

# STANDARD BED ASSEMBLY

## UPHOLSTERED SIDE RAILS HARDWARE

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(6) 1" x 5/16" bolts



(6) 1 1/4" washers

You will need:

- phillips screwdriver
- flat head screwdriver
- pliers

\*Open all hardware packets in both packages before starting assembly.

Wingbacks come with two additional bolts/washers which are listed in the chart in Step 5.

## BED COMPONENTS

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(4) legs  
*for all sizes*



support legs  
(1) Twin  
(2) Full  
(3) Queen  
(6) King/California King



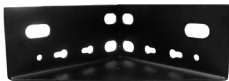
(2) side rails  
*for all sizes*



support rails  
(1) Twin/ Full/ Queen  
(3) King/California King



(2) end rails  
*for all sizes*



(4) corner brackets  
*for all sizes*



(1) upholstered foot rail  
*for all sizes*



(2) upholstered side rails  
*for all sizes*

## BED HARDWARE

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1" x 1/4" bolts  
(1) Twin  
(2) Full  
(3) Queen  
(6) King/California King



(4) 3/4" x 5/16" bolts  
*for all sizes*



1/4" bolts  
(10) Twin/ Full/ Queen  
(14) King/California King



3/4" washer  
*(smaller center)*  
(1) Twin  
(2) Full  
(3) Queen  
(6) King/California King



(4) 3/4" washer  
*(larger center)  
for all sizes*



1/4" nuts  
(10) Twin/ Full/ Queen  
(14) King/California King



(8) 3/4" screws  
*for all sizes*



(2) L Brackets  
*for all sizes*



(1) wrench  
*for all sizes*



(1) 5/32" L wrench  
*for all sizes*



(1) 3/16" L wrench  
*for all sizes*

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IF YOU HAVE ANY QUESTIONS, PLEASE CALL US

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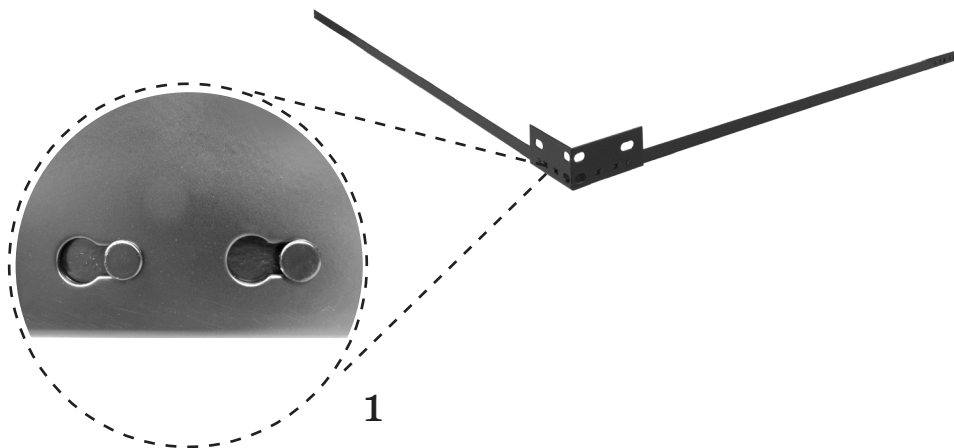
### LIMITED WARRANTY

We guarantee our upholstered furniture against defects in construction for a period of one (1) year. When a structural defect is brought to our attention, we will repair or replace it at our option at no charge to the customer (includes parts and labor, not transportation costs). Fabric wear-ability for upholstered furniture is not covered by the warranty. Vacuum for regular cleaning.

