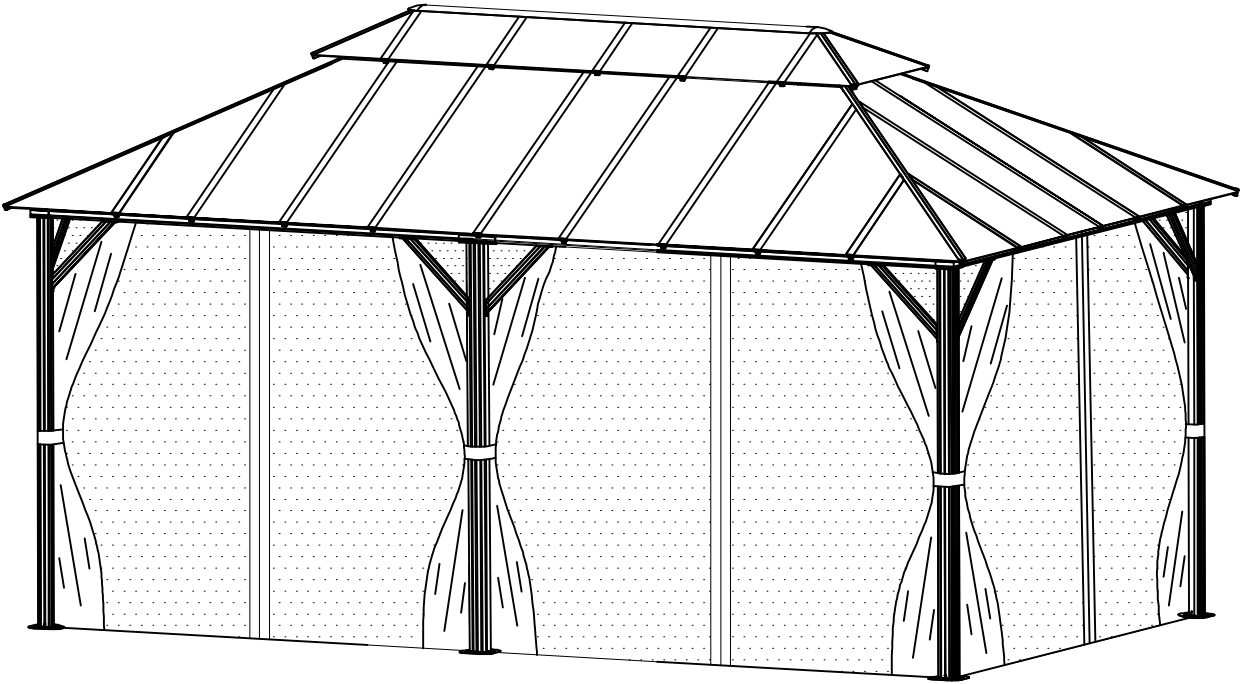


12'X20'ALUMINUM GAZEBO
TWIN LAYER ALUMINUM ROOF/DOUBLE
ROOF

XWG-188



The gazebo comes with 6 boxes.Sometimes they may be delivered on the different day,please wait 2-3 more days or contact us for help.

Any questions on assembly or parts,
please contact us

Safety Information



WARNING: Keep all flame and heat sources away from this tent fabric. This tent is made with fabric that meets CPAI-84 specification for flame resistance. It is not fire proof. The fabric will burn if left in continuous contact with any flame source. The application of any foreign substance to the tent fabric may render the flame-resistance properties ineffective.



WARNING: When assembling and using this product, basic safety precautions must always be followed to reduce the risk of personal injury and damage to product or surroundings.



WARNING: This gazebo is NOT a permanent structure and is designed for sunshade and privacy only. The gazebo should only be used in ideal weather conditions. You MUST completely disassemble the gazebo prior to any extreme weather such as heavy thunder storms, hurricanes and/or ice/hail storms. Failure to do so may result in structural or property damage.



CAUTION: Always install the gazebo on level ground utilizing the ground stakes provided for stability. It is not recommended to permanently anchor this gazebo to a hard surface such as a wood deck or concrete floor.



CAUTION: Gazebo roof is weather resistant but may leak during precipitation. It is recommended to remove the roof boards if expecting ice or hail storms.



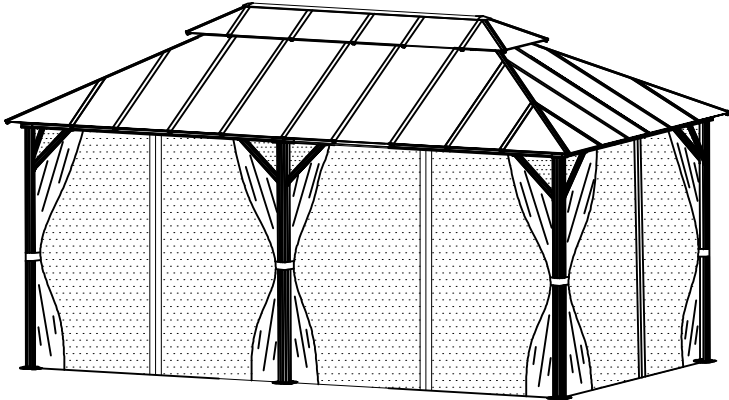
CAUTION: Keep all children and pets away from assembly area. Begin assembly not less than 6 feet from any obstruction such as fence, garage, house, overhanging branches, clothes line or electrical wires. Some parts may contain sharp edges, wear protective gloves if necessary.

Care Instructions





Before using, wipe with a clean, dry cloth. Do not use bleach or solvents. Treat the frame with liquid wax for maximum protection against UV light and salty, damp air. Clean the roof panels periodically with a mild soap and water. Do not use harsh chemical cleaners as this will damage the panel finish. Please properly tighten all hardware and perform periodic inspections during usage for cracked welds or loose nuts or bolts.

ATTENTION:












- 1.Please fix all the screws first,do not lock off,after assemblling is fully completed,lock all at once finally.
- 2.Please check the manual carefully and make sure you have received all the parts.
- 3.If there is any missing,please let us know the letter of the parts you need.
- 4.If there is any damage,please send clear photos to us,we will check and offer you best solution soon.






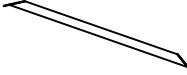












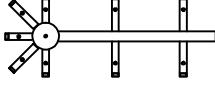
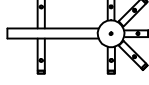
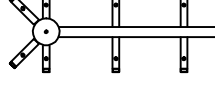
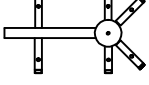










Part List (BOX A)

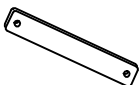
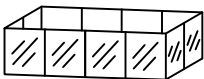
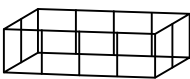








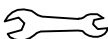

| | | | | |
|--|---|---|--|--|
| A | A1 | D1 | D2 | |
|  |  |  |  | |
| Post | Post | Long Ejector Pin | Roof Tube | |
| 4PCS | 2PCS | 4PCS | 12PCS | |

Part List (BOX B)

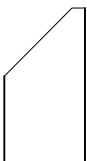
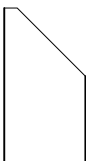
| | | | | |
|--|---|---|--|---|
| B1 | B2 | B5 | B6 | E1 |
|  |  |  |  |  |
| Crossbar | Crossbar | Crossbar | Crossbar | Roof Tube |
| 2PCS | 2PCS | 2PCS | 2PCS | 4PCS |
| E2 | H | I1 | I2 | I3 |
|  |  |  |  |  |
| Roof Tube | Small Support Crossbar | Roof Edge | Roof Edge | Roof Edge |
| 4PCS | 40PCS | 2PCS | 4PCS | 32PCS |
| I4 | | | | |
|  | | | | |
| Roof Edge | | | | |
| 8PCS | | | | |

Part List (BOX C)


| | | | | | | | | | |
|-----------|---|-----------|--|-----------|---|-----------|---|-----------|---|
| B3 |  Crossbar 2PCS | B4 |  Crossbar 2PCS | C |  Brace 12PCS | C1 |  Brace 5PCS | D3 |  Short Ejector Pin 4PCS |
| E3 |  Roof Tube 4PCS | E4 |  Roof Tube 4PCS | F |  Roof Tube 4PCS | G |  Roof Tube 10PCS | J |  Base Flange 4PCS |
| J1 |  Base Flange 2PCS | K |  Beam Connection 6PCS | K1 |  Top Connection 2PCS | L |  Bracket 28PCS | M |  Corner Moulding 4PCS |
| M1 |  Medium Hemming 2PCS | N1 |  Long Lower Connector 1PC | N2 |  Short Lower Connector 1PC | N3 |  Long Upper Connector 1PC | N4 |  Short Upper Connector 1PC |
| O |  Bracket 8PCS | P |  Roof Cap 2PCS | Q |  Roof Spacer Bracket 2PCS | R |  Hook 5PCS | S |  Roof Spacer Bracket 14PCS |
| T |  Bracket 32PCS | U |  Corner Roof Bracket 8PCS | V |  Side Roof Bracket 38PCS | W |  Hook 128PCS | X |  Hook Stopper 12PCS |

| | | | | |
|---|---|---|--|---|
| X1 | Y | Z | Z1 | |
|  |  |  |  | |
| Middle Pull Tab | Curtain | Mosquito Net | Roof Mosquito Net | |
| 4PCS | 1PC | 1PC | 2PCS | |
| #1 | #2 | #3 | #4 | #5 |
|  |  |  |  |  |
| M6x15 Bolt | M6x30 Bolt+Nut | M4x10 Self Tapping Screw | M6x20 Bolt+Nut | M6 Nut |
| 199PCS | 60PCS | 12PCS | 46PCS | 16PCS |
| #6 | #7 | #8 | #9 | |
|  |  |  |  | |
| Stake | Wrench | Wrench | Screwdriver | |
| 6PCS | 1PC | 1PC | 1PC | |




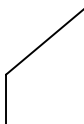
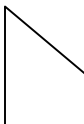
Part List (BOX D)




| | | |
|---|---|--|
| AA | BB | |
|  |  | |
| Roof Panel | Roof Panel | |
| 4PCS | 4PCS | |

Part List (BOX E)

| | |
|---|--|
| FF | |
|  | |
| Roof Panel | |
| 8PCS | |

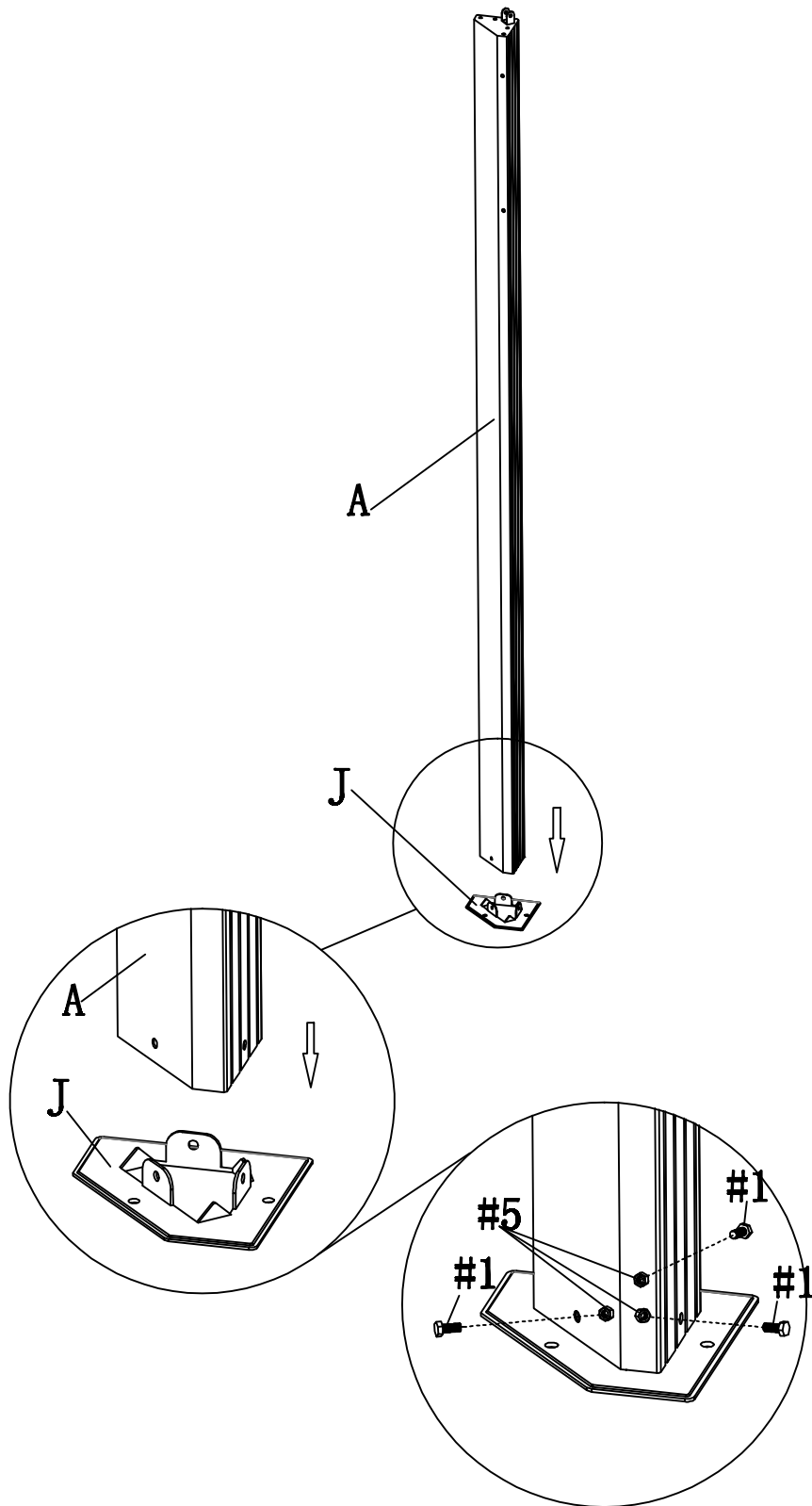
Part List (BOX F)

| | | | | |
|--|---|---|--|---|
| CC | DD | EE | GG | HH |
|  |  |  |  |  |
| Roof Panel | Roof Panel | Roof Panel | Roof Panel | Roof Panel |
| 2PCS | 4PCS | 4PCS | 4PCS | 4PCS |

| | | |
|--|--|--|
| II | JJ | KK |
|  |  |  |
| Roof Panel | Roof Panel | Roof Panel |
| 8PCS | 2PCS | 2PCS |

