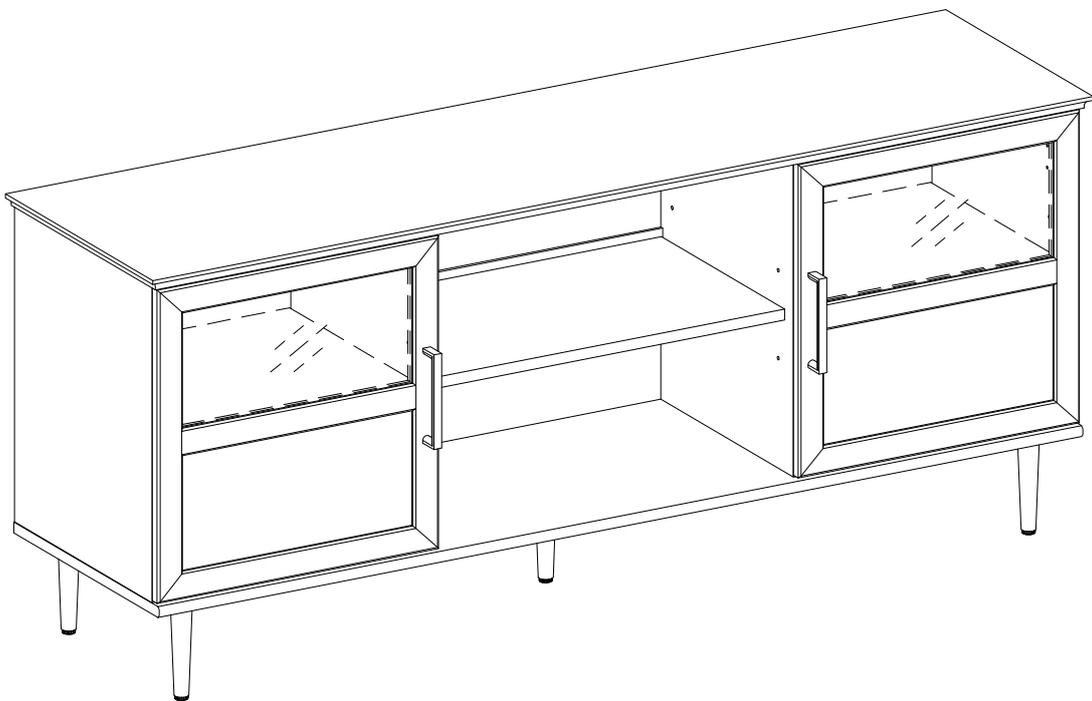


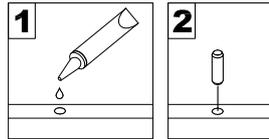
## Assembly Instructions



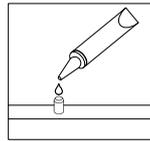
*Please visit our website for the most current instructions, assembly tips, report damage, or request parts.*

# General Assembly Guidelines

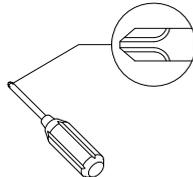
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are: wood dowels, screws and bolts.
- V. The provided glue is to secure wood dowels in place. When first inserting dowels, locate the appropriate hole for the dowel, place a small amount of glue in the hole and insert the dowel. Wipe away excess glue immediately.



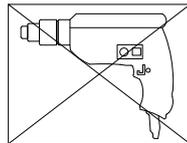
In future assembly steps when dowels are necessary to attach assembly parts together, place a small amount of glue on the end of the dowel before attaching parts together. Wipe away excess glue immediately.



- VI. A Phillips head screwdriver is required for the assembly of this product.

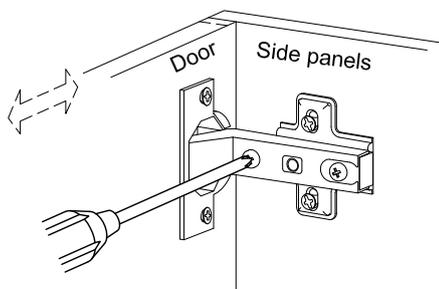


- VII. Power tools should not be used to assemble this product.

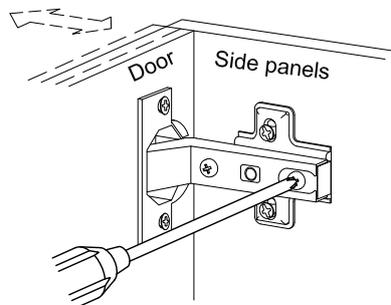


- VIII. Drill may be needed for securing product to wall.

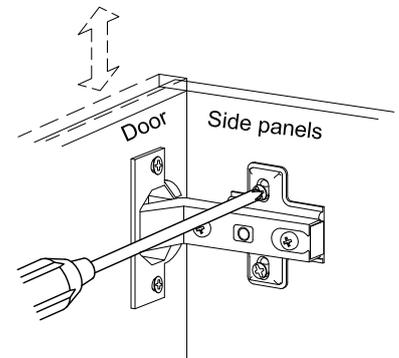
- IX. Concealed hinges are three-way adjustable.



