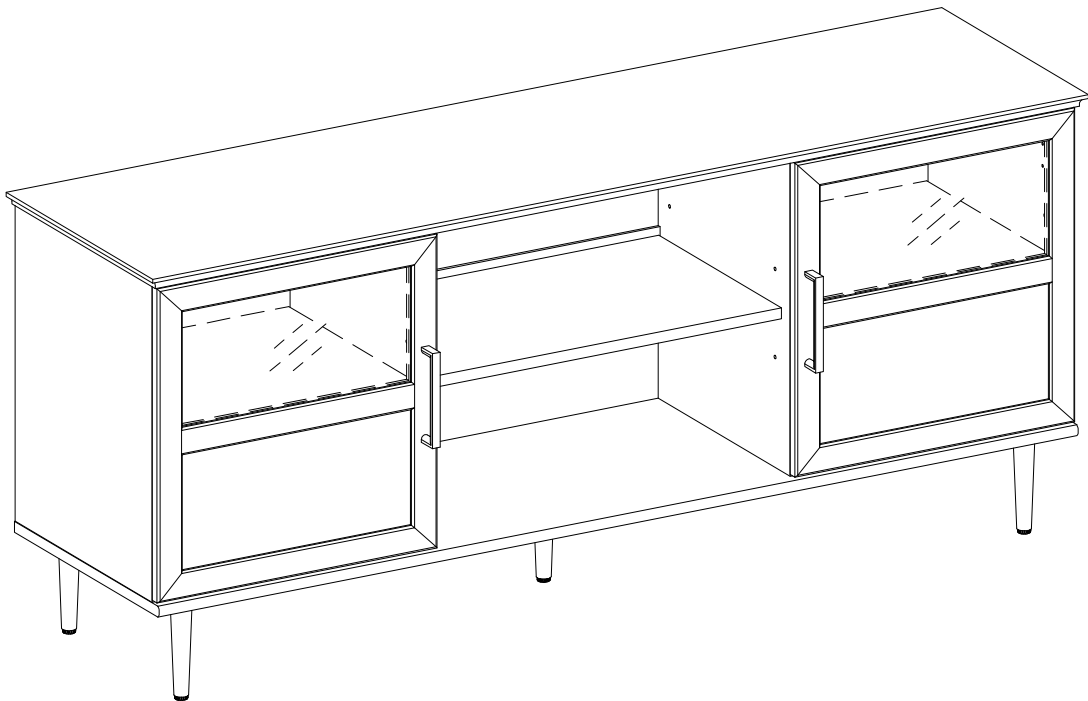


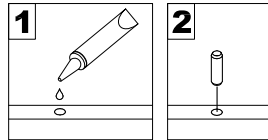
Assembly Instructions



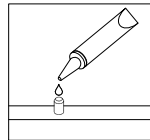
Please visit our website for the most current instructions, assembly tips, report damage, or request parts.

General Assembly Guidelines

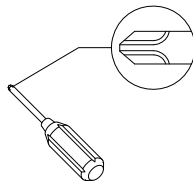
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are: wood dowels, screws and bolts.
- V. The provided glue is to secure wood dowels in place. When first inserting dowels, locate the appropriate hole for the dowel, place a small amount of glue in the hole and insert the dowel. Wipe away excess glue immediately.



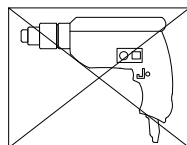
In future assembly steps when dowels are necessary to attach assembly parts together, place a small amount of glue on the end of the dowel before attaching parts together. Wipe away excess glue immediately.



- VI. A Phillips head screwdriver is required for the assembly of this product.

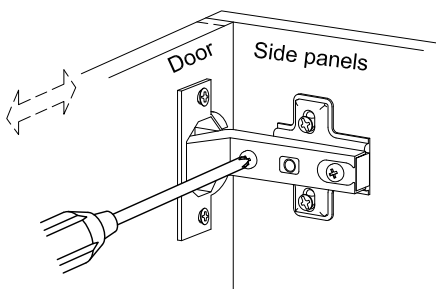


- VII. Power tools should not be used to assemble this product.

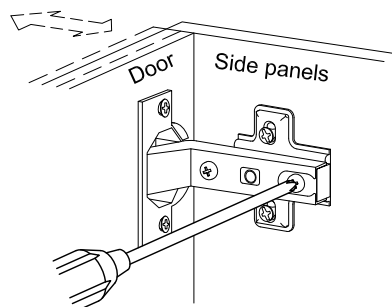


- VIII. Drill may be needed for securing product to wall.

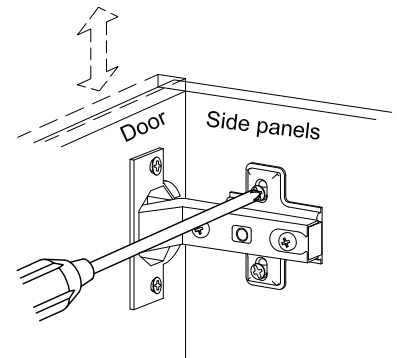
- IX. Concealed hinges are three-way adjustable.