STEP 1

| |
|-------|
| A*4 |
| J*4 |
| #1*12 |
| #5*12 |

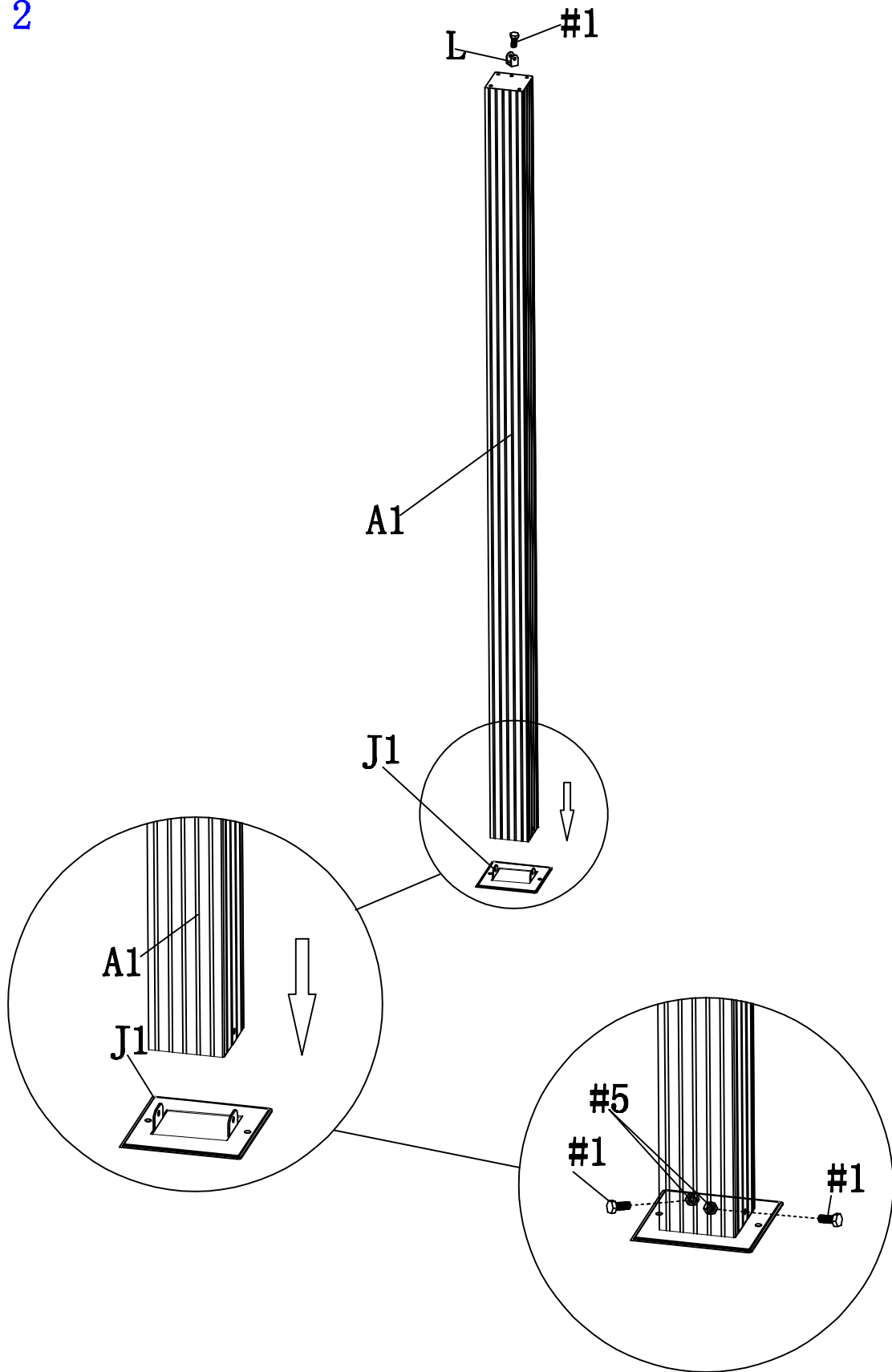


Install a base flange(J) to the bottom of a post(A) using bolts(#1) and nuts(#5).Repeat the step for all other A posts.

Assembly Step

STEP 2

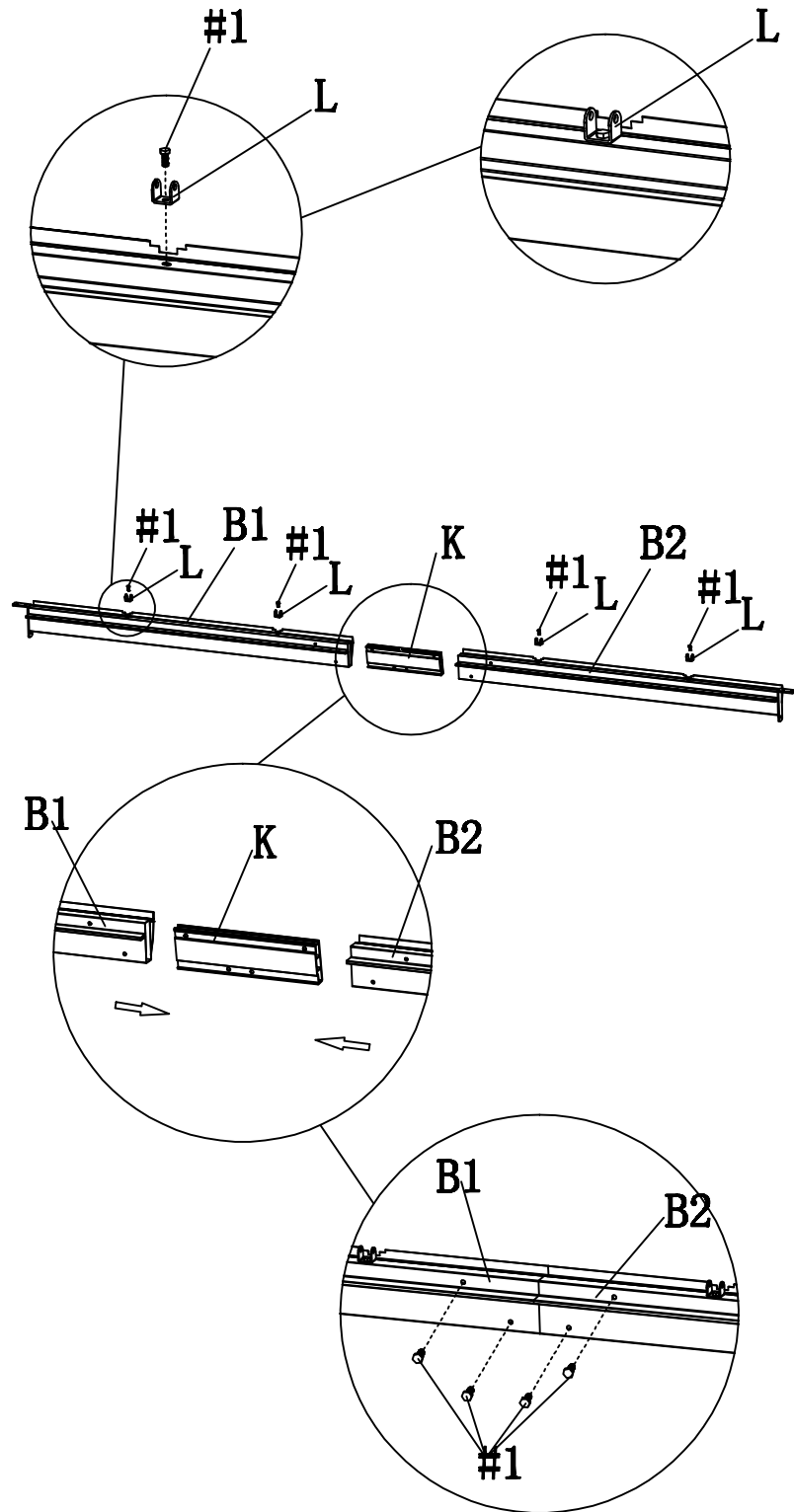
| |
|------|
| A1*2 |
| J1*2 |
| L*2 |
| #1*6 |
| #5*4 |



Use Bolt(#1) to fix Bracket(L) to the upper Post(A1) middle hole position,
Install a base flange(J1) to the bottom of a post(A1) using bolts(#1)
and nuts(#5). Repeat the step for all other A1 posts.

STEP 3

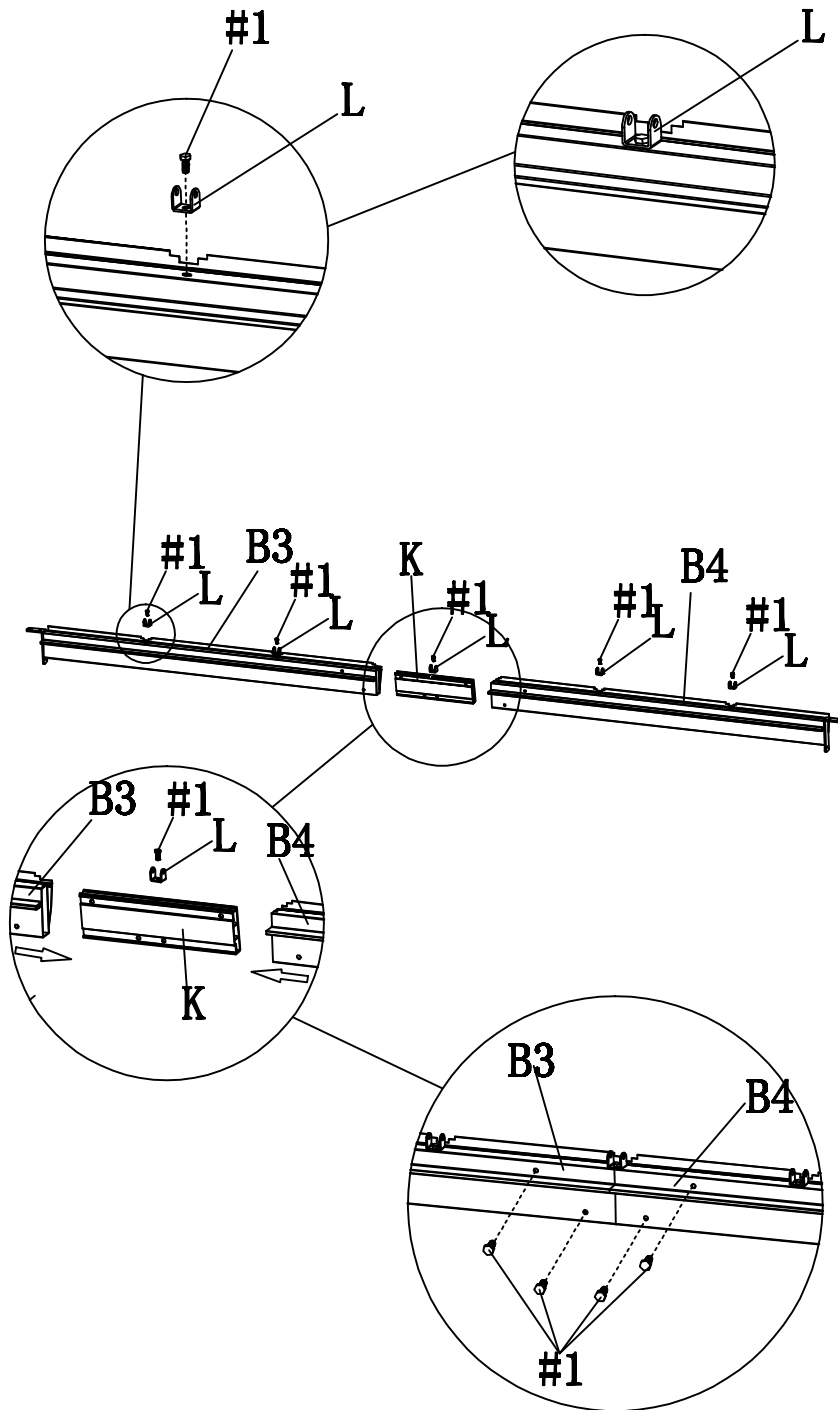
| |
|-------|
| B1*2 |
| B2*2 |
| K*2 |
| L*8 |
| #1*16 |



Join crossbars(B1) and (B2) by using connector(K) and bolts(#1).