*PLEASE DISPOSE OF PLASTIC BAG (S) AND CARTON (S) RESPONSIBLY.*

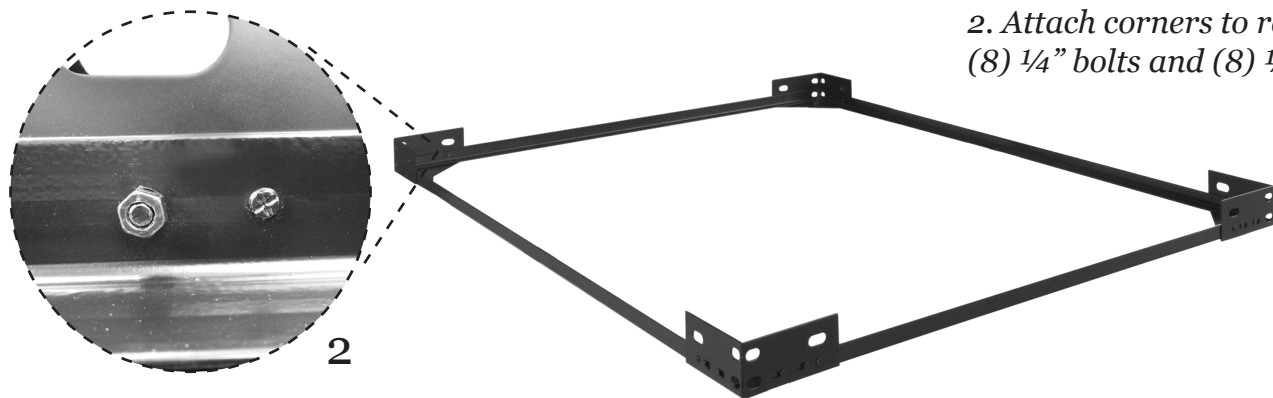
## STEP 1

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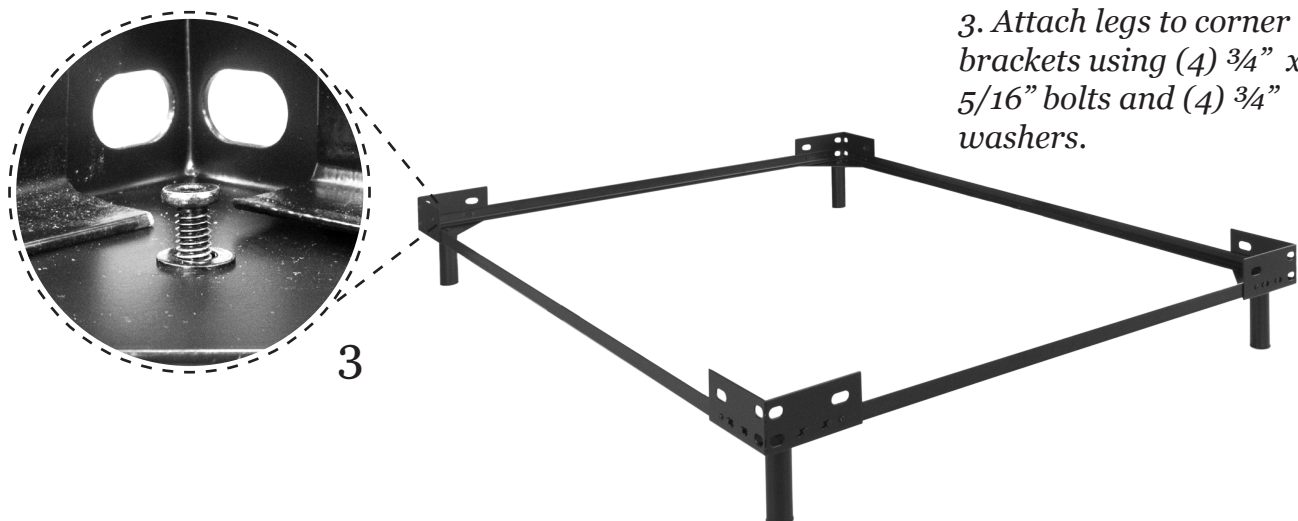


*1. Attach side rail and end rail to corner bracket. Make sure to align holes and snap into thinner slot.*

*Continue this action until you have a rectangular frame.*



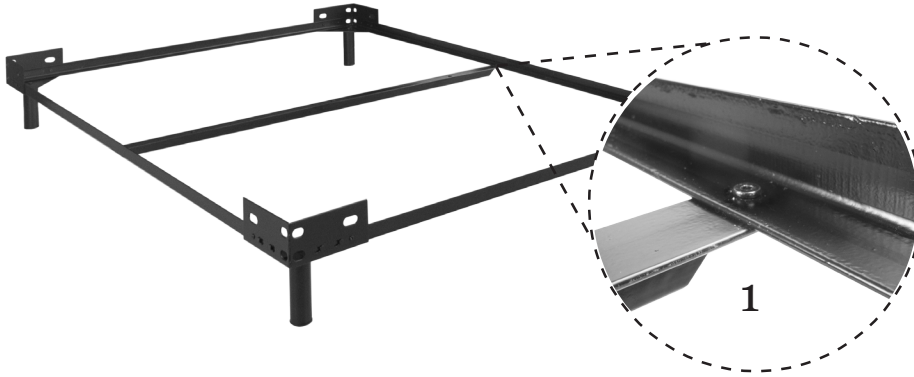
*2. Attach corners to rails using (8) 1/4" bolts and (8) 1/4" nuts.*



*3. Attach legs to corner brackets using (4) 3/4" x 5/16" bolts and (4) 3/4" washers.*