Horizontal  
by screw adjustment

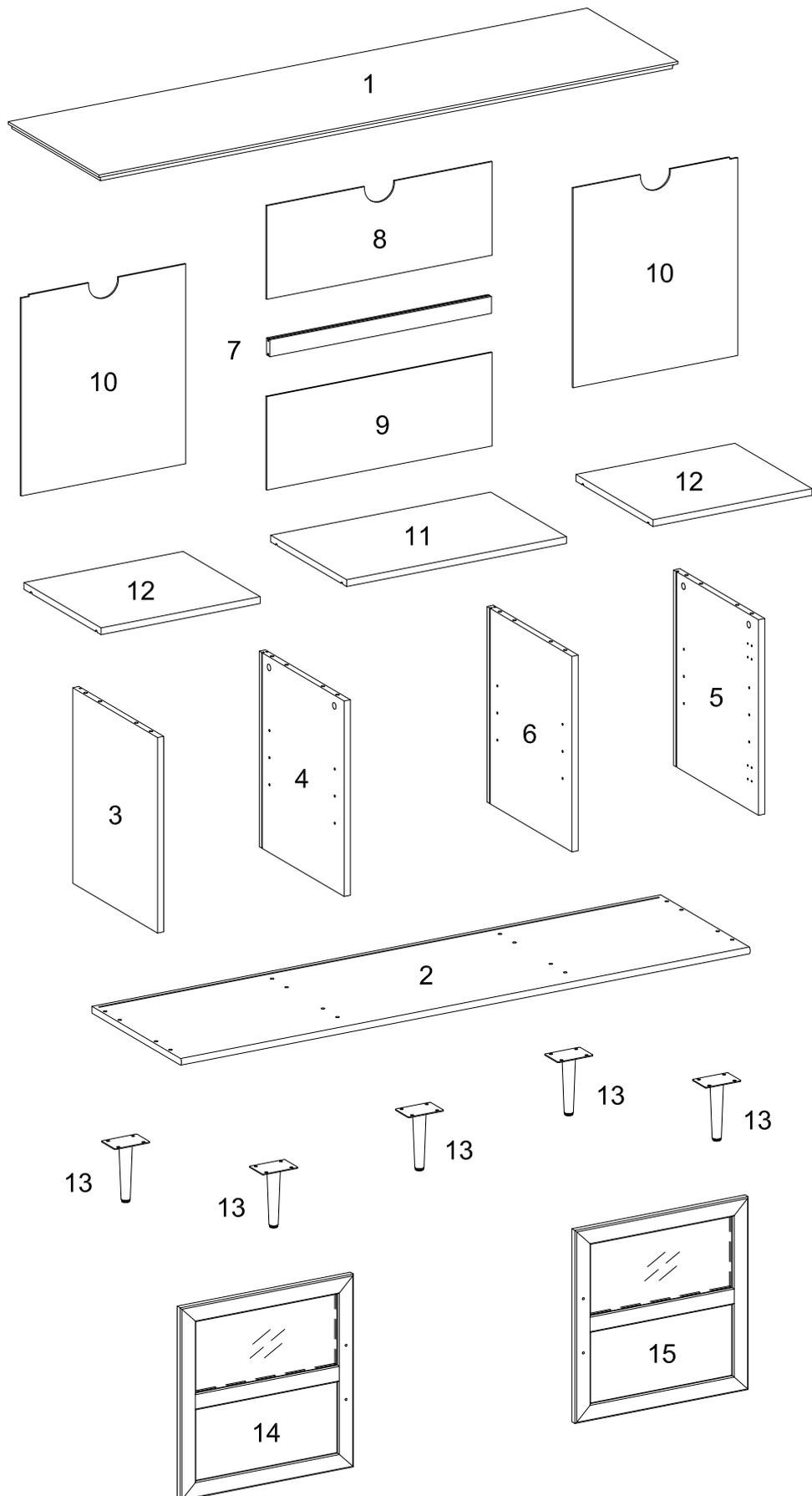


In-and-Out  
by loosening the hinge-arm  
mounting screw or via cam  
adjustment



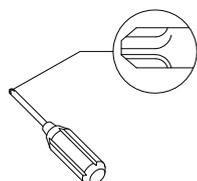
Vertical  
Via slots in the mounting  
plate or via cam adjustment

# Parts List



# Hardware List

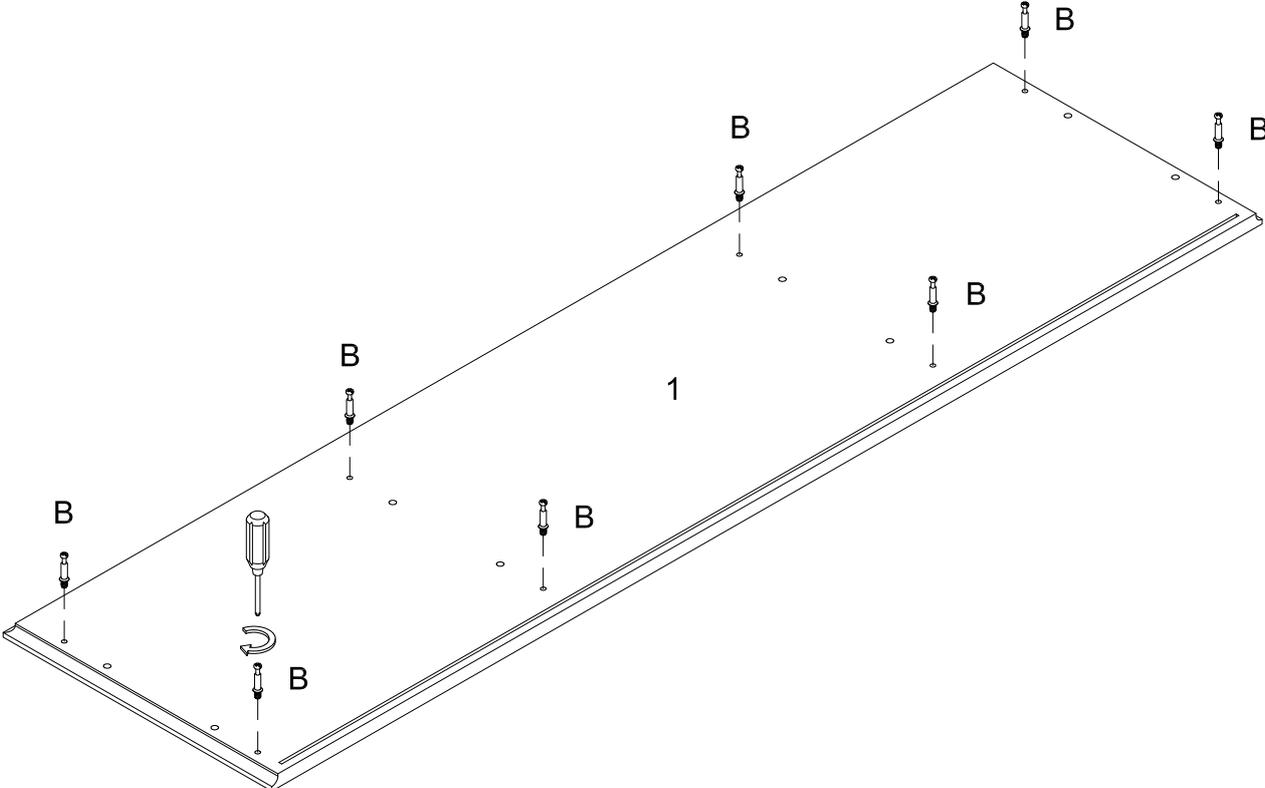
A		Ø8x30mm	Wooden dowel	16 pcs
B		Ø6x35mm	Cam bolt	8 pcs
C		Ø15x11mm	Cam lock	8 pcs
D		Ø30mm	Sticker	8 pcs
E		Ø6x50mm	Screw	8 pcs
F		M 4	Hex Key	1 pc
G		Ø6x12mm	Bolt	20 pcs
H		Ø8x5x16mm	Shelf support pin	12 pcs
J			Europe hinge	4 pcs
K		Ø3.5x14mm	Screw	24 pcs
L			Knob	2 pcs
M		Ø4x22mm	Bolt	4 pcs
N		Ø3x17mm	Screw	16 pcs
P			Plastic wedge	16 pcs
Q			Glue tube	1 pc



Philips head screwdriver required for assembly  
(not included)

