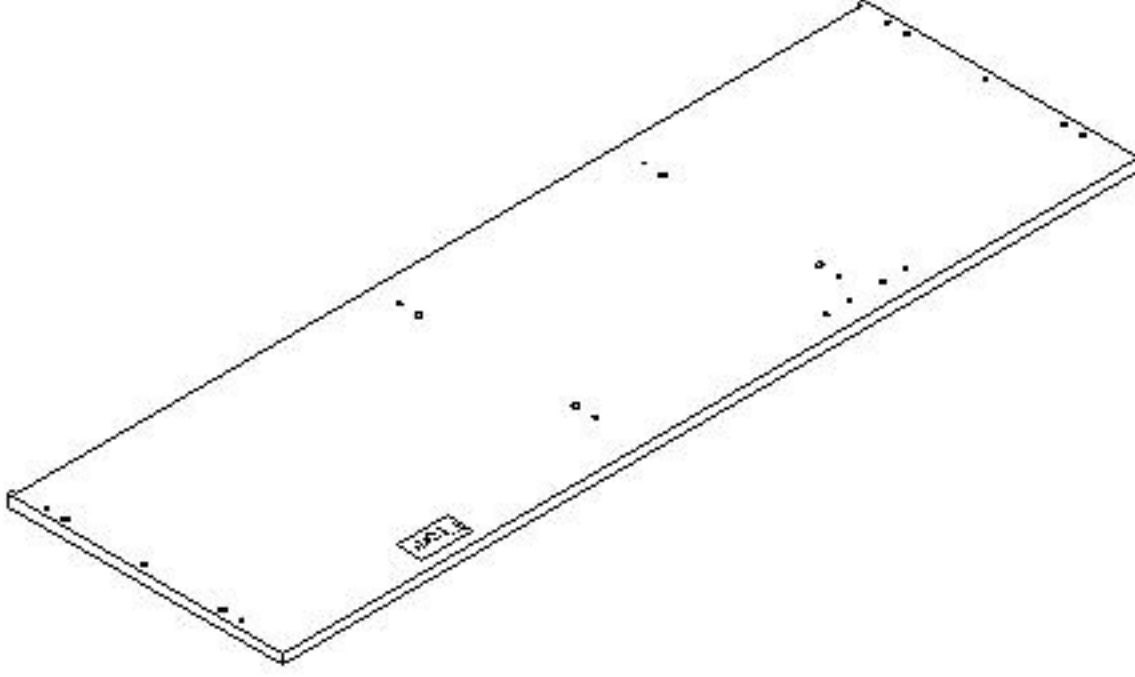
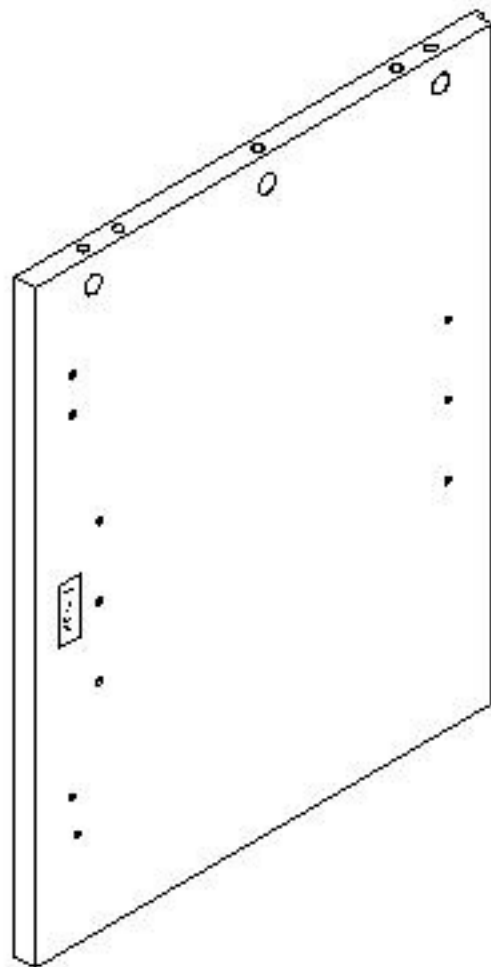
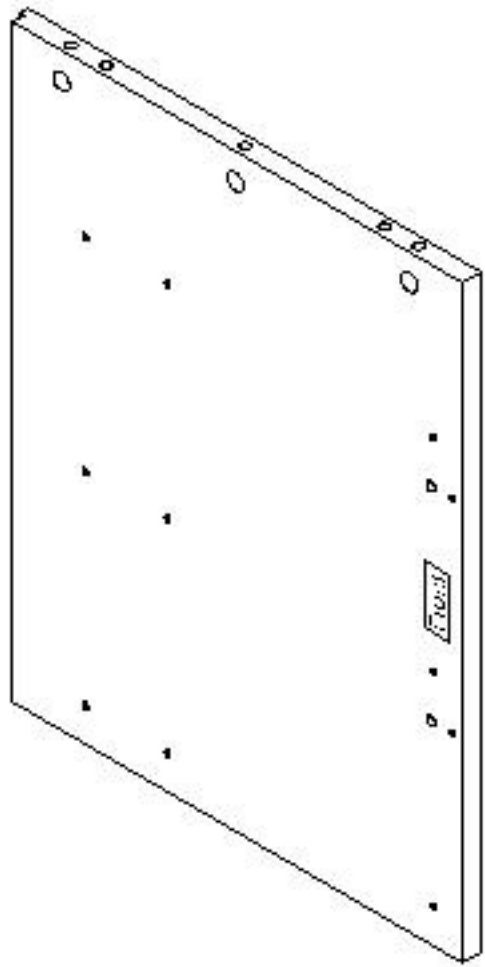
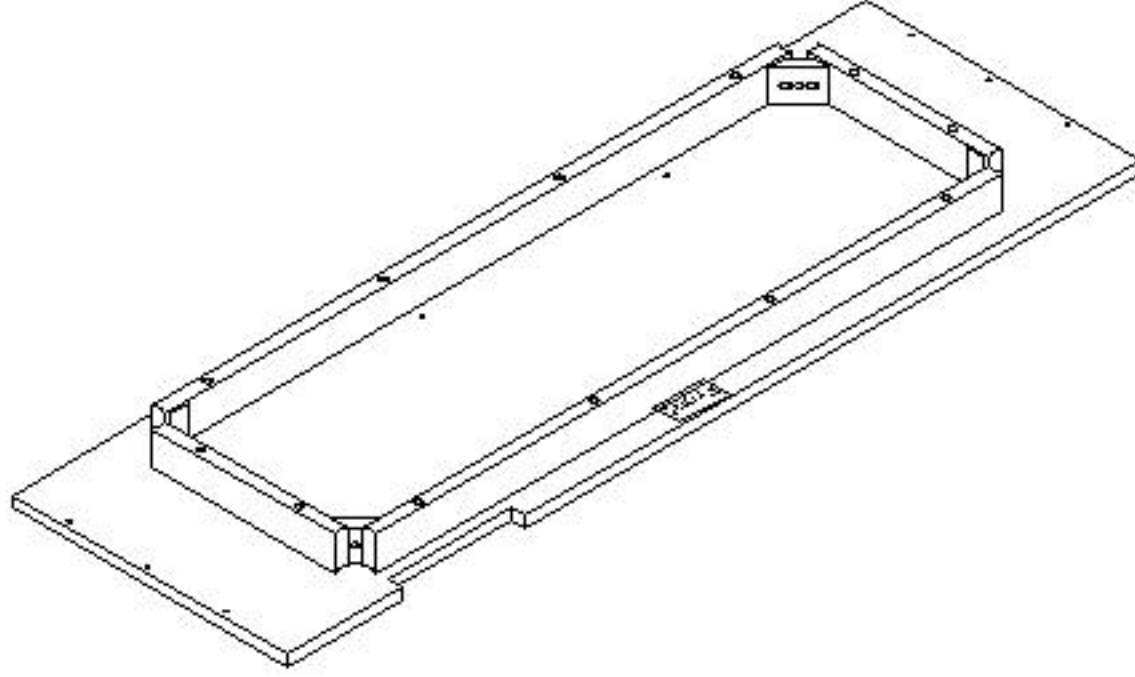
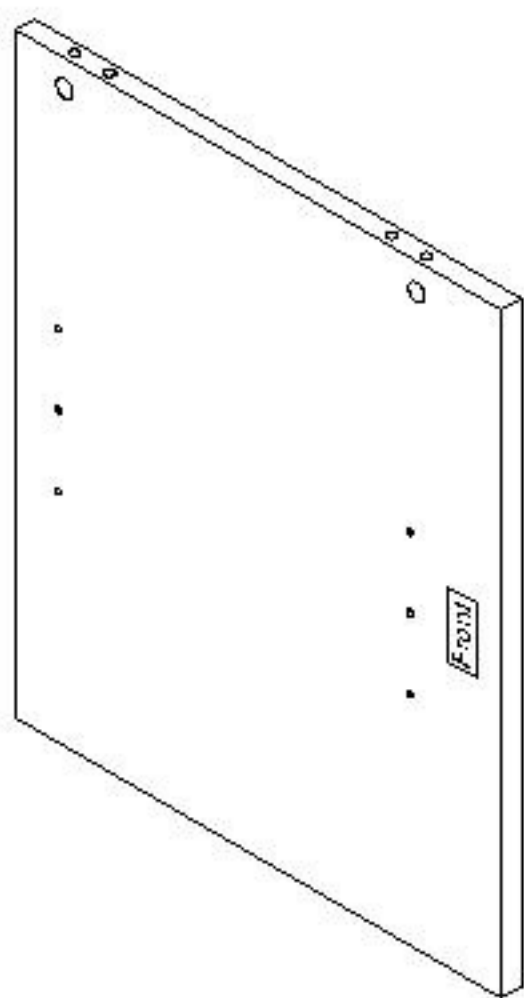
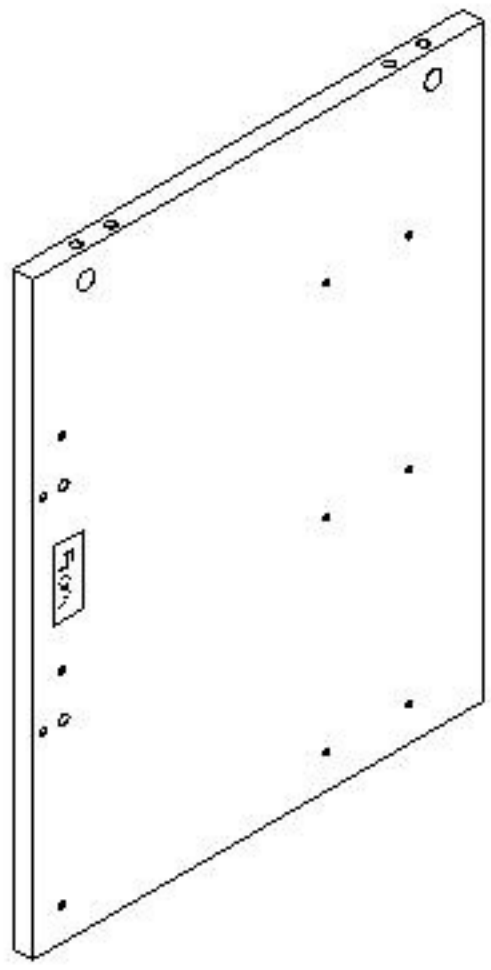
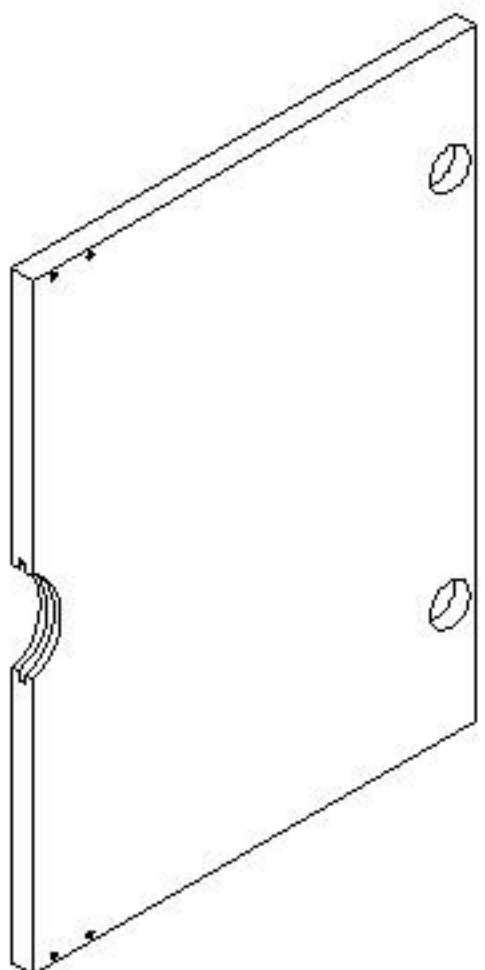
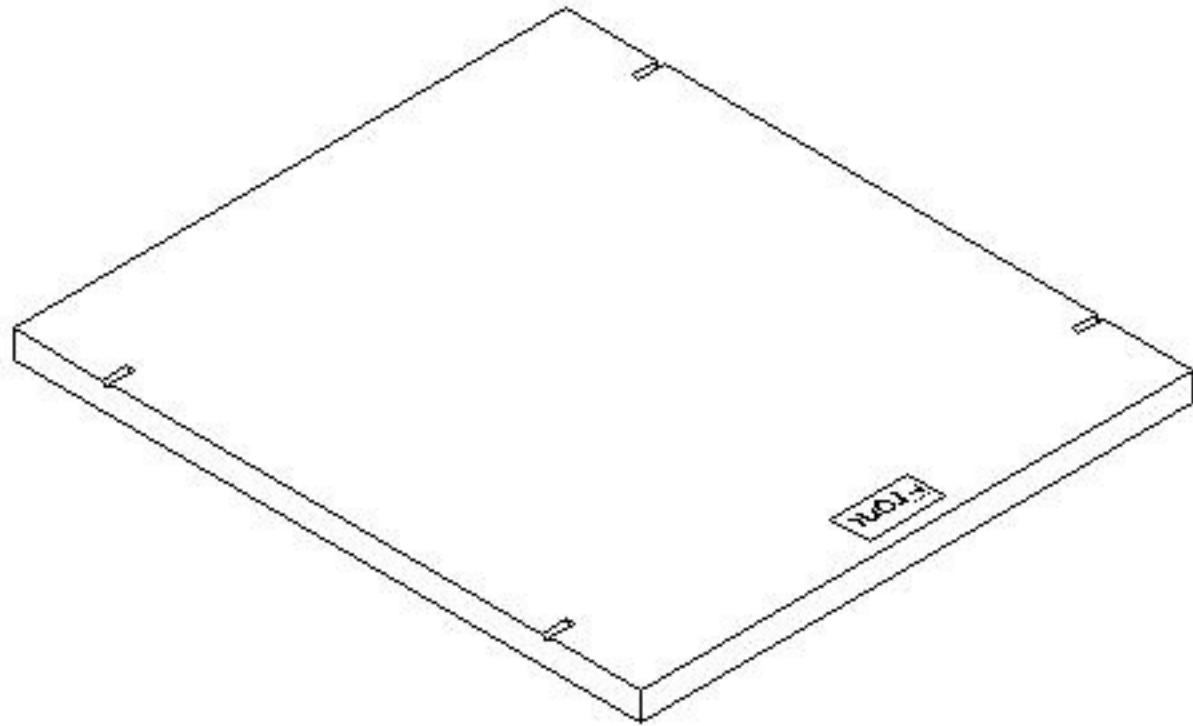
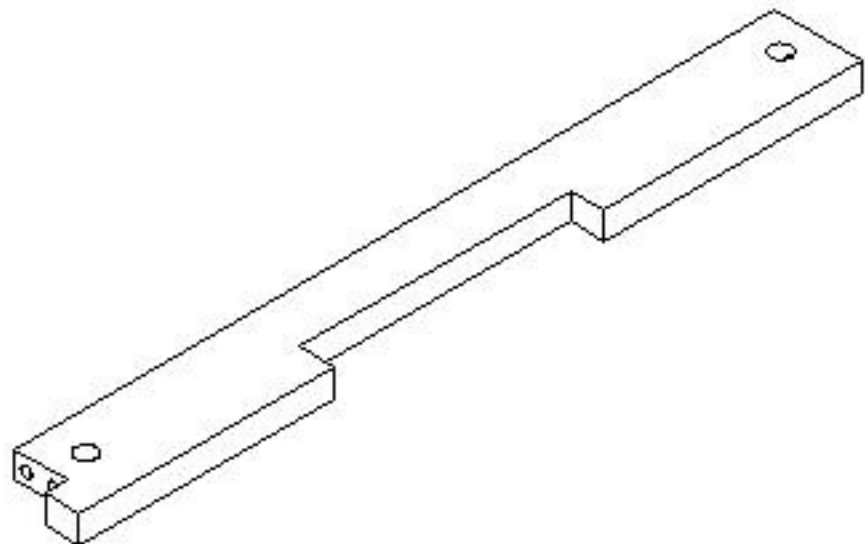
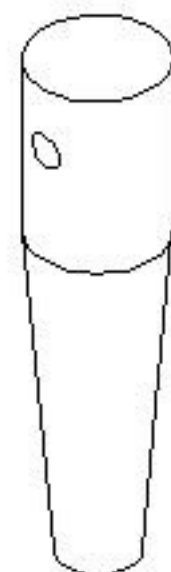
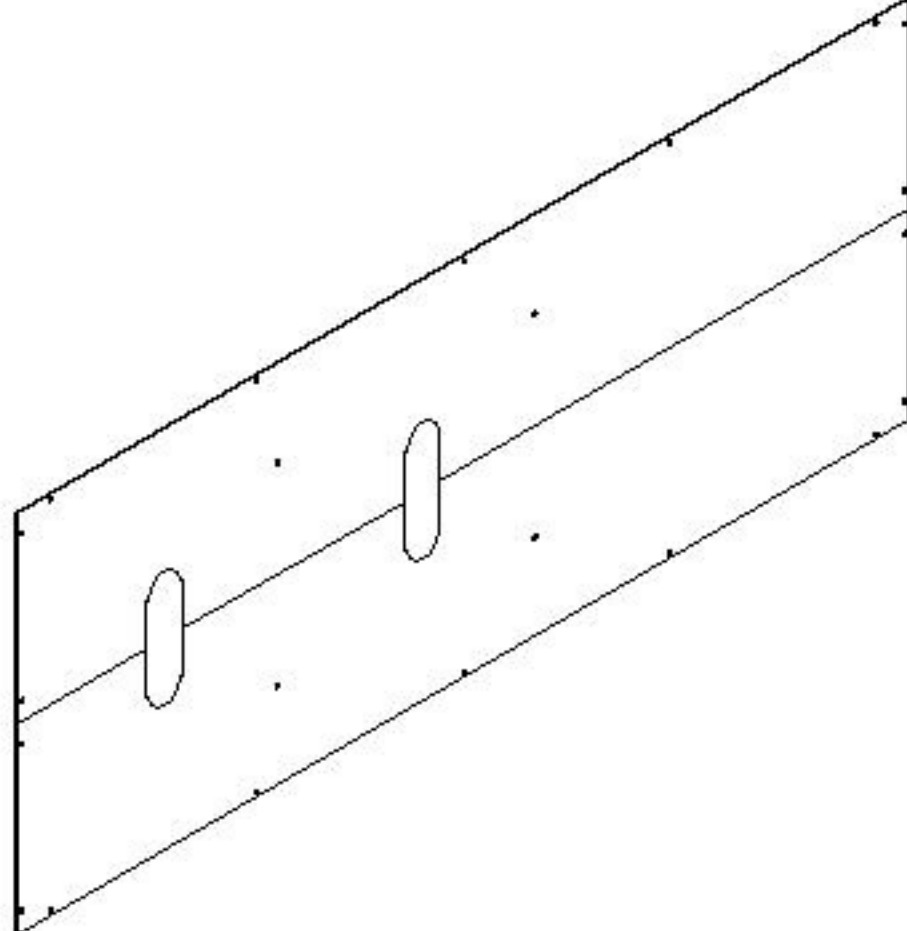
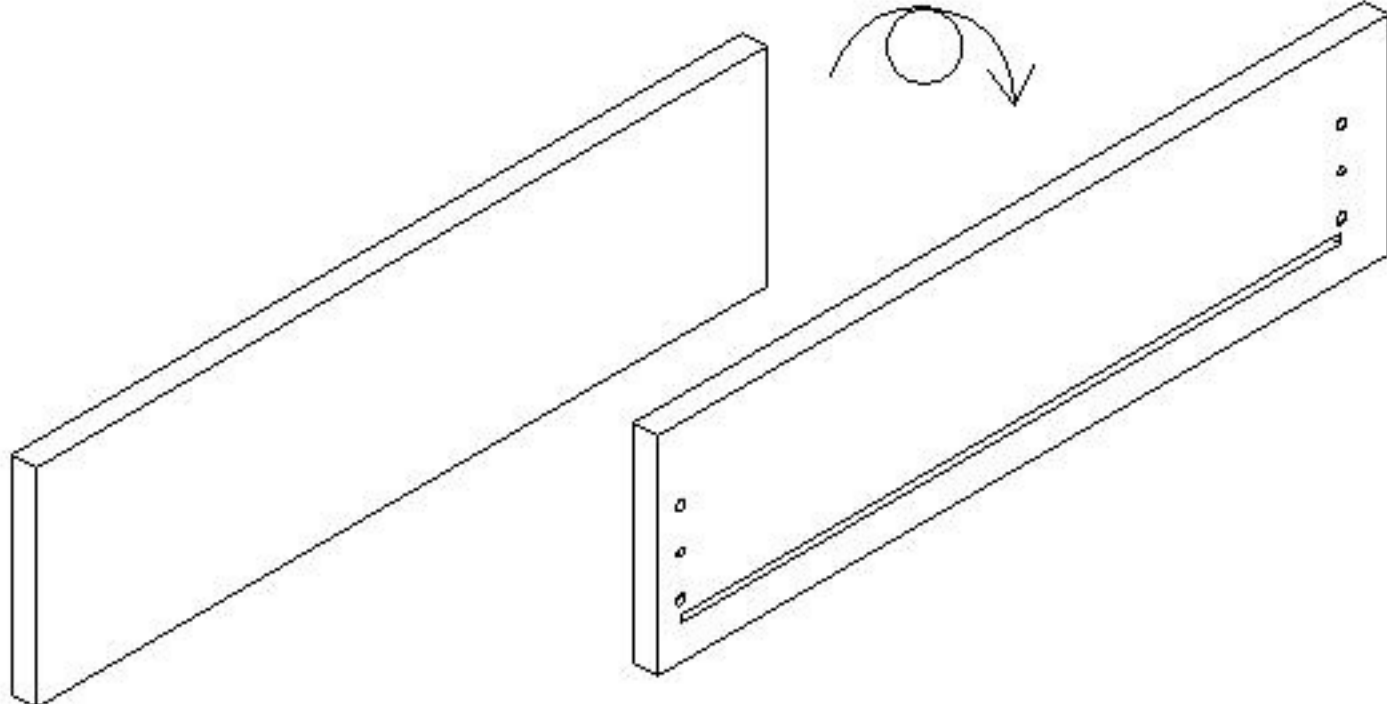
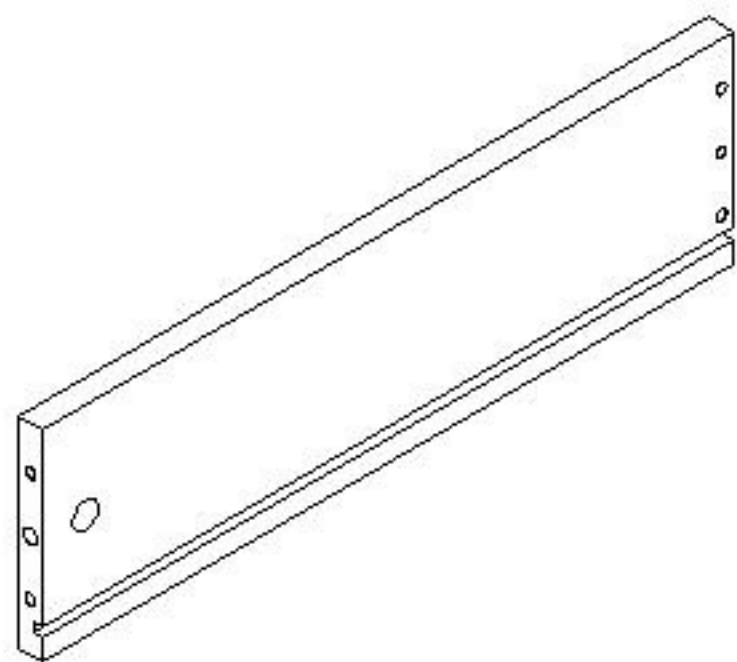
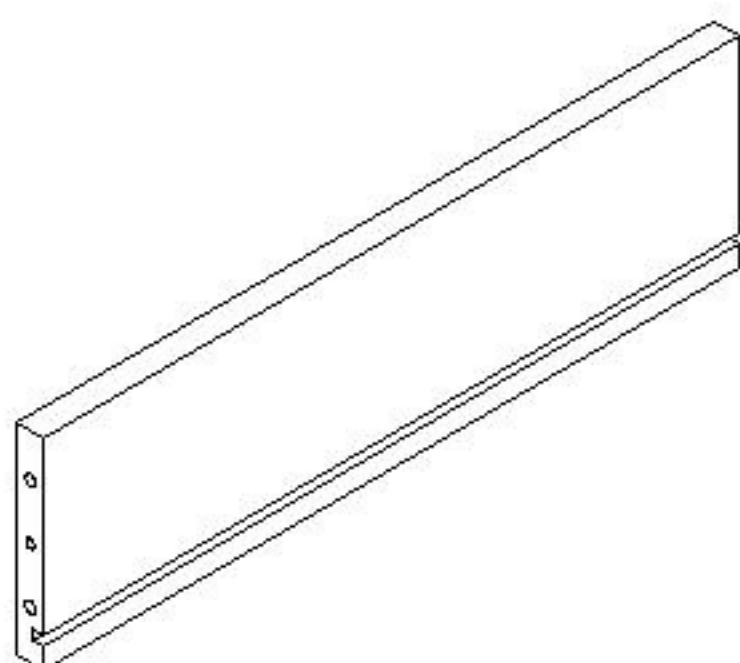
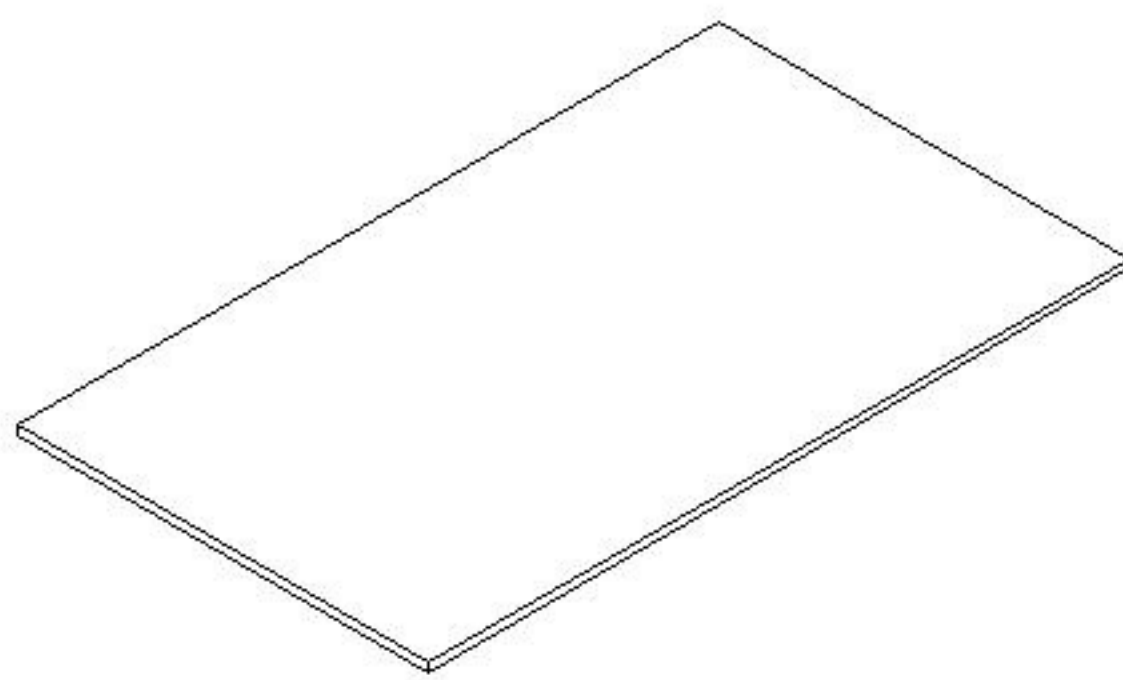
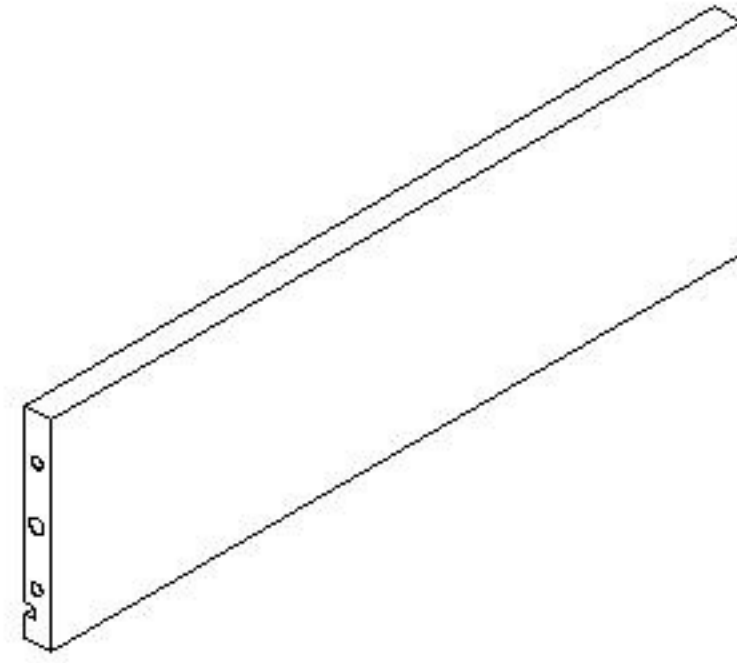
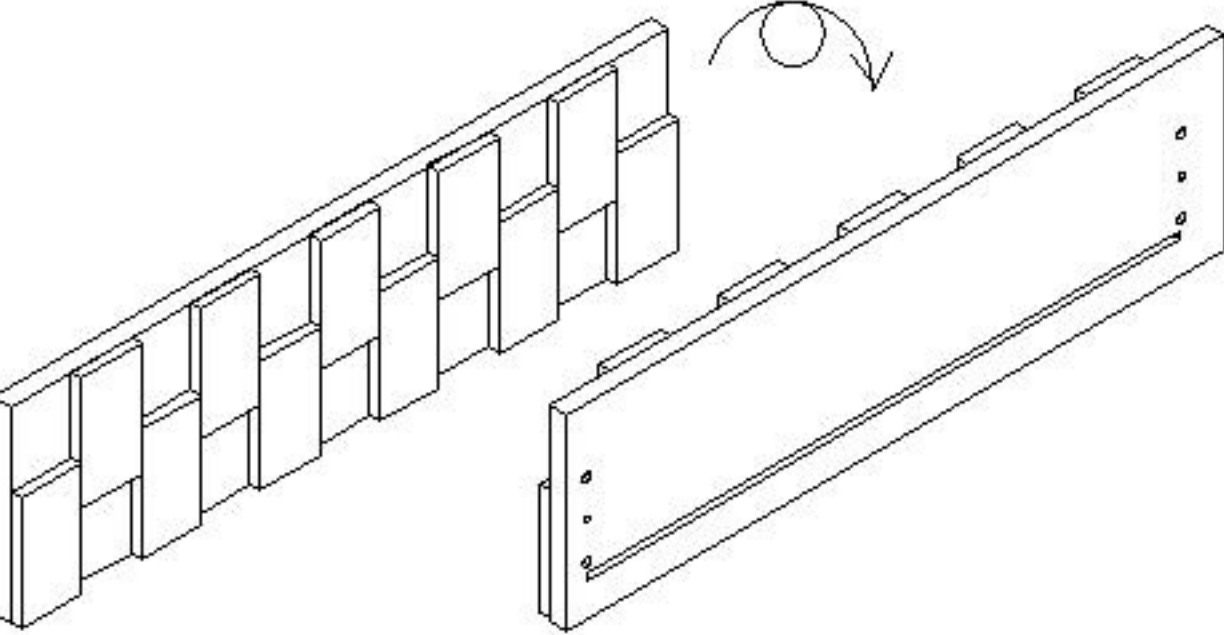
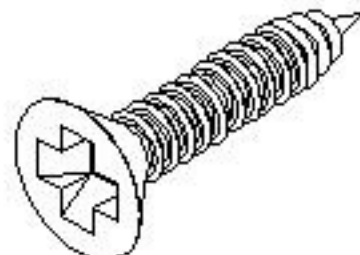