STEP 4

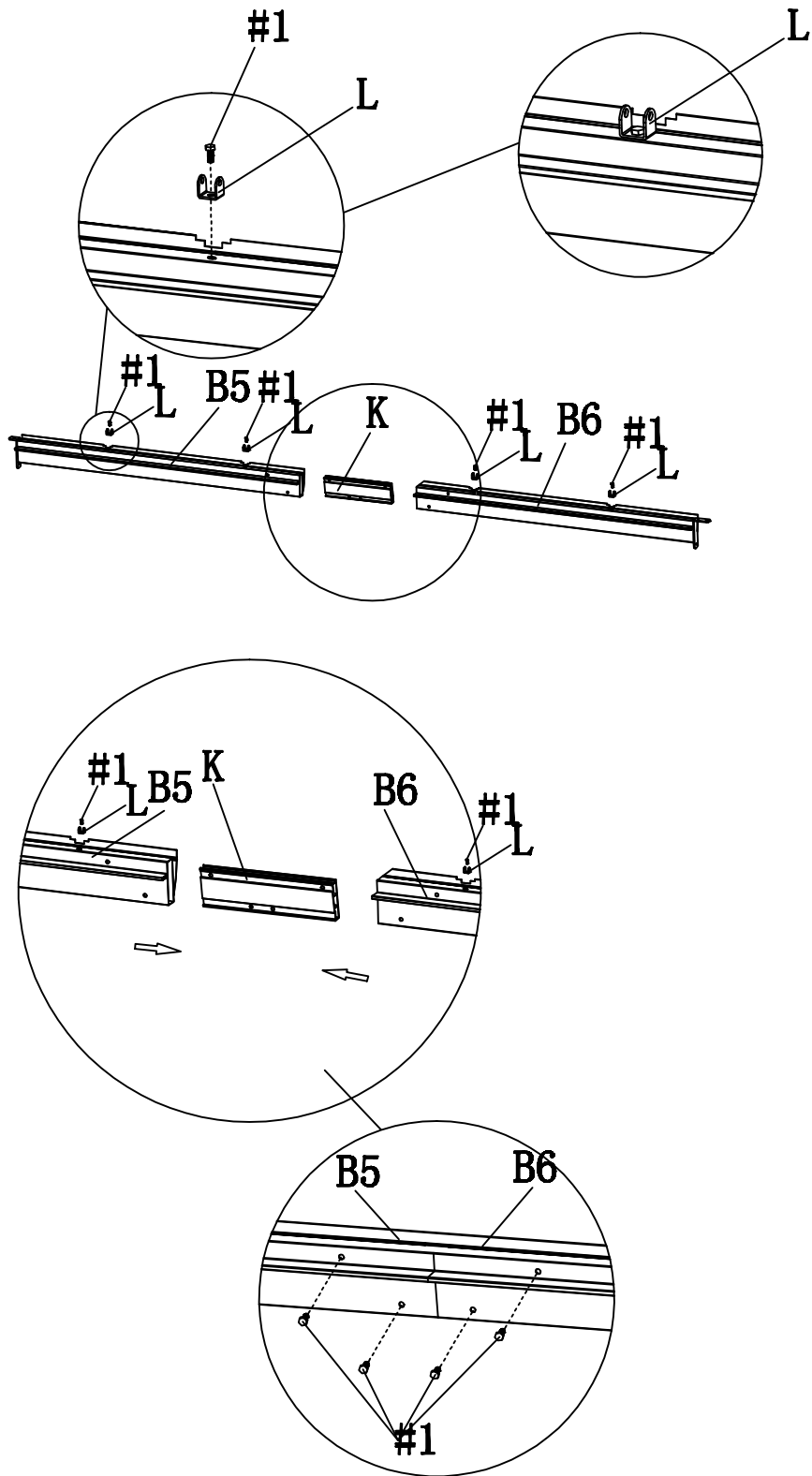
| |
|-------|
| B3*2 |
| B4*2 |
| K*2 |
| L*10 |
| #1*18 |



Join crossbars(B3) and (B4) by using connector(K) and bolts(#1).

STEP 5

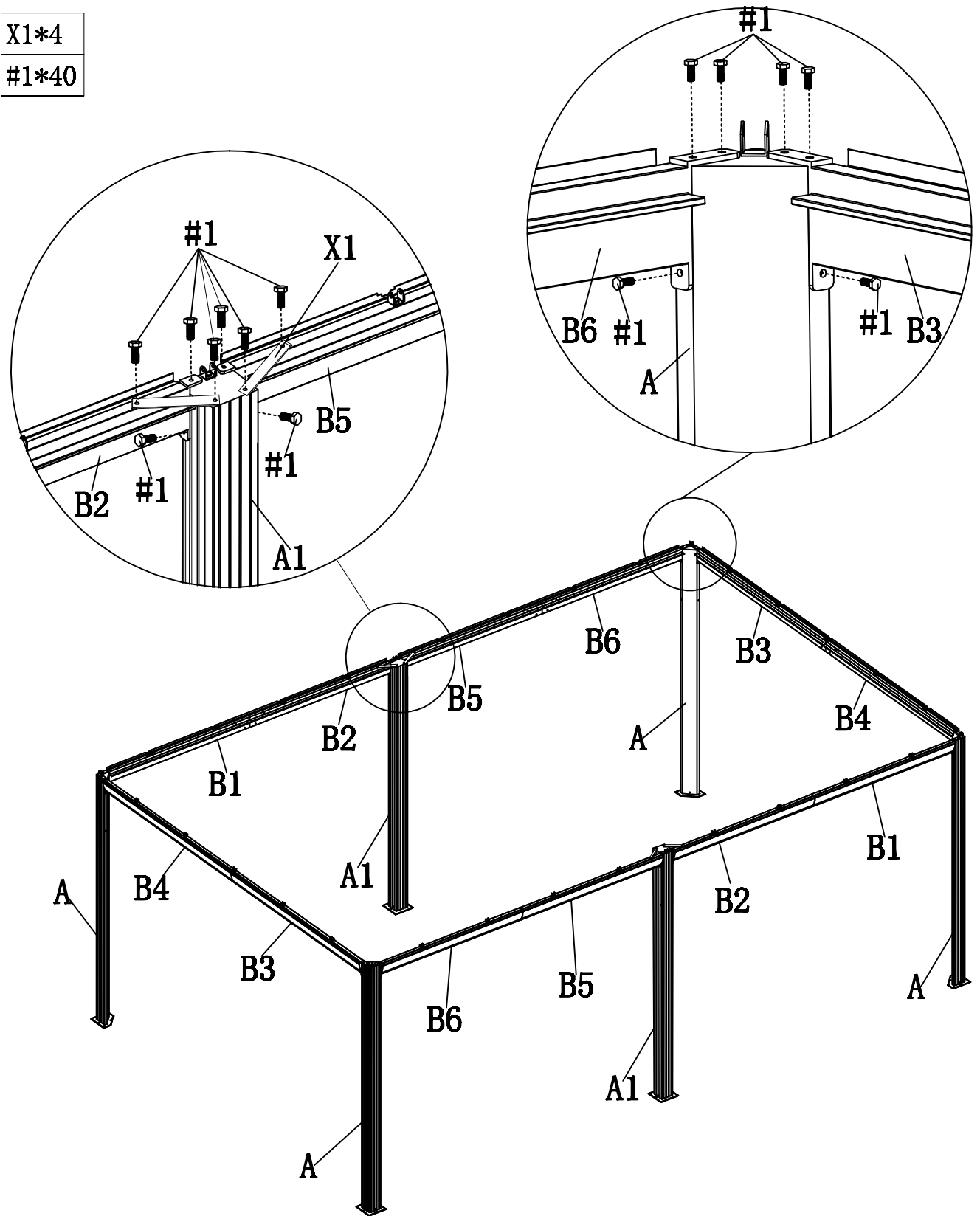
| |
|-------|
| B5*2 |
| B6*2 |
| K*2 |
| L*8 |
| #1*16 |



Join crossbars(B5) and (B6) by the use of connector(K) and bolts(#1).
Take care to fix at middle point a bracket(L) using a bolt(#1).

STEP 6

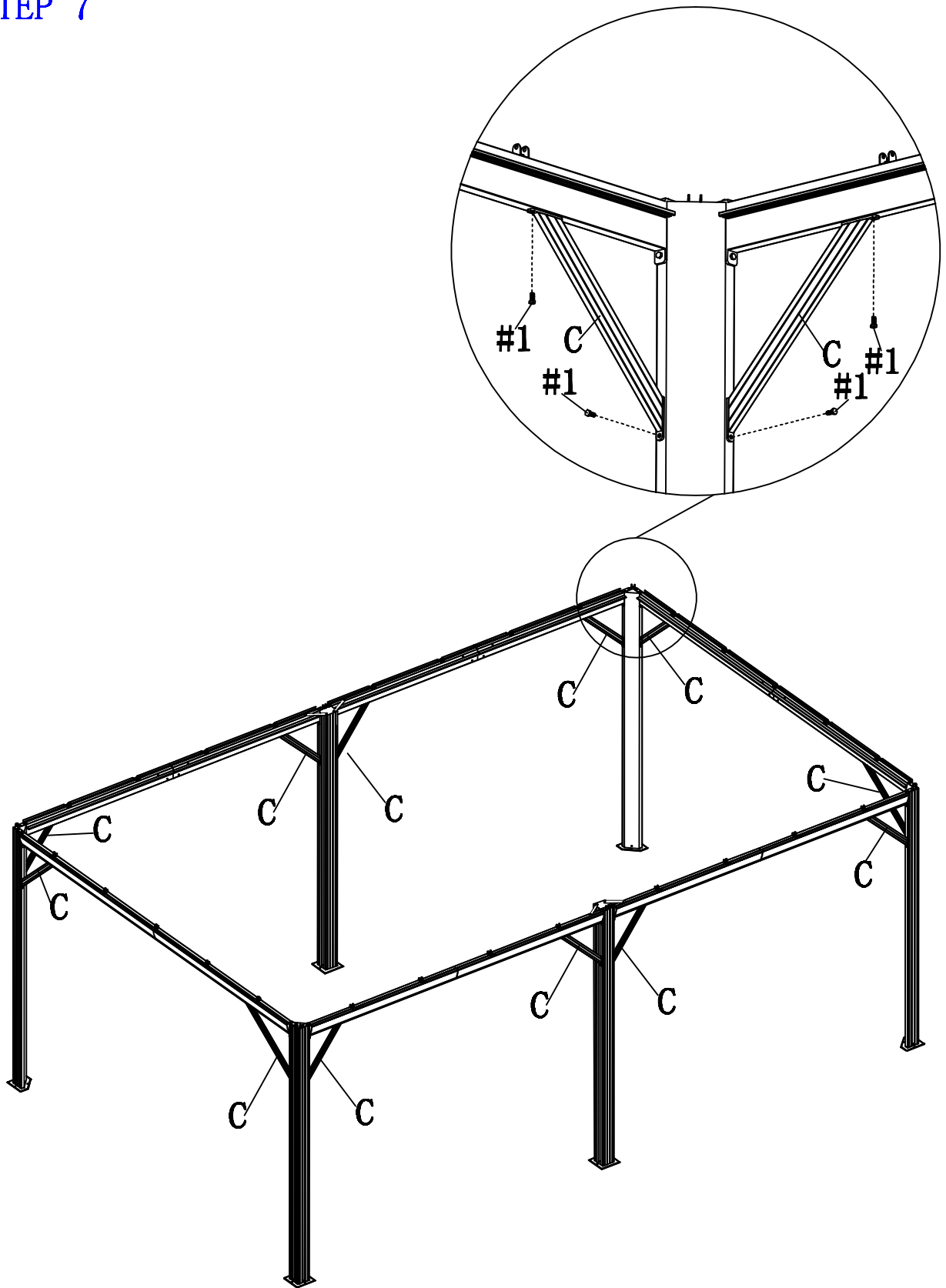
X1*4
#1*40



As shown, fix the crossbars assembly (B1)/(B2) and (B3)/(B4) and (B5)/(B6) to posts (A) and posts(A1) by using bolts (#1).