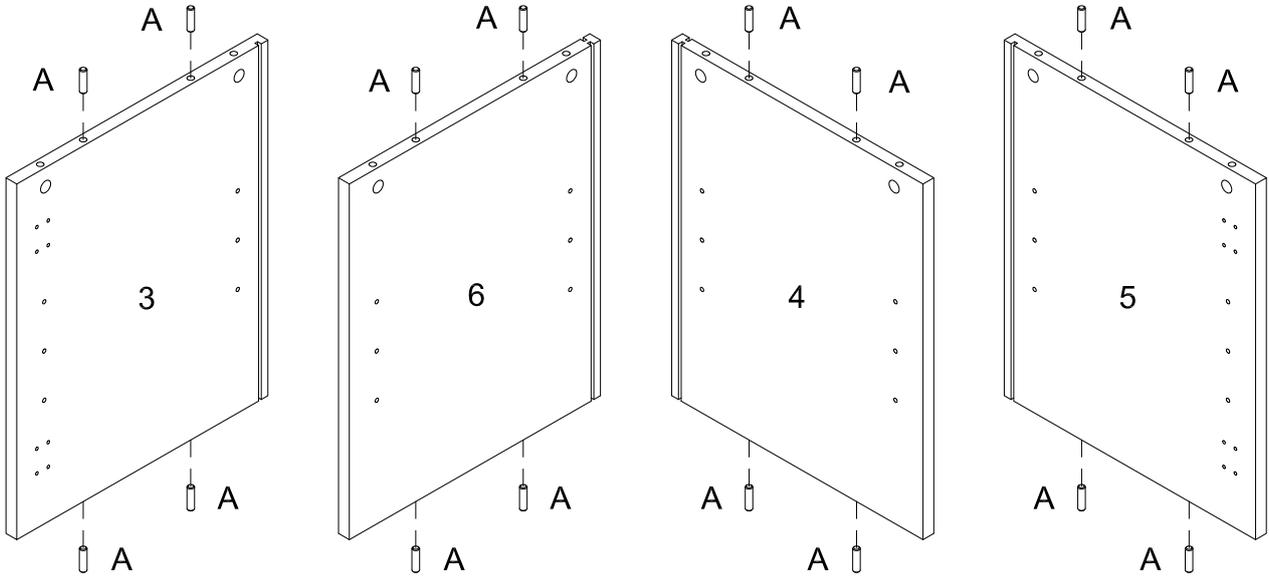
*The hardware quantities listed above are required for proper assembly.  
Some extra hardware may also have been included.*

# Step 1



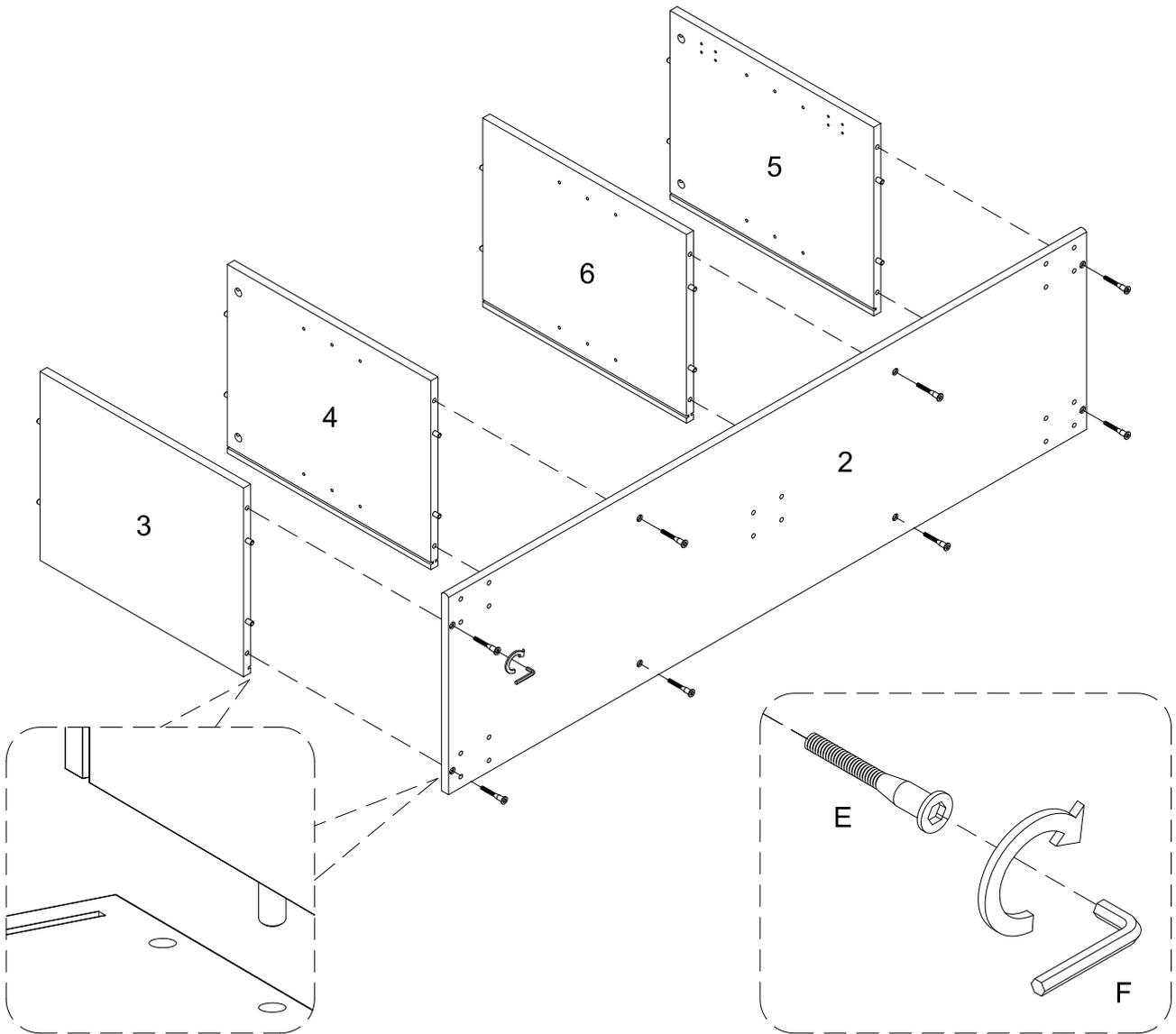
Using cam bolt (B) secure part (1) with Philip head screwdriver as per diagram.