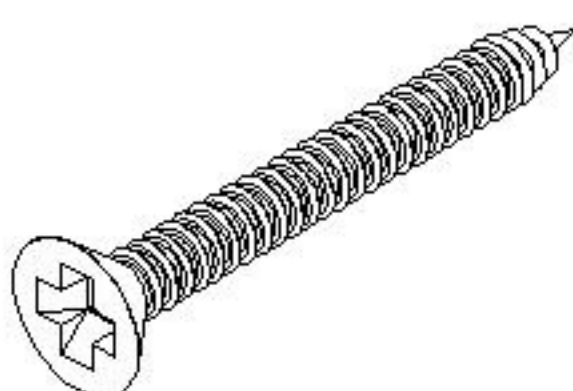
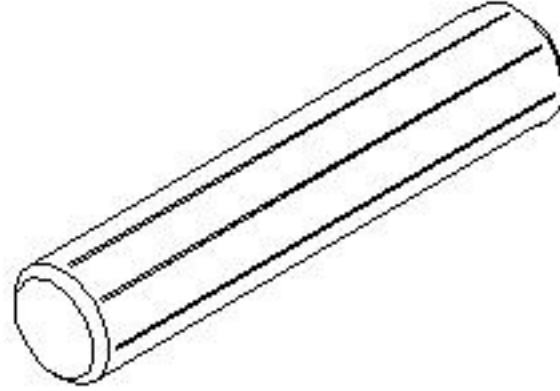
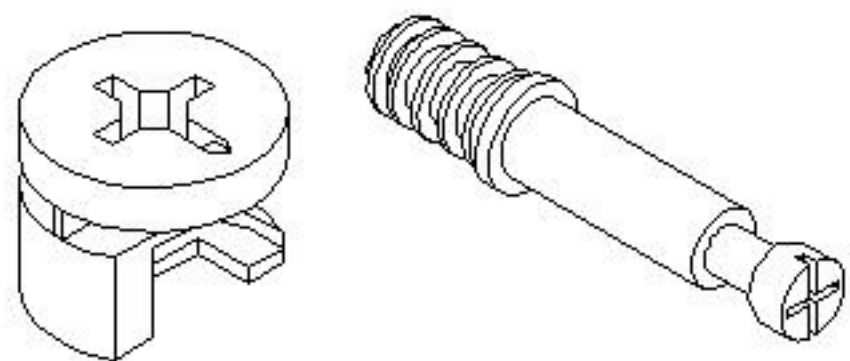
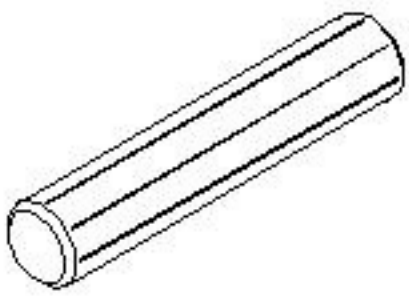
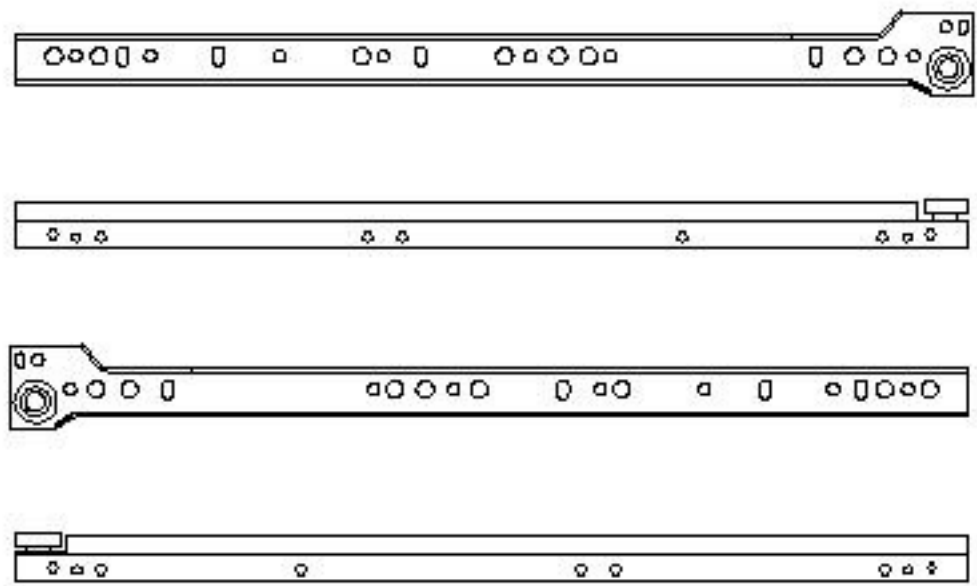
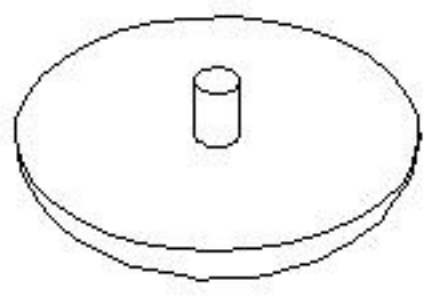
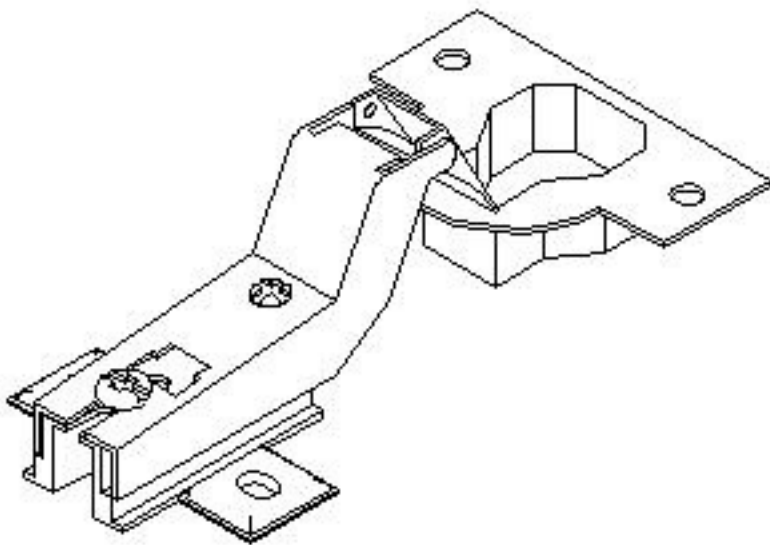
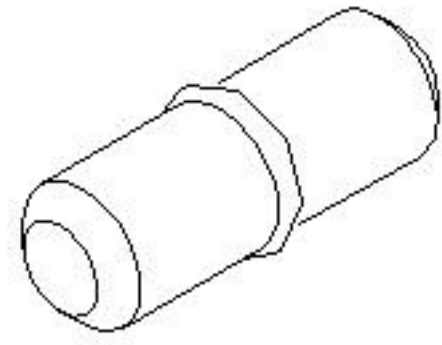
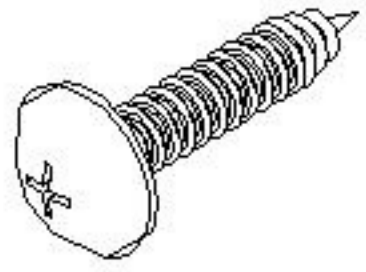
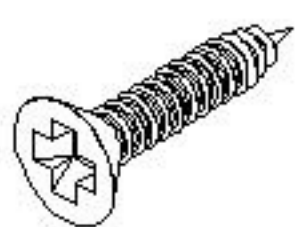
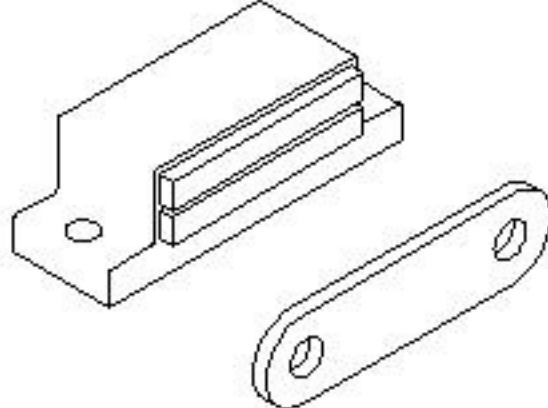
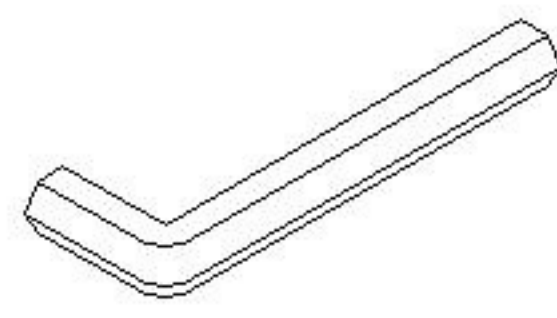
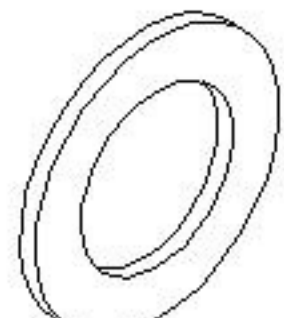
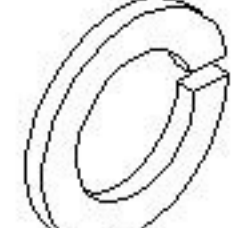
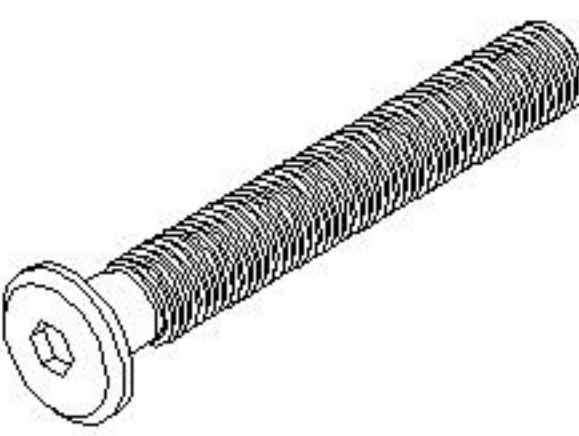
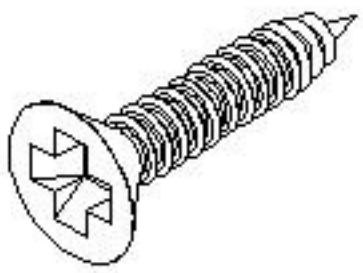
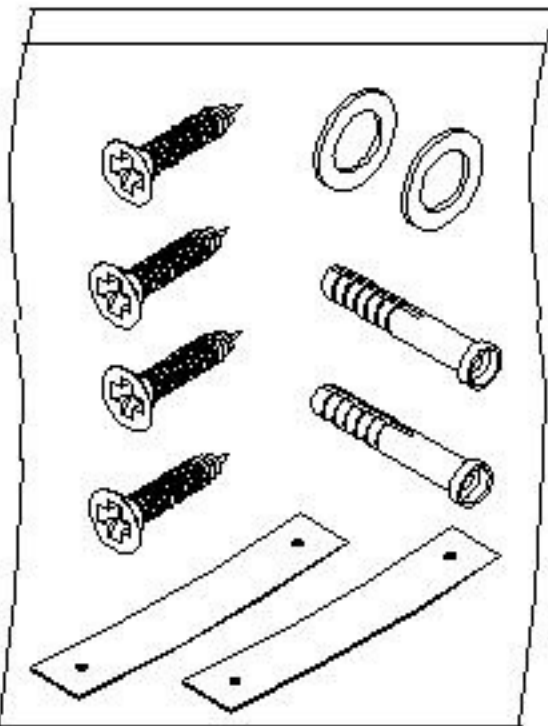
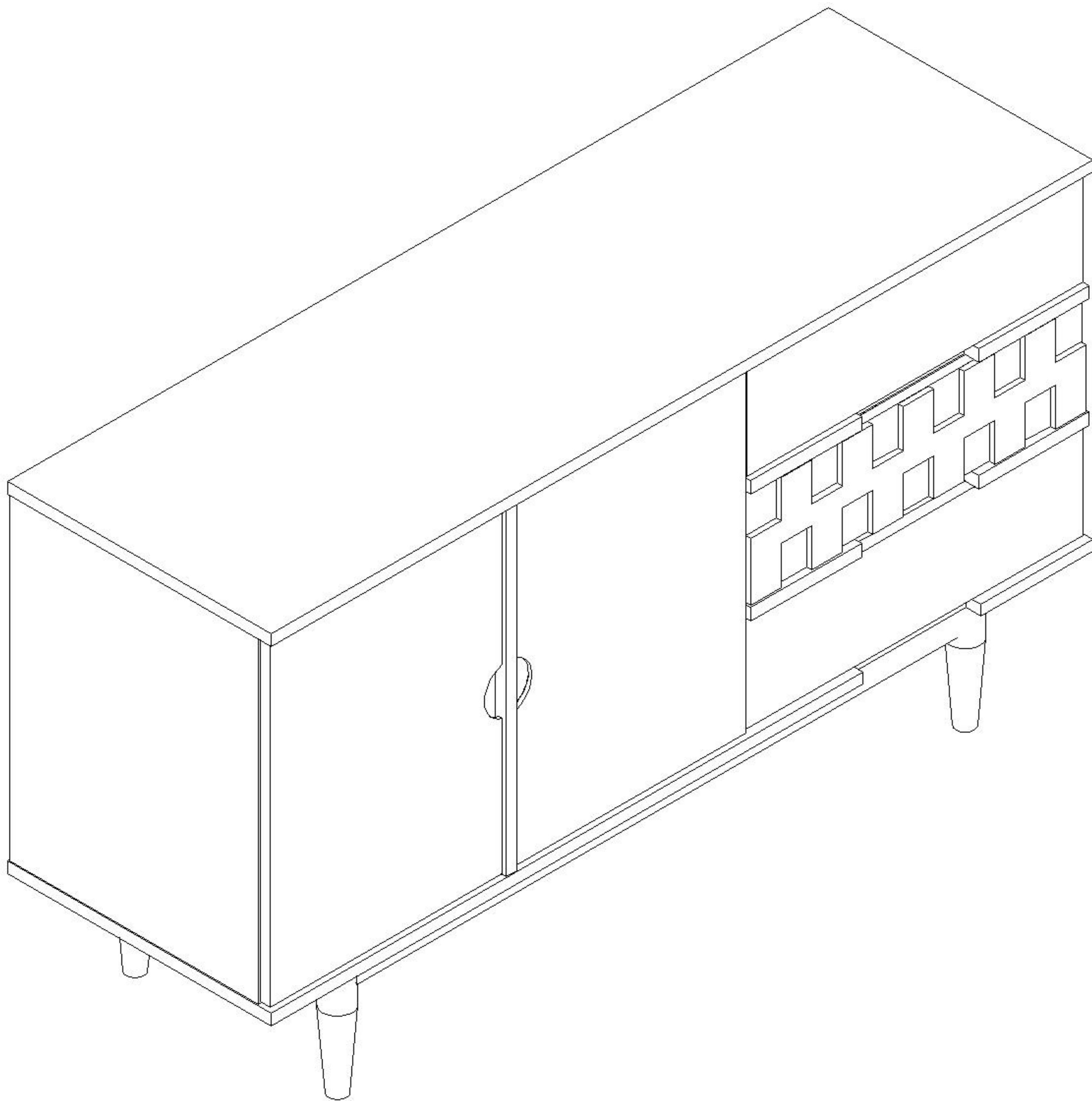