Horizontal
by screw adjustment

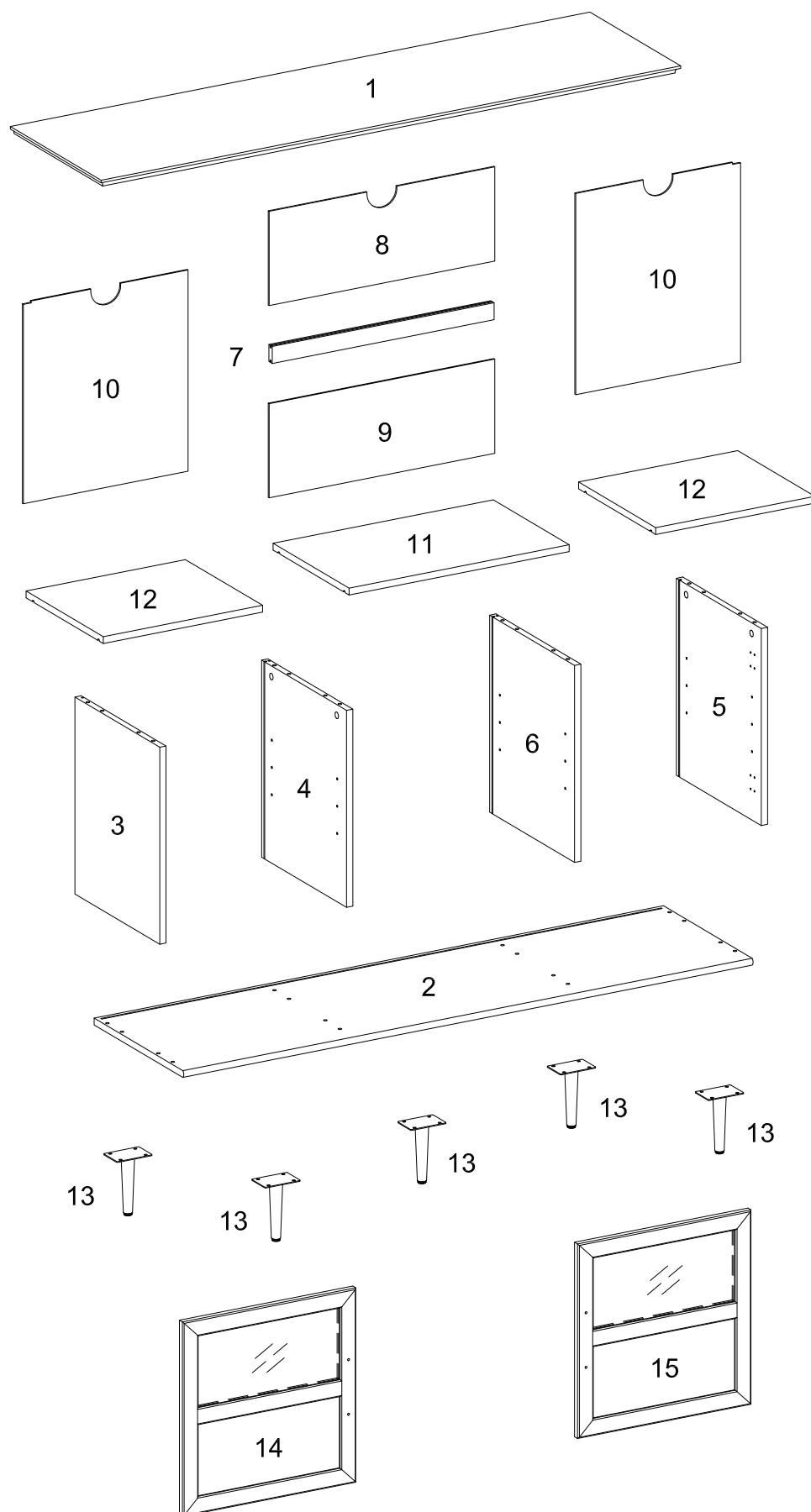


In-and-Out
by loosening the hinge-arm
mounting screw or via cam
adjustment















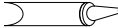


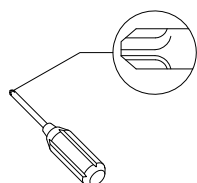
Vertical
Via slots in the mounting
plate or via cam adjustment

Parts List



Hardware List

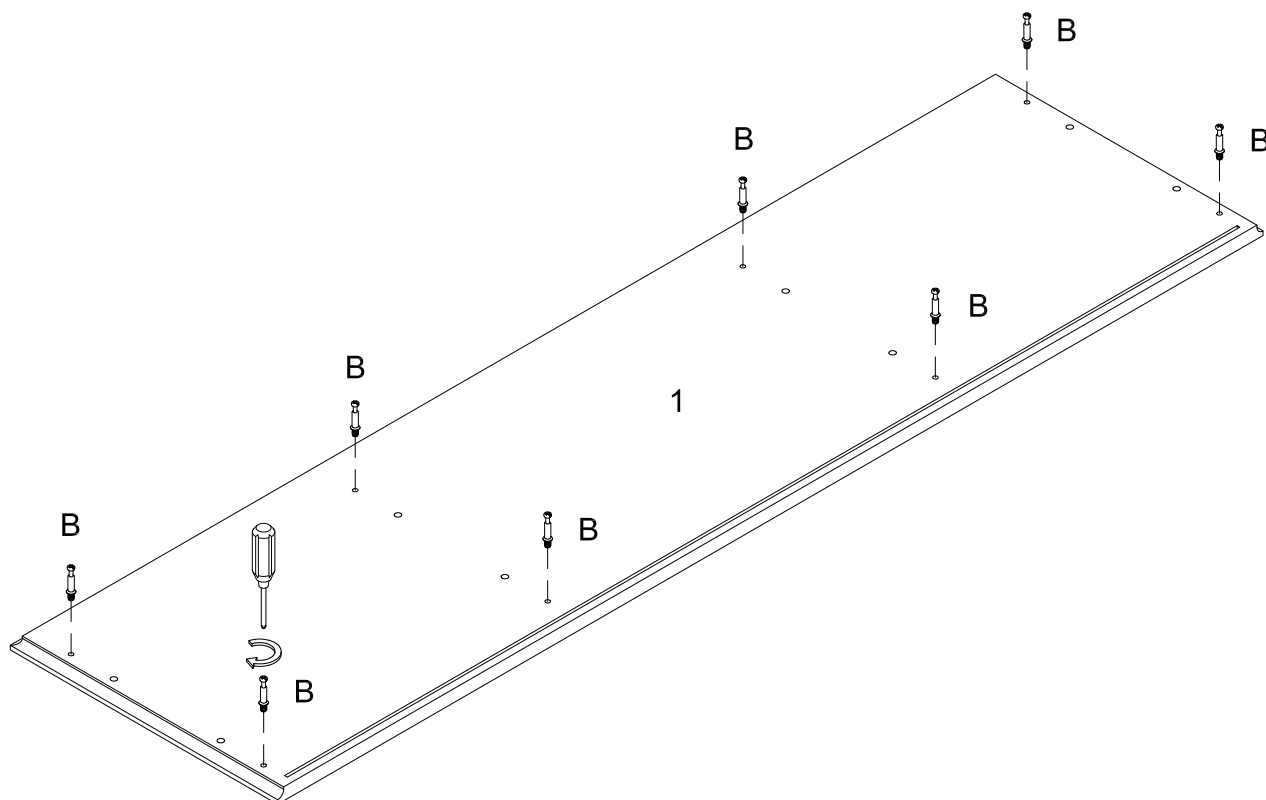
A		Ø8x30mm	Wooden dowel	16 pcs
B		Ø6x35mm	Cam bolt	8 pcs
C		Ø15x11mm	Cam lock	8 pcs
D		Ø30mm	Sticker	8 pcs
E		Ø6x50mm	Screw	8 pcs
F		M 4	Hex Key	1 pc
G		Ø6x12mm	Bolt	20 pcs
H		Ø8x5x16mm	Shelf support pin	12 pcs
J			Europe hinge	4 pcs
K		Ø3.5x14mm	Screw	24 pcs
L			Knob	2 pcs
M		Ø4x22mm	Bolt	4 pcs
N		Ø3x17mm	Screw	16 pcs
P			Plastic wedge	16 pcs
Q			Glue tube	1 pc



Philips head screwdriver required for assembly
(not included)