STEP 7

| |
|-------|
| C*12 |
| #1*24 |



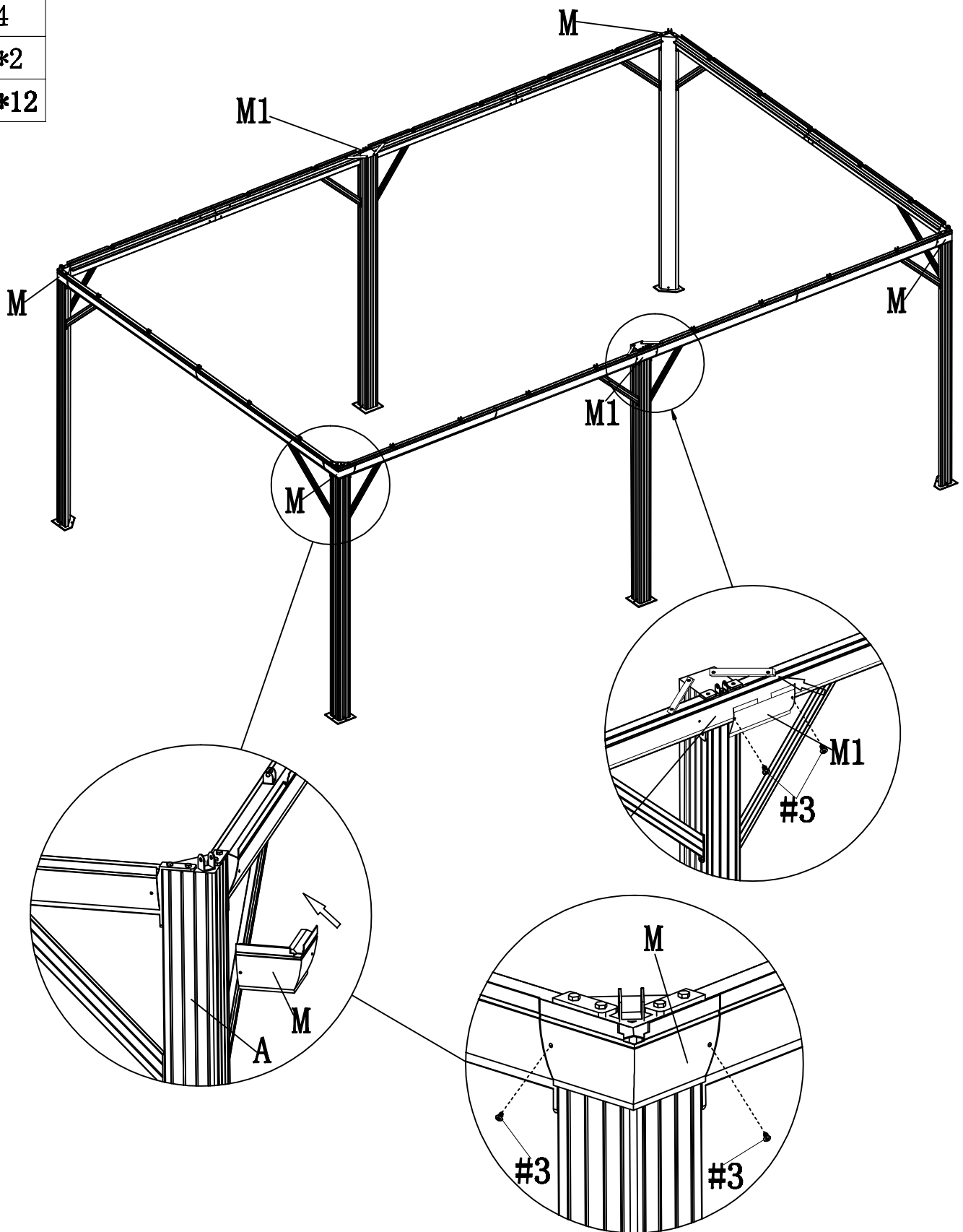
As shown, fix the braces (C) to posts (A) and (A1) and crossbars assembly (B1)/(B2) and (B3)/(B4) and (B5)/(B6) by using bolts (#1).

STEP 8

M*4

M1*2

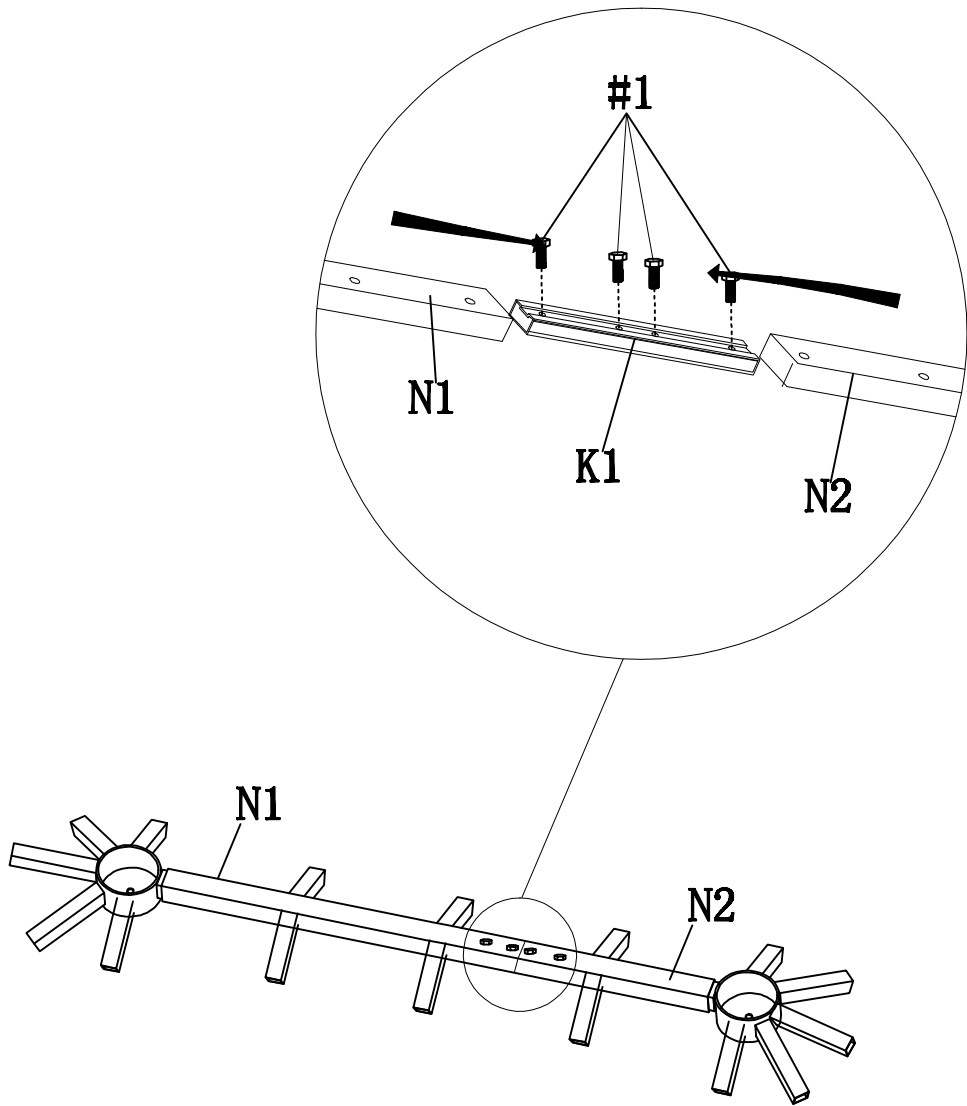
#3*12



As shown, fix at appropriate location corner moulding (M) and (M1) by using self tapping screws (#3).

STEP 9

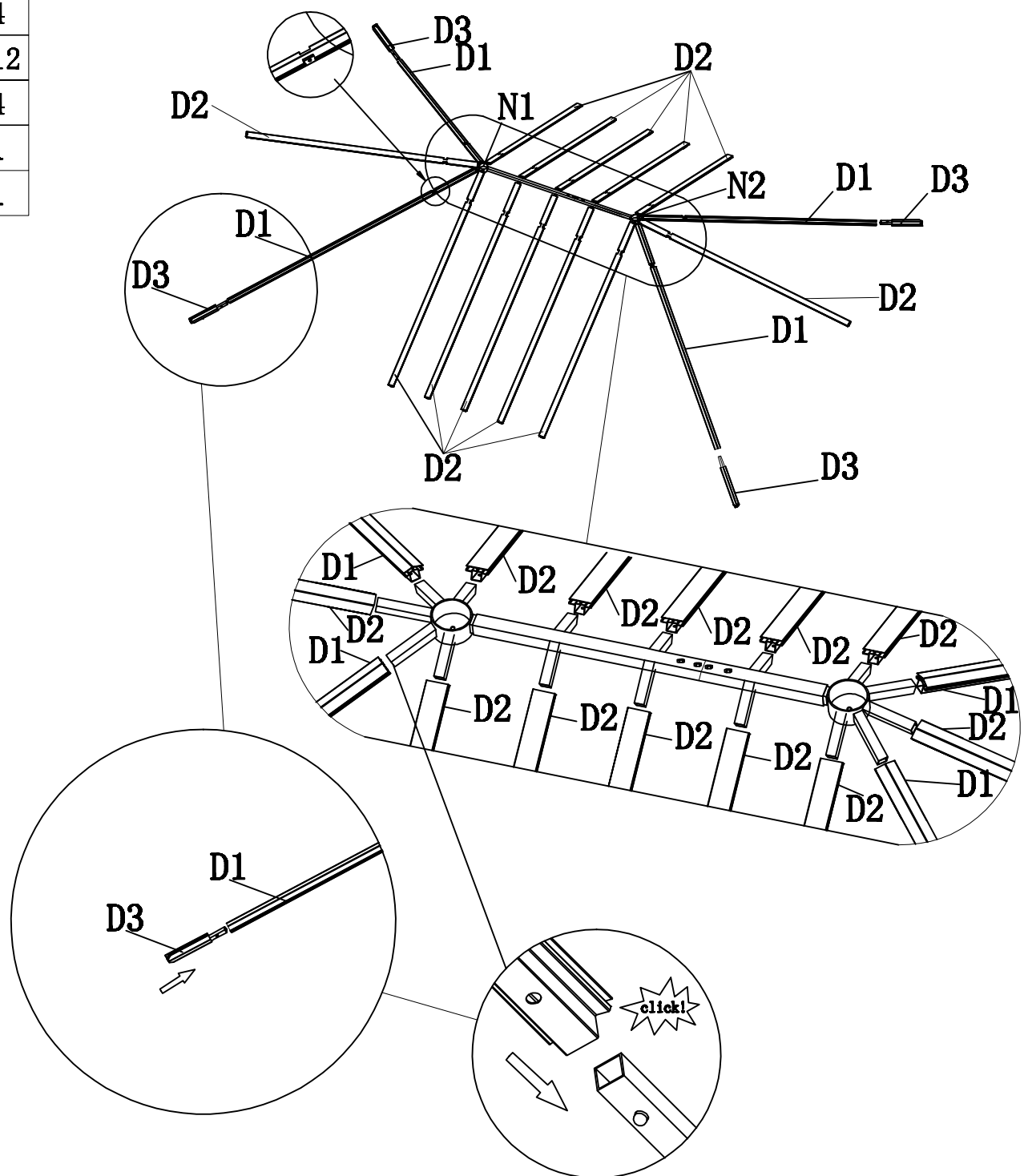
| |
|------|
| N1*1 |
| N2*1 |
| K1*1 |
| #1*4 |



Insert Top Connection(K1) into Long Lower Connector(N1) and Short Lower Connector(N2) and fix it with Bolts(#1).

STEP 10

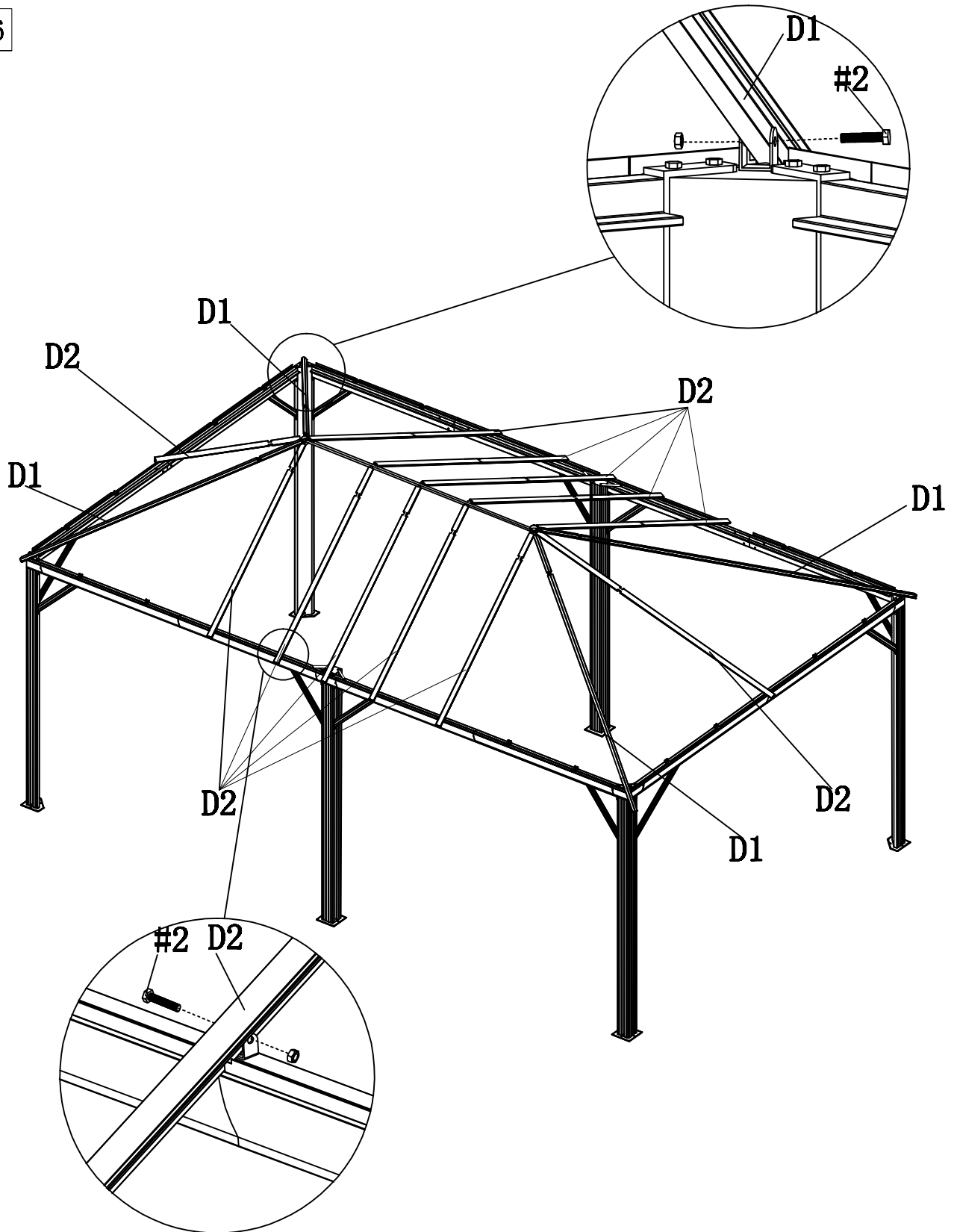
| |
|-------|
| D1*4 |
| D2*12 |
| D3*4 |
| N1*1 |
| N2*1 |



Repeat same procedure to fix corner roof tubes (D1) and roof tubes (D2) as shown.
Repeat same procedure to fix corner roof tubes (D1)
and roof tubes (D3) with connecting as shown.