ASSEMBLY INSTRUCTION

2 DOOR 3 DRAWER SERVER

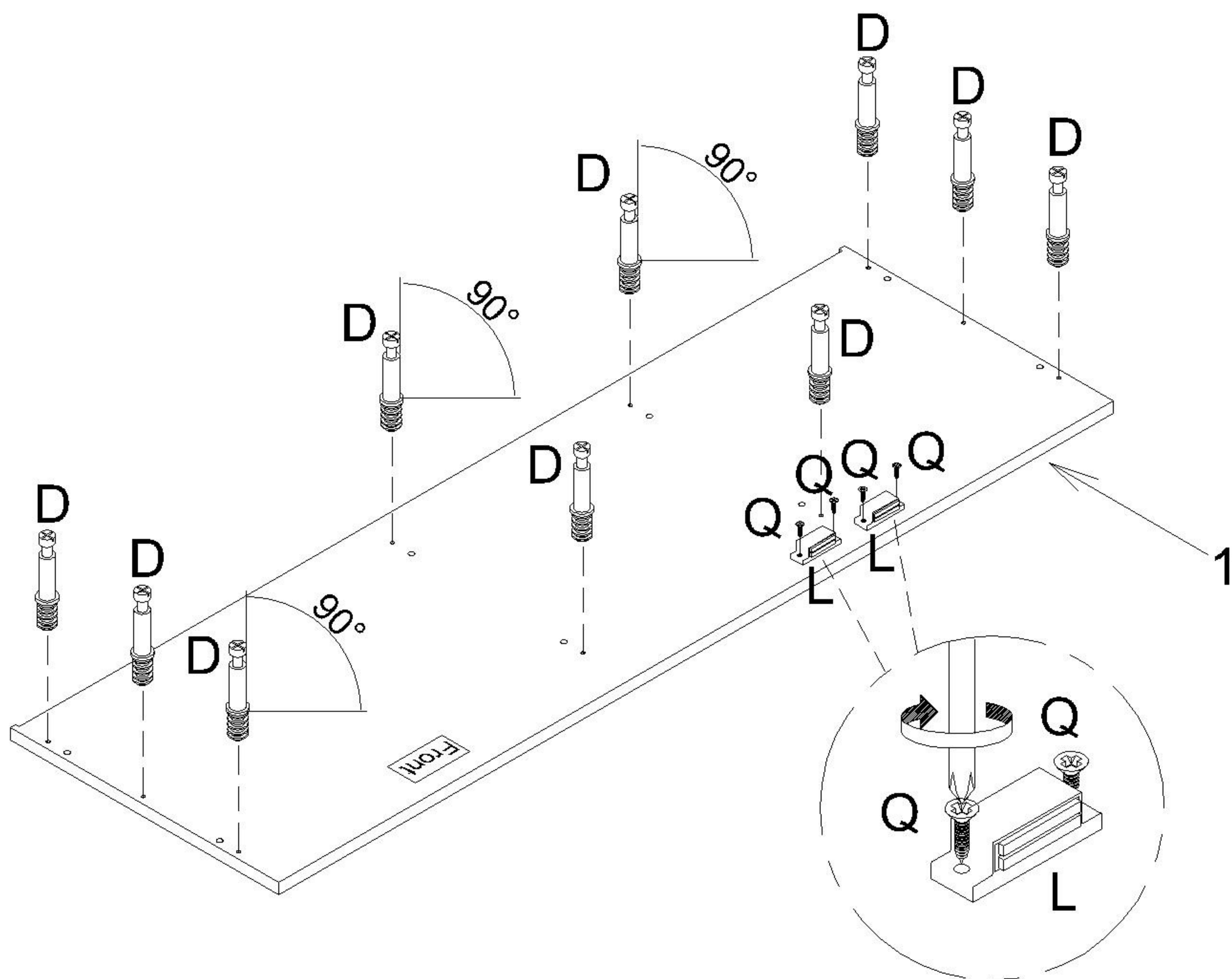
1	Top Panel	2	Left Side Panel	3	Right Side Panel	4	Bottom Panel
	1pc		1pc		1pc		1pc
5	Left Partition	6	Right Partition	7	Door	8	Shelving
	1pc		1pc		2pcs		2pcs
9	Center Bar	10	Leg	11	Back Plywood	101	Top & Bottom Drawer Front
	2pcs		4pcs		1pc		2pcs
102	Left Drawer Side	103	Drawer Back	104	Drawer Base	105	Right Drawer Side
	3pcs		3pcs		3pcs		3pcs
106	Center Drawer Front	A	Screw M3 x 16mm	B	Screw M4 x 38mm	C	Dowel M8 x 35mm
	1pc		36pcs		10pcs		20pcs

D Cam Lock & Cam Bolt 15 x 12mm / 5 x 25mm 	E Dowel M6 x 30mm 	F Runner 400mm 	G Cam Lock Cover 17 x 5mm 
26sets	24pcs	3sets	26pcs
H Hinge H-5 	I Shelving Support M5 x 16mm 	J Panhead Screw M4 x 16mm-Black 	K Screw M3 x 12mm 
4pcs	8pcs	22pcs	8pcs
L Magnet & Metal Ware 	M Allen Key M4 	N Flat Washer M6 	O Spring Washer M6 
4sets	1pc	4pcs	4pcs
P JCBC Screw M6 x 45mm 	Q Screw M4 x 16mm 	R Anti-Tipping Kit 	
4pcs	24pcs	1set	



The above pages list all the contents included in the box. Please take the time to identify the hardware as well as the individual components to this product. As you unpack and prepare for assembly, place the contents on a carpeted or padded area to protect them from damage.

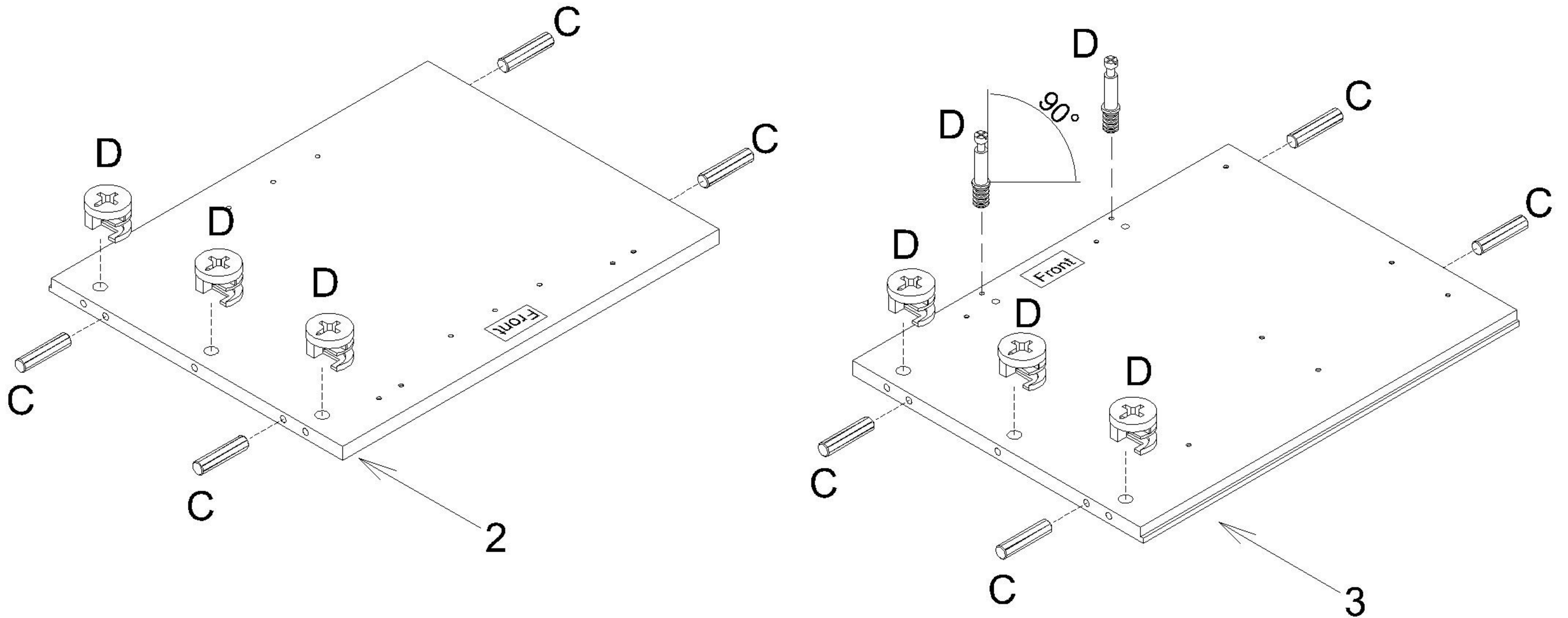
- 1 Insert Cam Bolt (D) to Top Panel (1). Attach Magnet (L) to Top Panel (1) and secure with Screw (Q).



2

Attach Dowel (C) and Cam Lock & Cam Bolt (D) to Left & Right Side Panel (2 & 3).

NOTE : - Make sure arrows on each Cam Lock (D) points towards nearest edge with holes.

