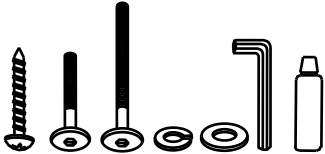
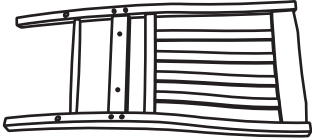






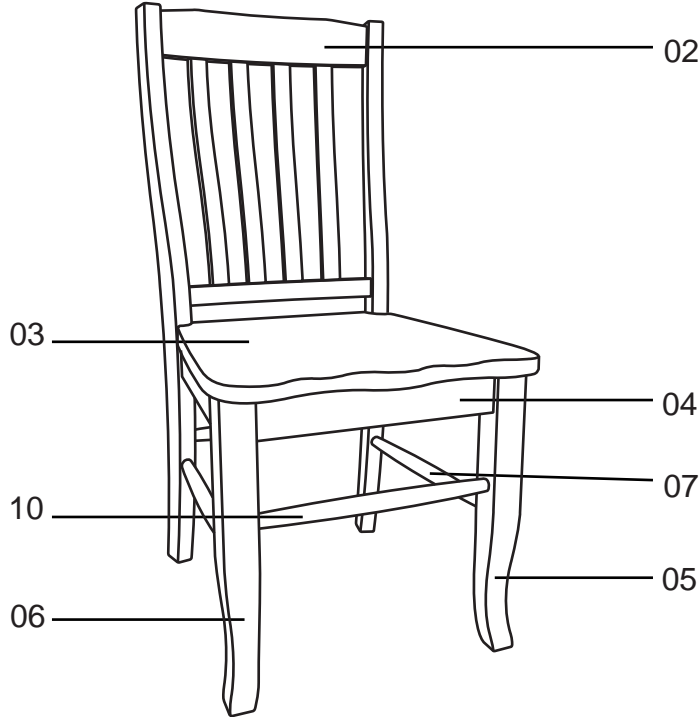


# Assembly Instructions

## RAKE BACK SIDE CHAIR

### PARTS LIST








PART NO	FIGURE	DESCRIPTION	Q'TY
01		Hardware Bag	1 Pce
02		Chair Back	1 Pce
03		Wood Seat	1 Pce
04		Seat Frame	1 Pce
05		Front Leg (Right)	1 Pce
06		Front Leg (Left)	1 Pce
10		Front Stretcher (Short)	1 Pce
07		Side Stretcher (L/R-Long)	2 Pcs



# Assembly Instructions

## RAKE BACK SIDE CHAIR

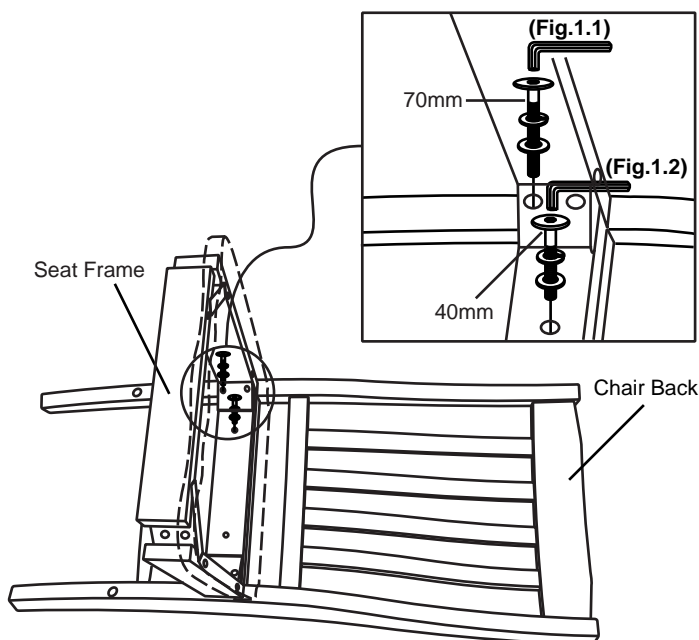
### Hardware List :

						
8x1.1/4" Pan Head Screw 6 pcs	M6x40mm JCBC Bolt 2 pcs	M6x70mm JCBC Bolt 8 pcs	M6x13mm Lock Washer 10 pcs	M6.5x16.5mm Flat Washer 10 pcs	Allen Key 1 pce	Glue 1 pce