# Step 2



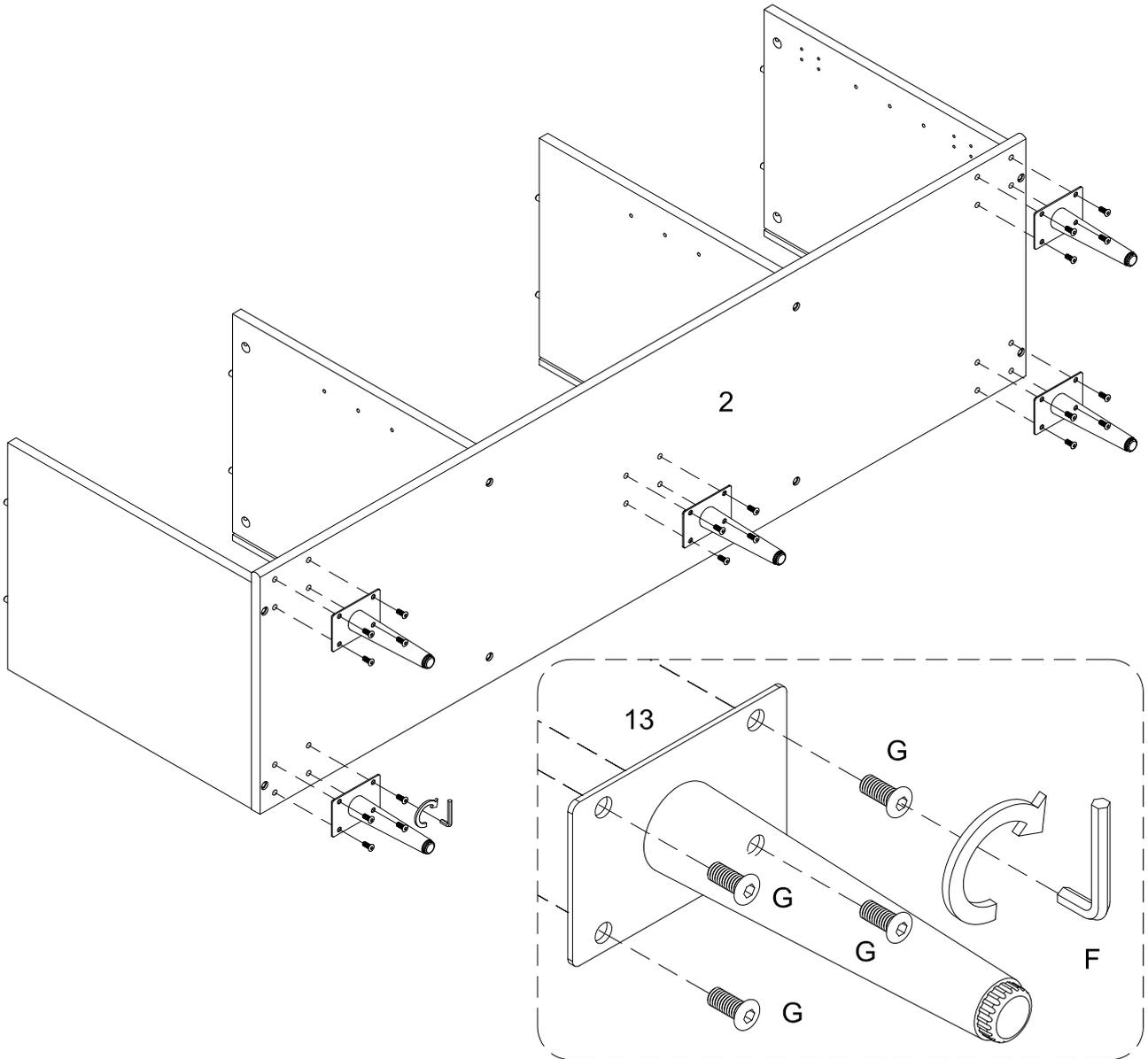
Insert wooden dowel (A) into parts (3,4,5,6) as per diagram.

# Step 3



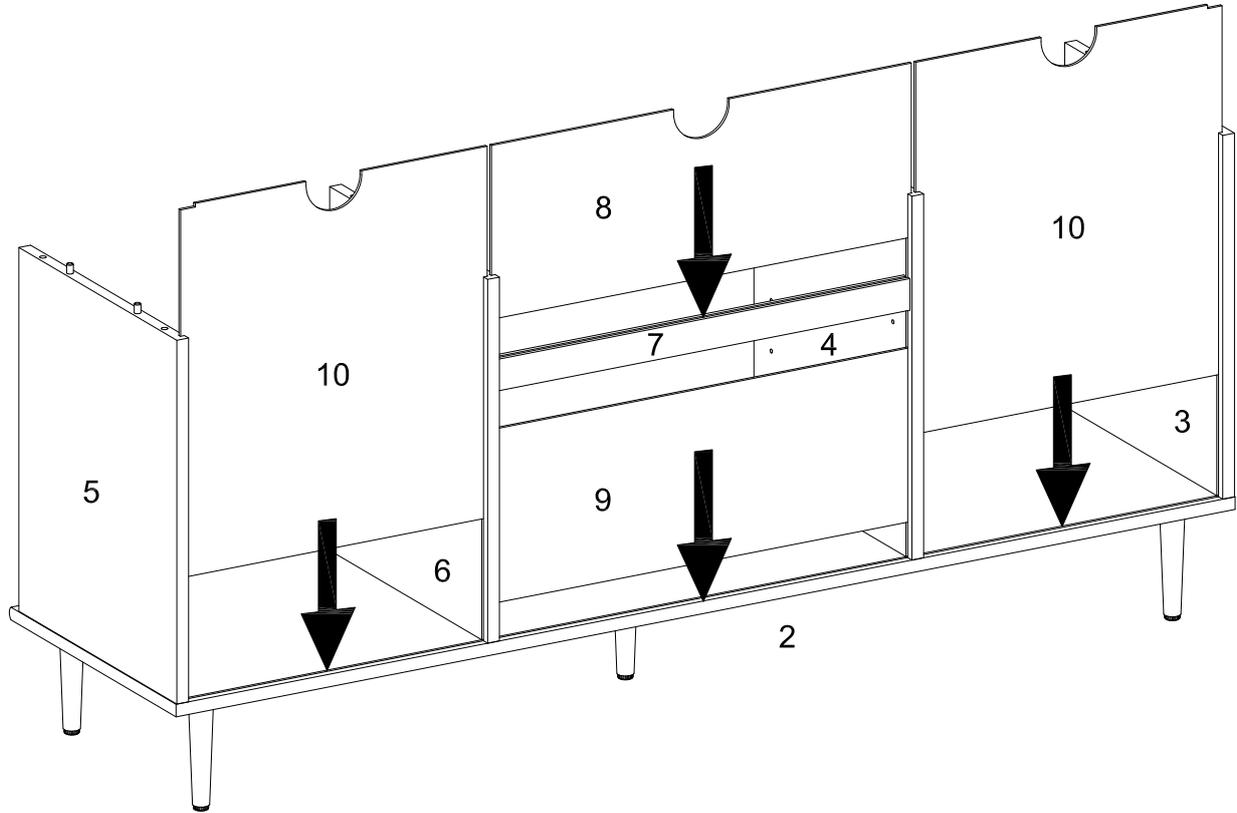
Using screw (E) secure part (2) to parts (3,4,5,6) with hex key (F) as per diagram.