## STEP 2

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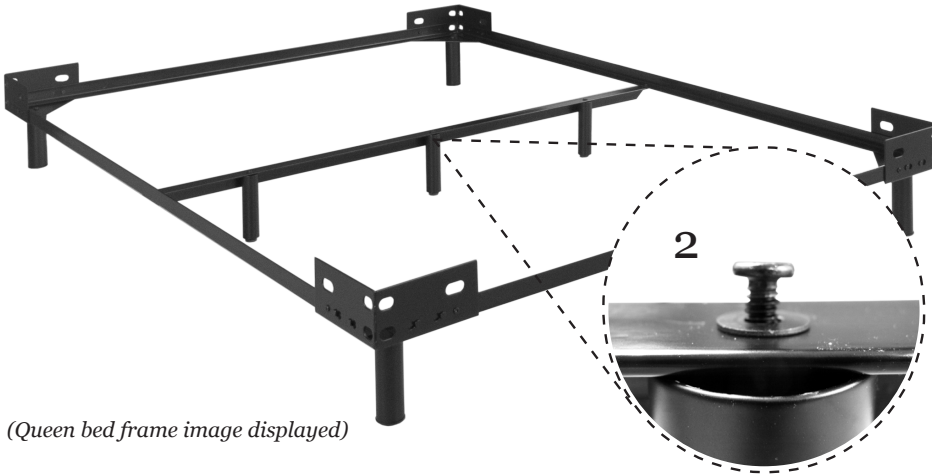


*1. Attach each support rails using (2) 1/4" bolts and (2) 1/4" nuts. Make sure to attach the support rail underneath the bed frame.*

*Note:*

Twin/ Full/ Queen = 1 support rail

King/California King = 3 support rails



*(Queen bed frame image displayed)*

*2. Attach each support leg to the rail using (1) 1" x 1/4" bolts and (1) 3/4" washer.*

*Note:*

Twin = 1 support leg

Full = 2 support legs (no center leg)

Queen = 3 support legs

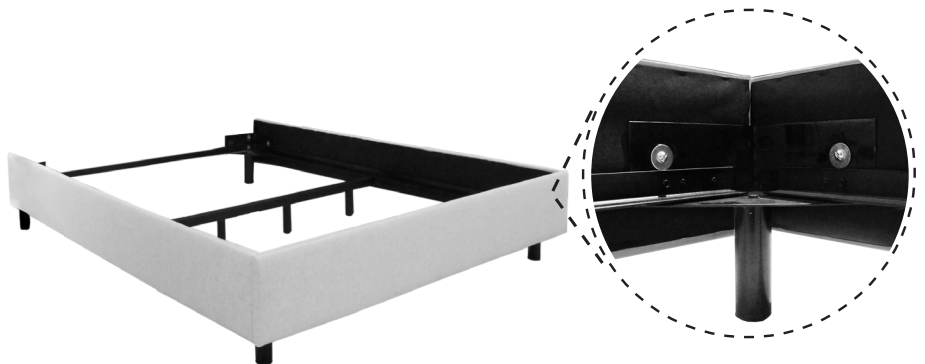
King/California King = 6 support legs.  
(2 legs for each support rail)

## STEP 3

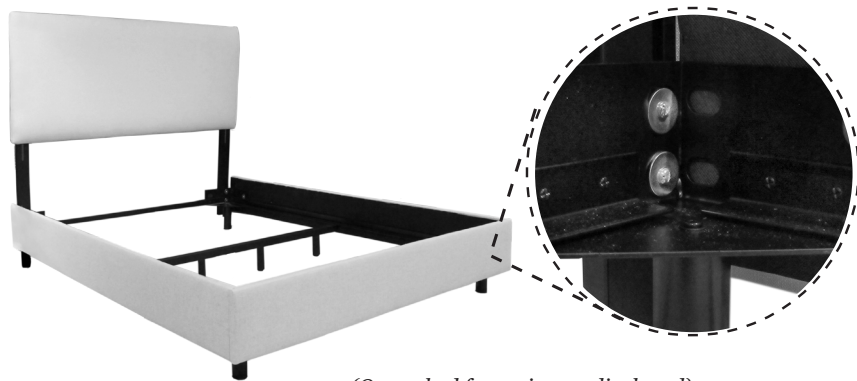
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*1. Use (6) 1" x 5/16" bolts, (6) 1 1/4" washers to attach rails to bed frame loosely. Screw in side rails before attaching the foot rail.*