STEP 11

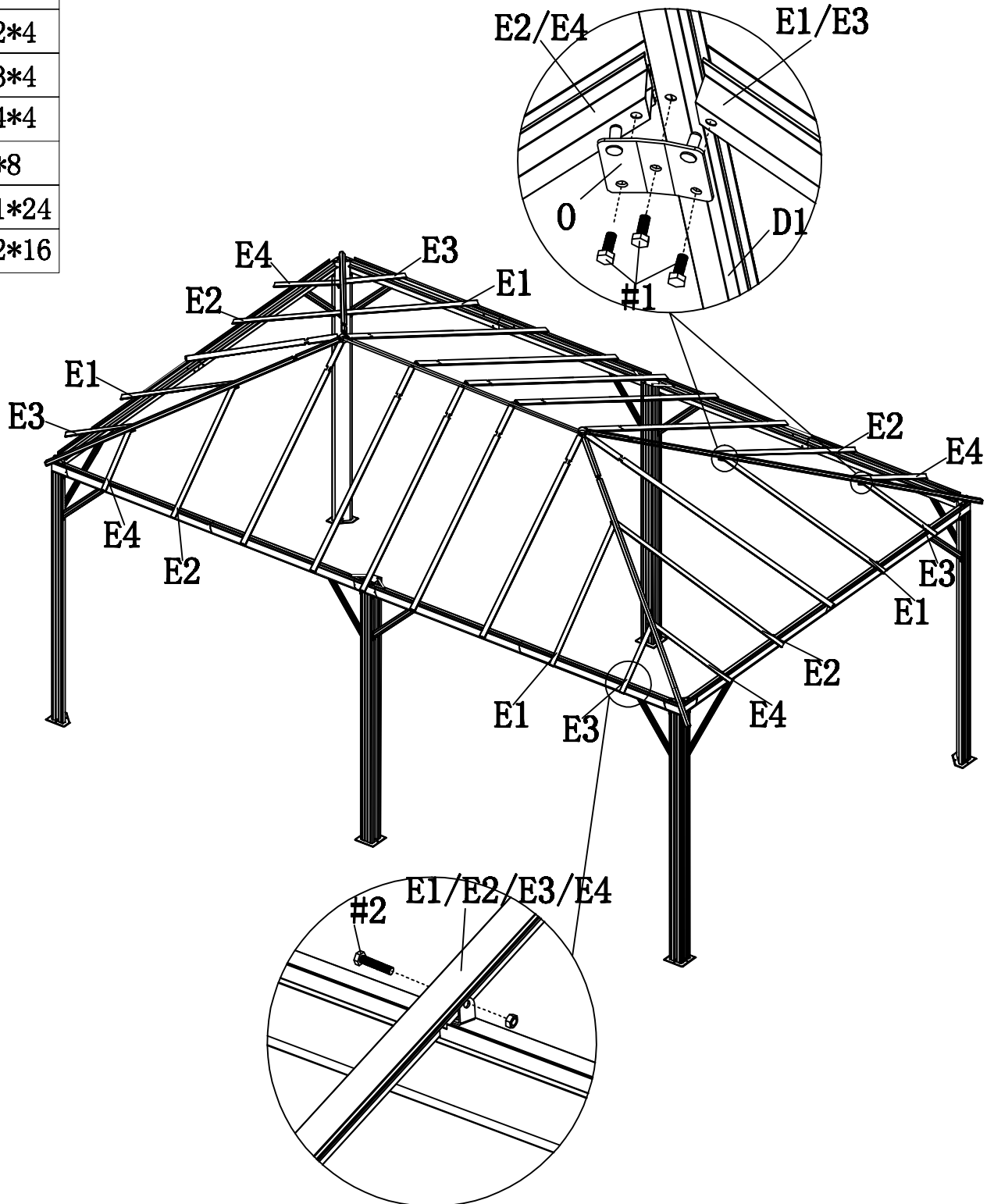
#2*16



Lay down the last assembly on the gazebo main frame and fix tubes ends by using bolts and nuts (#2).

STEP 12

| |
|-------|
| E1*4 |
| E2*4 |
| E3*4 |
| E4*4 |
| 0*8 |
| #1*24 |
| #2*16 |



Fix the roof tube (E1), (E2), (E3) and (E4) to corner roof tubes (D1) by using brackets (0) and bolts (#1) as shown. Fix other ends of tubes to the main frame by using bolts and nuts (#2).

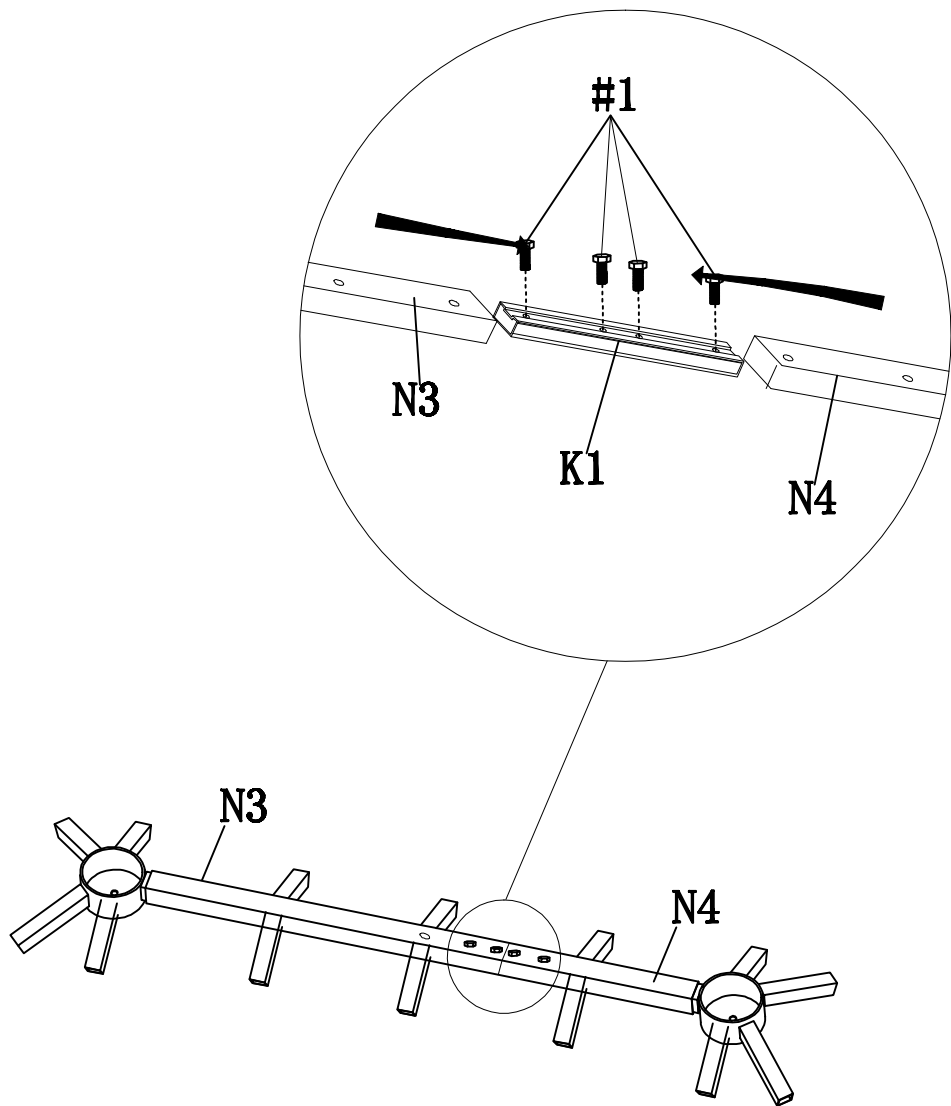
STEP 13

N3*1

N4*1

K1*1

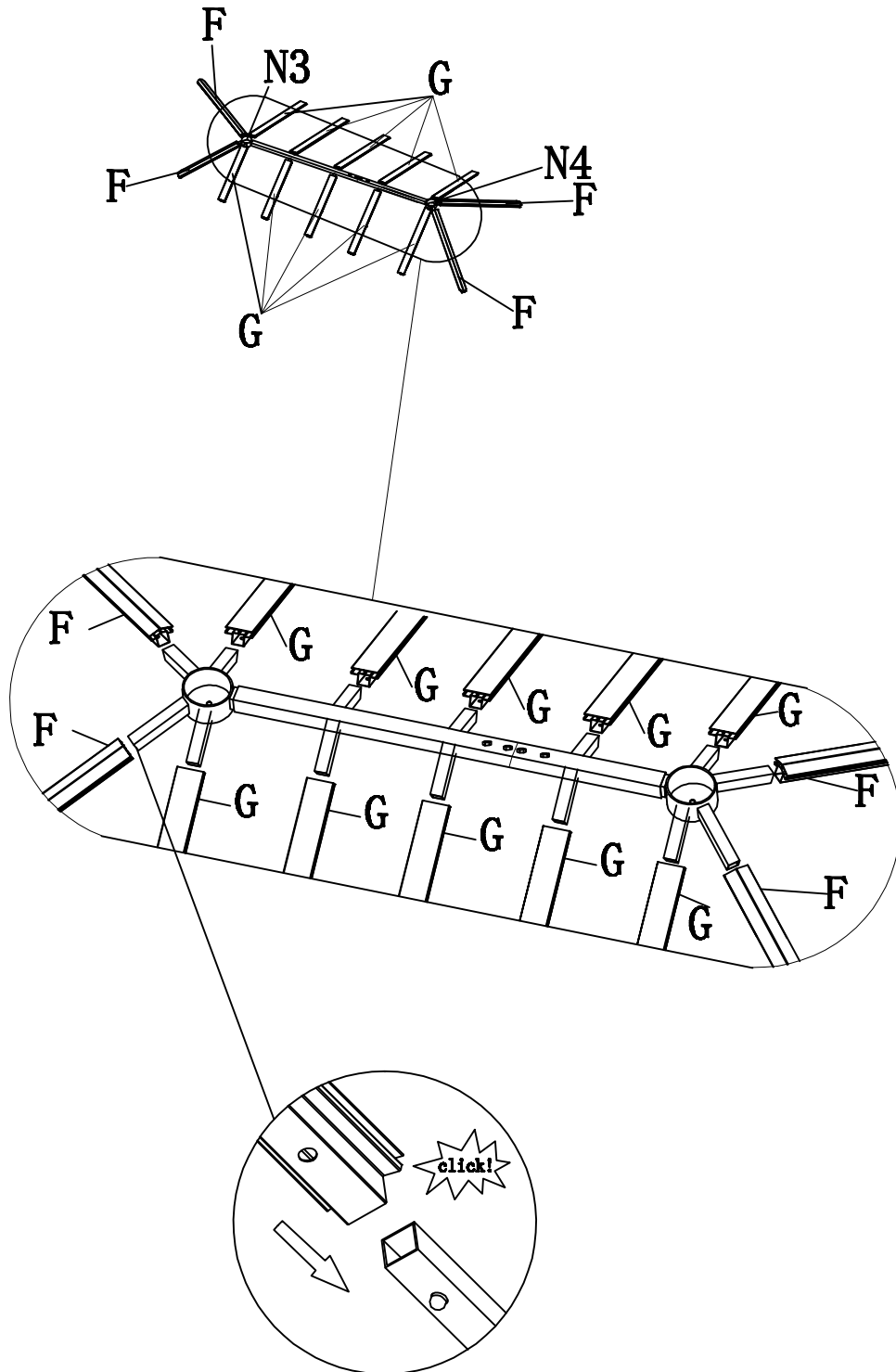
#1*4



Insert Top Connection(K1) into Long Top Connector(N3) and Short Top Connector(N4) and fix it with Bolts(#1).