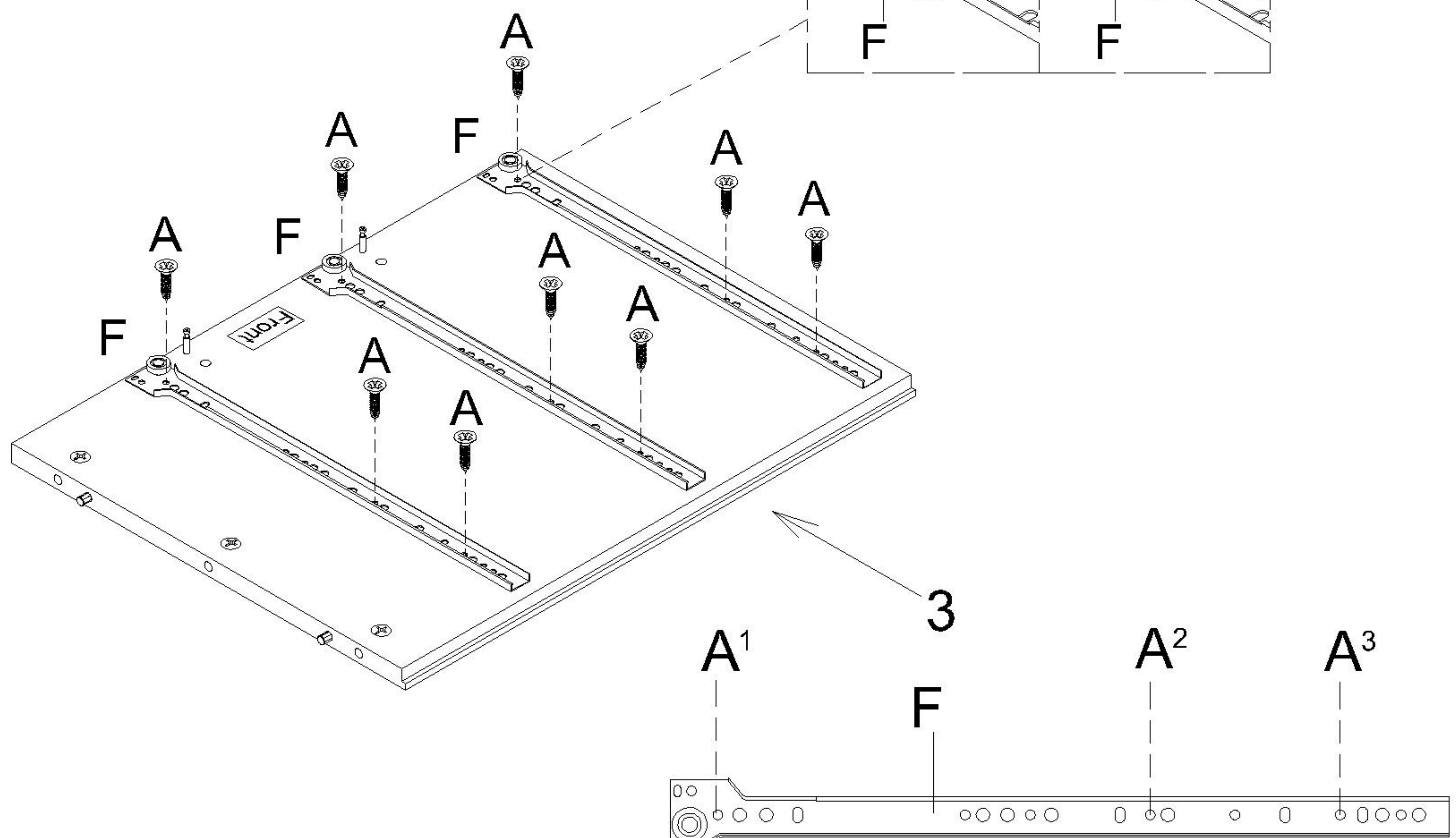
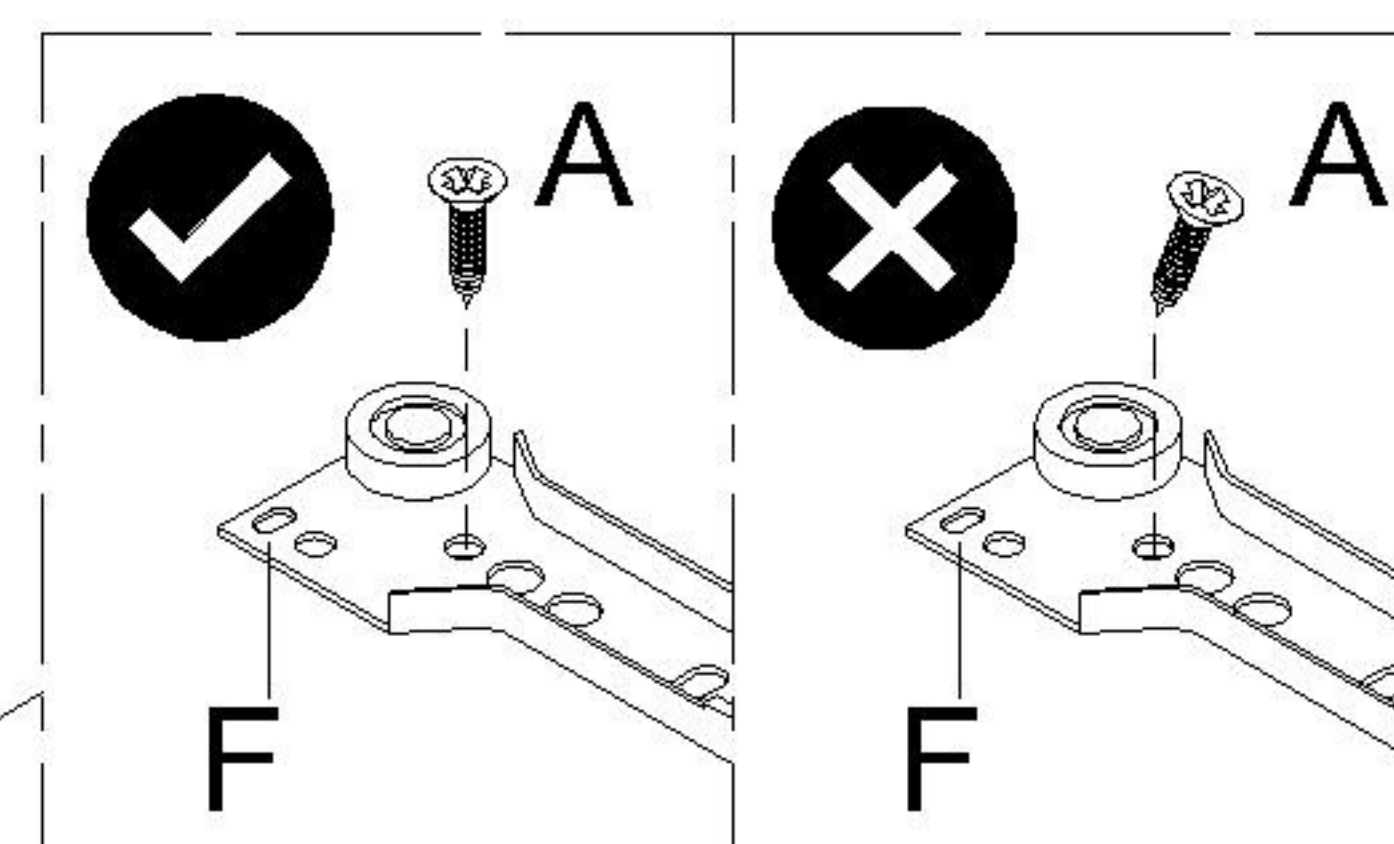


3

Attach Runner (F) to Right Side Panel (3) and secure with Screw (A).

NOTE : - Runner roller should be towards the front of the panel.

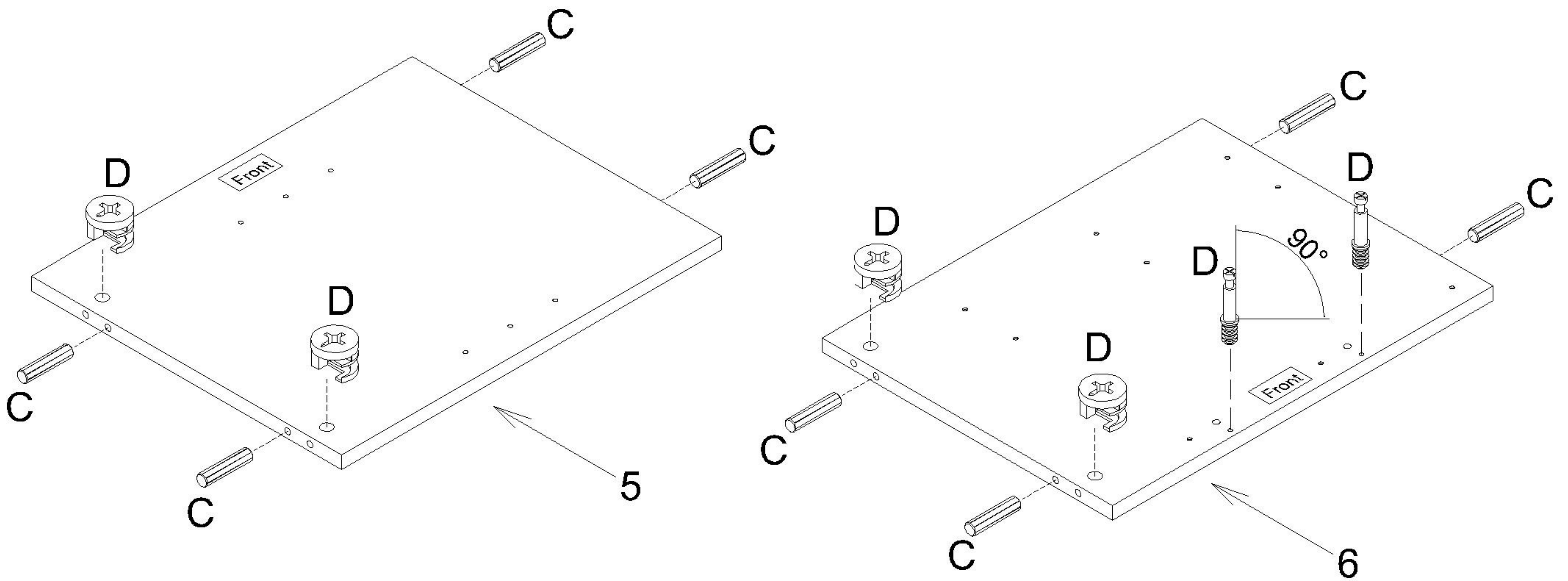
- Do not over tighten the Screw (A).
- Screw (A) should be assembled from the front of the runner. Start from A¹, A² then A³.
- Make sure the Screw (A) are installed vertically without slant to ensure screw sits properly in the hole.



4

Attach Dowel (C) and Cam Lock (D) to Left & Right Partition (5 & 6). Attach Cam Bolt (D) to Right Partition (6).

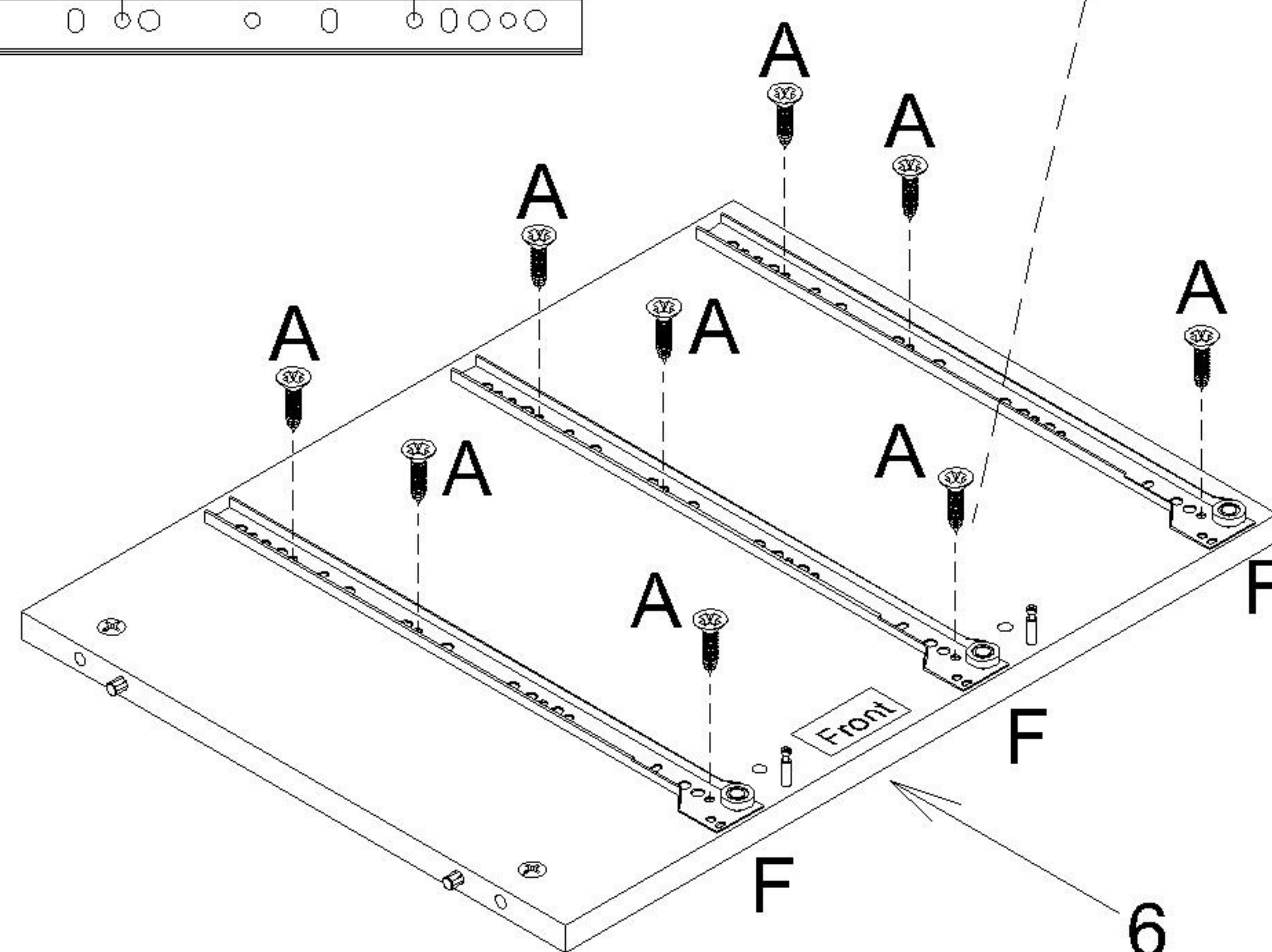
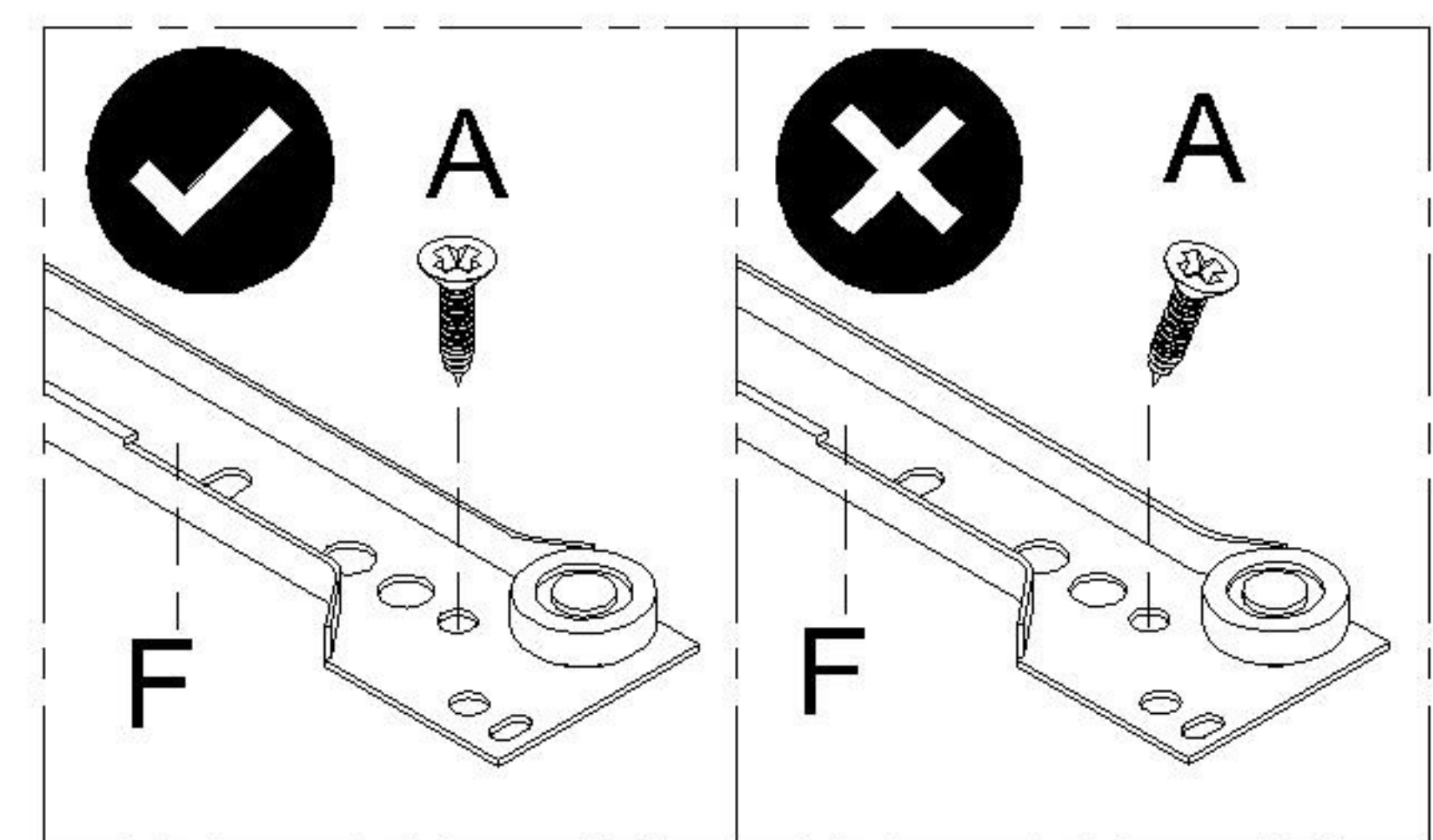
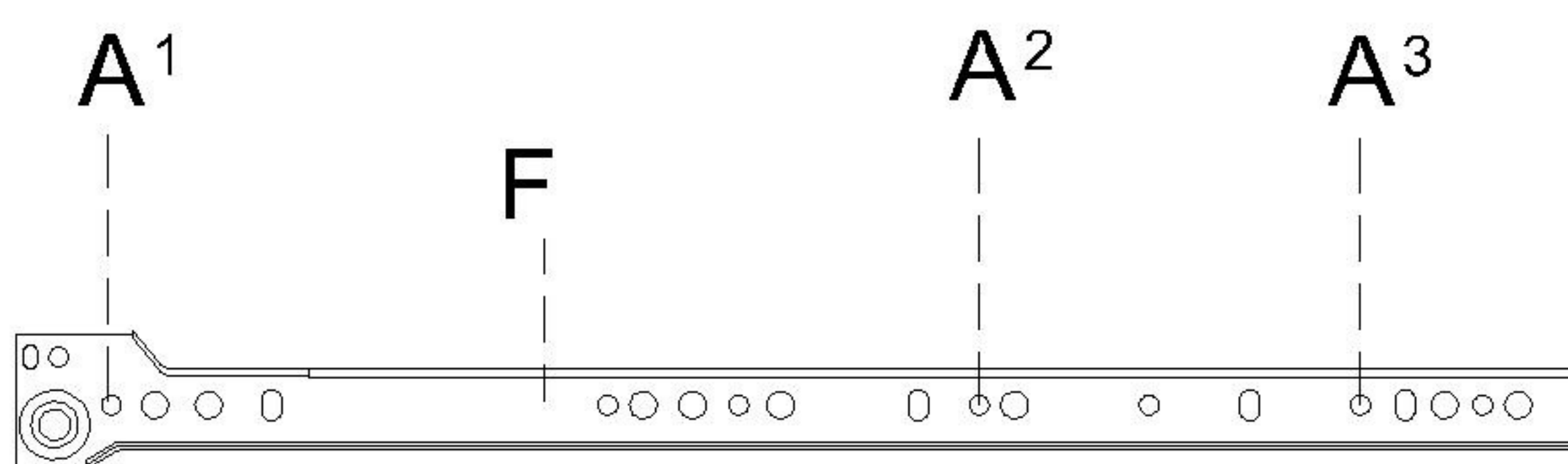
NOTE : - Make sure arrows on each Cam Lock (D) points towards nearest edge with holes.