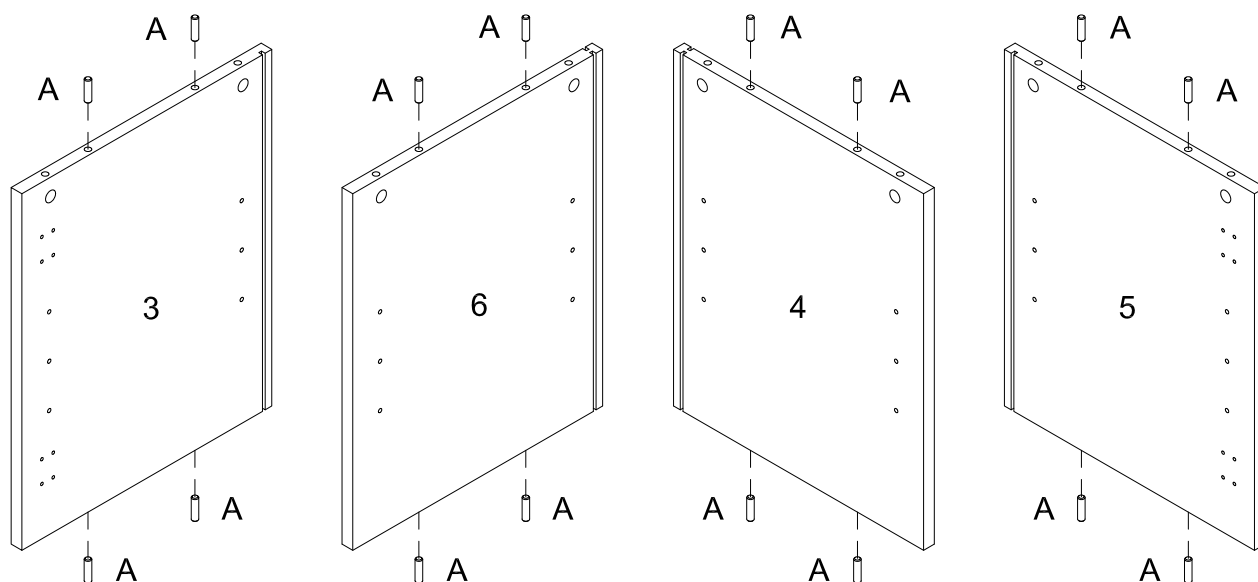
*The hardware quantities listed above are required for proper assembly.
Some extra hardware may also have been included.*

Step 1



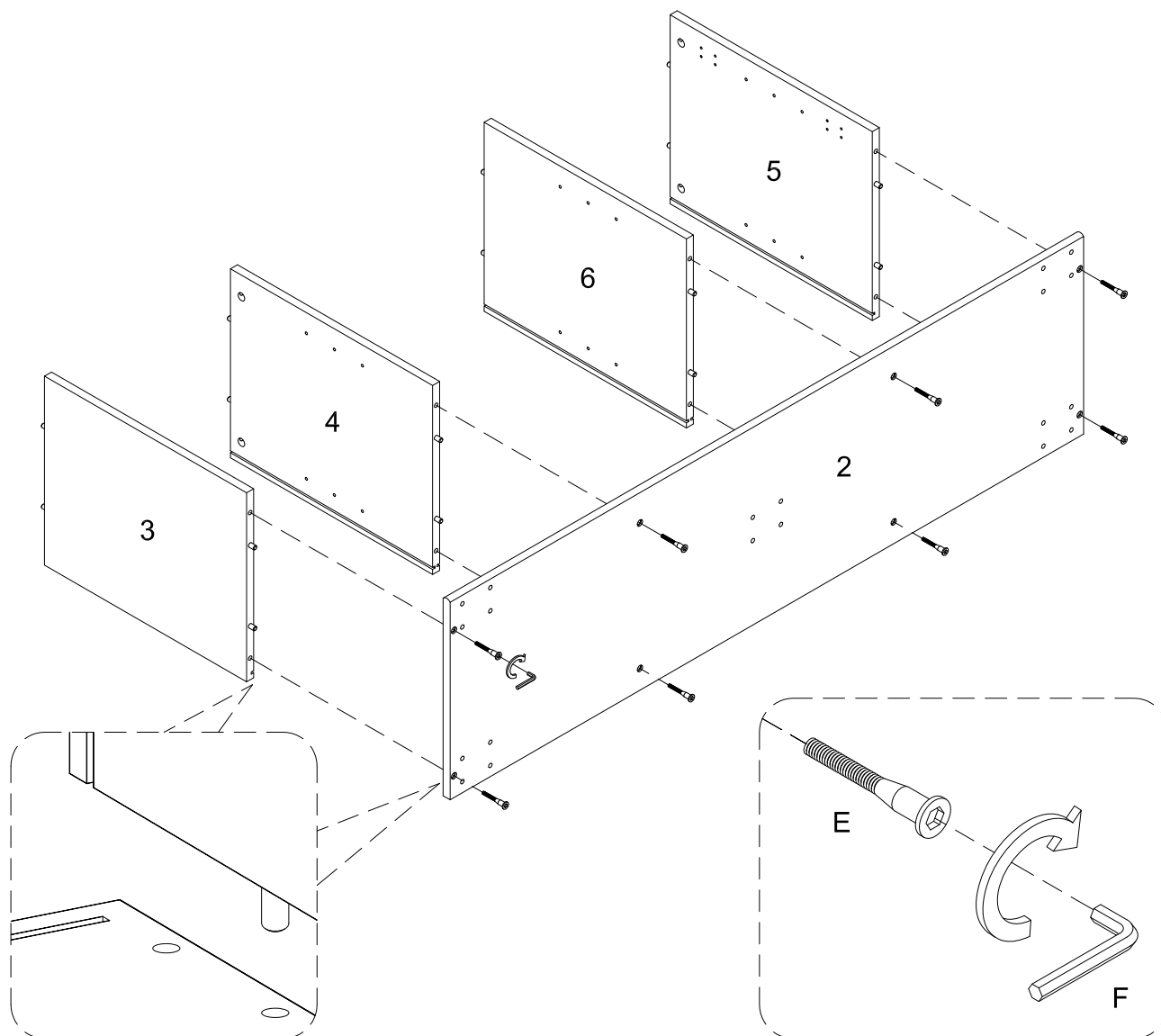
Using cam bolt (B) secure part (1) with Philip head screwdriver as per diagram.