# Step 4



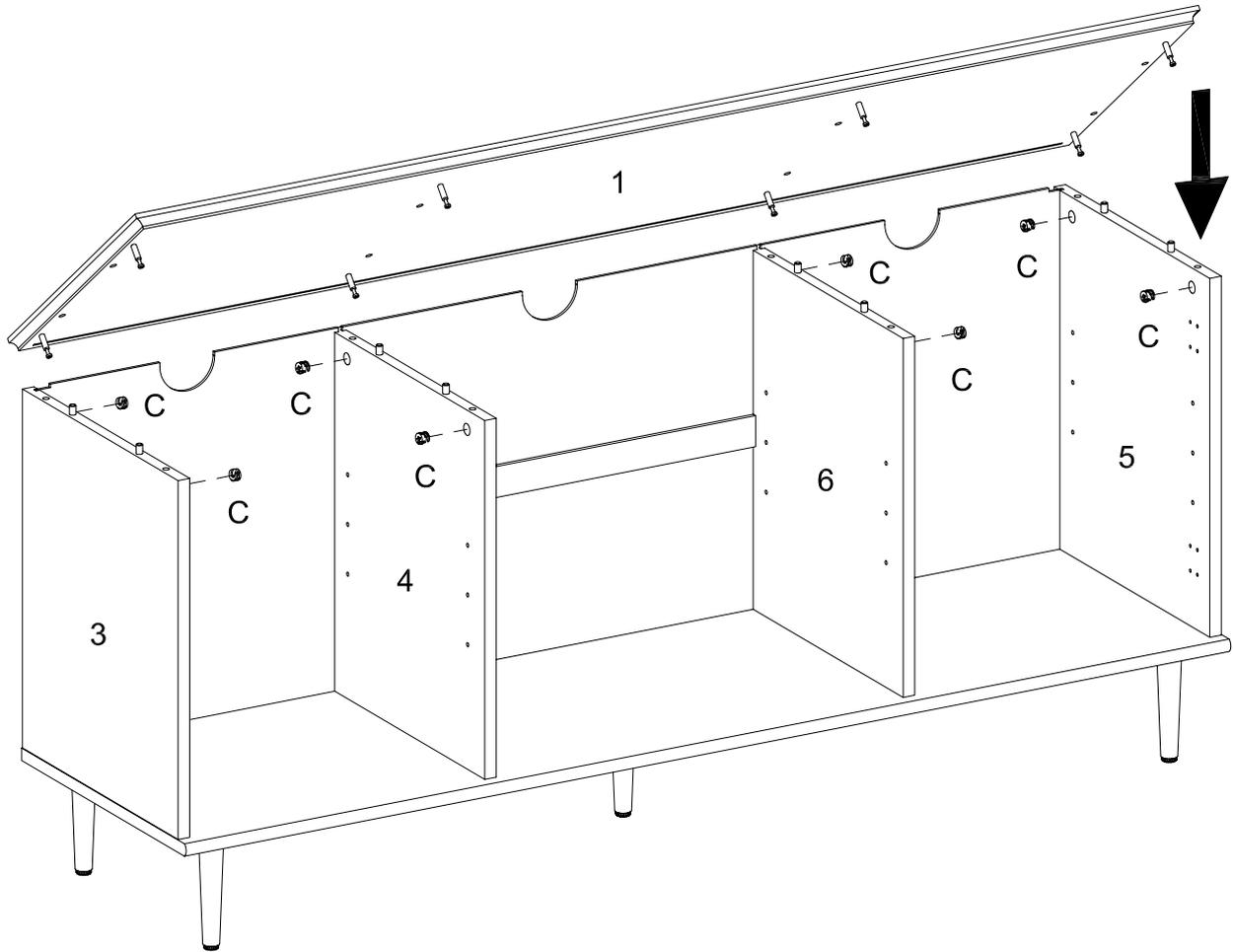
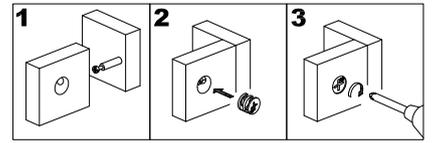
Using bolt (G) secure part (13) to part (2) with hex key (F) as per diagram.

# Step 5



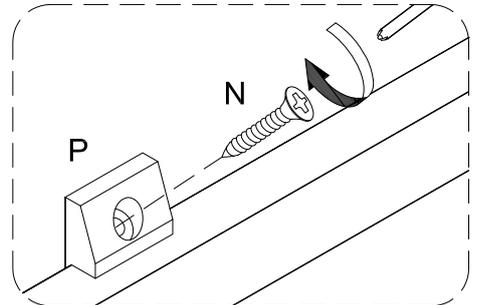
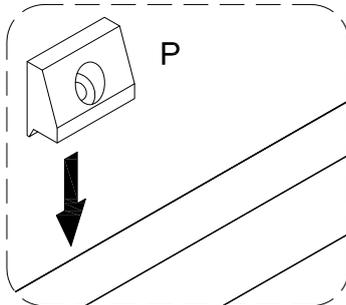
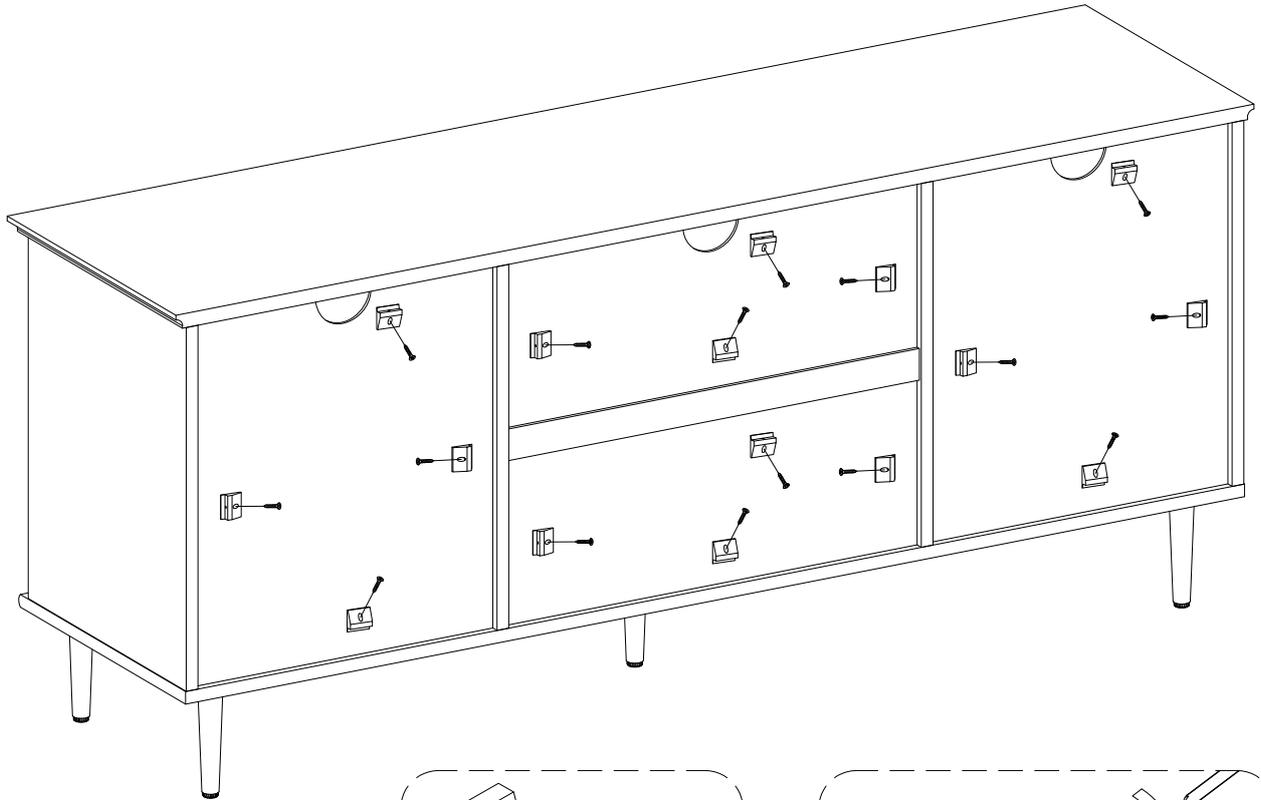
Put parts (7,8,9,10) into parts (2,3,4,5,6) as per diagram.