5

Attach Runner (F) to Right Partition (6) and secure with Screw (A).

NOTE : - Runner roller should be towards the front of the panel.
 - Do not over tighten the Screw (A).
 - Screw (A) should be assembled from the front of the runner. Start from A¹, A² then A³.
 - Make sure the Screw (A) are installed vertically without slant to ensure screw sits properly in the hole.

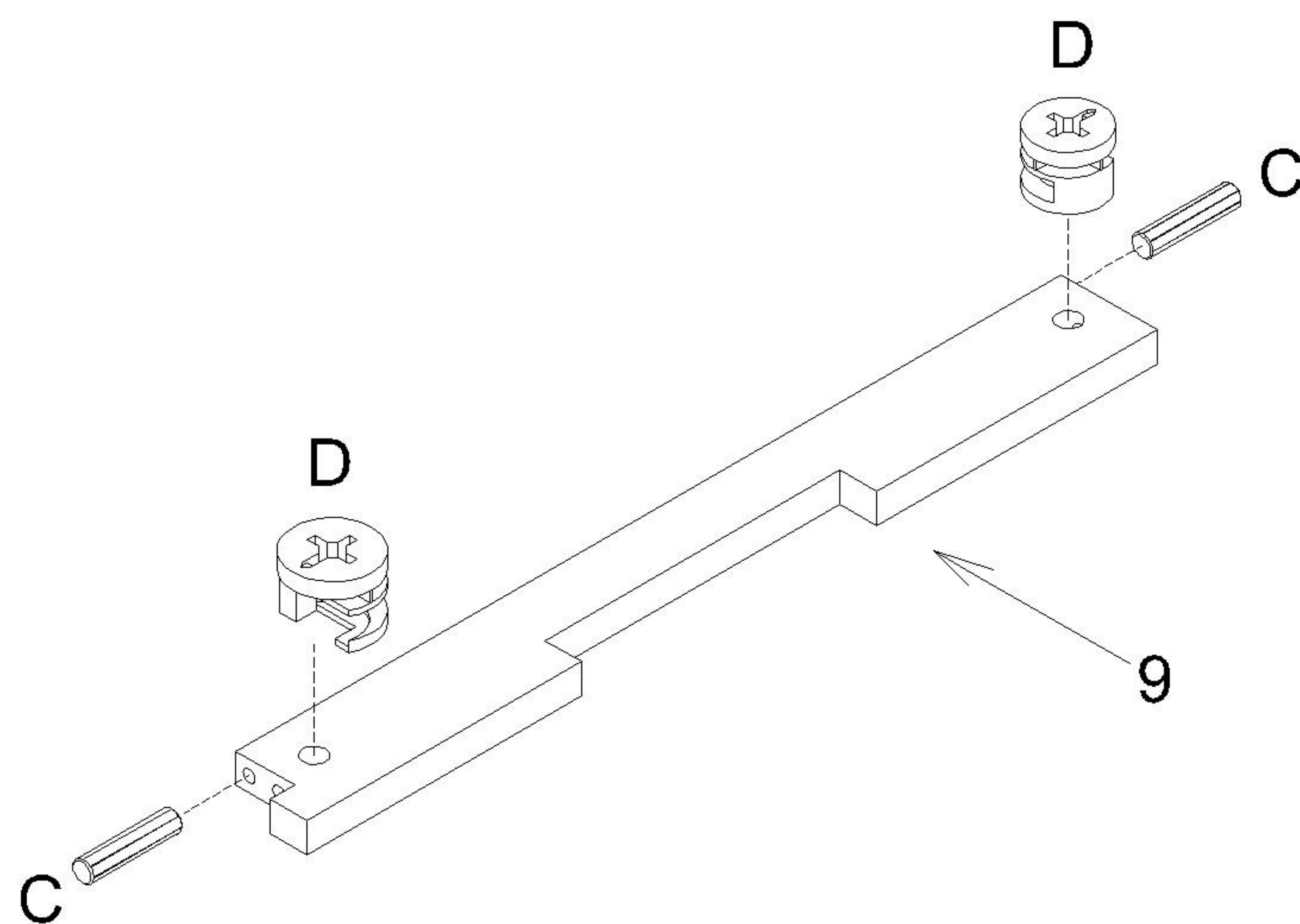


5

6

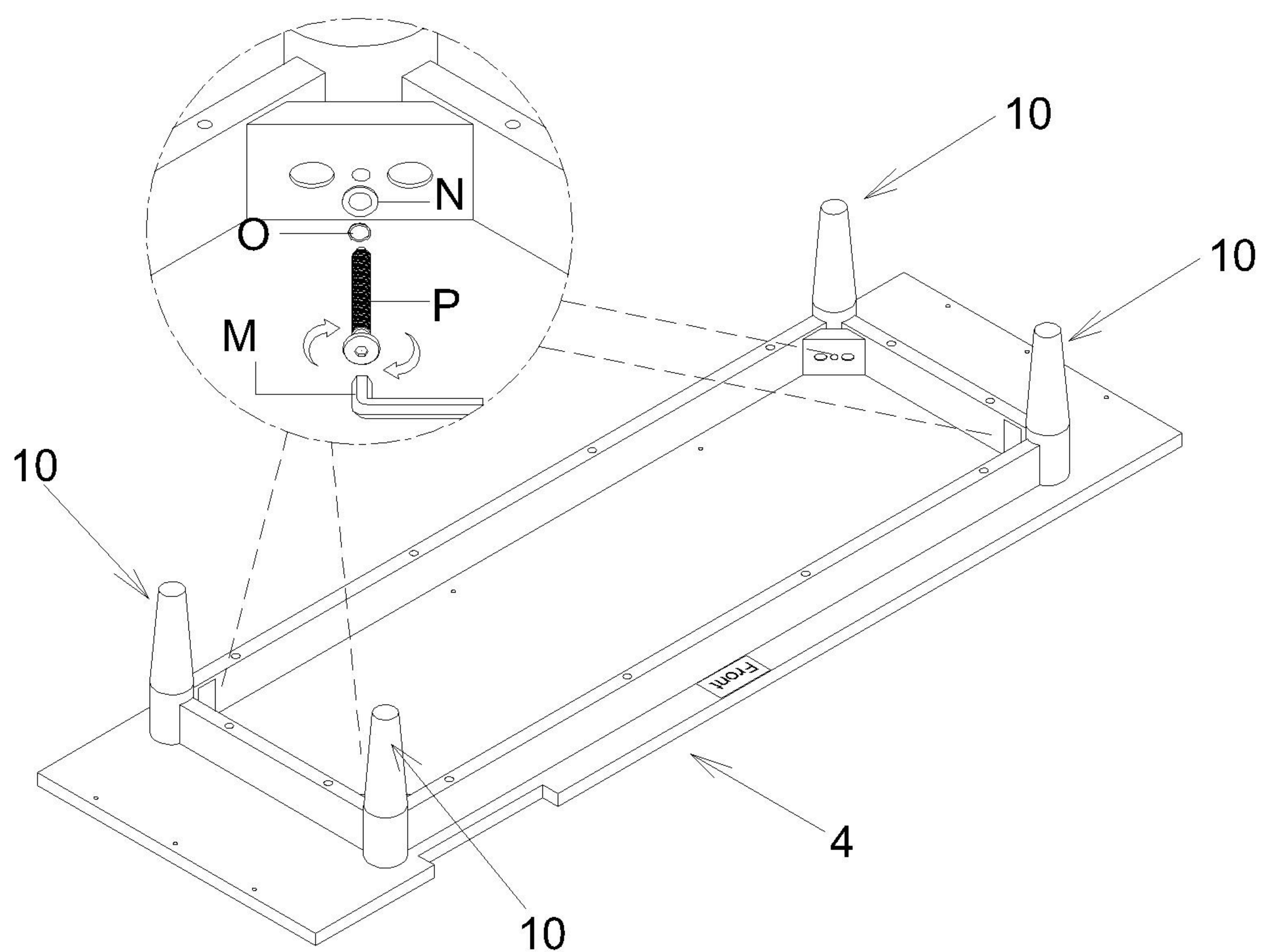
Attach Dowel (C) and Cam Lock (D) to both Center Bar (9).

NOTE : - Make sure arrows on each Cam Lock (D) points towards nearest edge with holes.



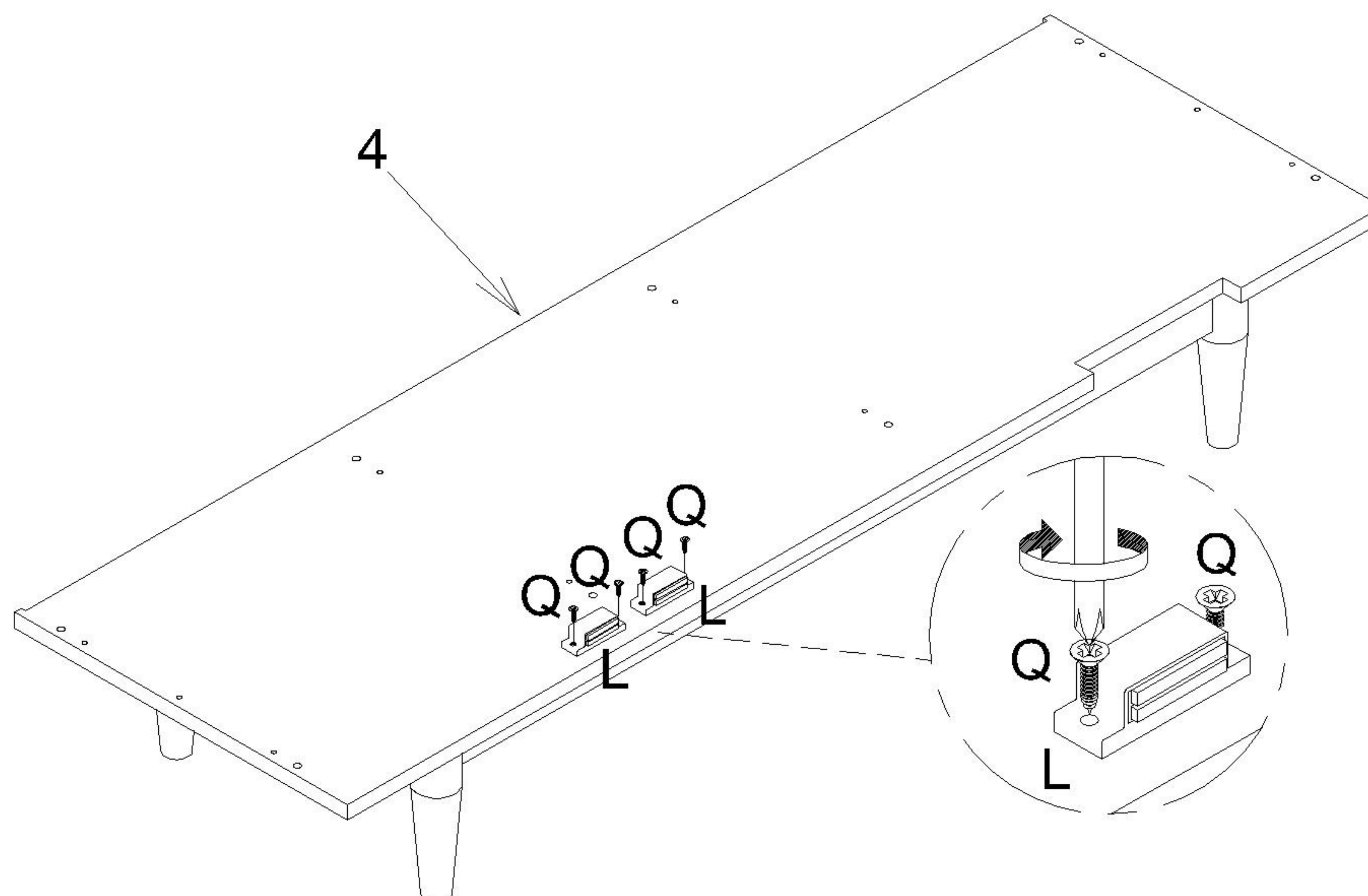
7

Attach Leg (10) to Bottom Panel (4) and secure with JCBC Screw (P), Spring Washer (O), Flat Washer (N), and tighten with Allen Key (M) clockwise.



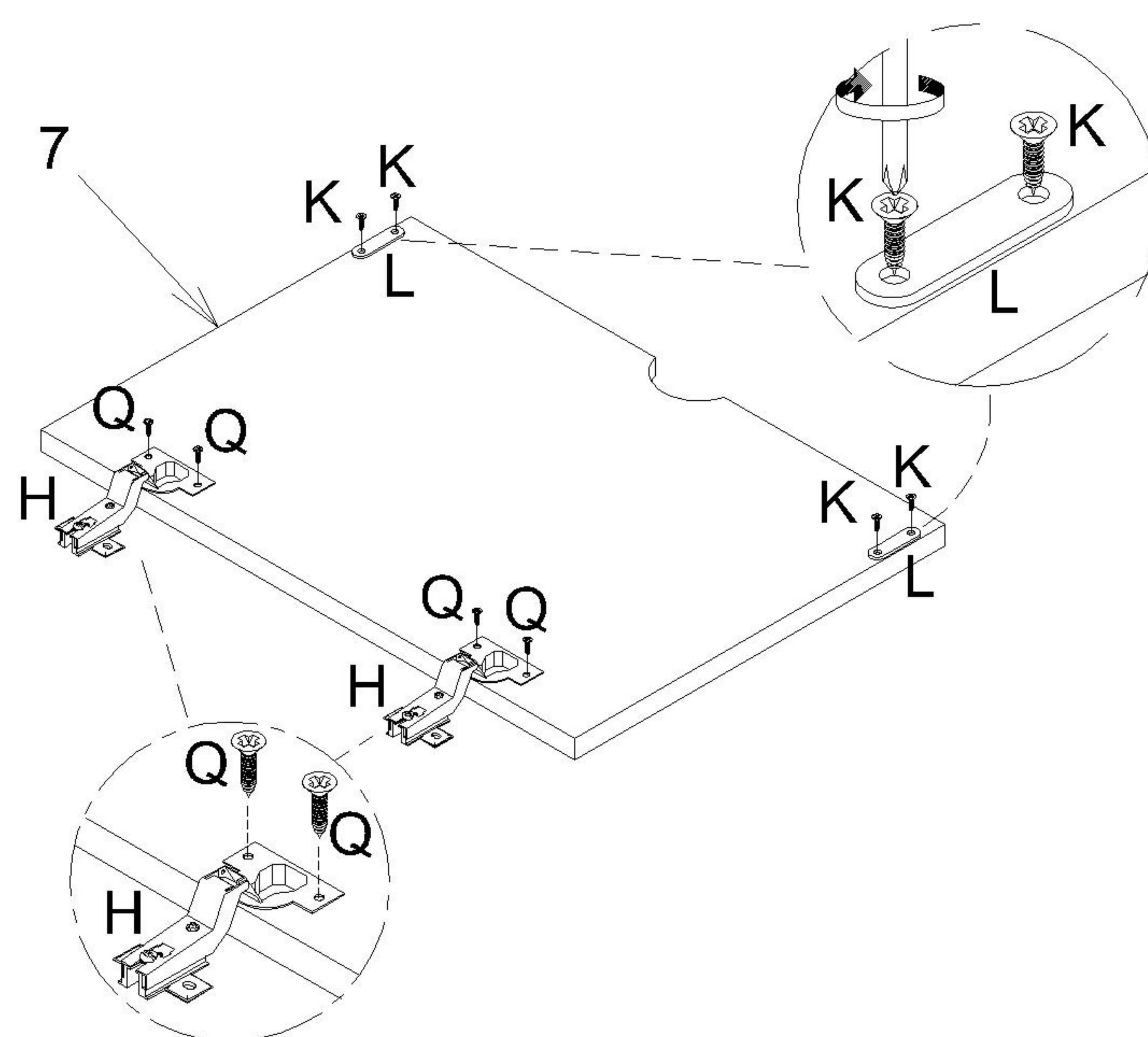
8 Turn over the Bottom Panel (4). Attach Magnet (L) to Bottom Panel (4) and secure with Screw (Q).

NOTE : - Do not over tighten the Screw (Q).