*2. Push side rails towards foot rail, so that there is no gap.*



# STEP 4

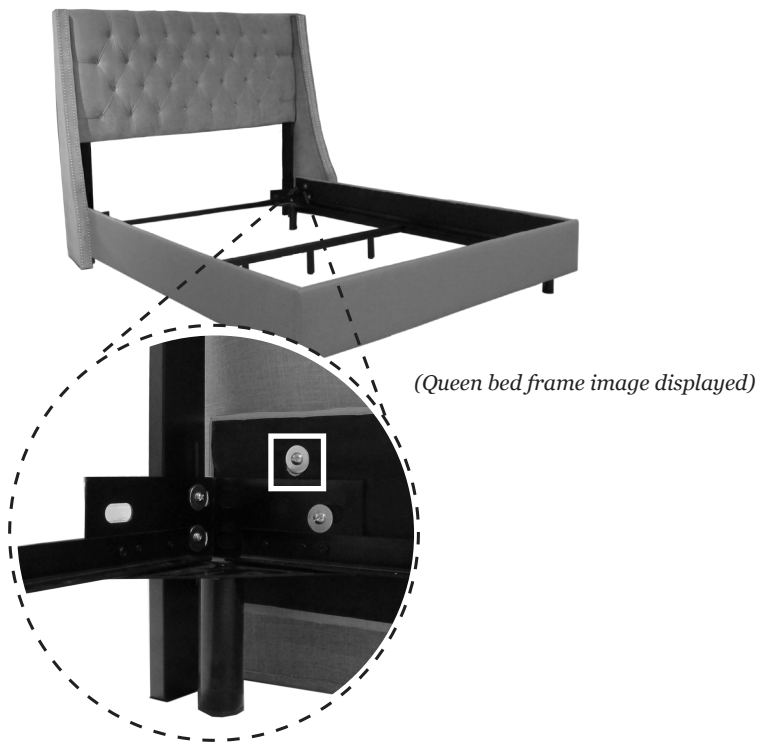


(Queen bed frame image displayed)

Connect assembled bed frame and rails to your headboard. Attach pieces using (4) 1" x 1/4" bolts, (8) 1 1/4" washers\*, and (4) 1/4" nuts. Proceed to Step 5 for Wingback beds, otherwise continue onto Step 6.

\* Use a washer on each side of the metal legs when attaching headboard to the bed frame.

# STEP 5



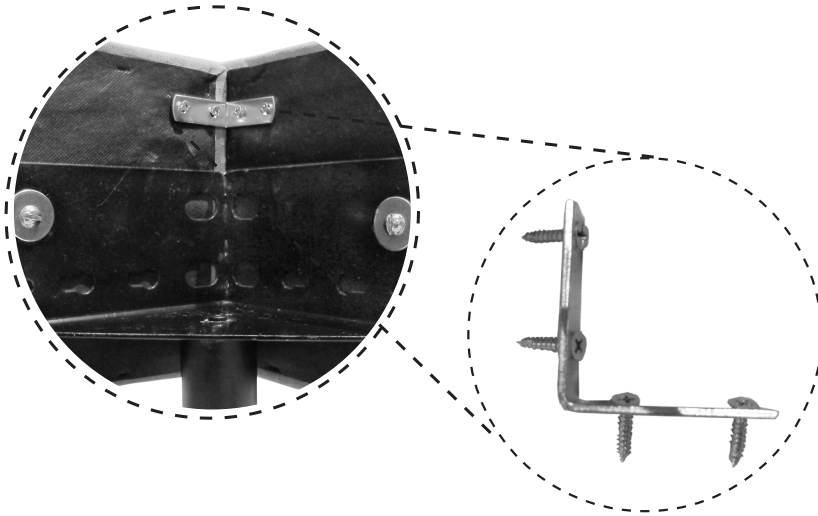
(Queen bed frame image displayed)

**Only for Wingback beds:** Refer to chart to use assigned bolts and (2) 1 1/4" washers for the top hole (see image). Bolts are enclosed with headboard hardware. You might have to loosen the bolt/washer below it to align both holes properly.

Wingback Side Rail Bolt Chart	
Bolt Size	Wingback Series
2" x 5/16"	400, 410,100,100NB, 430, 450
2 1/2" x 5/16"	420, 2420,
3" x 5/16"	120, 150NB, 130, 2380, 930, 970, 970NB, 140NB, 300, 300SL, 300NB, 320, 500, 500BN, 500NB, 510, 530NB
No bolt needed	170, 3710

## STEP 6

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*With a phillips screwdriver, attach (2) L brackets and (8)  $\frac{3}{4}$ " self-tapping screws in the corners of the foot rail. This is needed to increase stability of upholstered rails.*