STEP 14

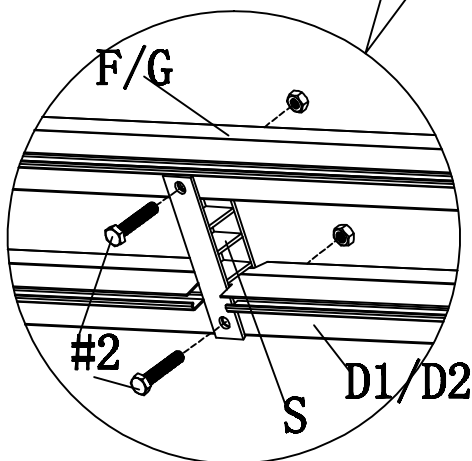
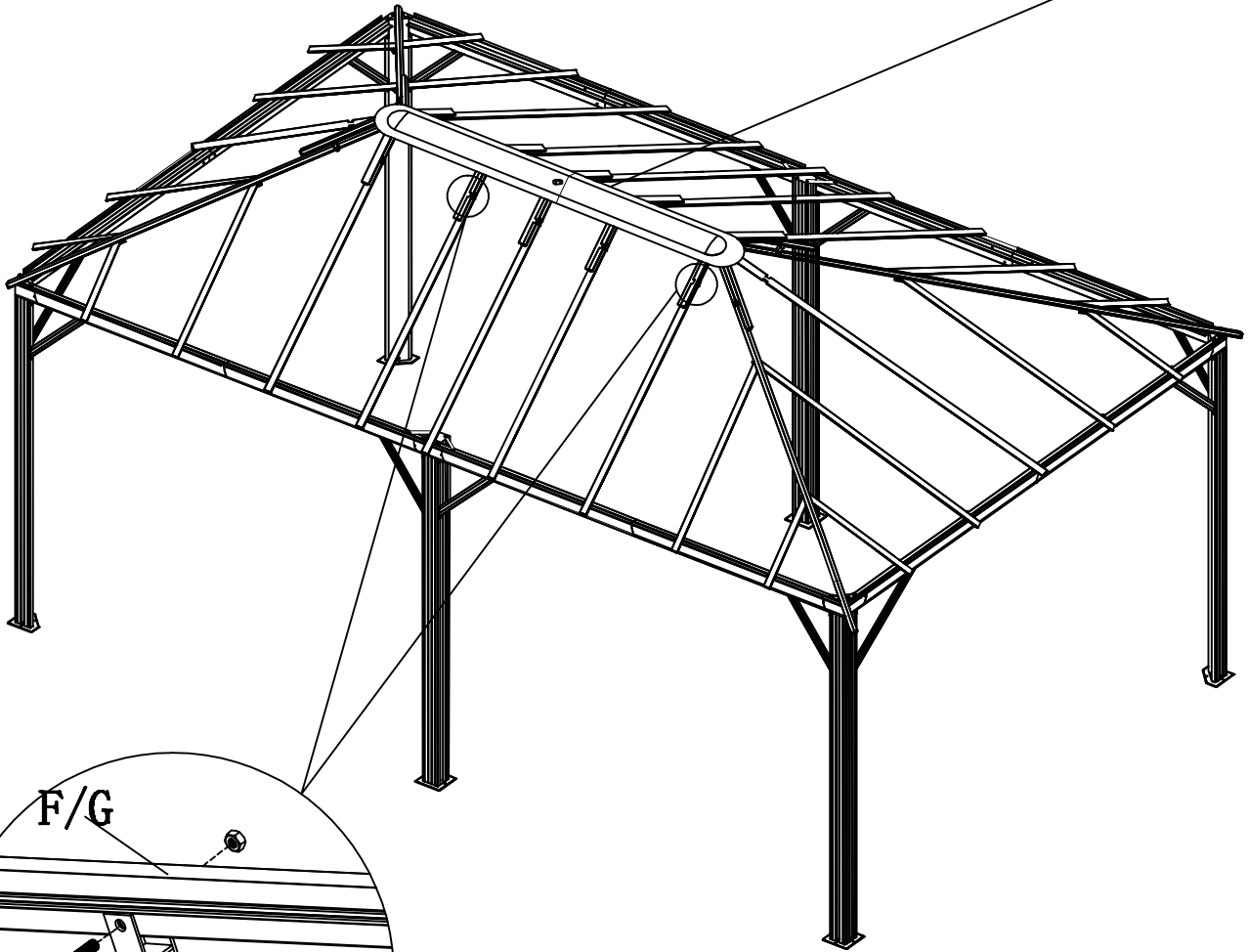
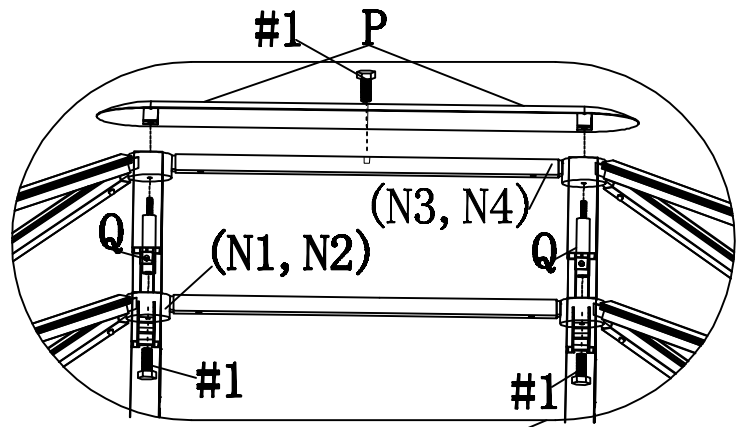
| |
|------|
| F*4 |
| G*10 |
| N3*1 |
| N4*1 |



Repeat same procedure to fix corner roof tubes (F) and roof tubes (G) as shown.
 Repeat same procedure to fix corner roof tubes (F)
 and roof tubes (G) with connecting as shown.

STEP 15

| |
|-------|
| P*2 |
| Q*2 |
| S*14 |
| #1*3 |
| #2*28 |

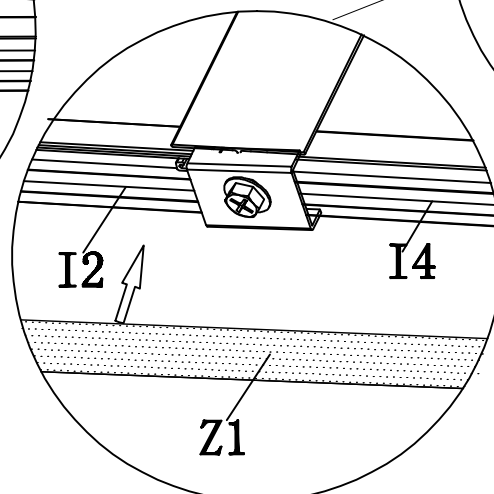
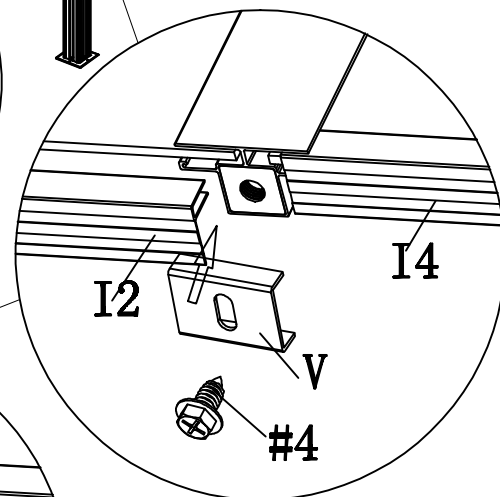
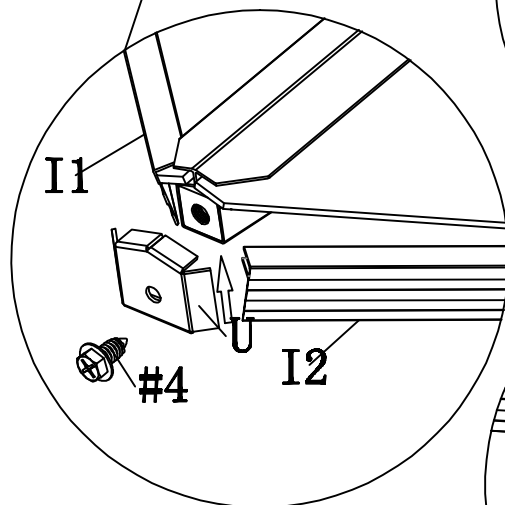
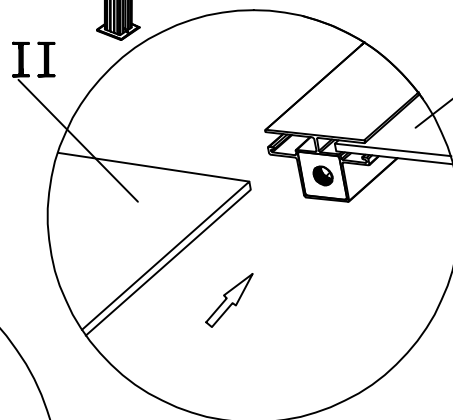
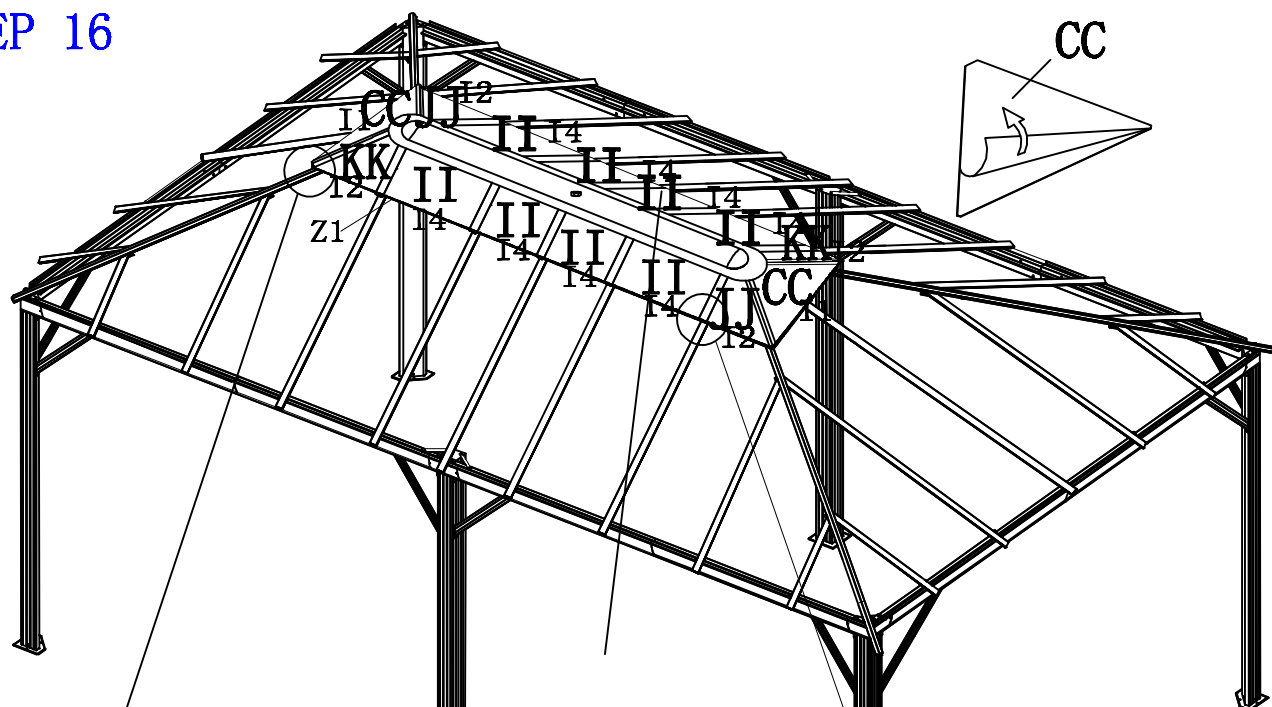


Fix the roof spacer (Q) under this last assembly by covering and screwing the roof cap (P) on. Lay down this assembly over the first central connector (N1/N2) fitted with (D1/D2) corner roof tubes. Fix by using the bolts (#1) as shown. Fix other ends of the roof tubes (F) and (G) to the roof corner tubes (D1) and other tubes (D2) by using the roof spacer brackets (S) and bolts and nuts (#2).

Assembly Step

STEP 16

| |
|-------|
| CC*2 |
| II*8 |
| JJ*2 |
| KK*2 |
| I1*2 |
| I2*4 |
| I4*8 |
| U*4 |
| V*10 |
| Z1*2 |
| #4*14 |



Insert roof panels (CC), (II), (JJ) and (KK) into the groove of roof tubes (F) and (G).