Step 2



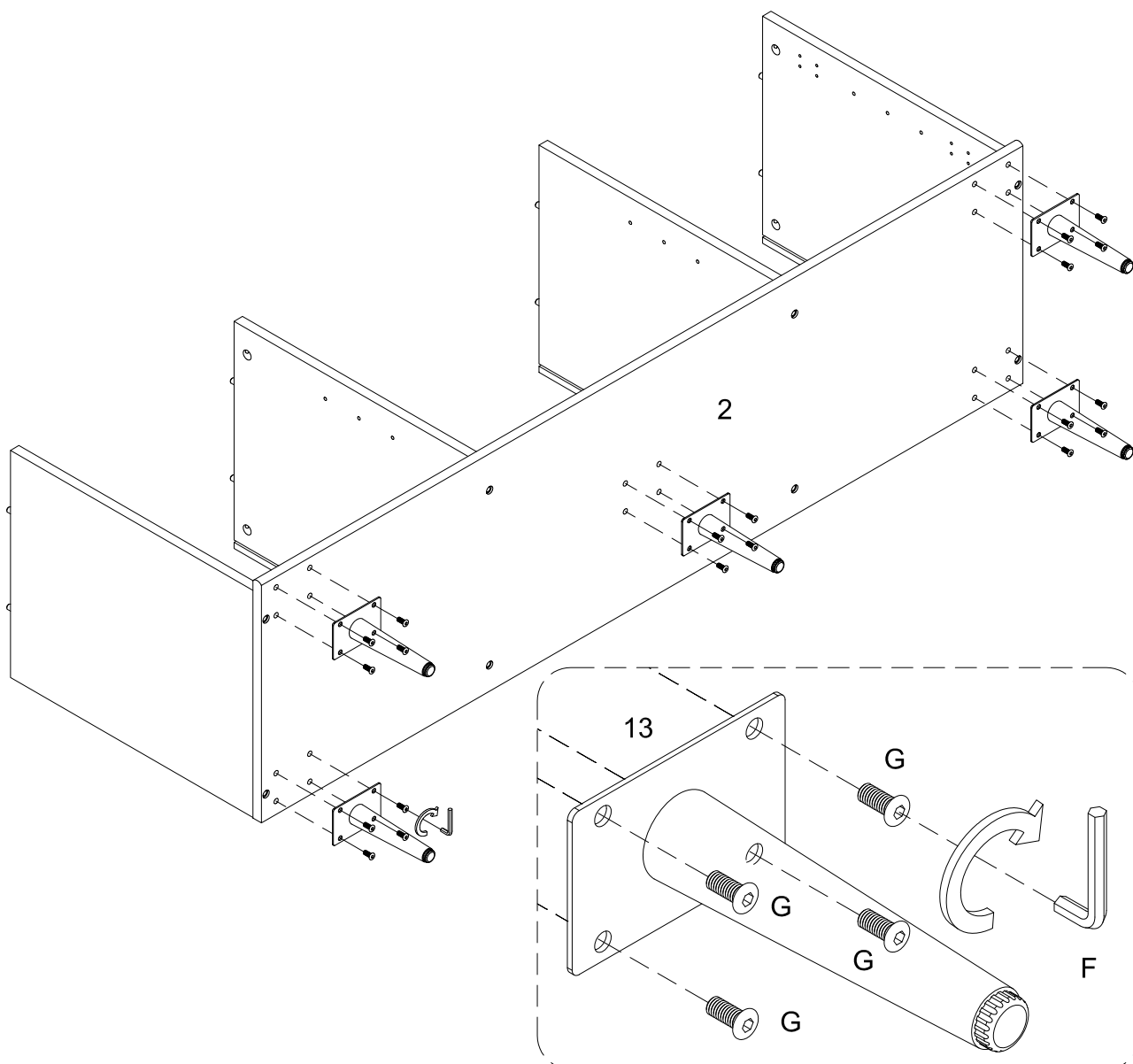
Insert wooden dowel (A) into parts (3,4,5,6) as per diagram.

Step 3



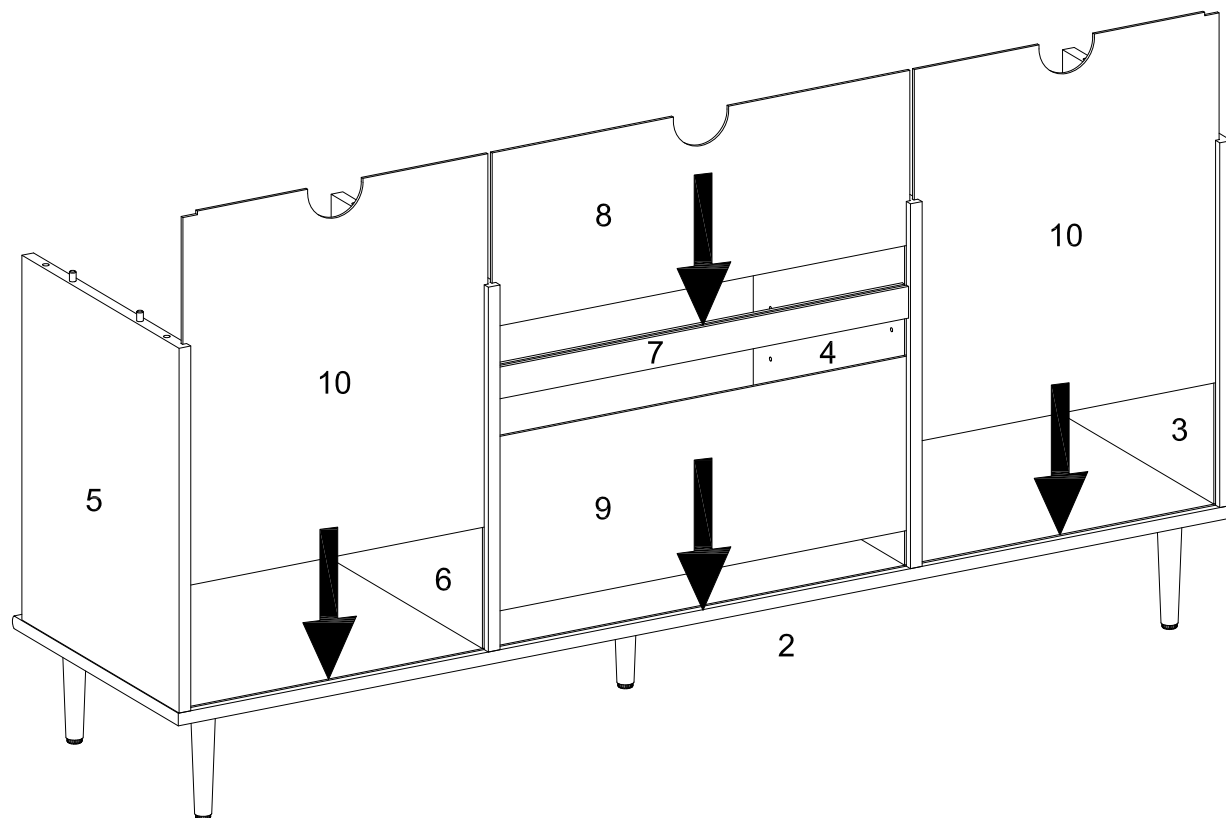
Using screw (E) secure part (2) to parts (3,4,5,6) with hex key (F) as per diagram.