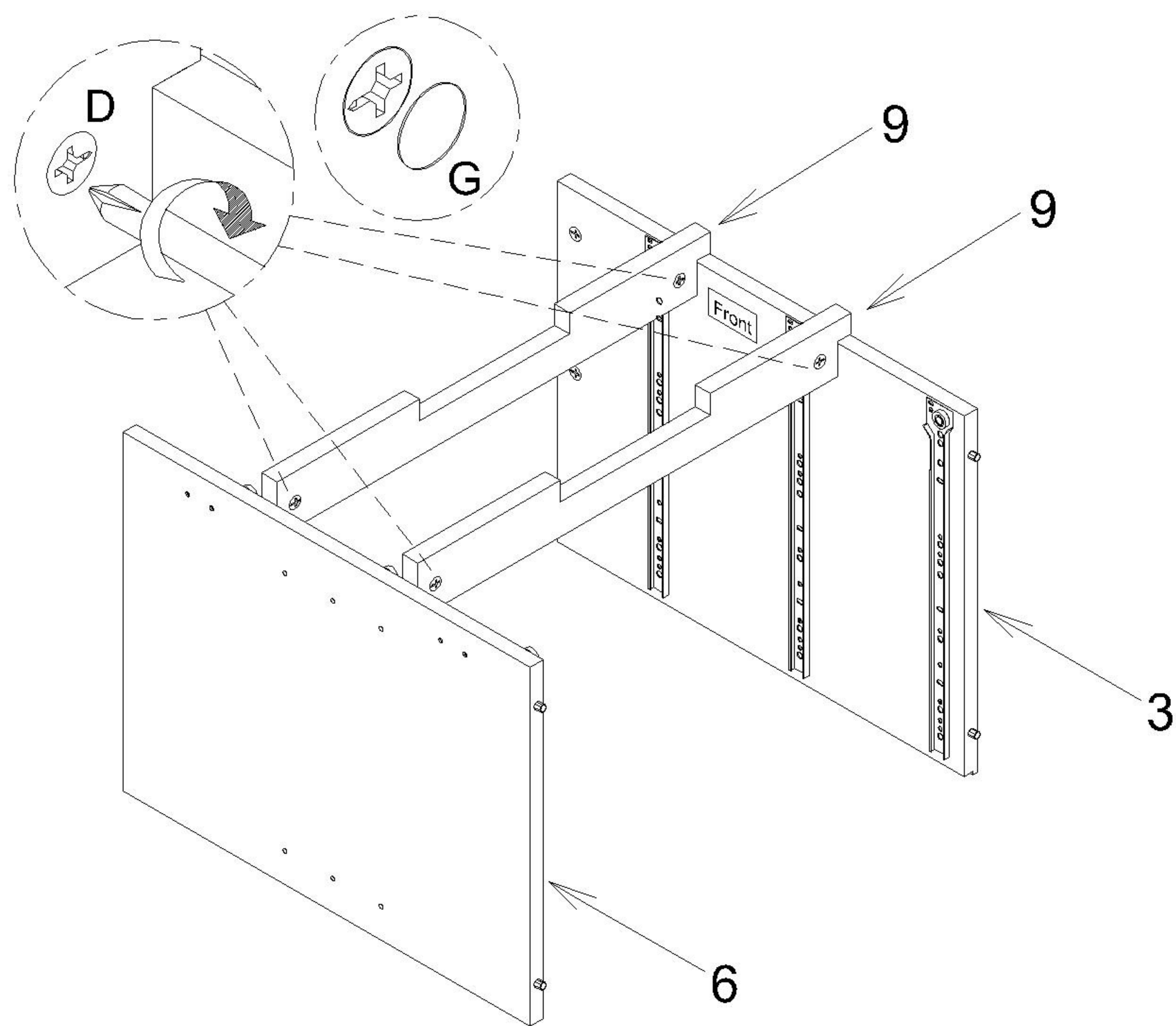
9 Attach Hinge (H) to both Door (7) and secure with Screw (Q). Attach Metal Ware (L) to both Door (7) and secure with Screw (K).

NOTE : - Do not over tighten the Screw (Q) and Screw (K).



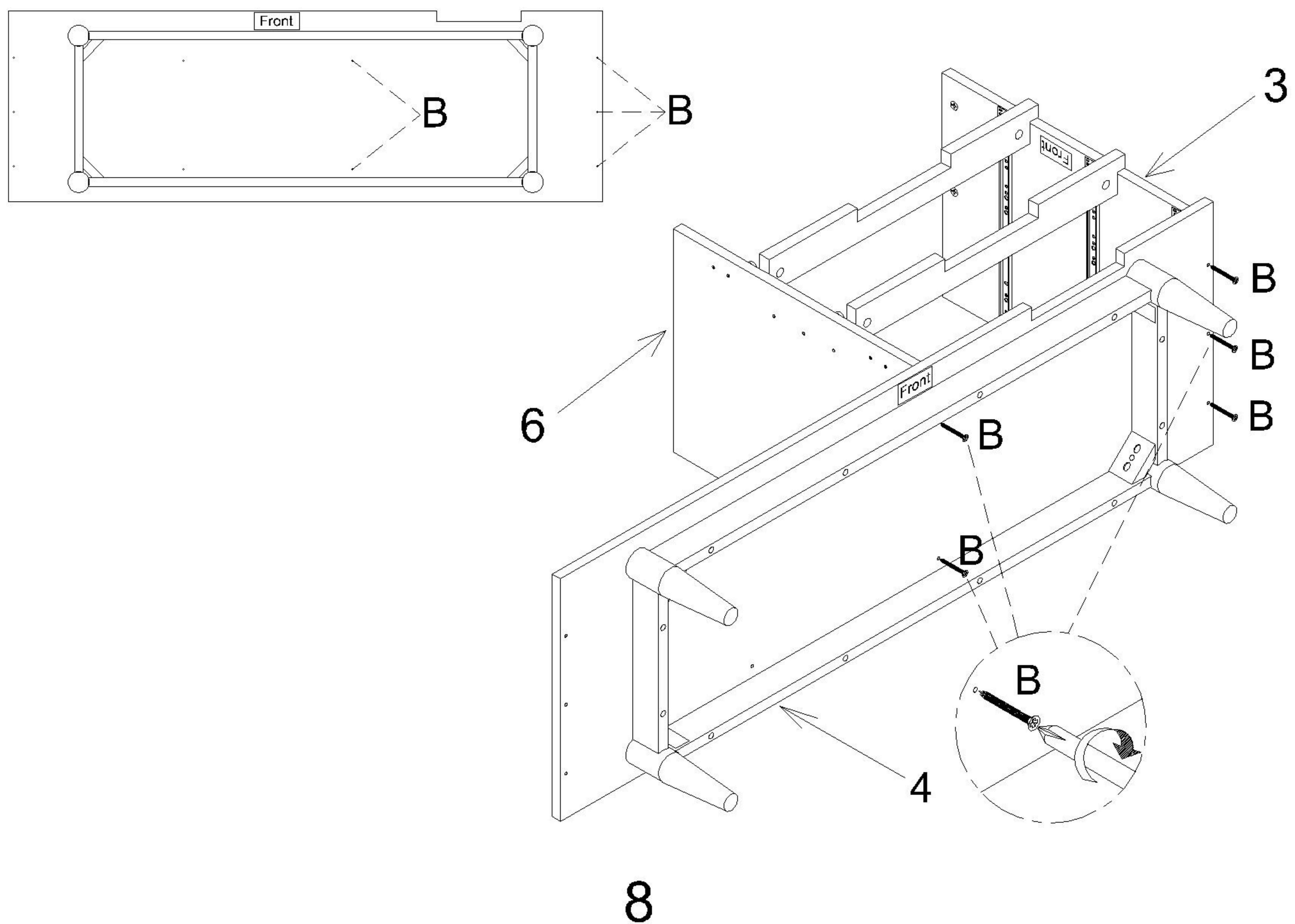
10 Attach Center Bar (9) to Right Side Panel (3) and Right Partition (6), and secure with the Cam Lock (D) attached in Step 6. Cover Cam Lock (D) with Cam Lock Cover (G).

NOTE : - Do not over tighten the Cam Lock (D).



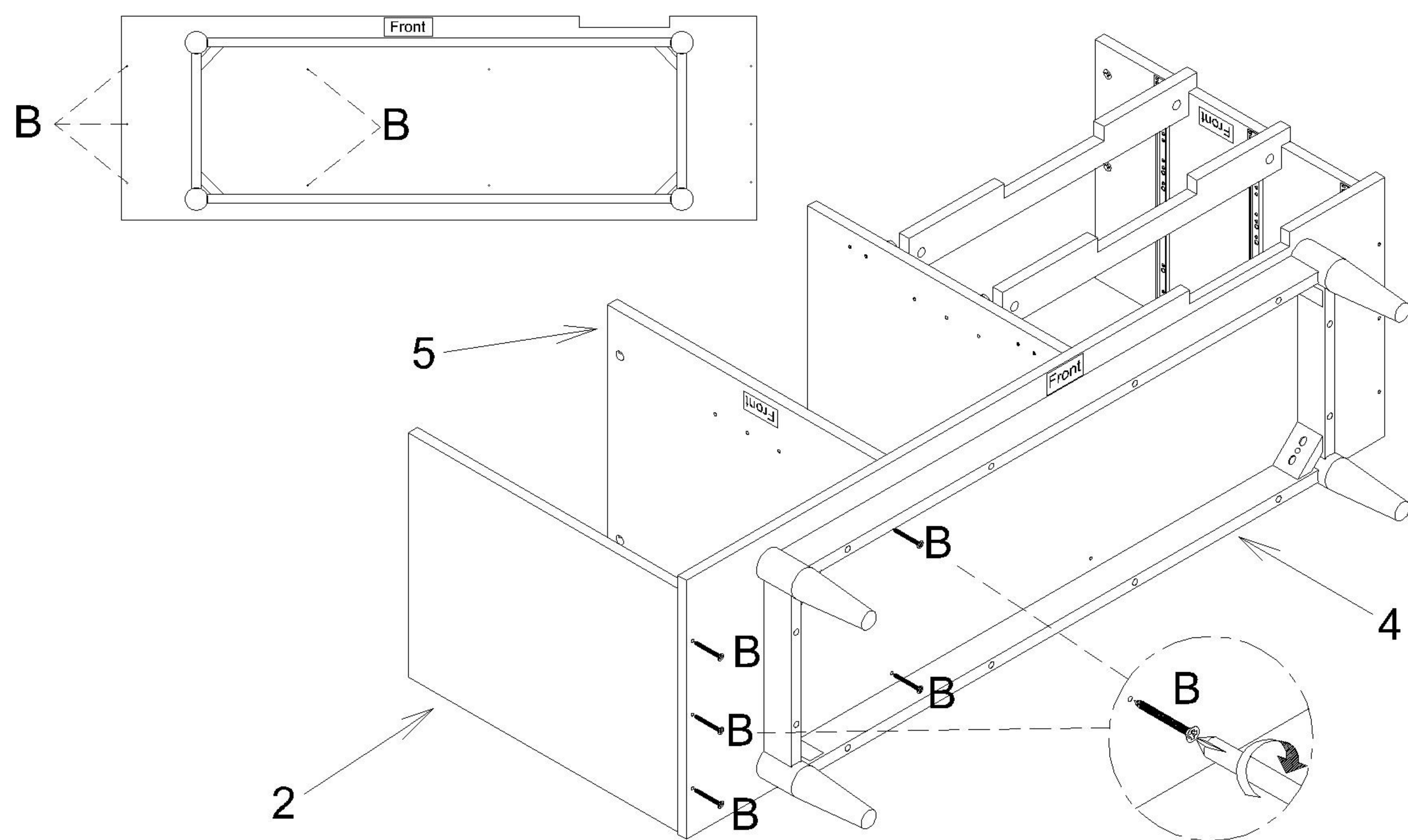
11 Attach Bottom Panel (4) to the assembled unit and secure with Screw (B).

NOTE : - Do not over tighten the Screw (B).



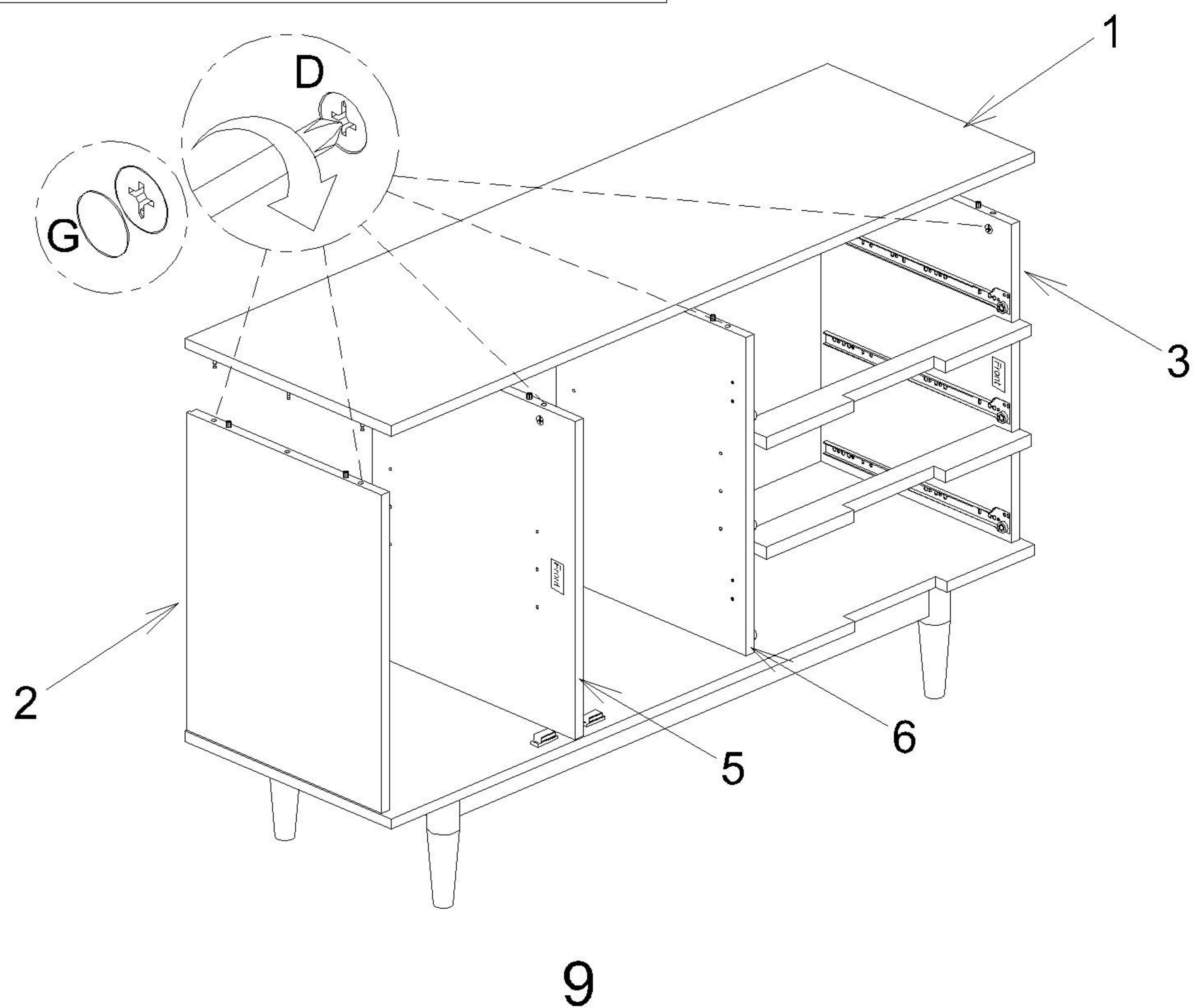
12 Attach Left Side Panel (2) and Left Partition (5) to Bottom Panel (4) and secure with Screw (B).

NOTE : - Do not over tighten the Screw (B).



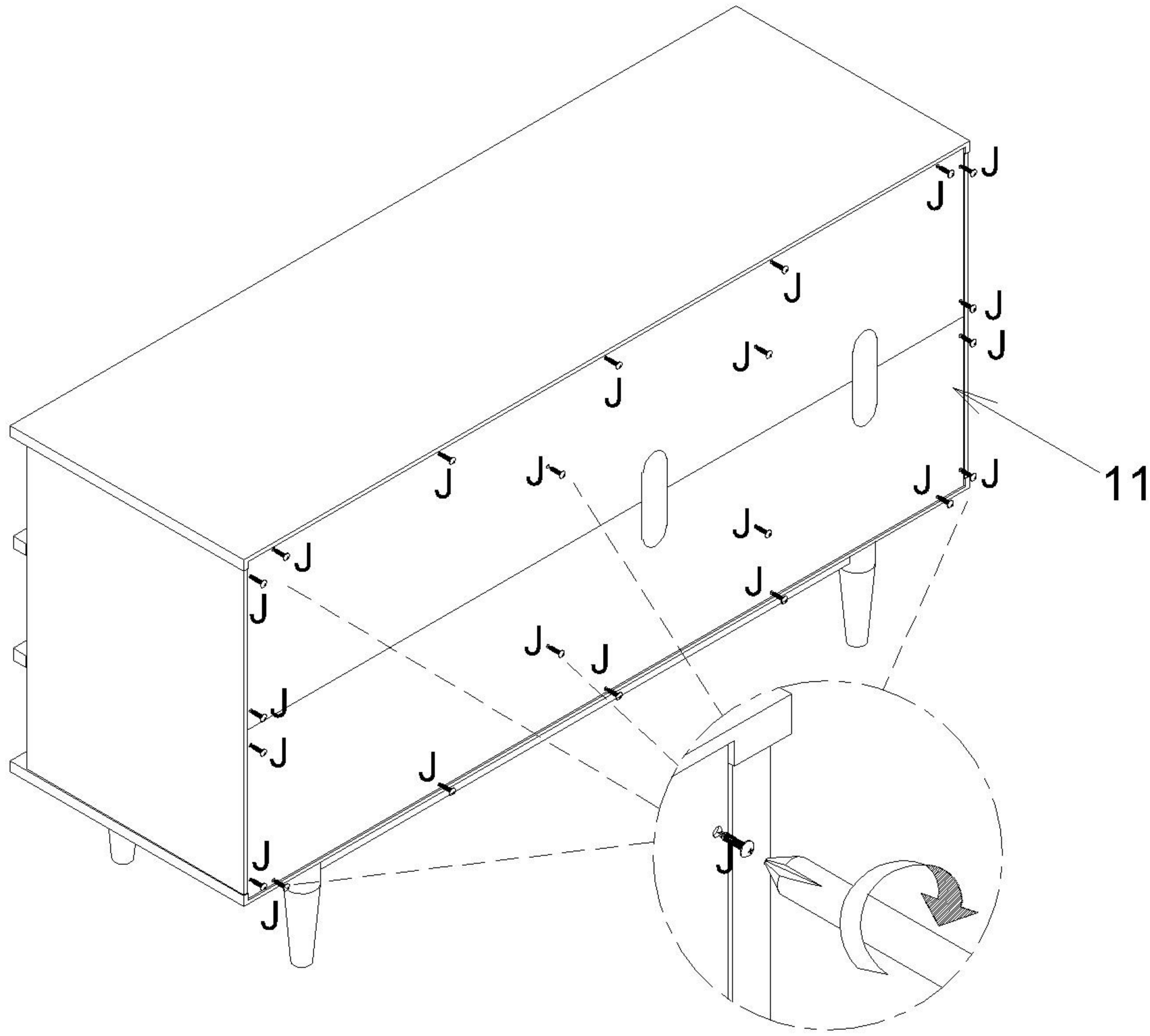
13 Stand the assembled unit up. Attach Top Panel (1) to the assembled unit and secure with the Cam Lock (D) attached in the Step 2 and Step 4. Cover Cam Lock (D) with Cam Lock Cover (G).

NOTE : - Do not over tighten the Cam Lock (D).