# Step 6



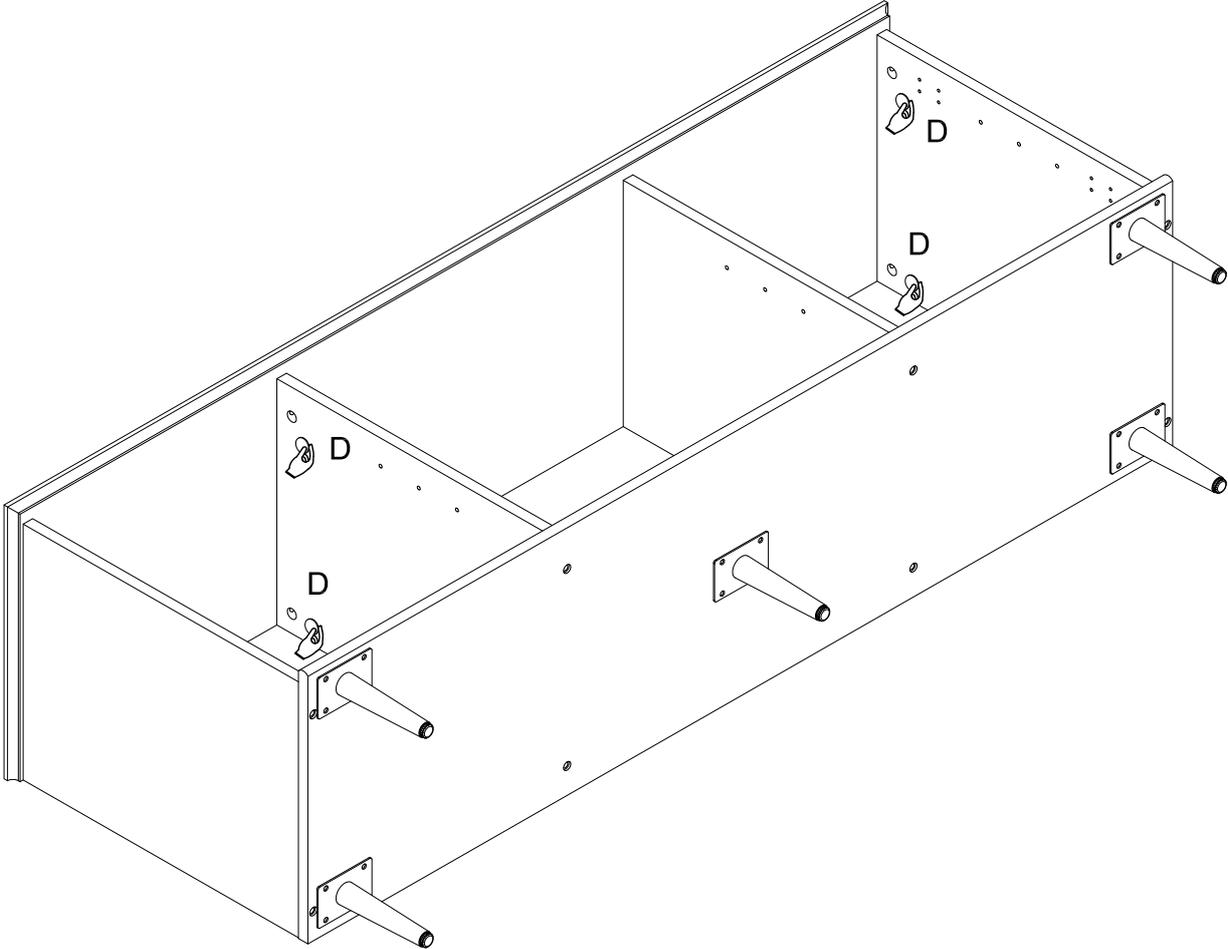
Using cam lock (C) secure part (1) into parts (3,4,5,6) with Philips head screwdriver as per diagram.

# Step 7



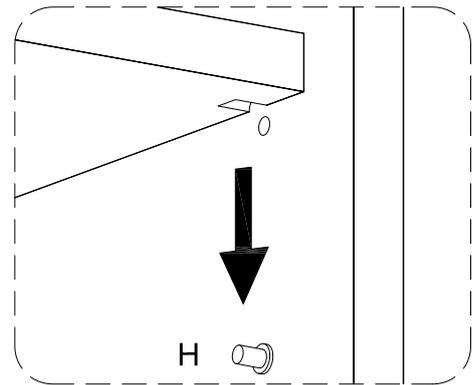
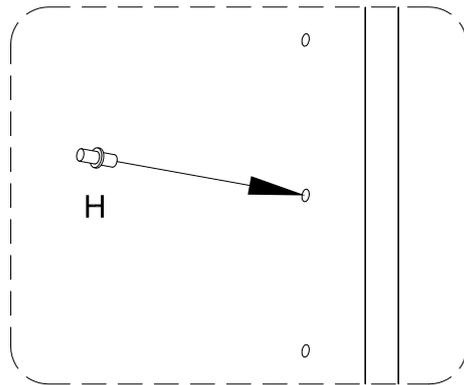
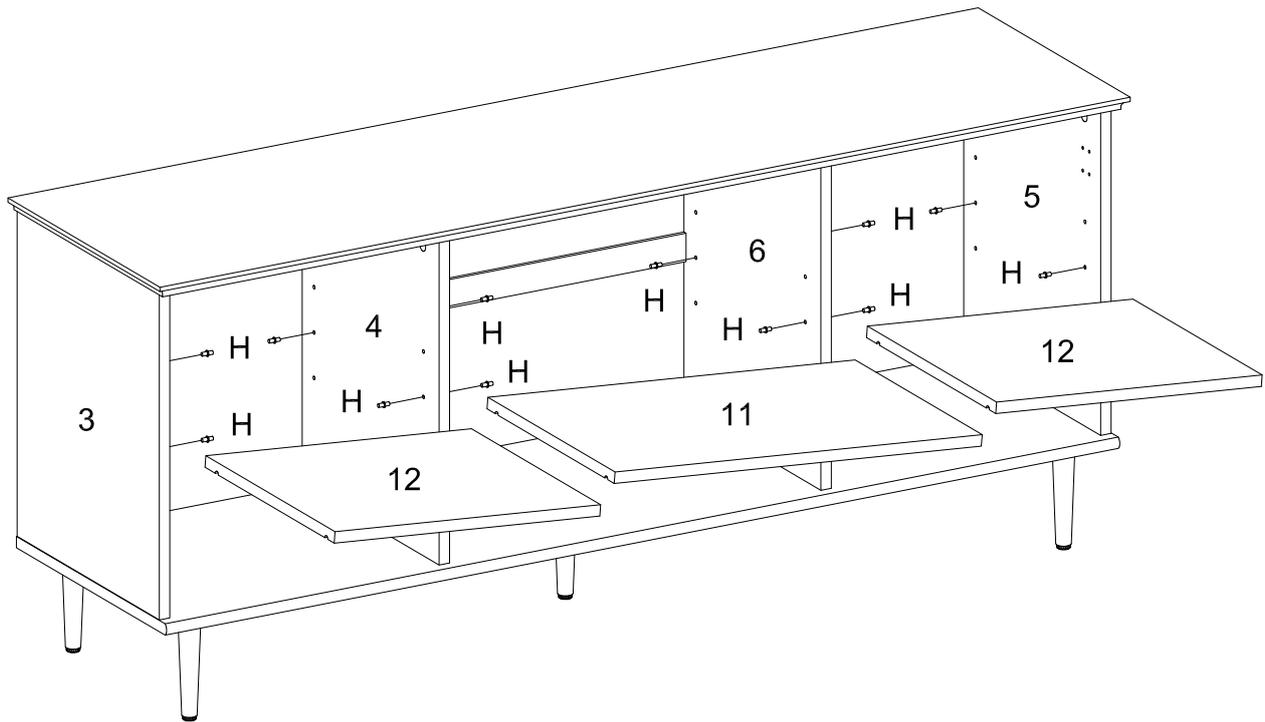
Using screw (N) secure plastic wedge (P) with Philips head screwdriver as per diagram.