Step 4



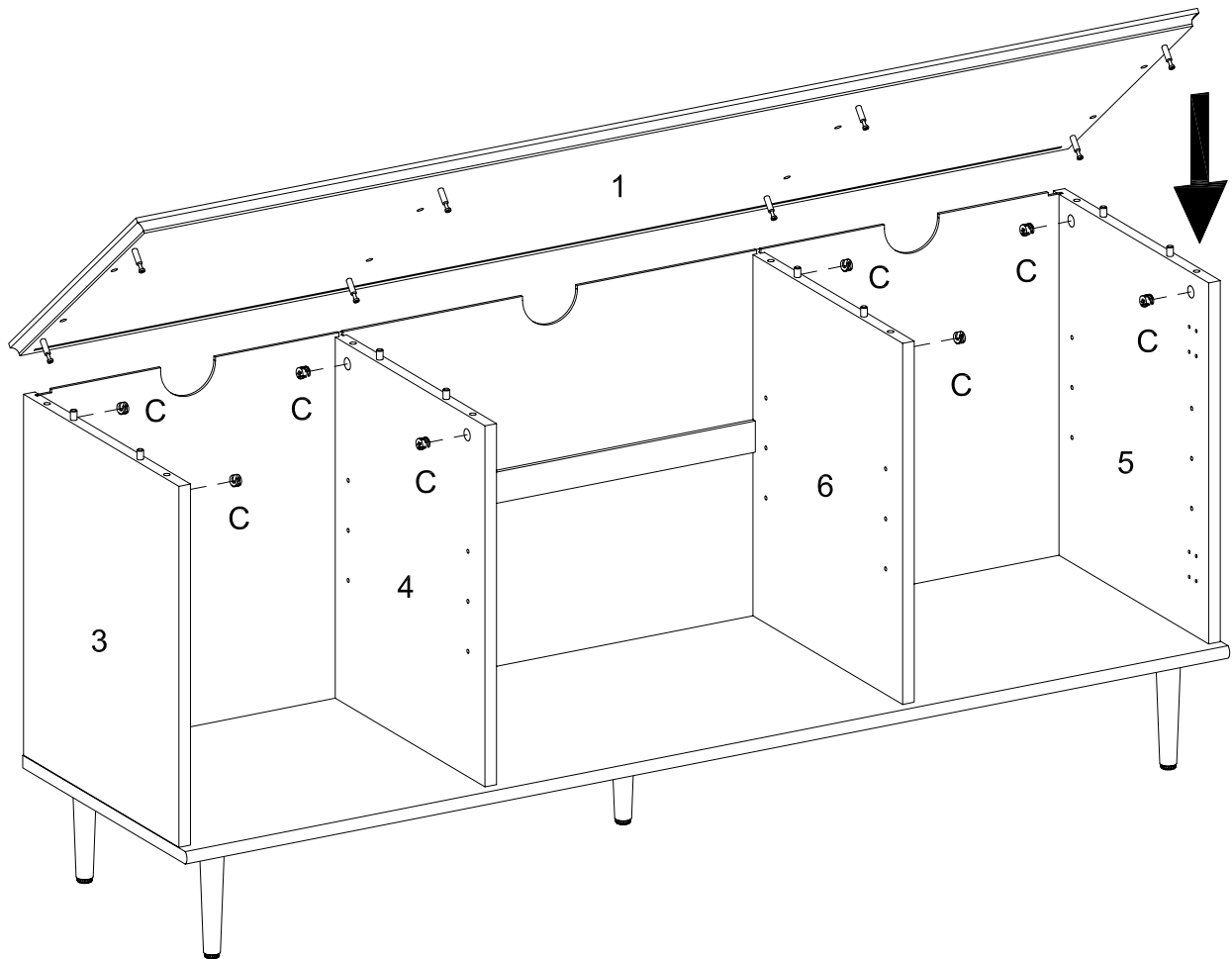
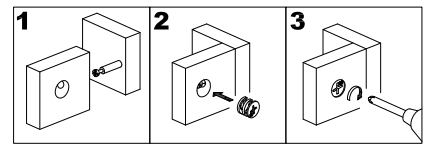
Using bolt (G) secure part (13) to part (2) with hex key (F) as per diagram.

Step 5



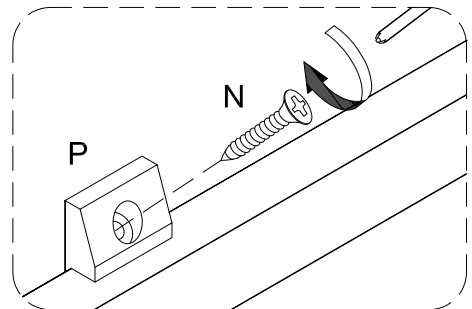
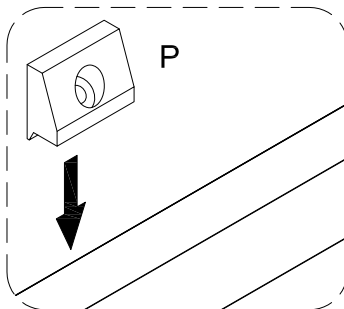
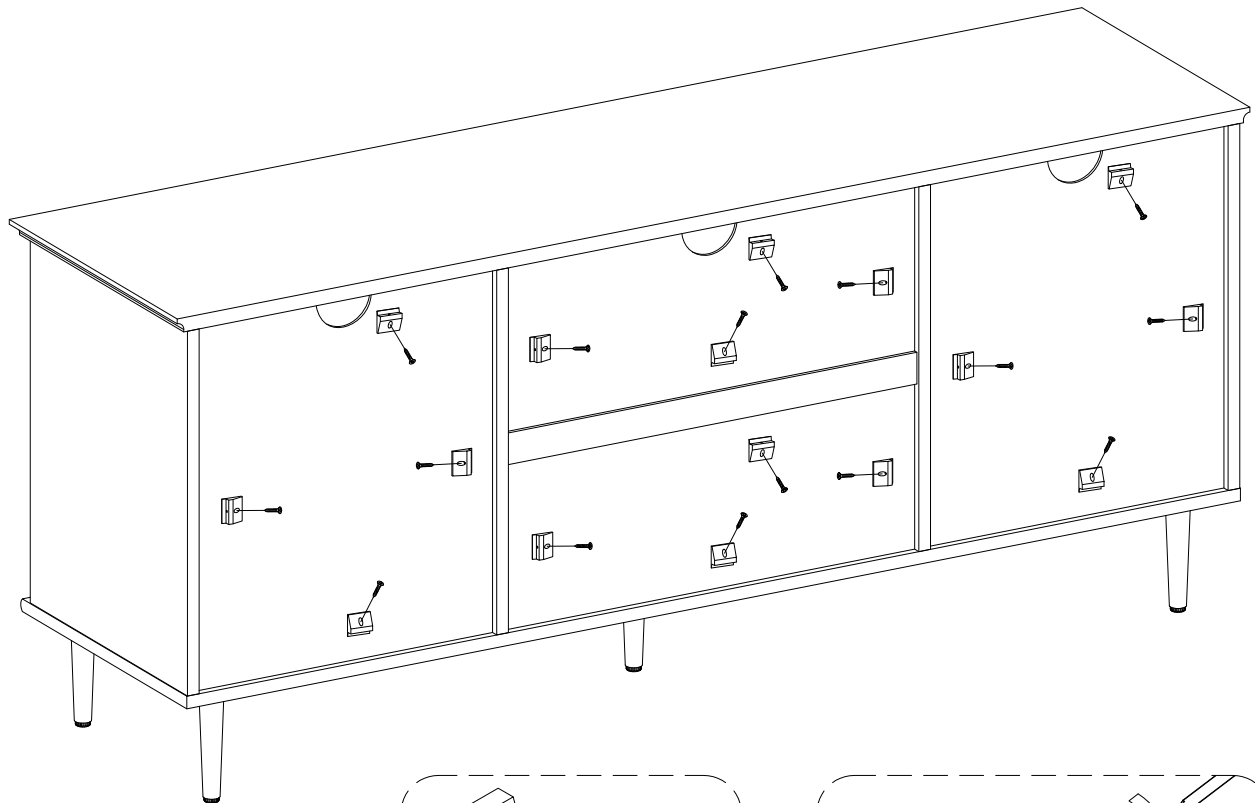
Put parts (7,8,9,10) into parts (2,3,4,5,6) as per diagram.