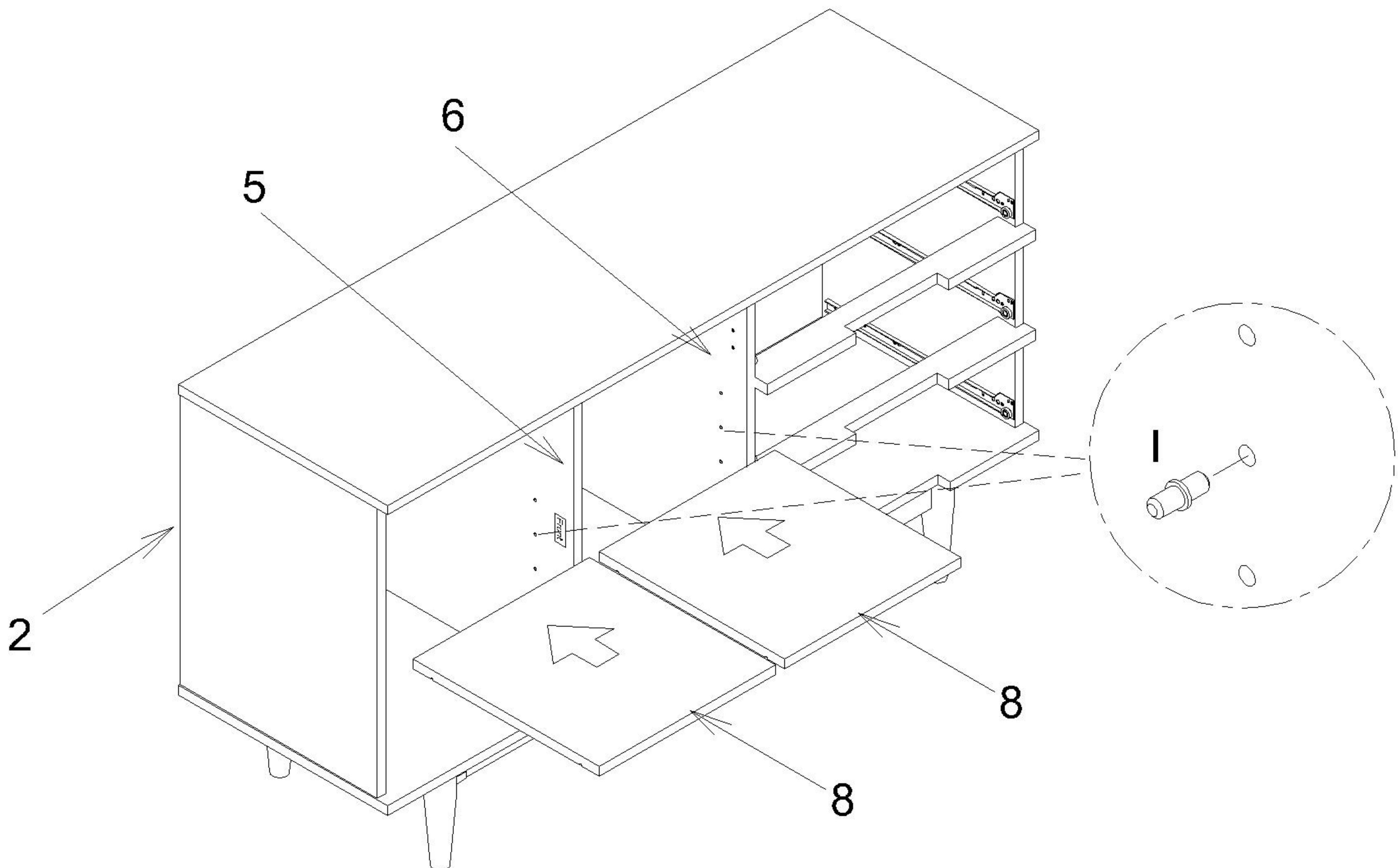


14 Attach Back Plywood (11) to the assembled unit and secure with Panhead Screw (J).

NOTE : - Do not over tighten the Panhead Screw (J).

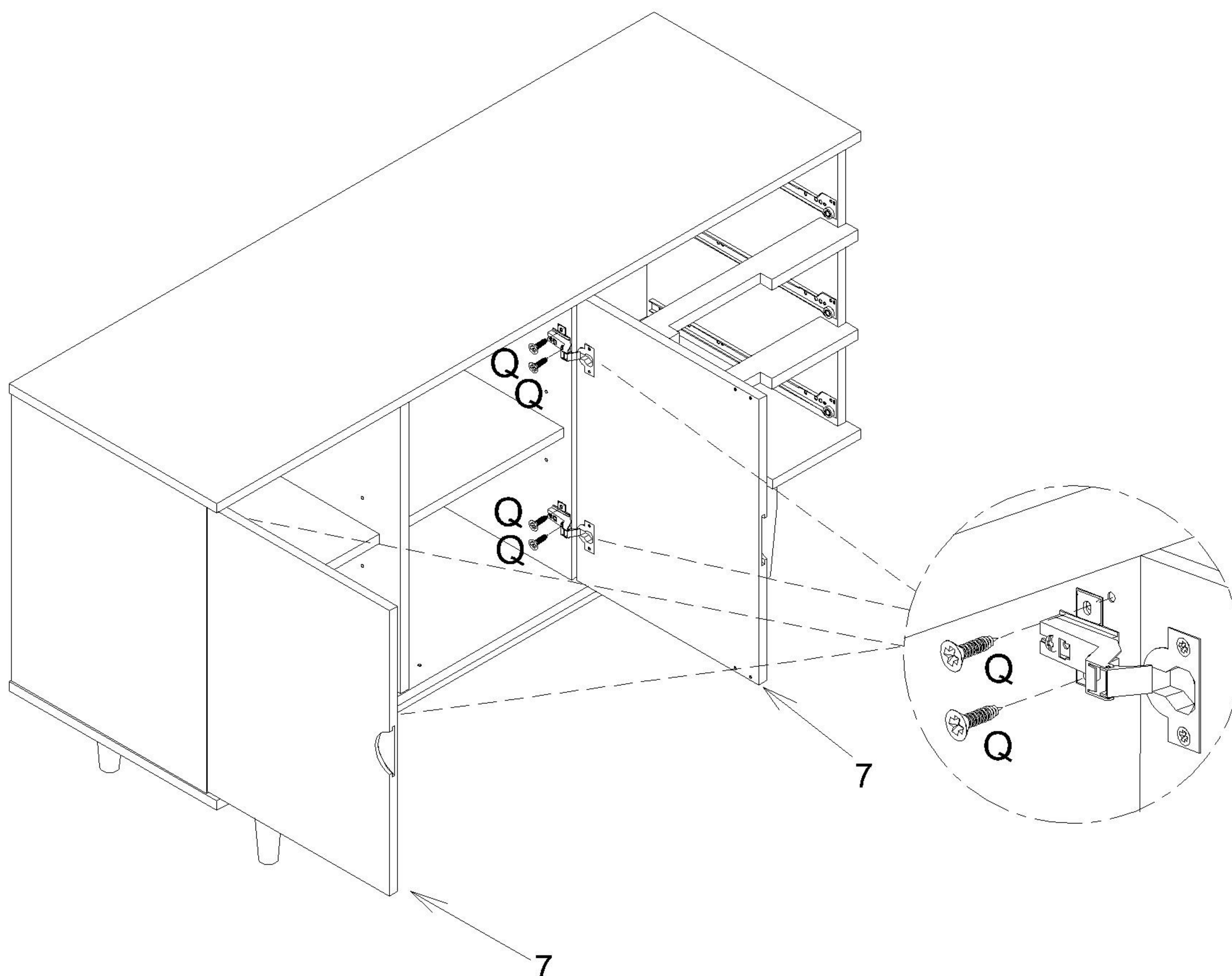


15 Insert Shelving Support (I) into Left Side Panel (2) and Left & Right Partition (5 & 6) at desired shelf heights. Slot Shelving (8) into the assembled unit.

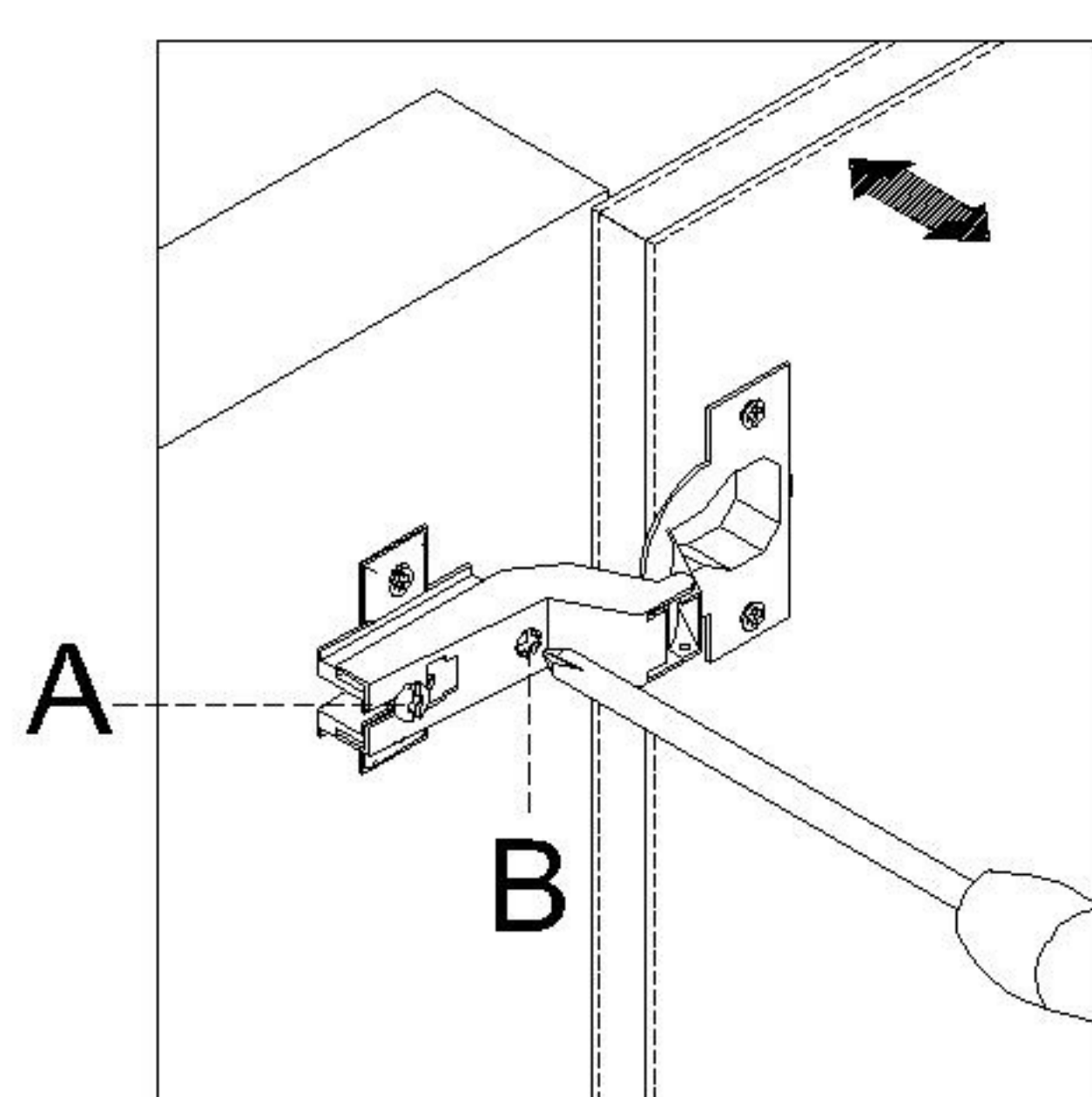


16 Attach Door (7) to the assembled unit and secure with Screw (Q).

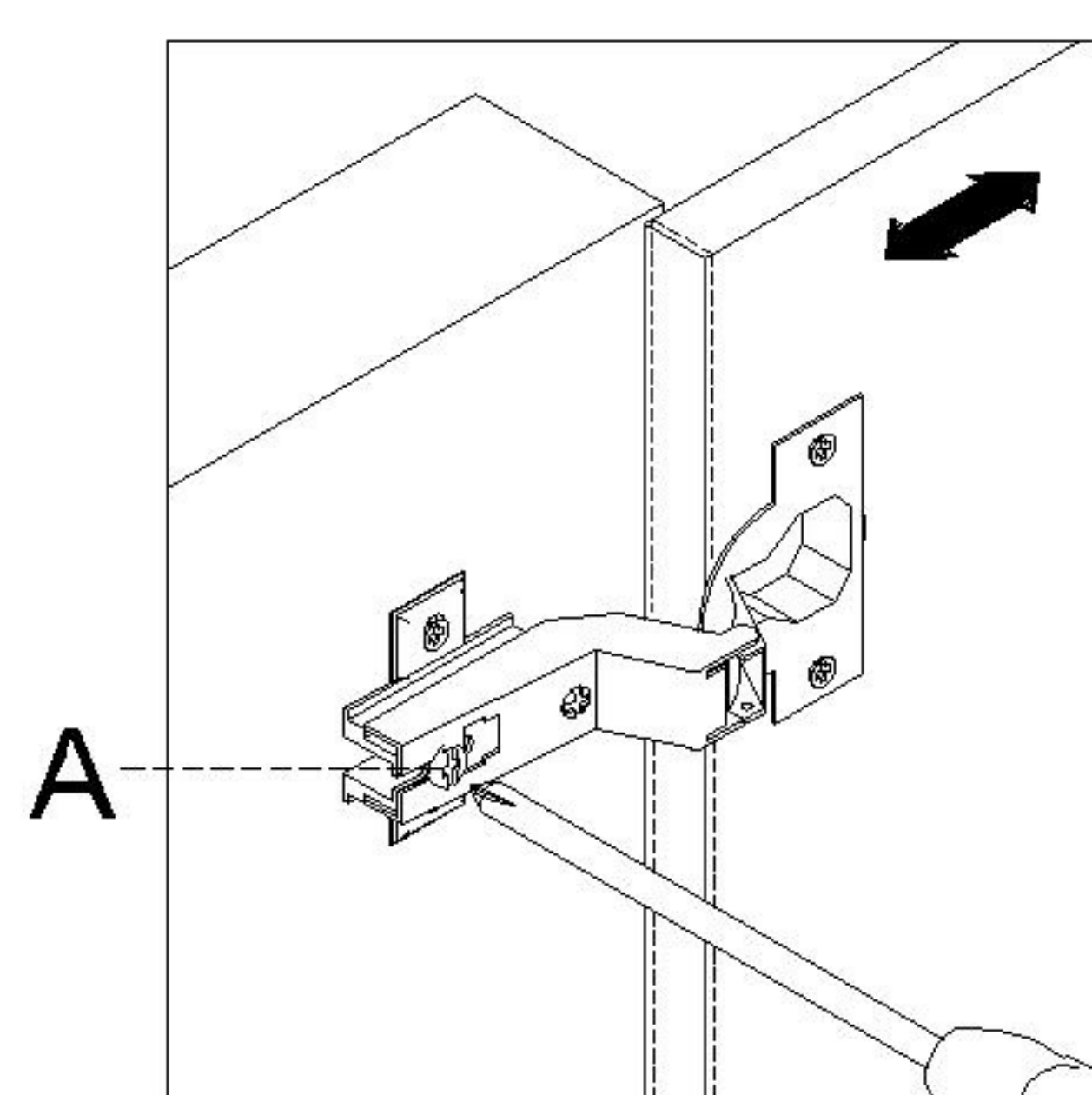
NOTE : - Do not over tighten the Screw (Q).



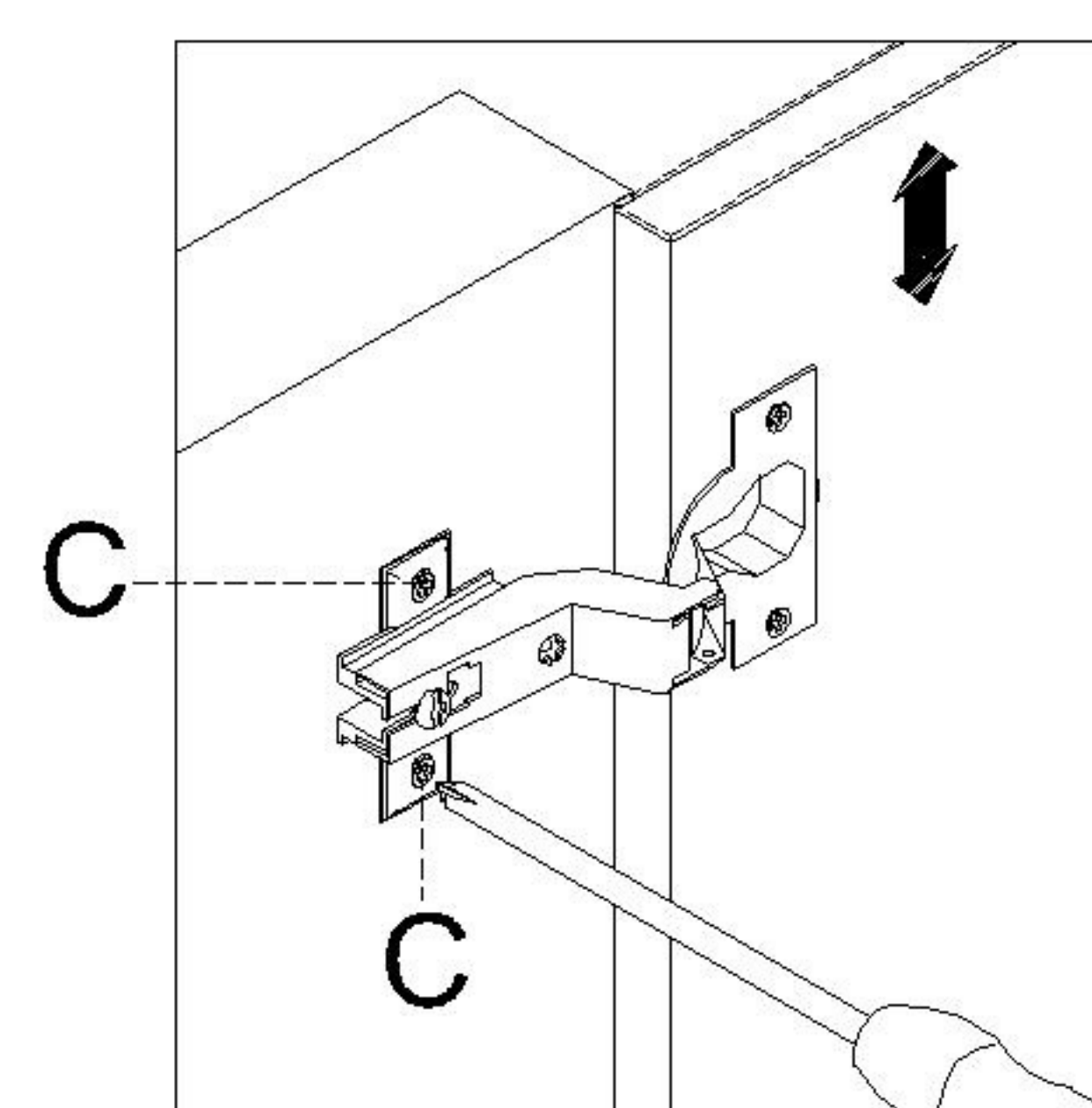
HINGE ADJUSTMENT: If the doors do not appear square or aligned, loosen or tighten the appropriate screws on each case hinge as illustrated.



1) Side to side adjustment :
Loosen Screw A, adjust gap with Screw B, and re-tighten Screw A.



