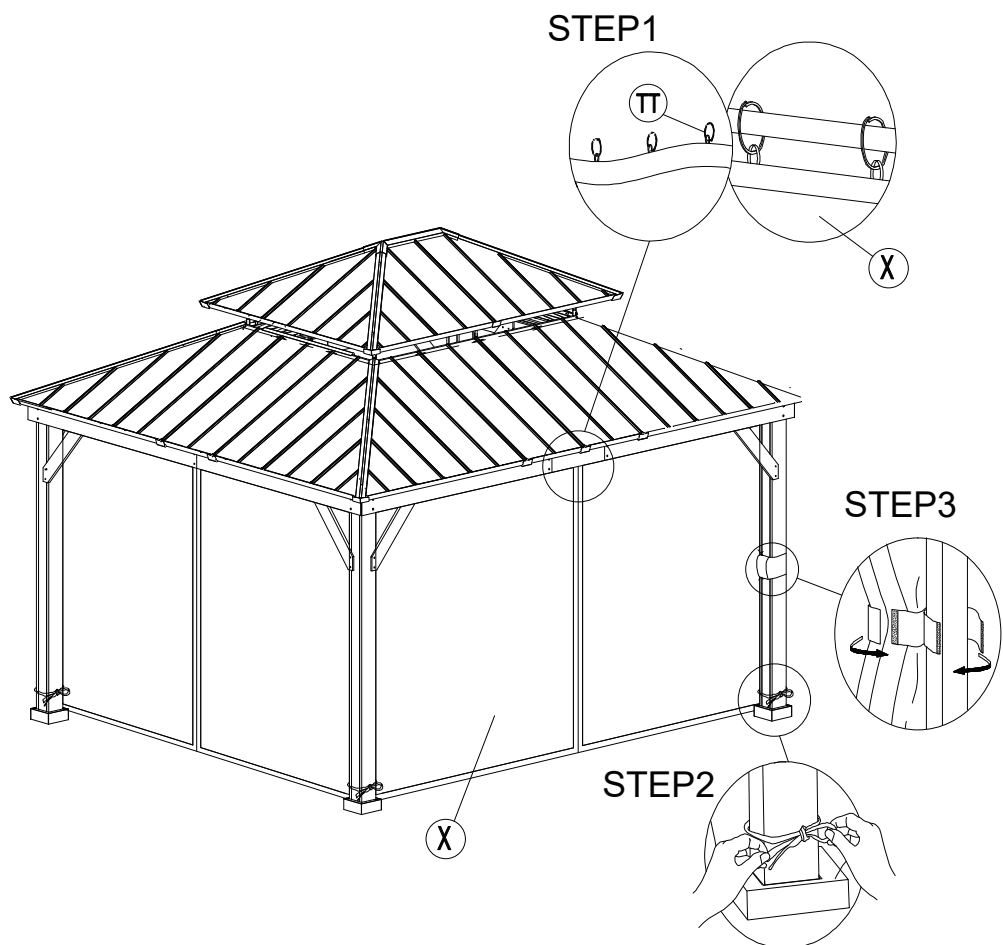
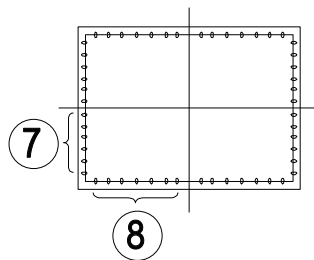


HH 60x

<28>



X 1x



28

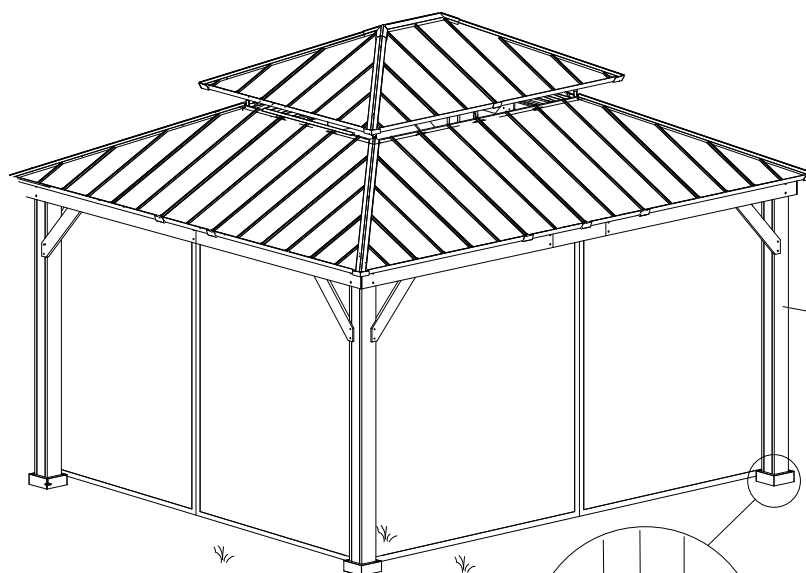


HH 60x

<29>

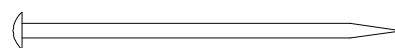
08

4x



Tips: if you want to fix the gazebo on the concrete or wood floor, please purchase the suitable anchor from your local store.

29



PP

D8X180
8x