Step 6



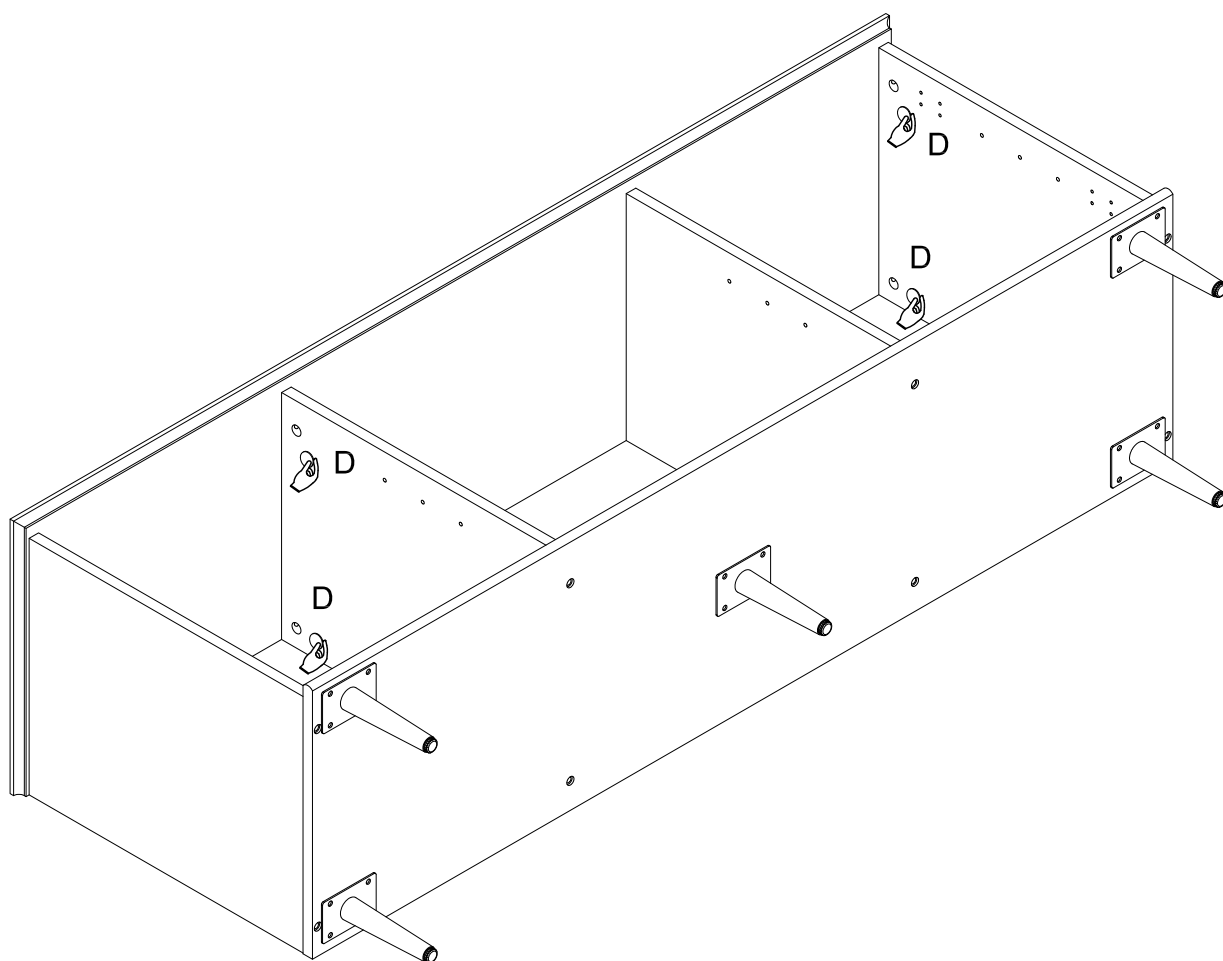
Using cam lock (C) secure part (1) into parts (3,4,5,6) with Philips head screwdriver as per diagram.

Step 7



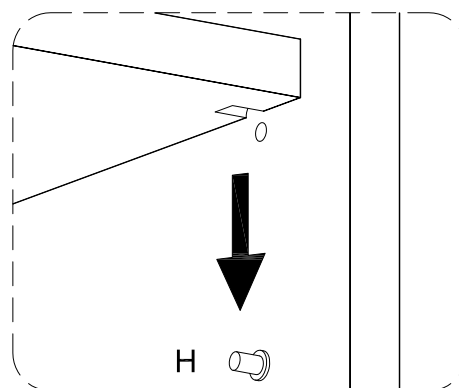
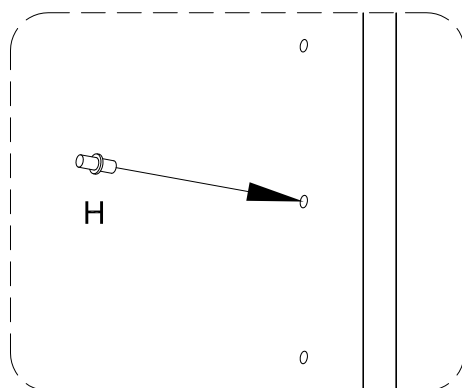
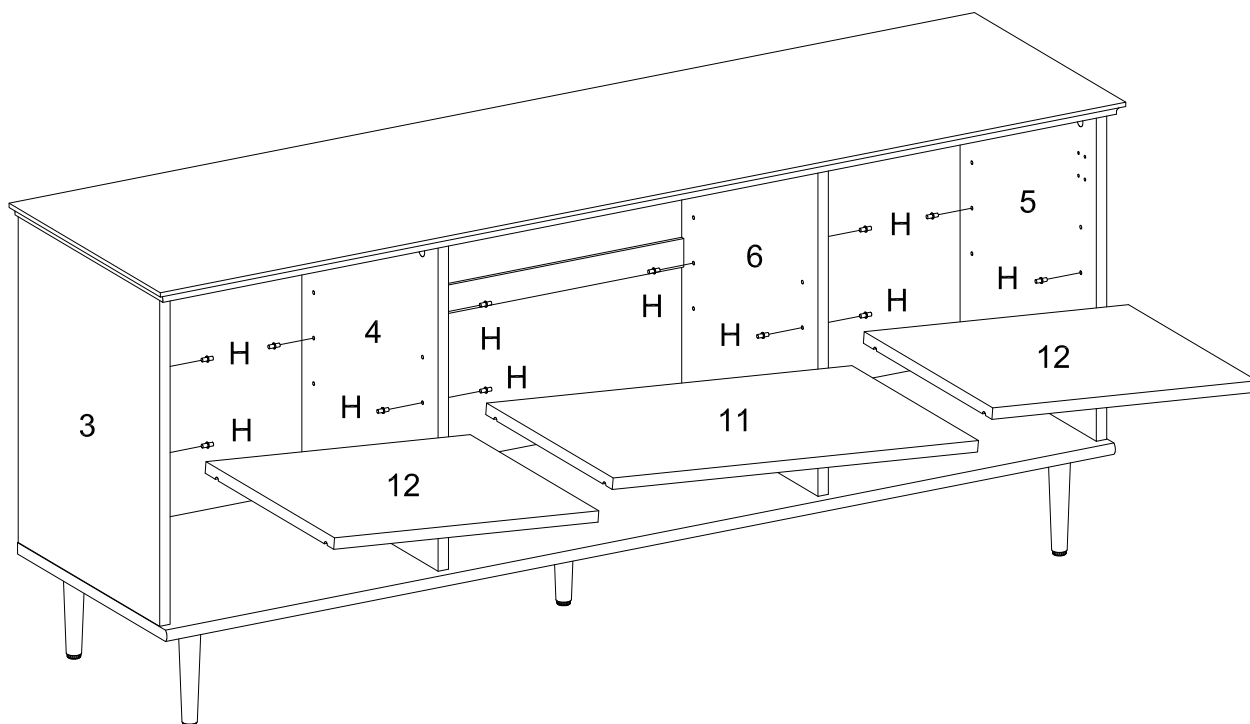
Using screw (N) secure plastic wedge (P) with Philips head screwdriver as per diagram.