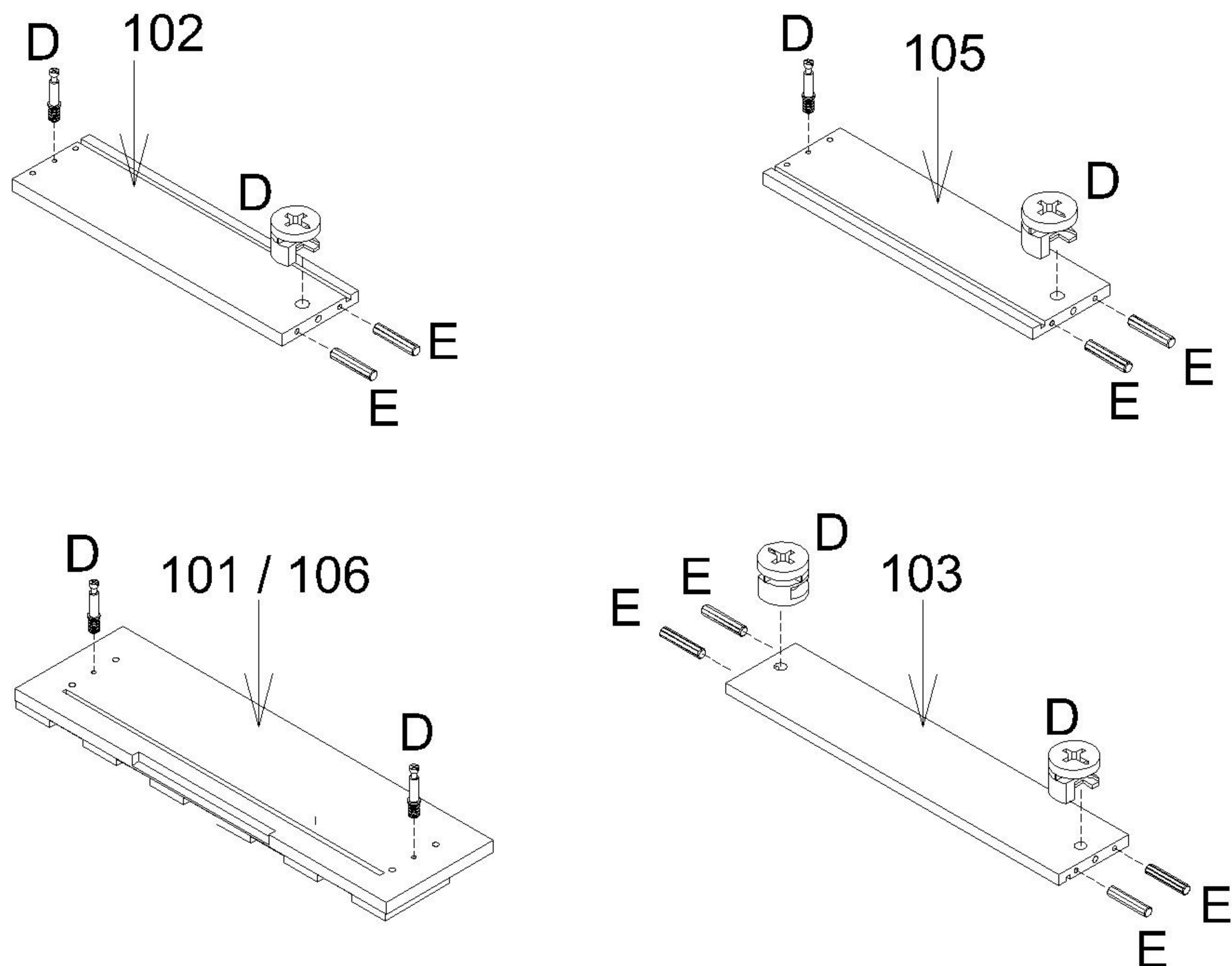
2) Depth adjustment :
Loosen Screw A, push Hinge Arm forwards or backwards, and re-tighten Screw A.



3) Height adjustment :
Loosen Screw C, adjust door height, and re-tighten Screw C.

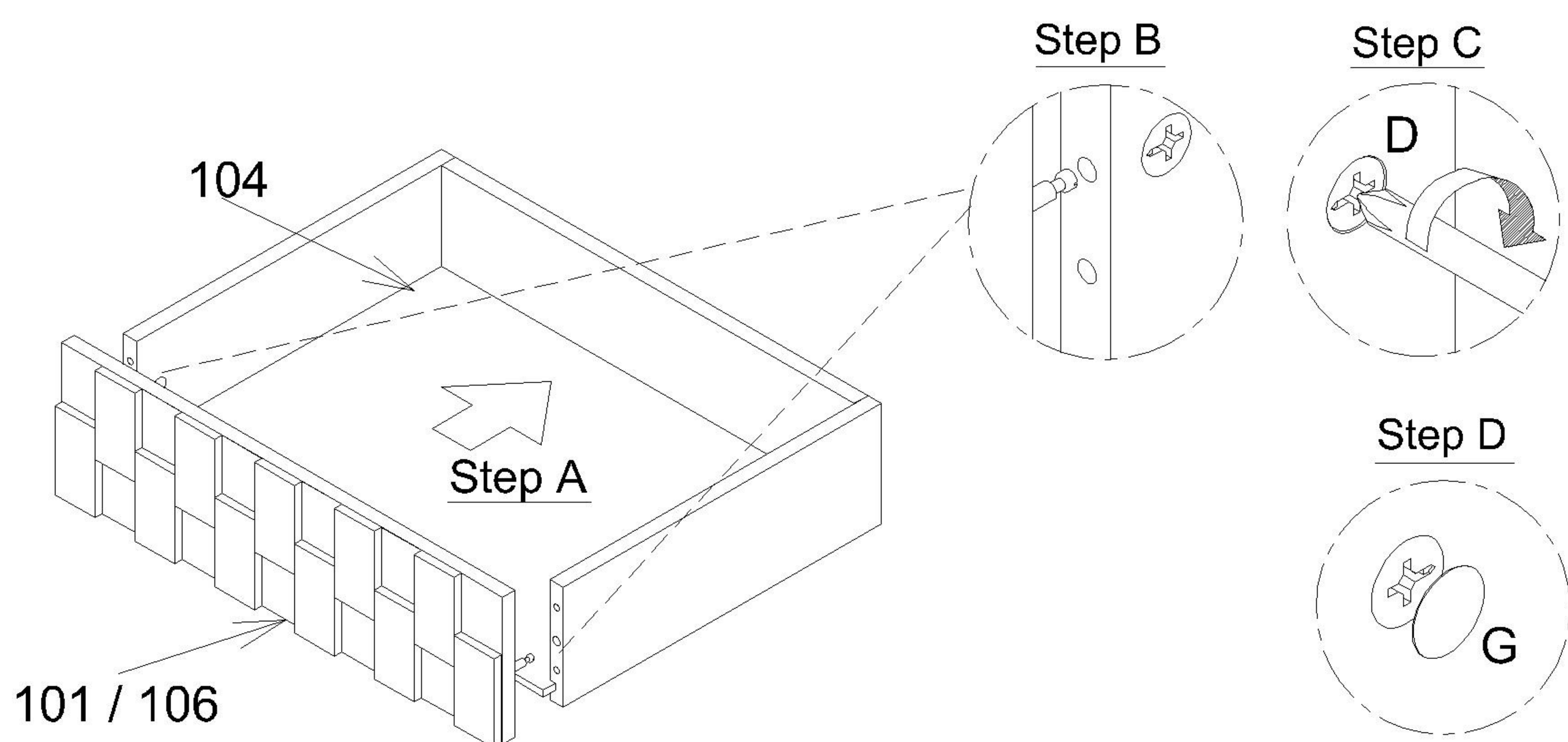
17 Attach Dowel (E) and Cam Lock (D) to Left & Right Drawer Side (102 & 105) and Drawer Back (103). Attach Cam Bolt (D) to Left & Right Drawer Side (102 & 105), Top & Bottom Drawer Front (101) and Center Drawer Front (106).

NOTE : - Make sure arrows on each Cam Lock (D) points towards nearest edge with holes.



18 Slot Drawer Base (104) into corresponding grooves. Attach Top & Bottom Drawer Front (101) and Center Drawer Front (106) to Drawer Box and secure with the Cam Lock (D) attached in the Step 17. Cover Cam Lock (D) with Cam Lock Cover (G).

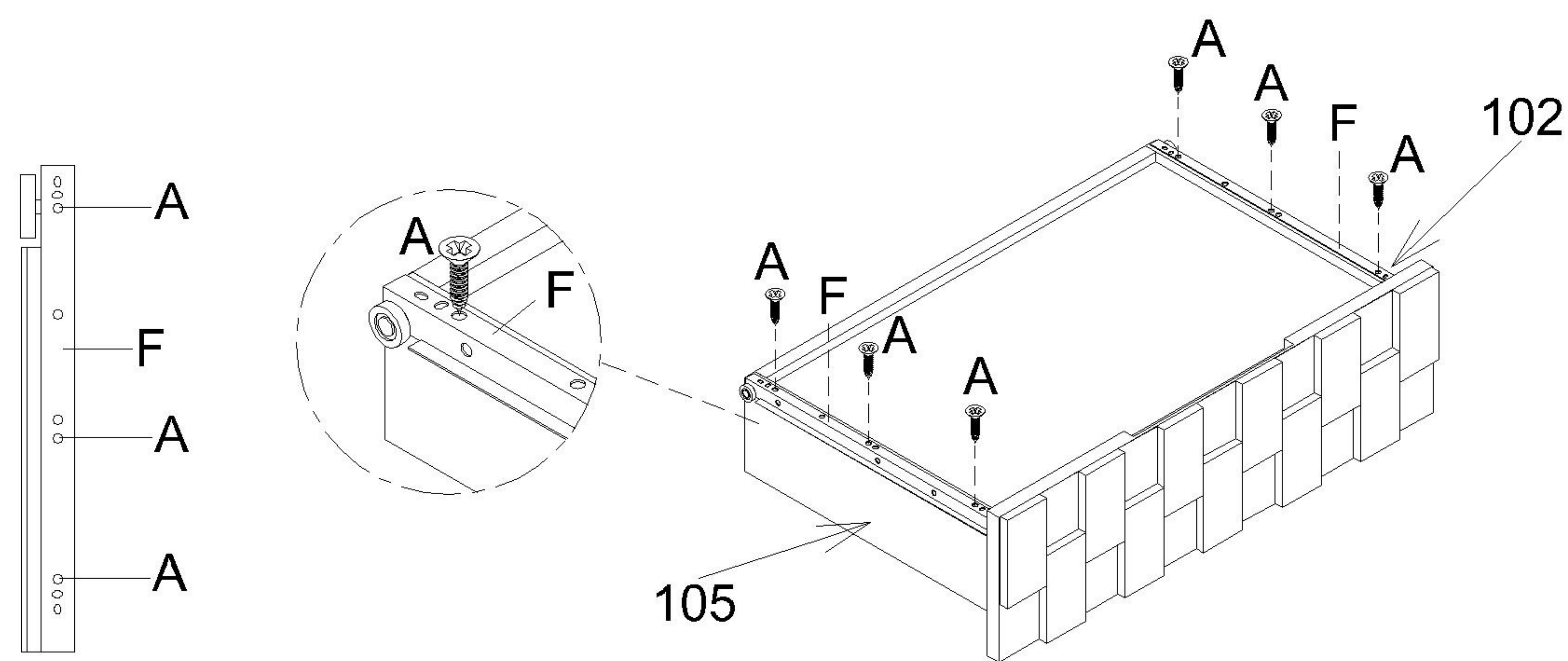
NOTE : - Do not over tighten the Cam Lock (D).



20

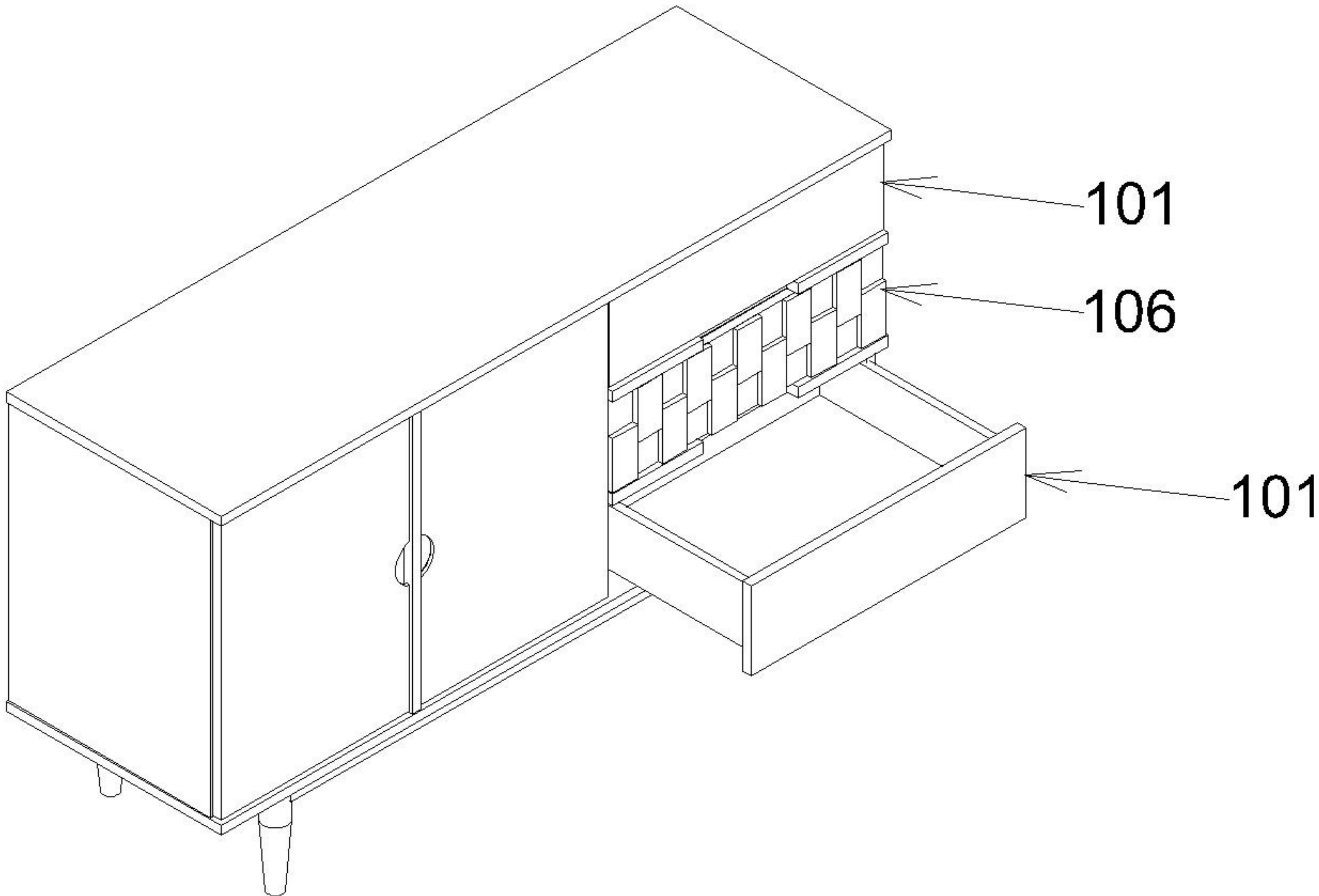
Turn over the Drawer Box. Attach Runner (F) to Left & Right Drawer Side (102 & 105) and secure with the Screw (A).

NOTE : - Do not over tighten the Screw (A).



21

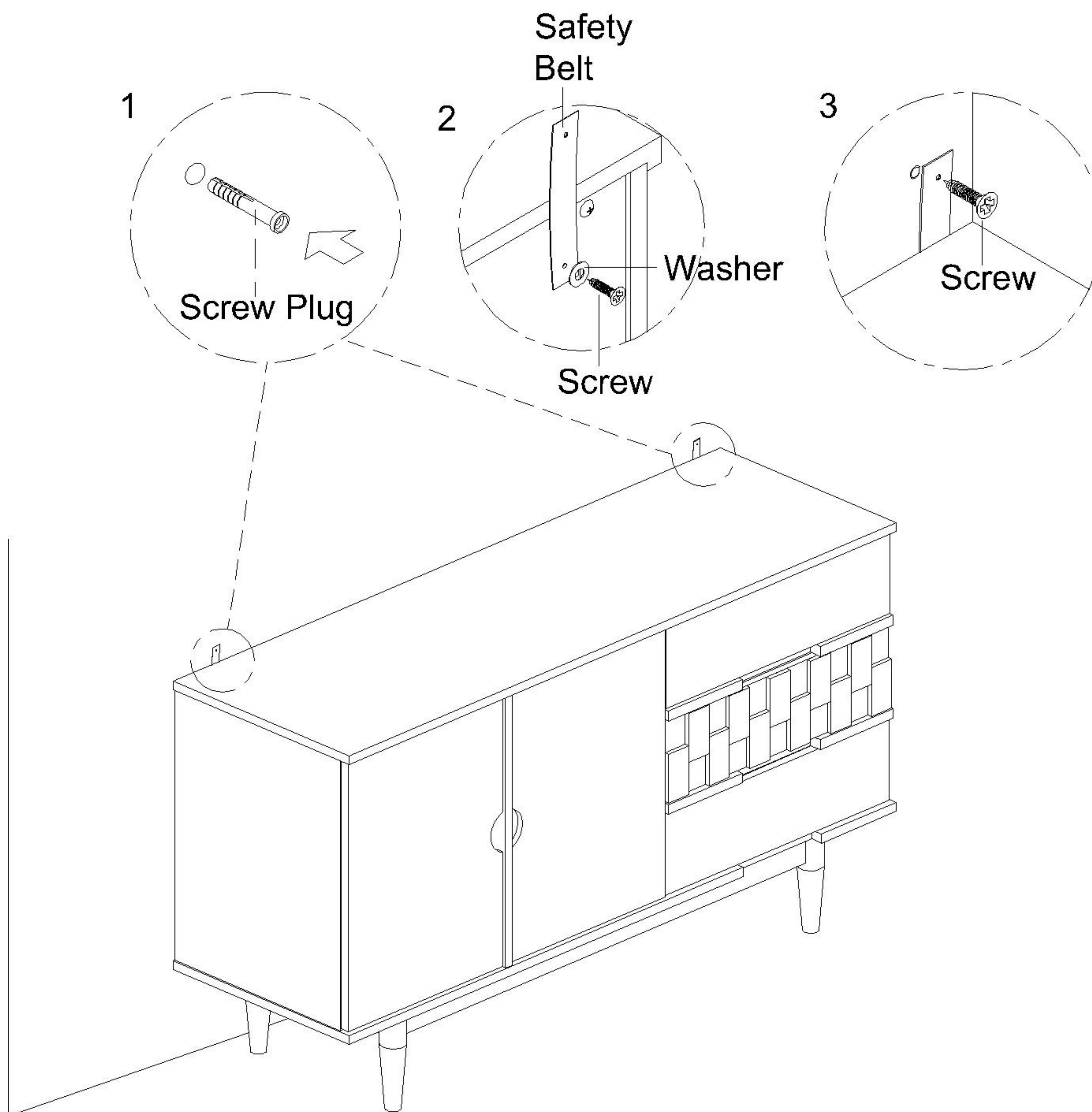
Slot Drawers into the assembled unit.



22

Attach Anti-Tipping Kit (R) to wall.

1. Drill holes at wall and insert Screw Plug into holes.
2. Move assembled unit to wall and screw in Safety Belt using Washer and Screw.
3. Screw in Safety Belt at wall using Screw.



Cleaning & Care

Treat surface with care. Surface is resistant to scratches but is not scratch resistant. Clean surfaces with a dry or damp soft cloth. Do not use abrasive cleaners. Hardware may loosen over time. Periodically check that all connections are tight.