### ASSEMBLY:

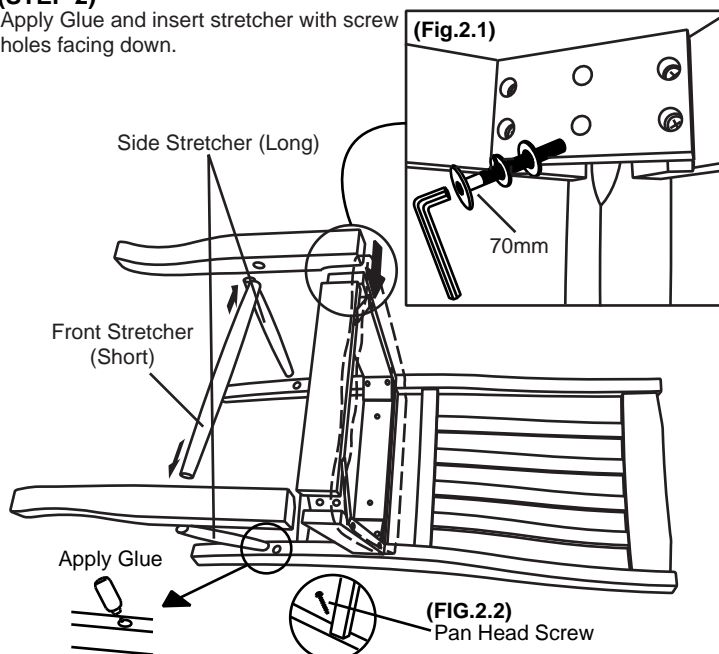
- Position the Chair Back on a soft surface such as a carpet. Place the Box System Assembly(Wood seat is pre- attached to the seat frame in assembly) on to the middle rail of the Chair Back with the dowel fully Inserted into the pre-drilled hole.
  - Insert 70mm JCBC Bolt through a Lock Washer and a Flat Washer into the pre- drilled holes on the rear corner block of the seat frame.
  - Insert the 40mm JCBC Bolt through a Lock Washer and a Flat Washer through the rear pre-drilled holes on the seat frame.
- Apply Glue to all the pre-drilled holes before attaching all Stretchers. Insert each Side Stretcher into pre-drilled holes on both of the Rear Legs, make sure that screw hole on the Stretcher are facing down. Insert the Front Stretcher into the pre-drilled holes on the Front Legs. Place the assembled Front Legs to Corner Block of the frame, and insert Side Stretcher into the Legs.
  - Insert the 70mm JCBC Bolt through a Lock Washer, a Flat Washer and the pre-drilled holes of Corner Block into the pre-drilled holes on the Front Leg, use the provided Allen Key. But do not fully tighten the bolts yet.
  - Insert Pan Head Screw into Front Stretcher and Side Stretcher through the pre-drilled holes, tighten with screw-driver.

#### (STEP 1)



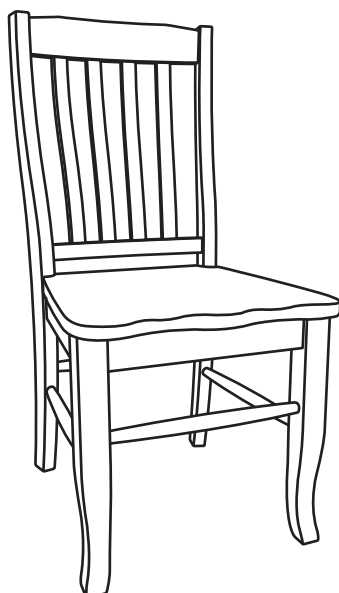
#### (STEP 2)

Apply Glue and insert stretcher with screw holes facing down.



#### (STEP 3)

Turn the chair to standing position. Check it's balance and tighten all screw and bolts to complete the assembly.



### CARE INSTRUCTION

- ~ Be sure to use the same type of polish consistently. Your furniture will appear cloudy or streaky if oil based or wax based polishes are interchanged.
- ~ Spray your furniture surface evenly. Wipe in a circular motion with a soft clean cloth.