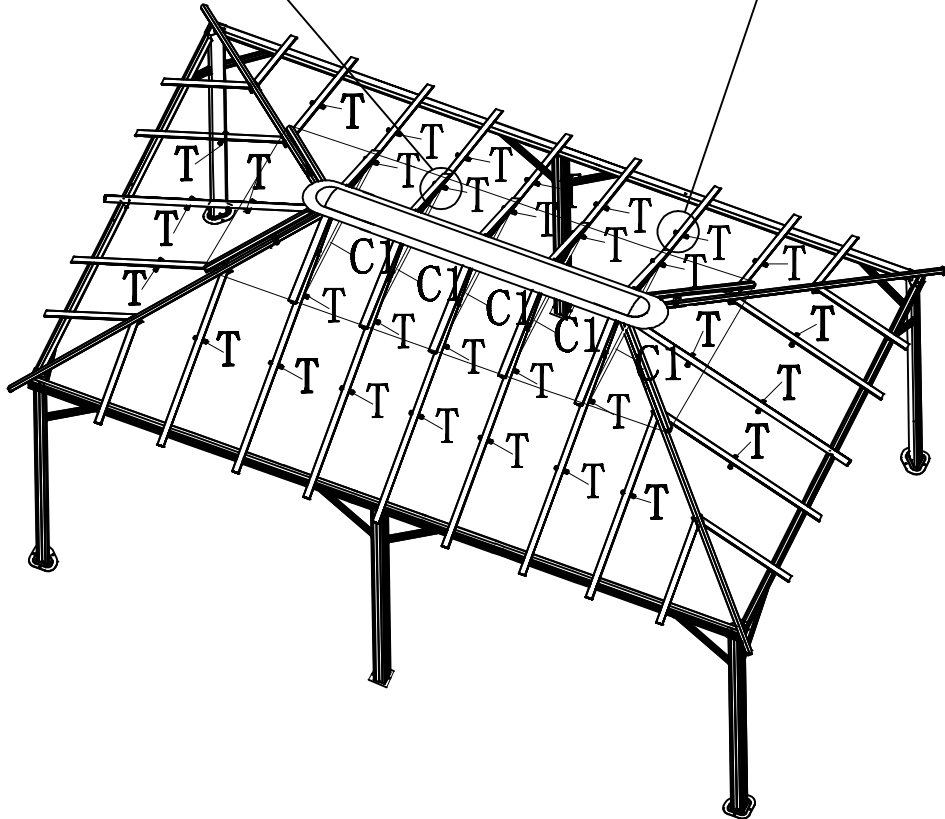
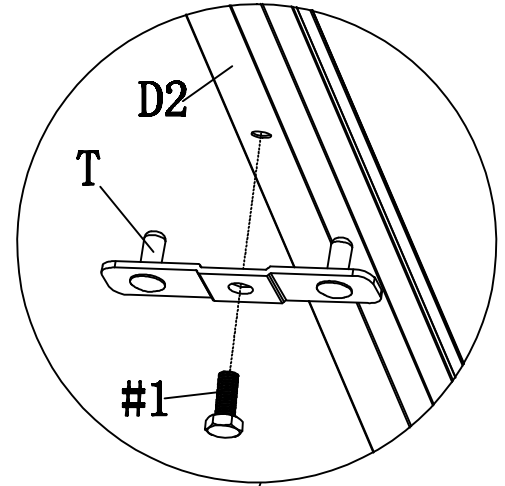
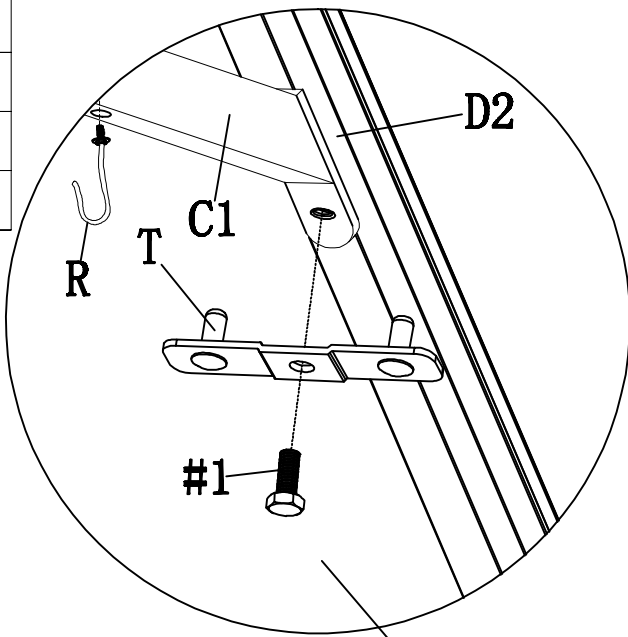
As illustrated, insert roof edges (I1), (I2) and (I4) at the ends of roof panels of the small roof. As illustrated fix the roof corner brackets (U) and side roof brackets (V) by using (#4) bolts. In order not to damage inserts, do not over tighten the bolts.

When you install (I1), (I2), and (I4), stick (Z1) on it and install one one.

Note: (I3) is the length of (I4), (I4) is with Velcro.

STEP 17

| |
|-------|
| T*32 |
| C1*5 |
| R*5 |
| #1*32 |



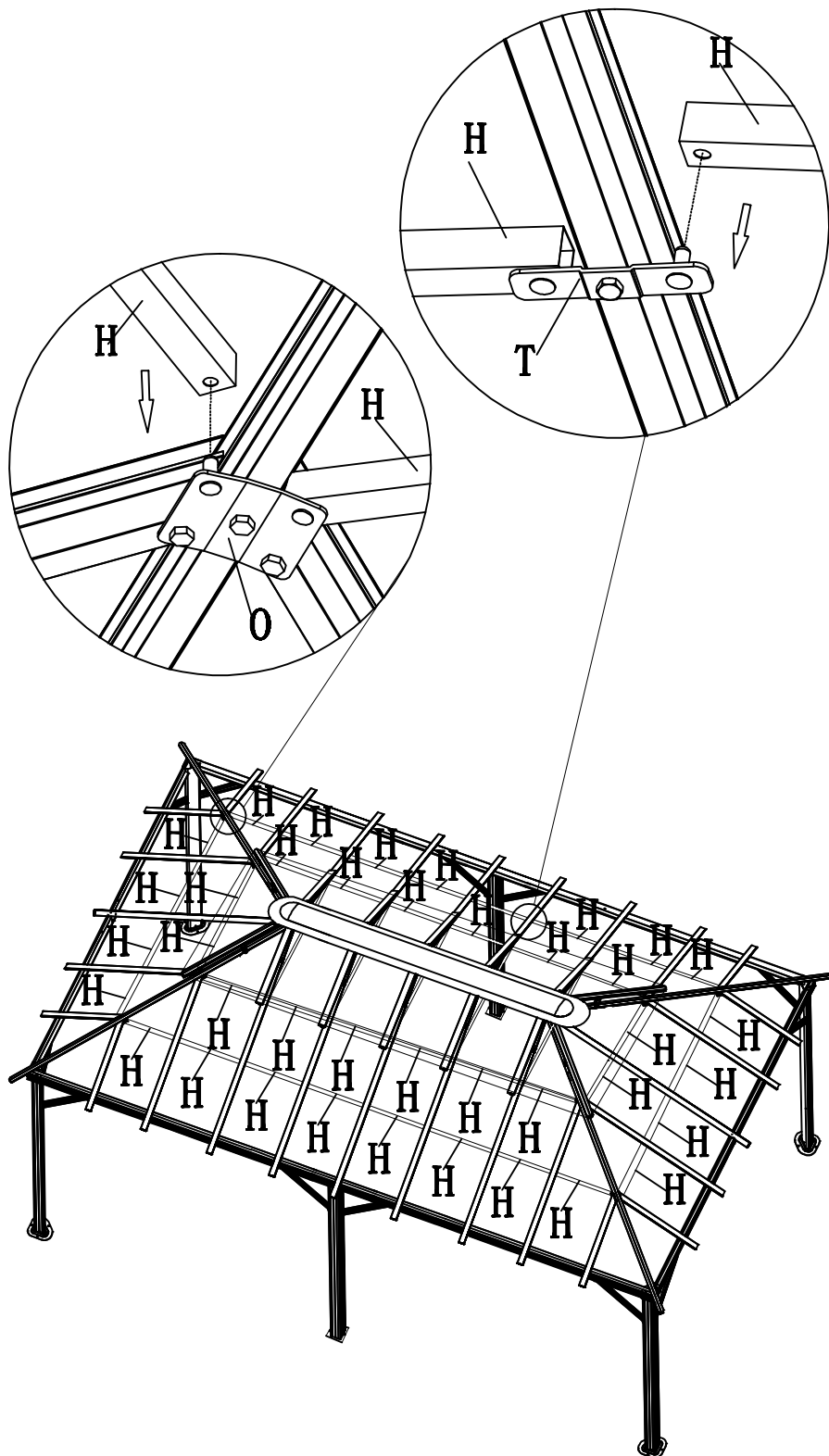
Using bolts (#1) fix the brackets (T) to roof tubes (D2), (E1) and (E2).

Pay attention to locate brackets pins toward up.

Install Brace(C1). Place the Brace(C1) above brackets (T) and finally the hook (R) on Brace(C1).

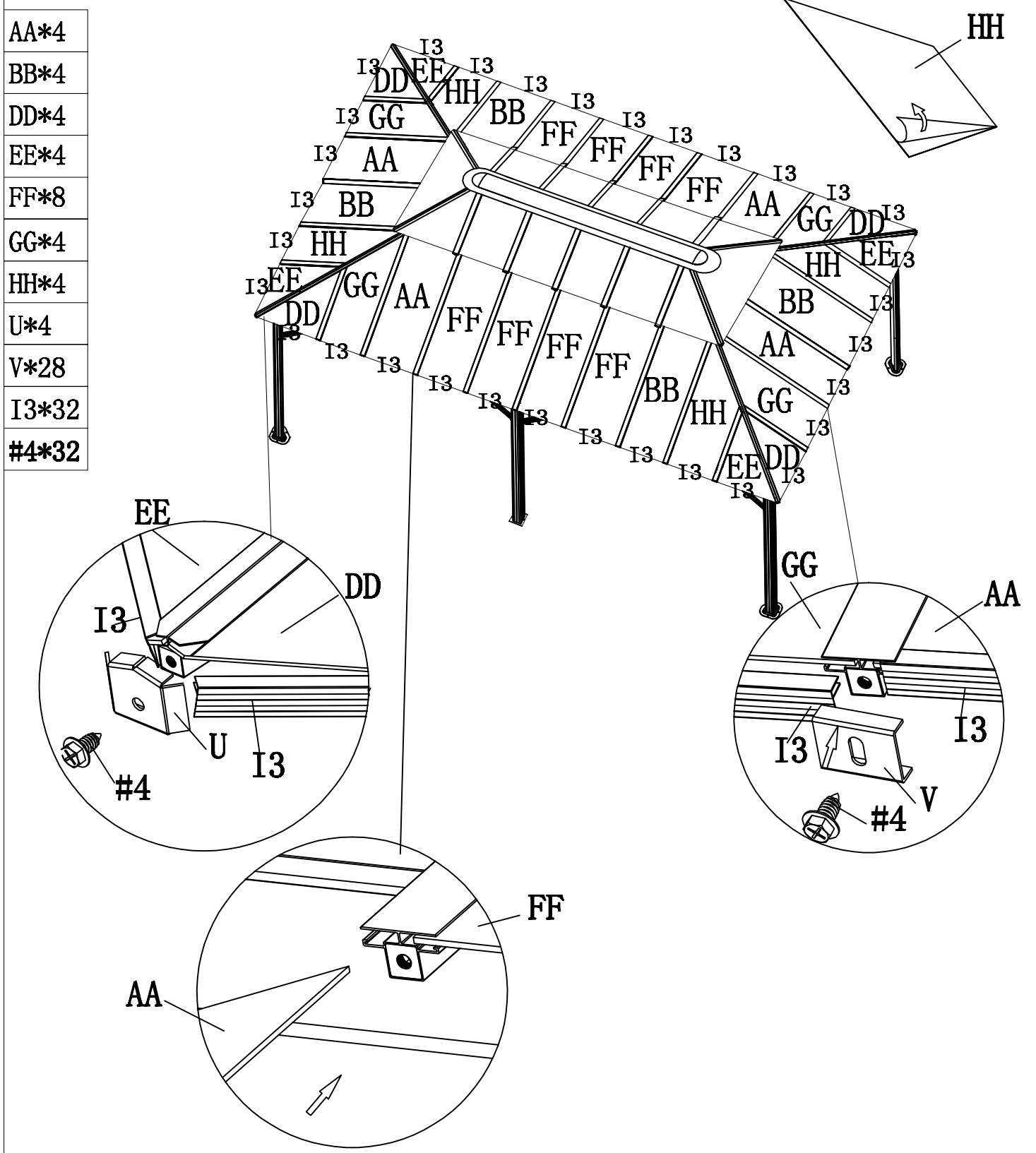
STEP 18

H*40



Insert small support crossbar (H) on pins of bracket (O) and (T).

STEP 19



Insert roof panels (AA), (BB), (DD), (EE), (FF), (GG) and (HH) into the groove of roof tubes as shown.