Step 8



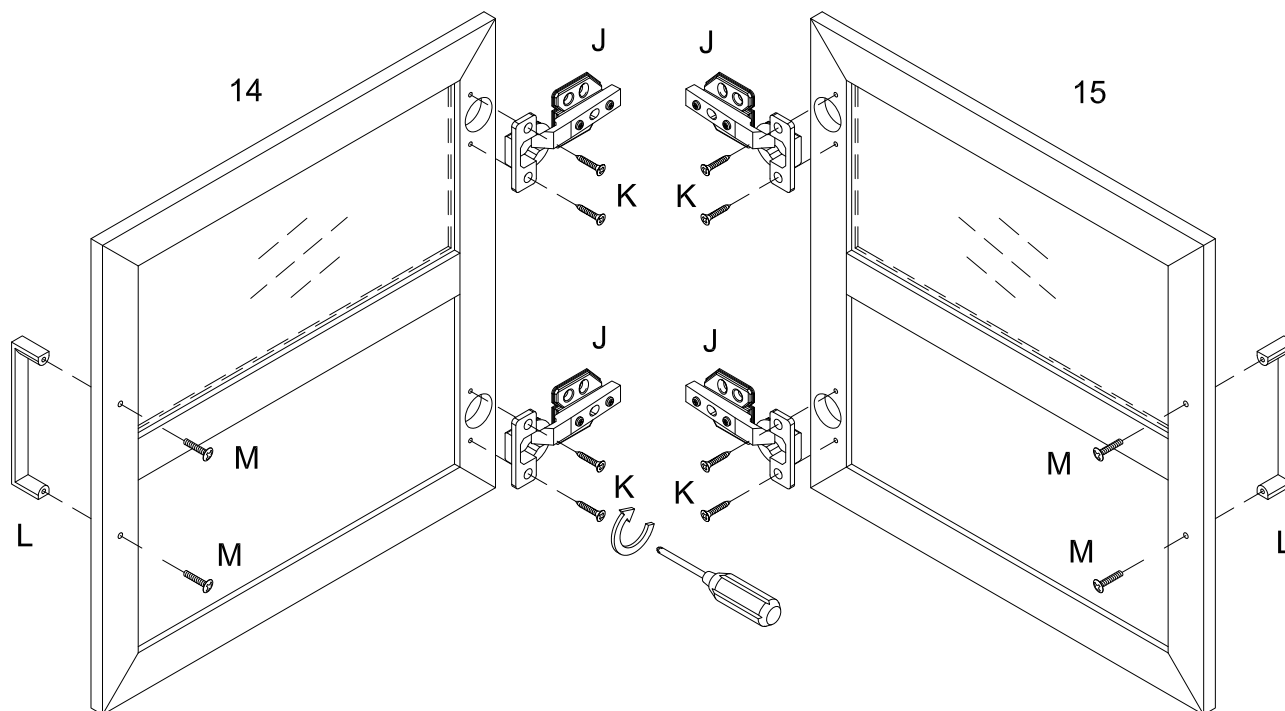
Place sticker (D) cover the holes as per diagram.

Step 9



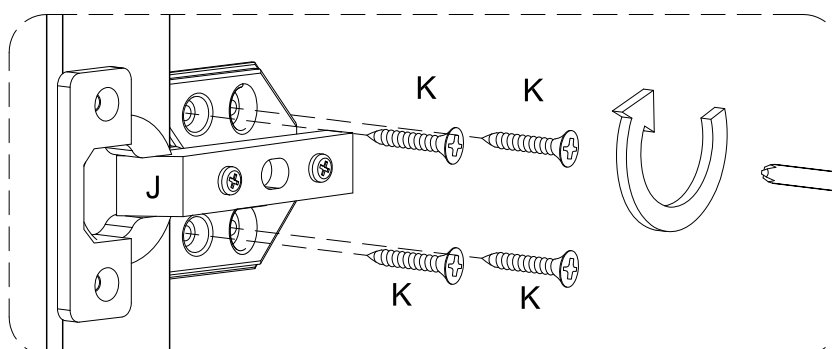
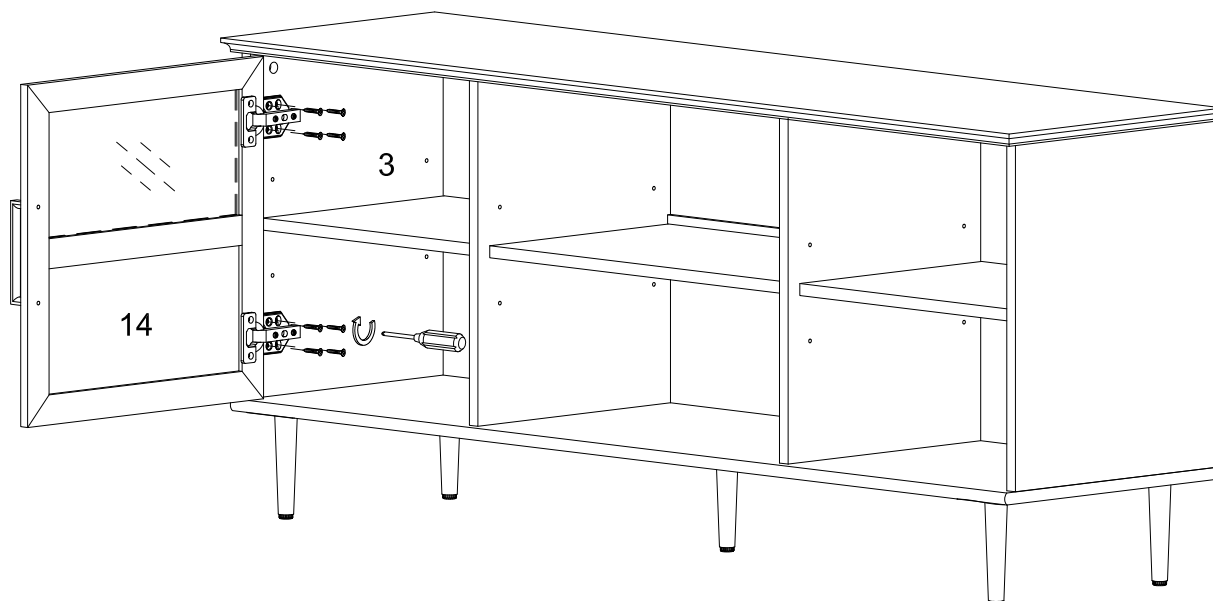
Insert shelf support pin (H) into parts (3,4,5,6) ,then put parts (11,12) into parts (3,4,5,6) as per diagram.