# Step 8



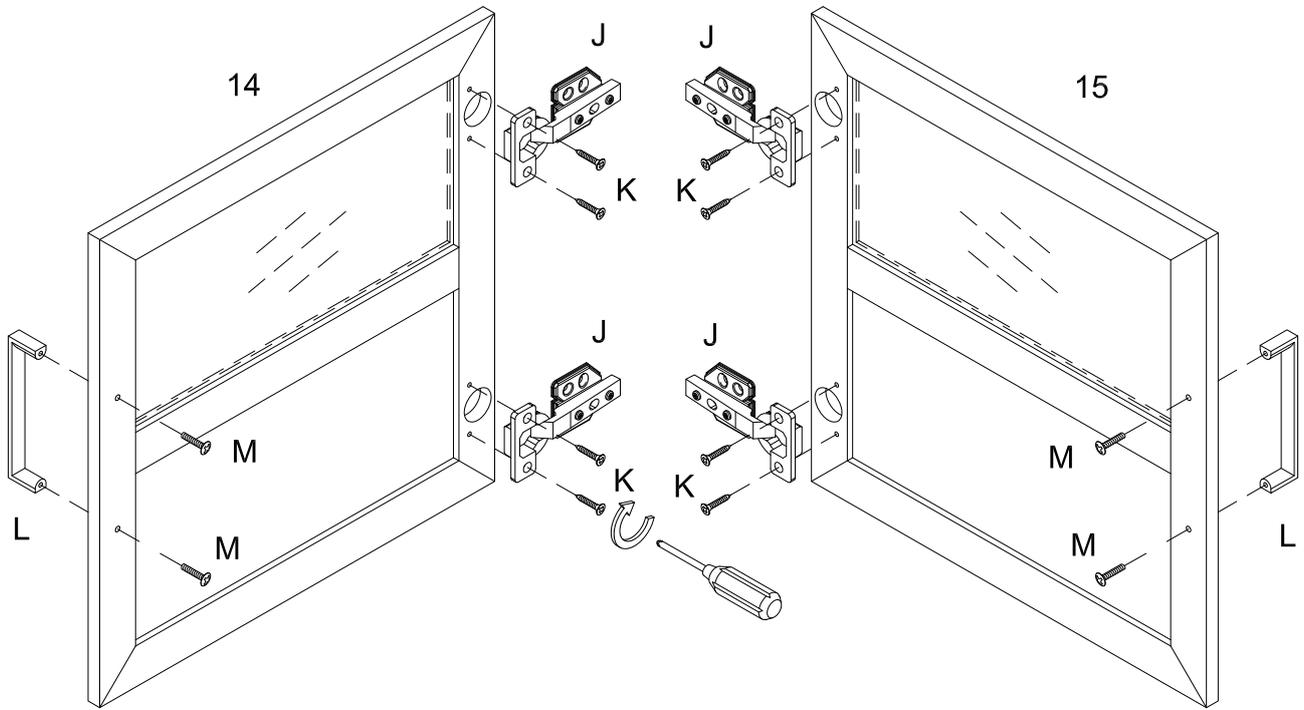
Place sticker (D) cover the holes as per diagram.

# Step 9



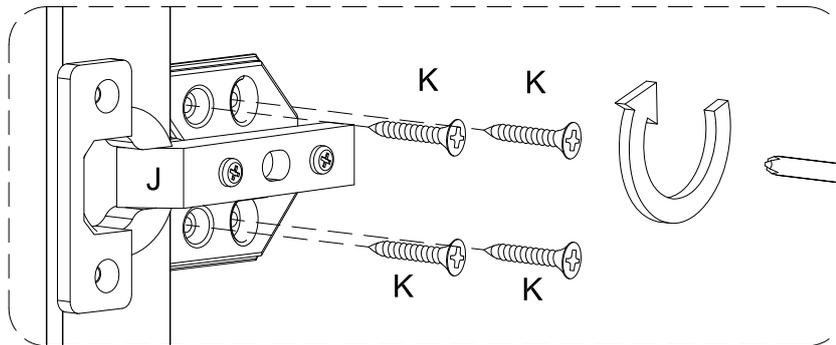
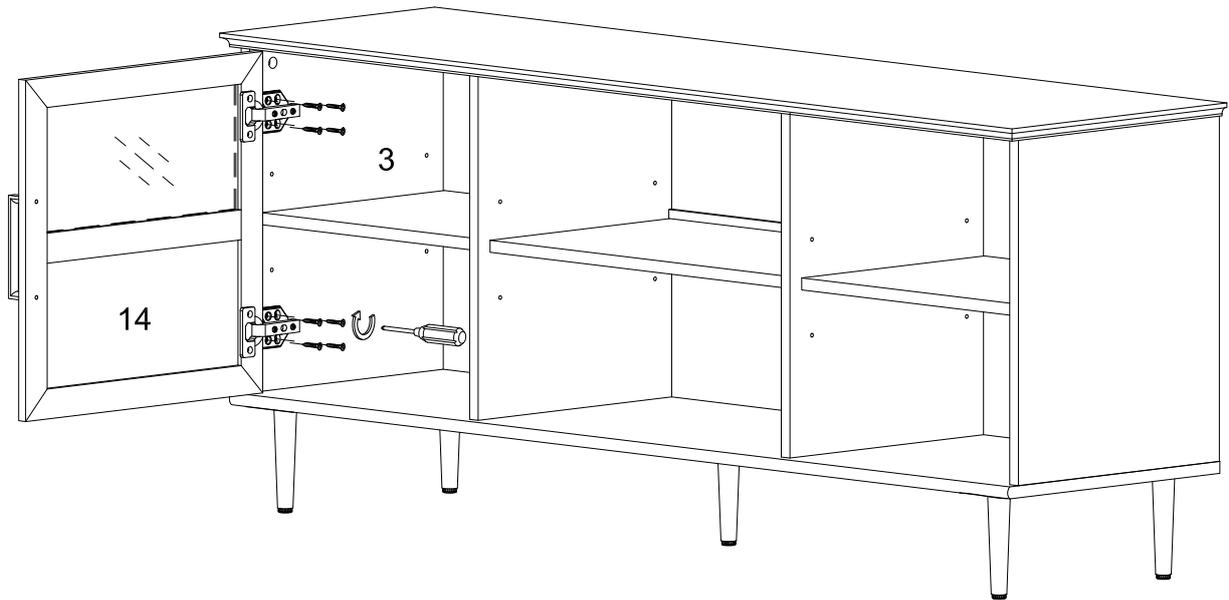
Insert shelf support pin (H) into parts ( 3,4,5,6) ,then put parts (11,12) into parts (3,4,5,6) as per diagram.