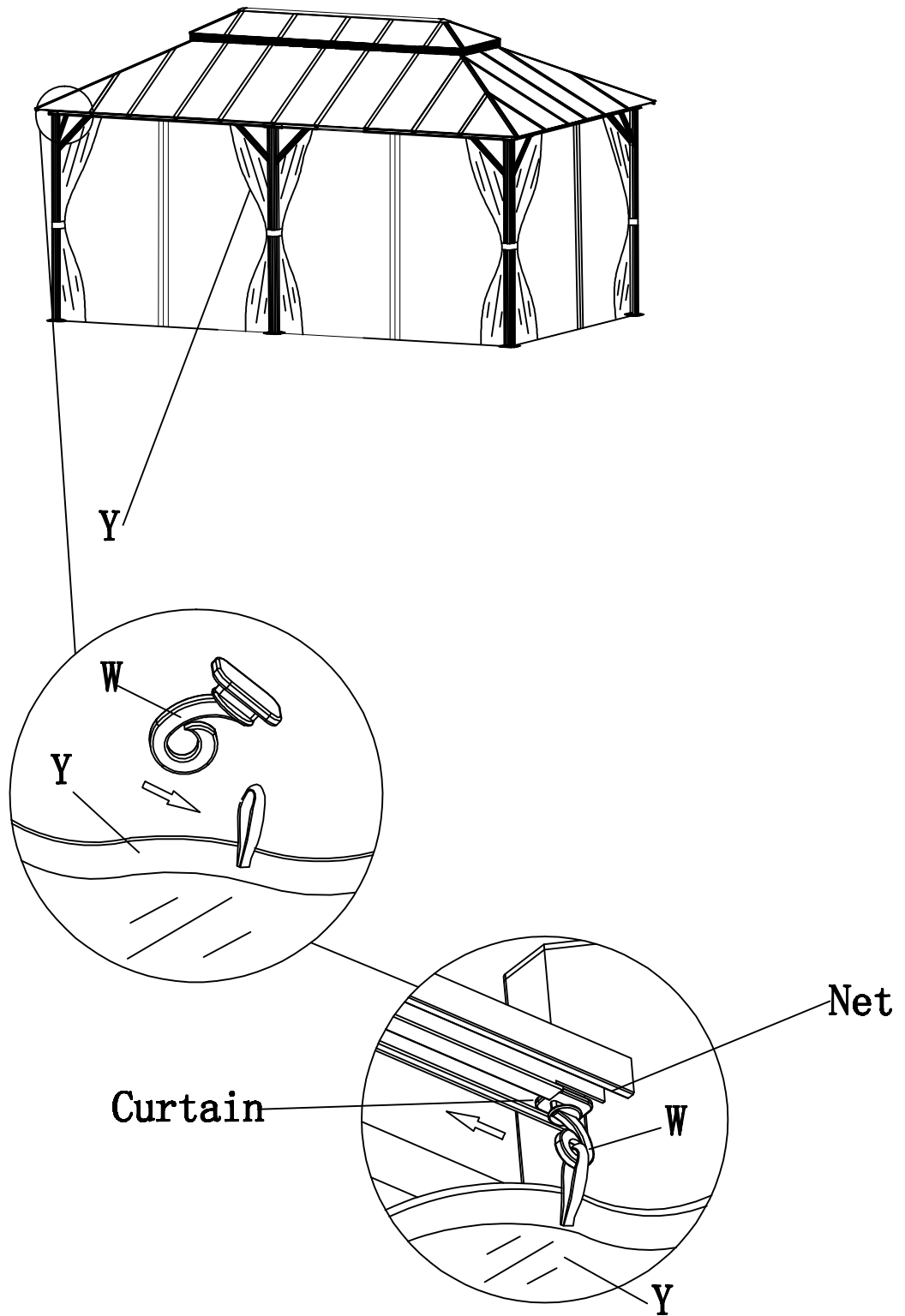
As shown, insert roof edges (I3) at ends of roof panels.

Secure roof panels by using corner roof brackets (U) and side roof brackets (V) with bolts (#4).

In order not to damage inserts, do not over tighten the bolts.

STEP 20

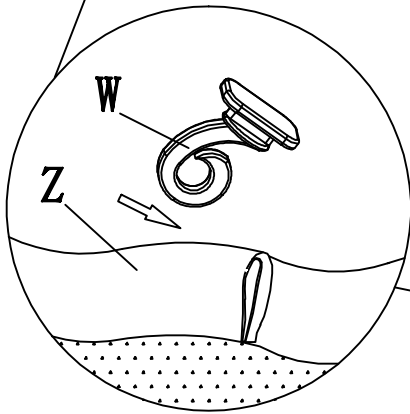
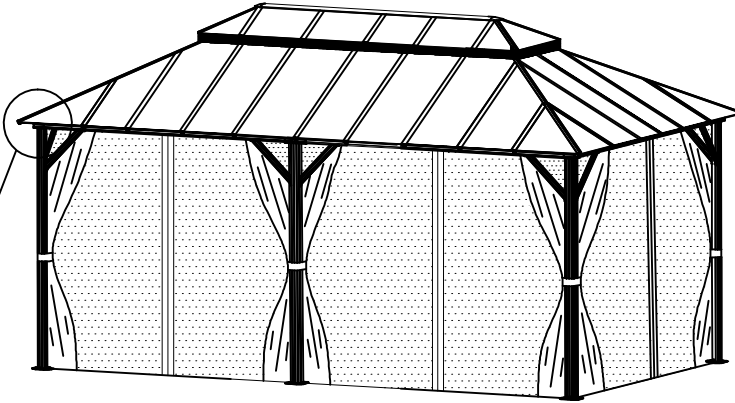
W*64
Y*1



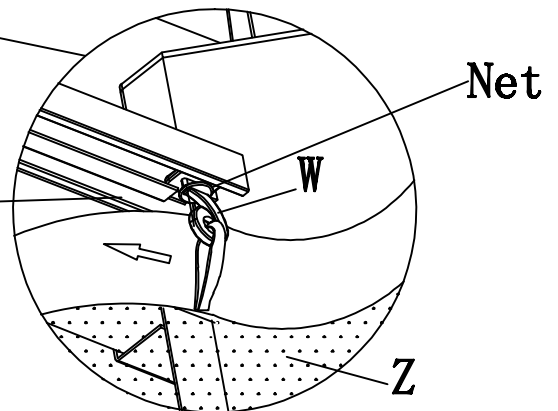
Hang up the curtain hooks (W) into the loops of the curtain (Y) and slide these hooks into the external rail of the (B1)/(B2) and (B3)/(B4) and (B5)/(B6) crossbars.

STEP 21

| |
|------|
| W*64 |
| Z*1 |
| Z1*1 |



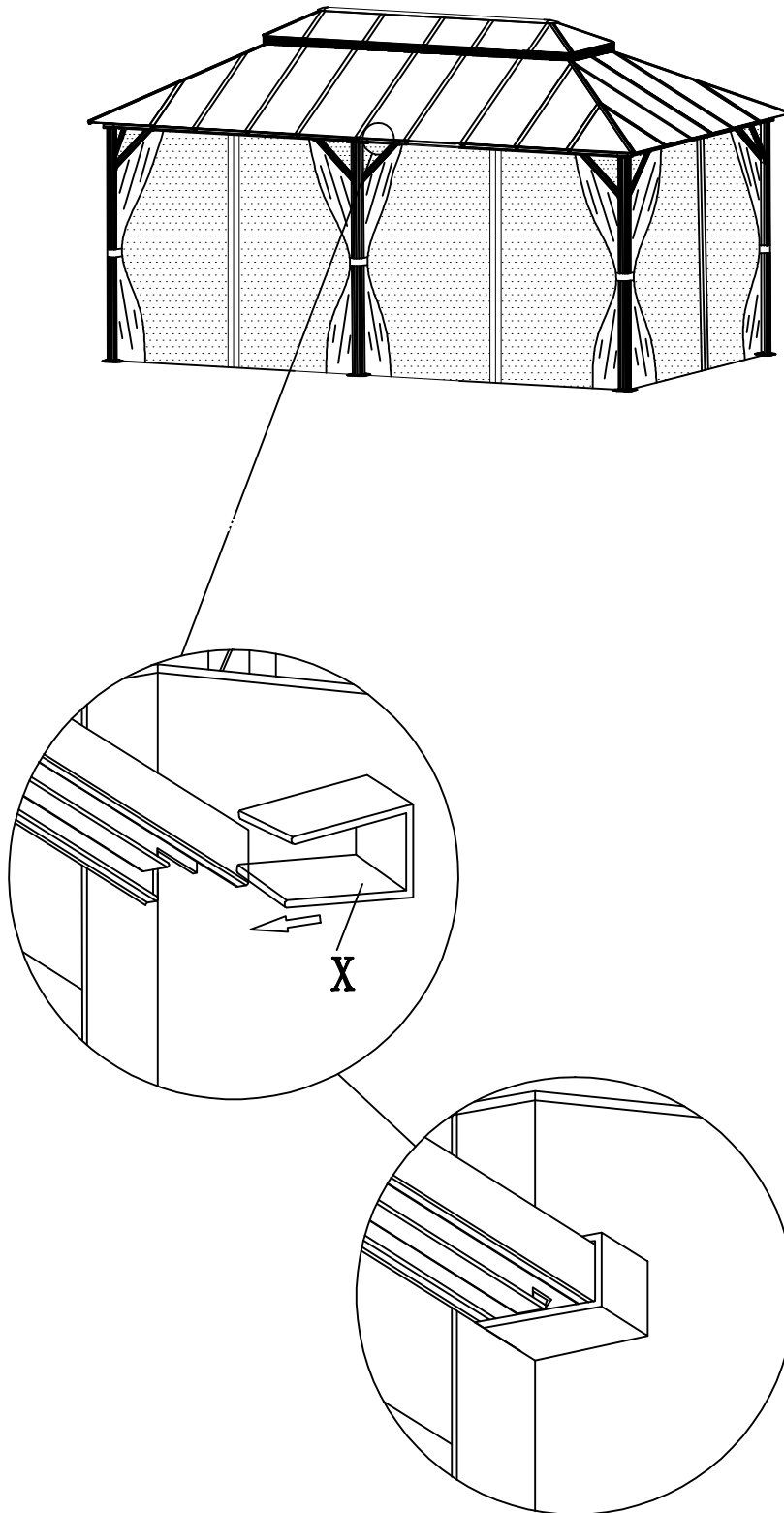
Curtain



Hang up the yarn net hooks (W) into the loops of net (Z) and insert these hooks into the inside rail of the (B1)/(B2) and (B3)/(B4) and (B5)/(B6) crossbars.

STEP 22

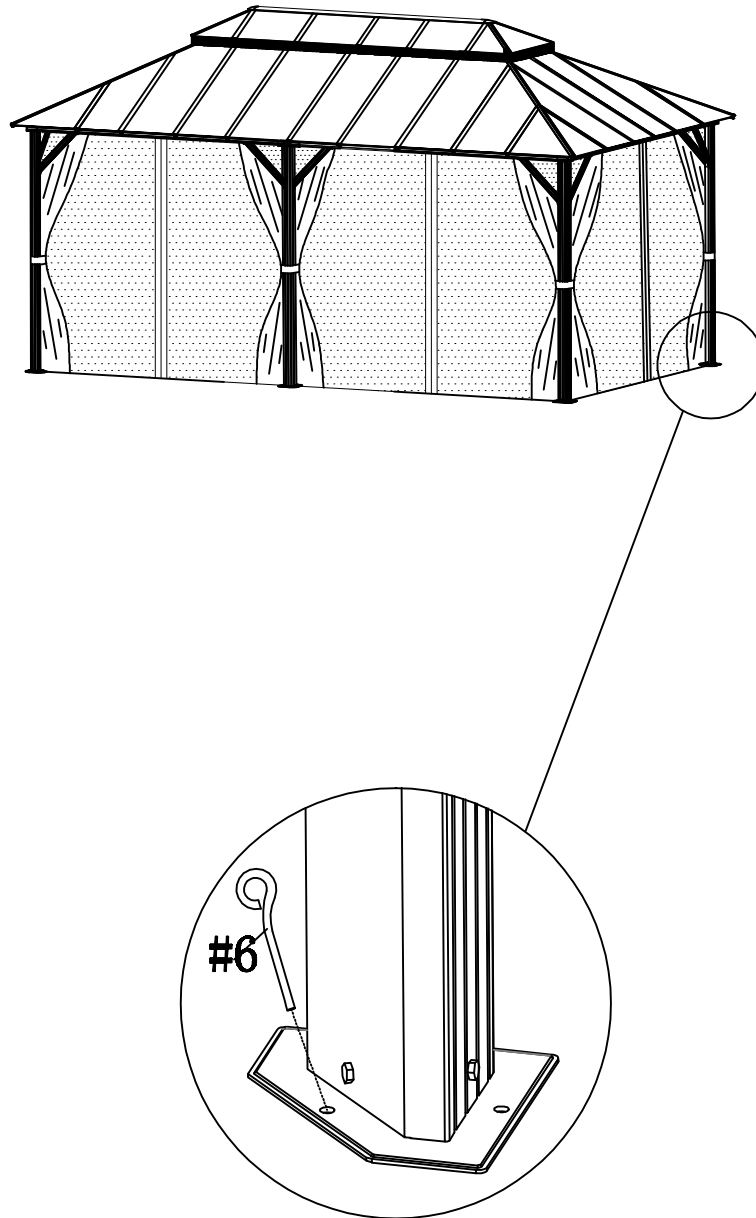
X*12



Then insert the hook stoppers (X) at ends of rail of (B1)/(B2) and (B3)/(B4) and (B5)/(B6) crossbars.

STEP 23

#6*6



Use the stakes (#6) for ground fixing. Take note the anchoring devices to use may vary with ground status. Additional anchoring devices are not provided.