Step 10



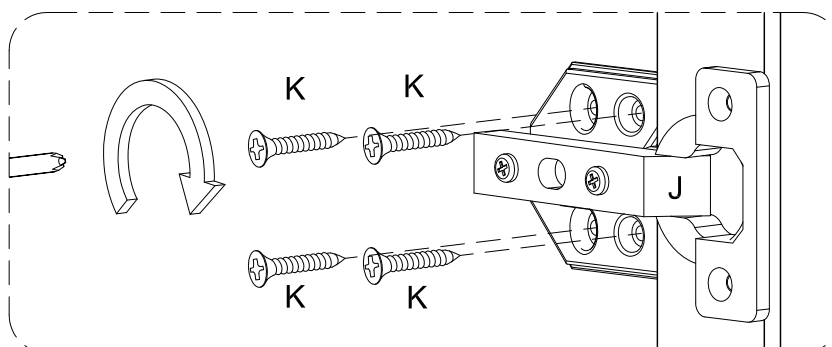
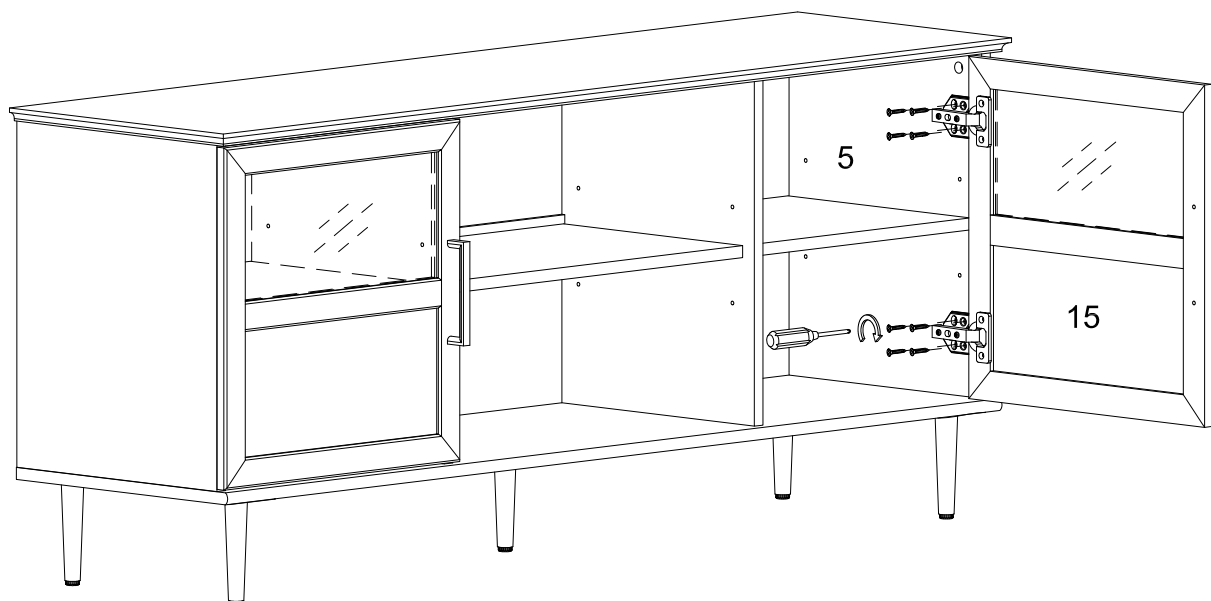
Using screw (K) secure Europe hinge (J) to parts (14,15) ,then using bolt (M) secure knob (L) to parts (14,15) with Philips head screwdriver as per diagram.

Step 11



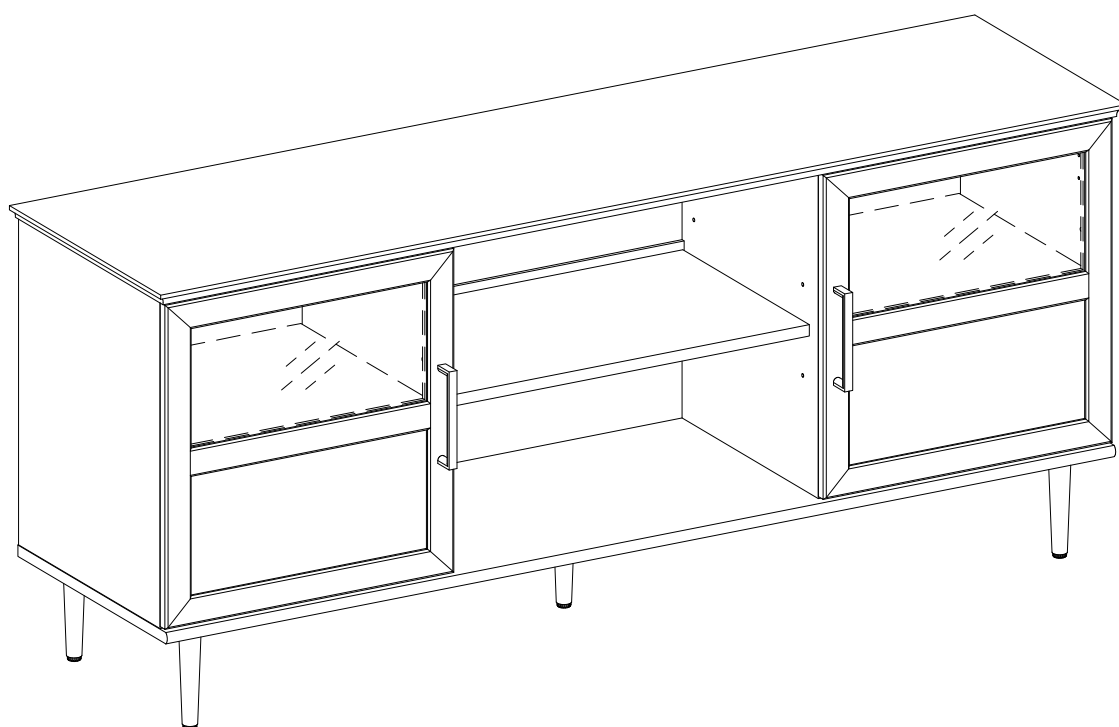
Using screw (K) secure Europe hinge (J) to part (3) with Philips head screwdriver as per diagram.

Step 12



Using screw (K) secure Europe hinge (J) to part (5) with Philips head screwdriver as per diagram.

Step 13



Final Assembly