# Step 10



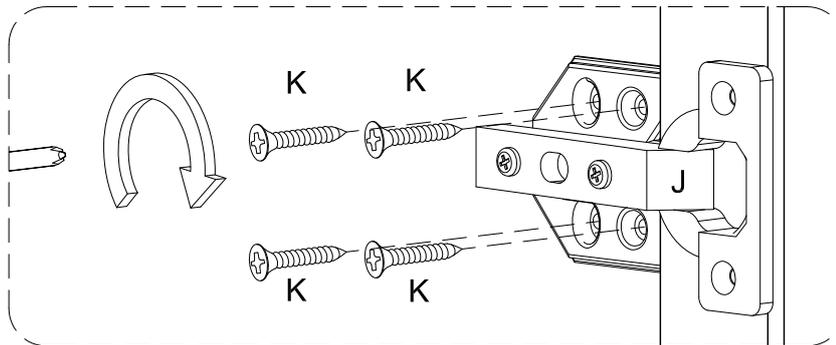
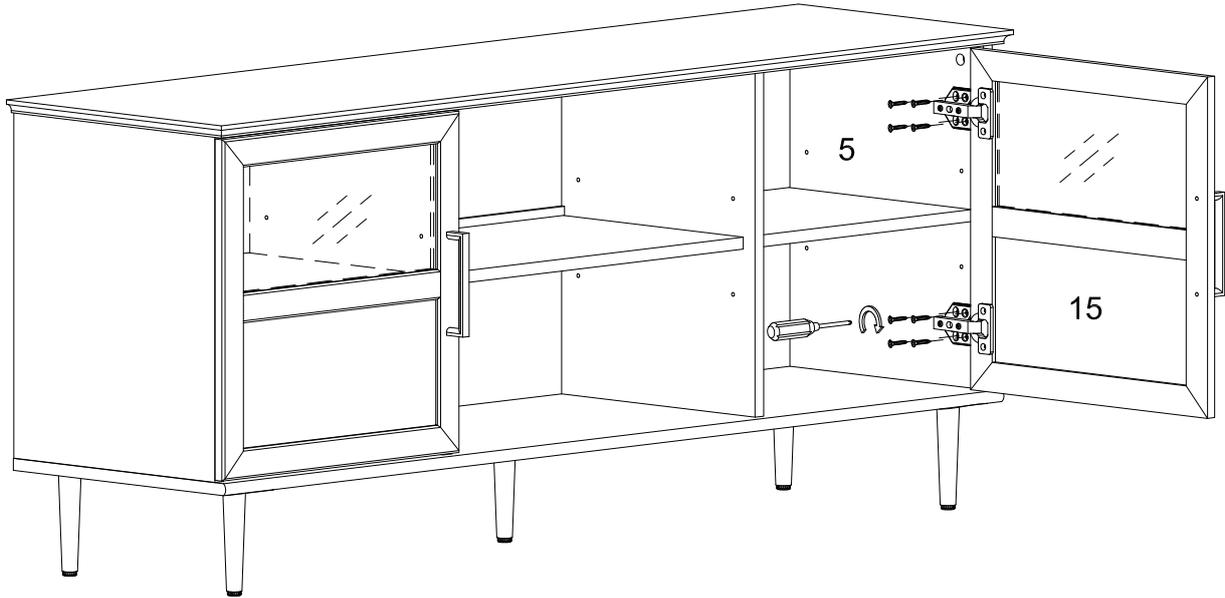
Using screw (K) secure Europe hinge (J) to parts (14,15) ,then using bolt (M) secure knob (L) to parts (14,15) with Philips head screwdriver as per diagram.

# Step 11



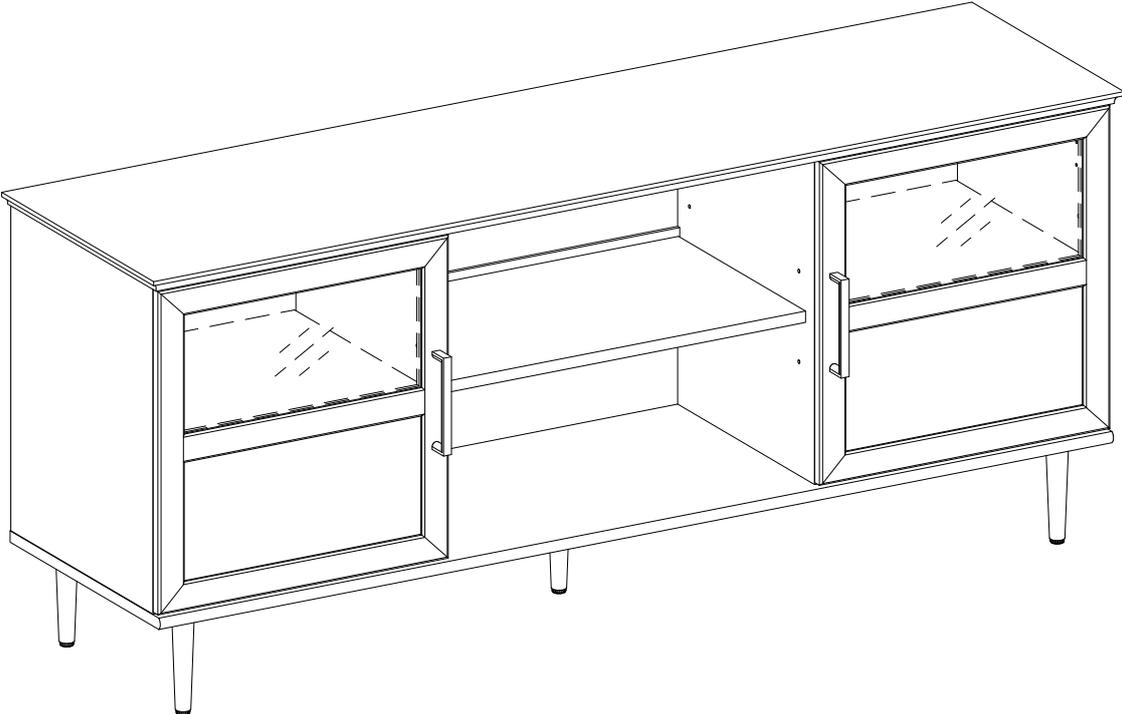
Using screw (K) secure Europe hinge (J) to part (3) with Philips head screwdriver as per diagram.

# Step 12



Using screw (K) secure Europe hinge (J) to part (5) with Philips head screwdriver as per diagram.

Step 13



Final Assembly